

## Profile bending machine with hydraulic feed of rolls HPK 120

Model	HPK 120
Brand	<u>HESSE by SAHINLER</u>
Condition	new
Shaft diameter	120
Rolls diameter	390 mm
Origin	Türkiye

⌚ approx. 12 weeks from order

**€ 51.900,00**

Leasing\*: € 980,91



Symbolfoto / sample photo

### General characteristics

Shaft diameter	120
Rolls diameter	390 mm
Driven rolls	3
Motor power	15 kW
Speed	2/7,5 m/min
Flat steel vertical position (section / min. diameter)	125x25 mm / 1.200 mm; 30x10 mm / 500 mm
Flat steel horizontal position (section / min. diameter)	200x50 mm / 1.000 mm; 100x10 mm / 500 mm
Square bar (section / min. diameter)	65x65 mm / 750 mm; 20x20 mm / 500 mm
Round bar (section / min. diameter)	Ø 80 mm / 850 mm; Ø 20 mm / 500 mm
Tube (section / min. diameter)	Ø 160x4 mm / 2.800 mm; Ø 140x3 mm / 1.500 mm; Ø 50x2 mm / 500 mm; Ø 5"x6,35 / 1.500 mm; Ø 3/4"x2,87 / 500 mm
Form tube vertical position (Querschnitt / min. Durchmesser)	120x40x4 mm / 1.800 mm; 30x20x3 mm / 500 mm
Form tube square (section / min. diameter)	90x90x5 mm / 1.800 mm; 30x30x3 mm / 500 mm
Angle leg outside (Querschnitt / min. Durchmesser)	120x120x12 mm / 1.200 mm; 40x40x4 mm / 600 mm
Angle leg inside (section / min. diameter)	100x100x10 mm / 1.200 mm; 40x40x4 mm / 600 mm
UPN leg outside (section / min. diameter)	UPN 220 / 1.000 mm; UPN 180 / 800 mm; UPN 40 / 500 mm
UPN leg inside (section / min. diameter)	UPN 220 / 1.200 mm; UPN 180 / 900 mm; UPN 40 / 600 mm
IPN horizontal position (section / min. diameter)	IPN 220 / 1.000 mm; IPN 80 / 500 mm

## Dimensions and weight

Length	2000 mm
Width	1650 mm
Height	1900 mm
Weight	4450 kg

## Description

3 rolls driven (hydromotor and planetary gearbox)  
shafts made of special steel, hardened and ground  
hydraulic adjustment of the 2 lower rolls  
hardened universal rolls  
lateral rolls hydraulic adjustable in 3 axes  
horizontal and vertical operation  
mobile operating panel  
2 working speeds  
digital read out (3 axes)  
machine and equipment according to the CE regulations  
user manual in GERMAN and ENGLISH

**We have more than 210 references!**

## Further information

### Brochures

- [sahinler\\_profilbiegemaschinen.pdf](#)
- [Sahinler Gesamtkatalog 2025](#)

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