

Hydraulic CNC press brake AD-Servo 40220

Model	AD-Servo 40220
Brand	<u>HESSE by DURMA</u>
Condition	new
pressing capacity	220 to
Bending length	4050 mm
Origin	Türkiye

🕒 approx. 10 weeks from order

€ 127.400,00

Leasing*: € 2.407,86



Flüsterleise / low noise

Geringer Stromverbrauch /
low energy consumption

General characteristics

pressing capacity	220 to
Bending length	4050 mm
Axes	Y1 / Y2 / X and R axis
Stroke	265 mm
Inside distance between side frames	3600 mm
Gap in side frame	410 mm
Daylight	530 mm
Power concept	hydraulic
rapid speed Y-axis	200 mm/s
Working speed Y-axis	12
Retractionspeed Y-axis	180
Back gauge travel X-axis	650 mm
Back gauge speed X-axis	500
Back gauge travel R-axis	250 mm
Table height	900 mm

Table width 104 mm

Dimensions and weight

Length	5250 mm
Width	1770 mm
Height	2900 mm
Weight	15000 kg

Description

1 servo motor and pump per cylinder

Standard accessories:

4 axes (Y1, Y2, X and R)

CNC control SKY 22

- intuitive touch-screen control (simple drawing of the bending outline with your finger) 21,5" in full HD
- with 2D and 3D working screen
- direct programming of the bending angle
- user friendly programming in dialogue form optionally in 2D or 3D mode
- 2D and 3D simulation of the bending sequence
- automatic tool selection in 3D mode
- automatic calculation of the blank sheet size
- bending order calculation
- graphic product and tool memory
- correction possibility
- USB and Ethernet interfaces for import, backup and programm transportation
- OS: Windows
- IGES, STEP, DXF files import

servo motorized back gauge on linear guides and ball screws

back gauge finger blocks on double linear guides

CNC crowning table

upper tool 1010 / A / 75 °, divided and cranked

4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)

laser safety device Fiessler AKAS mounted on the upper beam

linear guided sheet support arms

according to CE rules

oilfilling

users manual in English or German

Advantages of this concept:

- hydraulic works only while upper beam movement
- low energy consumption
- low noise level
- high speed

optional equipment:

Z1/Z2-axes
CNC Control Delem DA-66 S
CNC control DELEM DA-69S 3D incl. PC software Profile-S with 3D file import option
Quick release clamping for upper tool

Further information

Brochures

- [ad_servo_en_01.pdf](#)
- [Euram Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [It-3i37fgua.youtube](#)

Notice

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