

Hydraulic CNC press brake AD-Servo 30320

Model	AD-Servo 30320
Brand	<u>HESSE by DURMA</u>
Condition	new
pressing capacity	320 to
Bending length	3050 mm
Origin	Türkiye

🕒 approx. 10 weeks from order

€ 144.300,00

Leasing*: € 2.727,27



Flüsterleise / low noise

Geringer Stromverbrauch /
low energy consumption

General characteristics

pressing capacity	320 to
Bending length	3050 mm
Axes	Y1 / Y2 / X and R axis
Stroke	365 mm
Inside distance between side frames	2600 mm
Gap in side frame	410 mm
Daylight	630 mm
Power concept	hydraulic
rapid speed Y-axis	160 mm/s
Working speed Y-axis	10
Retractionspeed Y-axis	160
Back gauge travel X-axis	650 mm
Back gauge speed X-axis	500
Back gauge travel R-axis	250 mm
Table height	900 mm

Table width	104 mm
Motor power	2 x 11 kW

Dimensions and weight

Length	4300 mm
Width	1820 mm
Height	3330 mm
Weight	16500 kg

Description

1 servo motor and pump per cylinder

4 axes (Y1, Y2, X and R)

CNC control SKY 22

- intuitive touch-screen control (simple drawing of the bending outline with your finger) 21,5" in full HD
- with 2D and 3D working screen
- direct programming of the bending angle
- user friendly programming in dialogue form optionally in 2D or 3D mode
- 2D and 3D simulation of the bending sequence
- automatic tool selection in 3D mode
- automatic calculation of the blank sheet size
- bending order calculation
- graphic product and tool memory
- correction possibility
- USB and Ethernet interfaces for import, backup and programm transportation
- OS: Windows
- IGES, STEP, DXF files import

servo motorized back gauge on linear guides and ball screws

back gauge finger blocks on double linear guides

CNC crowning table

upper tool 1010 / A / 75 °, devided and cranked

4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)

laser safety device Fiessler AKAS mounted on the upper beam

linear guided sheet support arms

according to CE rules

oilfilling

users manual in English or German

Advantages of this concept:

- hydraulic works only while upper beam movement
- low energy consumption
- low noise level
- high speed

optional equipment:

Z1/Z2-axes
CNC Control Delem DA-66 S
CNC control DELEM DA-69S 3D incl. PC software Profile-S with 3D file import option
Quick release clamping for upper tool

Further information

Brochures

- [ad_servo_en_01.pdf](#)
- [Euram Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [It-3i37fgua.youtube](#)

Notice

Prices ex location, excluding VAT.

The [General Terms and Conditions of Delivery](#) of the Austrian Association of the Machine and Steel Construction Industry apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.