

## Hydraulic 4-roll plate bending machine HRB-4 20240

Model	HRB-4 20240
Brand	<u>HESSE by DURMA</u>
Condition	new
Bending length	2050 mm
Upper roll diameter	240 mm
Origin	Türkiye

🕒 approx. 12 - 14 weeks from order

**€ 62.600,00**

Leasing\*: € 1.183,14



### General characteristics

Bending length	2050 mm
Max. bending capacity - mild steel	13
Max. plate thickness with prebending - mild steel	10 mm
Max. plate thickness without prebending at D=5x upper roll diam. - mild steel	13 mm
Max. plate thickness without prebending at D=1,5x upper roll diam. - mild steel	10 mm
Max. plate thickness with prebending at D=5x upper roll diam. - mild steel	10 mm
Max. plate thickness with prebending at D=1,5x upper roll diam. - mild steel	8 mm
Upper roll diameter	240 mm
Lower roll diameter	240 mm
Lateral roll diameter	190 mm
Working height	820 mm
Motor power	11 kW

### Dimensions and weight

Length	3830 mm
Width	1160 mm
Height	1200 mm

Weight 5000 kg

## Description

4 rolls

fully hydraulic drive of upper and lower roll (from 30 mm bending capacity all four rolls) by planetary gear box

hydr. side rolls positioning with electronical synchronisation

hydr. lower roll feed with mechanical synchronisation

adjustable pinching pressure

variable rolling speed

hardened rolls

conical bending device

hydraulic drop-end bearing

moveable control panel

overload protection

user manual in GERMAN or ENGLISH

according to CE rules

### optional:

NC control

upper and lateral supports

### important issues at conical bending:

the max. sheet metal thickness is equivalent to 50 % of nominal capacity

## Further information

### Brochures

- [Katalog Blechrundbiegemaschinen Durma HRB Serie](#)
- [Durma HRB-4 Rundbiegemaschinen](#)

### Product video

- [HESSE by DURMA hydr. 4-Walzen Blecheinrollmaschine HRB-Serie](#)

## Notice

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Price changes and errors excepted.

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