

Hydraulic CNC press brake AD-S 25100

Model	AD-S 25100
Brand	<u>HESSE by DURMA</u>
Condition	new
pressing capacity	100 to
Bending length	2550 mm
Origin	Türkiye

⌚ approx. 10 weeks from order

€ 63.320,00

Leasing*: € 1.196,75



General characteristics

pressing capacity	100 to
Bending length	2550 mm
Axes	Y1 / Y2 / X axis
Stroke	265 mm
Inside distance between side frames	2200 mm
Gap in side frame	450 mm
Daylight	530 mm
Power concept	hydraulic
rapid speed Y-axis	180 mm/s
Working speed Y-axis	10
Retractionspeed Y-axis	120
Back gauge speed X-axis	500
Back gauge speed R-axis	350 mm/s
Back gauge travel R-axis	250 mm

Table height	900 mm
Table width	104 mm
Oiltank	100 l
Motor power	11 kW

Dimensions and weight

Length	3800 mm
Width	1670 mm
Height	2850 mm
Weight	7800 kg

Description

3 axes (Y1, Y2, X)

CNC control DT-15

- 2D graphic display 15"
- intuitive touch-screen control (simple drawing of the bending outline with your finger)
- user friendly programming in dialogue form
- automatic calculation of the bending sequence
- automatic calculation of the blank sheet size
- graphic product and tool memory
- correction possibility
- USB interfaces for backup and programm transportation
- PC software, generating programmes on the PC and transfer to the machine by USB
- servo motorized back gauge on linear guides and ball screws
- back gauge finger blocks on double linear guides
- CNC crowning table
- upper tool 1010 / A / 75 °, devided and cranked
- 4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)
- laser safety device Fiessler AKAS mounted on the upper beam
- linear guided sheet support arms
- according to CE rules
- oilfilling
- users manual in English or German

Advantages of AD-S compaired to PDF:

- more stroke, installation height and throat
- higher approach and retraction speed of the top beam
- higher backgauge speed
- backgauge finger on double instead of single linear guide

- more options available such as: additional backgauge axes (e.g. Z1/Z2, Delta X, up to 6 axes), bending aids, laser angle measuring system, tandem design, other CNC controls ...

optional equipment:

R-Axis

R/Z1/Z2-Axis

DBend, 3D CAD/CAM importing- and simulation program (step, igs and dxf file import)

CNC Control SKY22

CNC Control Delem DA66 S

CNC Control DELEM DA-69S 3D incl. PC software Profile-S with 3D file import option

Quick Release Clamping

Further information

Brochures

- [Catalogue pressbrakes Durma AD-S series](#)
- [Euram Abkantwerkzeuge Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [HESSE by DURMA DT 15 CNC Steuerung](#)

Notice

Prices ex location, excluding VAT.

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Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.