hydr. 4-roll bending machine 4R HS 25-260

Model	4R HS 25-260
Brand	HESSE by SAHINLER
Condition	new
Bending length	2550 mm
Upper roll diameter	260 mm
Origin	Türkiye

approx. 10 weeks from order

€ 57.000,00

Leasing*: € 1.077,30











General characteristics

Bending length	2550 mm
Max. bending capacity - mild steel	13

Hesse + Co Maschinenfabrik GmbH
IZ Nö Süd, Straße 4, Objekt 8
A-2351 Wiener Neudorf
www.hesse-maschinen.com
T +43-2236-63870-0
F +43-2236-63662
office@hesse-maschinen.com

Max. plate thickness without prebending at D=5x upper roll diam. - mild steel	13 mm
Max. plate thickness without prebending at D=1,5x upper roll diam. - mild steel	10 mm
Max. plate thickness with prebending at D=5x upper roll diam. - mild steel	10 mm
Max. plate thickness with prebending at D=1,5x upper roll diam. - mild steel	8 mm
Upper roll diameter	260 mm
Lower roll diameter	260 mm
Lateral roll diameter	200 mm
Bending speed	1,5-6 m/min
Motor power	7.5 kW

Dimensions and weight

Length	4800 mm
Width	1600 mm
Height	1550 mm
Weight	6800 kg

Description

4 rolls

Top rolll driven by hydromotor and planetary gearbox, bottom roll driven by gear and cardan system

Pinch roll and latereal rolls move with hydraulic cylinders

Digital read-out for lower and side rolls position

Hardened rolls

Conical bending device

Hydraulic load relieving of upper roll

Hydraulic drop-end bearing

2 working speeds

Protection against overload

Moveable control pane

According to CE rules

Optional equipment:

Infinitely adustable speed of rolls

Hydraulic side support

Hydraulic top support

NC control

Important issues at conical bending:

The max. sheet metal thickness is equivalent to 50 % of nominal capacity

The cone length can be max. 30 % ore must be more than 60 % of roll length

Hardened rolls are recommended

Further information

Brochures

- Katalog Sahinler Blechrundbiegemaschinen
- Katalog Blechbearbeitungsmaschinen Sahinler

Notice

Prices ex location, excluding VAT.

The General Terms and Conditions of Delivery of the Austrian Association of the Machine and Steel Construction Industry apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.