

Hydraulic CNC press brake AD-S 30135

Bargain

Model	AD-S 30135
Brand	<u>HESSE by DURMA</u>
Condition	new
Year of manufacture	2026
pressing capacity	135 to
Bending length	3050 mm
Stock number	80186
Origin	Türkiye

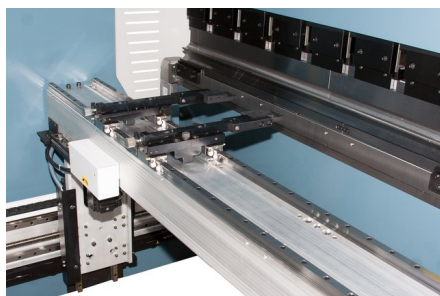
✓ On stock

🕒 immediately, subject to prior sale

€ 69.300,00

~~€ 81.476,00~~

Leasing*: € 1.309,77



General characteristics

pressing capacity	135 to
Bending length	3050 mm
Axes	Y1 / Y2 / X axis

Stroke	265 mm
Inside distance between side frames	2600 mm
Gap in side frame	450 mm
Daylight	530 mm
Power concept	hydraulic
rapid speed Y-axis	160 mm/s
Working speed Y-axis	10
Retractionspeed Y-axis	120
Back gauge travel X-axis	500 mm
Back gauge speed X-axis	500
Back gauge speed R-axis	350 mm/s
Back gauge travel R-axis	250 mm
Table height	900 mm
Oiltank	150 l
Motor power	15 kW

Dimensions and weight

Length	4250 mm
Width	1700 mm
Height	2850 mm
Weight	9580 kg

Description

Special campaign

Special price and SKY 22 control free of charge

Standard accessories:

4 axes (Y1, Y2, X and R)

CNC control SKY 22

- intuitive touch-screen control (simple drawing of the bending outline with your finger) 21,5" in full HD
- with 2D and 3D working screen
- direct programming of the bending angle
- user friendly programming in dialogue form optionally in 2D or 3D mode
- 2D and 3D simulation of the bending sequence
- automatic tool selection in 3D mode
- automatic calculation of the blank sheet size
- bending order calculation
- graphic product and tool memory
- correction possibility
- USB and Ethernet interfaces for import, backup and programm transportation
- OS: Windows

- IGES, STEP, DXF files import
- servo motorized back gauge on linear guides and ball screws
- back gauge finger blocks on double linear guides
- CNC crowning table
- upper tool 1010/A /75°/0.8/105, devided and cranked
- 4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)
- laser safety device Fiessler AKAS mounted on the upper beam
- linear guided sheet support arms
- according to CE rules
- oilfilling
- users manual in English or German

Advantages of AD-S compaired to PBF:

- more stroke, installation height and throat
- higher approach and retraction speed of the top beam
- higher backgauge speed
- backgauge finger on double instead of single linear guide
- more options available such as: additional backgauge axes (e.g. Z1/Z2, Delta X, up to 6 axes), bending aids, laser angle measuring system, tandem design, other CNC controls ...

Further information

Brochures

- [ad-s_en_01.pdf](#)
- [Euram Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [HESSE by DURMA DT 15 CNC Steuerung](#)

Notice

Prices ex location, excluding VAT.

The [General Terms and Conditions of Delivery](#) of the Austrian Association of the Machine and Steel Construction Industry

apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.