Hydraulic 4-roll plate bending machine HRB-4 20240

Model	HRB-4 20240
Brand	HESSE by DURMA
Condition	new
Bending length	2050 mm
Upper roll diameter	240 mm
Origin	Türkiye

approx. 12 - 14 weeks from order

€ 71.600,00

Leasing*: € 1.353,24



General characteristics

Bending length	2050 mm
Max. bending capacity - mild steel	13
Max. plate thickness with prebending - mild steel	10 mm
Max. plate thickness without prebending at D=5x upper roll diam. - mild steel	13 mm
Max. plate thickness without prebending at D=1,5x upper roll diam. - mild steel	10 mm
Max. plate thickness with prebending at D=5x upper roll diam. - mild steel	10 mm
Max. plate thickness with prebending at D=1,5x upper roll diam. - mild steel	8 mm
Upper roll diameter	240 mm
Lower roll diameter	240 mm
Lateral roll diameter	190 mm
Working height	820 mm
Motor power	11 kW

Dimensions and weight

Length	3830 mm
Width	1160 mm
Height	1200 mm

Weight	5000 kg

Description

4 rolls

fully hydraulic drive of upper and lower roll (from 30 mm bending capacity all four rolls) by planetary gear box

hydr. side rolls positioning with electronical synchronisation

hydr. lower roll feed with mechanical synchronisation

adjustable pinching pressure

variable rolling speed

hardened rolls

conical bending device

hydraulic drop-end bearing

moveable control panel

overload protection

user manual in GERMAN or ENGLISH

according to CE rules

optional:

NC control

upper and lateral supports

important issues at conical bending:

the max. sheet metal thickness is equivalent to 50 % of nominal capacity

Further information

Brochures

- Katalog Blechrundbiegemaschinen Durma HRB Serie
- Durma HRB-4 Rundbiegemaschinen

Product video

- HESSE by DURMA hydr. 4-Walzen Blecheinrollmaschine HRB-Serie

Notice

Prices ex location, excluding VAT.

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We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.