

Flanging machine SDK 8

Model	SDK 8
Brand	<u>HESSE by SAHINLER</u>
Condition	new
Max. sheet thickness - mild steel	8 mm
Max. blank diameter	4500 mm
Origin	Türkiye

🕒 approx. 14 - 16 weeks from order

€ 81.500,00

Leasing*: € 1.540,35



Symbolfoto / sample photo

TABLE TO SHOW THE RELATION OF THICKNESS/RADIUS/DIAMETERS ETC

SDK 8 ROUND FLAT CAP					SDK 8 CONE CAP					
THICKNESS ST 37	THICKNESS AISI 304	DIAMETER	AVAILABLE R ST 37	AVAILABLE R AISI 304	THICKNESS ST 37	THICKNESS AISI 304	DIAMETER	CONE HEIGHT	AVAILABLE R ST 37	AVAILABLE R AISI 304
2,4	2,3	Ø 700 - Ø 3000	r 20 - r 25	r 15 - r 30	2,4	2,3	Ø 700 - Ø 3000	150-450	r 20 - r 30	r 15 - r 25
2,4	2,3	Ø 1100 - Ø 3000	r 20 - r 35	r 15 - r 30	2,4	2,3	Ø 1100 - Ø 3000	150-450	r 20 - r 40	r 15 - r 35
2,4	2,3	Ø 2000 - Ø 3000	r 20 - r 40	r 15 - r 35	2,4	2,3	Ø 2000 - Ø 3000	200-450	r 20 - r 45	r 15 - r 40
2,4	2,3	Ø 3000 - Ø 4500	r 20 - r 50	r 15 - r 45	2,4	2,3	Ø 3000 - Ø 4500	200-450	r 20 - r 60	r 15 - r 55
5,8	4,5	Ø 700 - Ø 3000	r 20 - r 30	r 15 - r 25	5,8	4,5	Ø 700 - Ø 3000	150-450	r 20 - r 35	r 15 - r 30
5,8	4,5	Ø 1100 - Ø 2000	r 20 - r 40	r 15 - r 35	5,8	4,5	Ø 1100 - Ø 2000	150-450	r 20 - r 45	r 15 - r 40
5,8	4,5	Ø 2000 - Ø 3000	r 20 - r 50	r 15 - r 45	5,8	4,5	Ø 2000 - Ø 3000	200-450	r 20 - r 55	r 15 - r 50
5,8	4,5	Ø 3000 - Ø 4500	r 20 - r 80	r 15 - r 70	5,8	4,5	Ø 3000 - Ø 4500	200-480	r 20 - r 100	r 15 - r 80

**WASHERS ARE NEEDED TO BE FIXED ON TOP AND BOTTOM OF THIN DISHES
***UP TO R80 YOU NEED 1 FLANGING ROLL. R80 IS REQUIRED 2 FLANGING ROLLS

General characteristics

Max. sheet thickness - mild steel	8 mm
Max. thickness - stainless steel	5 mm
Max. flanging radius	80 mm
Min. flanging radius	10
Max. blank diameter	4500 mm
Min. blank diameter	720 mm
Max. flanging height	150 (R 100) / 190 (R 25) mm
rotating speed	0,35 - 0,68 m/sek.
Motor	11 kW

Dimensions and weight

Length	4900 mm
Width	1700 mm
Height	2700 mm
Weight	4550 kg

Description

incl. flanging rolls for mild steel (R25)

incl. cutting blade

top and lower roll driven by hydromotor and planetary gear box

possible to flange both, flat and crowned bottoms

hydraulically adjustable bottom height

cutting and flanging on the same head

lateral support rolls

operator panel with touch screen

Optional devices as fix or variable angle japanese hat attachment, rolls for stainless steel or high speed, small diameter attachment... on request

Further information

Brochures

- [Sahinler Catalogue](#)

Product video

- [b8yh23dnceo.youtube](https://www.youtube.com/watch?v=b8yh23dnceo)

Notice

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Price changes and errors excepted.

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