

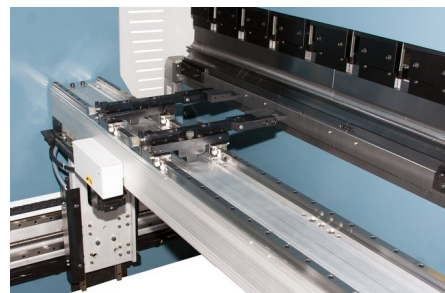
Hydraulic CNC press brake AD-S 30320

| | |
|-------------------|-----------------------|
| Model | AD-S 30320 |
| Brand | <u>HESSE by DURMA</u> |
| Condition | new |
| pressing capacity | 320 to |
| Bending length | 3050 mm |
| Origin | Türkiye |

⌚ approx. 10 weeks from order

€ 112.813,00

Leasing*: € 2.132,17



General characteristics

| | |
|-------------------------------------|------------------|
| pressing capacity | 320 to |
| Bending length | 3050 mm |
| Axes | Y1 / Y2 / X axis |
| Stroke | 365 mm |
| Inside distance between side frames | 2600 mm |
| Gap in side frame | 450 mm |
| Daylight | 630 mm |
| Power concept | hydraulic |
| rapid speed Y-axis | 160 mm/s |
| Working speed Y-axis | 10 |
| Retractionspeed Y-axis | 140 |
| Back gauge speed X-axis | 500 |
| Back gauge speed R-axis | 350 mm/s |
| Back gauge travel R-axis | 250 mm |

| | |
|--------------|--------|
| Table height | 900 mm |
| Table width | 154 mm |
| Oiltank | 250 l |
| Motor power | 37 kW |

Dimensions and weight

| | |
|--------|----------|
| Length | 4300 mm |
| Width | 1820 mm |
| Height | 3330 mm |
| Weight | 17100 kg |

Description

Standard accessories:

3 axes (Y1, Y2, X)

CNC control DT-15

- 2D graphic display 15"

- intuitive touch-screen control (simple drawing of the bending outline with your finger)

- user friendly programming in dialogue form

- automatic calculation of the bending sequence

- automatic calculation of the blank sheet size

- graphic product and tool memory

- correction possibility

- USB interfaces for backup and programm transportation

- PC software, generating programmes on the PC and transfer to the machine by USB

servo motorized back gauge on linear guides and ball screws

back gauge finger blocks on double linear guides

CNC crowning table

upper tool 1010 / A / 75 °, divided and cranked

4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)

laser safety device Fiessler AKAS mounted on the upper beam

linear guided sheet support arms

according to CE rules

oilfilling

users manual in English or German

Advantages of AD-S compared to PBF:

- more stroke, installation height and throat

- higher approach and retraction speed of the top beam

- higher backgauge speed

- backgauge finger on double instead of single linear guide
- more options available such as: additional backgauge axes (e.g. Z1/Z2, Delta X, up to 6 axes), bending aids, laser angle measuring system, tandem design, other CNC controls ...

optional equipment:

R-Axis

R/Z1/Z2-Axis

DBend, 3D CAD/CAM importing- and simulation program (step, igs and dxf file import)

CNC Control SKY22

CNC Control Delem DA66 S

CNC Control DELEM DA-69S 3D incl. PC software Profile-S with 3D file import option

Further information

Brochures

- [ad-s_en_01.pdf](#)
- [Euram Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [HESSE by DURMA DT 15 CNC Steuerung](#)

Notice

Prices ex location, excluding VAT.

The [General Terms and Conditions of Delivery](#) of the Austrian Association of the Machine and Steel Construction Industry apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.