Flanging machine SDK 8

Model	SDK 8
Brand	HESSE by SAHINLER
Condition	new
Max. sheet thickness - mild steel	8 mm
Max. blank diameter	4500 mm
Origin	Türkiye

approx. 14 - 16 weeks from order

€ 81.500,00

Leasing*: € 1.540,35



Symbolfoto / sample photo

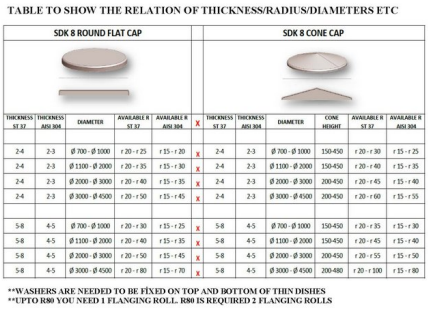


TABLE TO SHOW THE RELATION OF THICKNESS/RADIUS/DIAMETERS ETC

SDK 8 ROUND FLAT CAP						SDK 8 CONE CAP					
THICKNESS ST 37	THICKNESS AISI 304	DIAMETER	AVAILABLE R ST 37	AVAILABLE R AISI 304	X	THICKNESS ST 37	THICKNESS AISI 304	DIAMETER	CONE HEIGHT	AVAILABLE R ST 37	AVAILABLE R AISI 304
2-4	2-3	Ø 700 - Ø 1000	r 20 - r 25	r 15 - r 20	x	2-4	2-3	Ø 700 - Ø 1000	150-450	r 20 - r 30	r 15 - r 25
2-4	2-3	Ø 1100 - Ø 2000	r 20 - r 35	r 15 - r 30	x	2-4	2-3	Ø 1100 - Ø 2000	150-450	r 20 - r 40	r 15 - r 35
2-4	2-3	Ø 2000 - Ø 3000	r 20 - r 40	r 15 - r 35	x	2-4	2-3	Ø 2000 - Ø 3000	200-450	r 20 - r 45	r 15 - r 40
2-4	2-3	Ø 3000 - Ø 4500	r 20 - r 50	r 15 - r 45	x	2-4	2-3	Ø 3000 - Ø 4500	200-450	r 20 - r 60	r 15 - r 55
5-8	4-5	Ø 700 - Ø 1000	r 20 - r 30	r 15 - r 25	x	5-8	4-5	Ø 700 - Ø 1000	150-450	r 20 - r 35	r 15 - r 30
5-8	4-5	Ø 1100 - Ø 2000	r 20 - r 40	r 15 - r 35	x	5-8	4-5	Ø 1100 - Ø 2000	150-450	r 20 - r 45	r 15 - r 40
5-8	4-5	Ø 2000 - Ø 3000	r 20 - r 50	r 15 - r 45	x	5-8	4-5	Ø 2000 - Ø 3000	200-450	r 20 - r 55	r 15 - r 50
5-8	4-5	Ø 3000 - Ø 4500	r 20 - r 80	r 15 - r 70	x	5-8	4-5	Ø 3000 - Ø 4500	200-480	r 20 - r 100	r 15 - r 80

**WASHERS ARE NEEDED TO BE FİXED ON TOP AND BOTTOM OF THIN DISHES
**UPTO R80 YOU NEED 1 FLANGING ROLL. R80 IS REQUIRED 2 FLANGING ROLLS

General characteristics

Max. sheet thickness - mild steel	8 mm
Max. thickness - stainless steel	5 mm
Max. flanging radius	80 mm
Min. flanging radius	10
Max. blank diameter	4500 mm
Min. blank diameter	720 mm
Max. flanging height	150 (R 100) / 190 (R 25) mm
rotating speed	0,35 - 0,68 m/sek.
Motor	11 kW

Dimensions and weight

Length	4900 mm
Width	1700 mm
Height	2700 mm
Weight	4550 kg

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Description

incl. flanging rolls for mild steel (R25)

incl. cutting blade

top and lower roll driven by hydromotor and plantary gear box

possible to flange both, flat and crowned bottoms

hydraulically adjustable bottom height

cutting and flanging on the same head

lateral support rolls

operator panel with touch screen

Optional devices as fix or variable angle japanese hat attachement, rolls for stainless steel or high speed, small diameter attachement... on request

Further information

Brochures

- Sahinler Catalogue

Product video

- b8yh23dnceo.youtube

Notice

Prices ex location, excluding VAT.

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We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.