

General characteristics

pressing capacity	60 to
Bending length	2550 mm
Axes	Y1 / Y2 and X-axis
Stroke	160 mm
Inside distance between side frames	2150 mm
Gap in side frame	250 mm
Daylight	350 mm
Power concept	hydraulic
rapid speed Y-axis	120 mm/s
Working speed Y-axis	9
Retractionspeed Y-axis	70
Back gauge travel X-axis	620 (with optional R-axis: 500 mm) mm
Back gauge speed X-axis	250
Table height	813 mm
Table width	104 mm
Oiltank	100 l
Motor power	5.5 kW

Dimensions and weight

Length	3250 mm
Width	1200 mm
Height	2350 mm
Weight	4250 kg

Description

3 axes (Y1, Y2, and X axis)

CNC control DT-10

- intuitive touch-screen control (simple drawing of the bending outline with your finger)
- user friendly programming in dialogue form
- automatic calculation of bending sequence
- automatic calculation of the blank sheet size
- graphic product and tool memory
- correction possibility
- USB interfaces for backup and programm transportation
- PC software, generating programmes on the PC and transfer to the machine by USB

CNC controlled back gauge with linear guide and ball screw spindles

CNC controlled crowning table

intermediate clamps for upper tool

upper tool 1010/A/75°/0,8, sectioned, bending radius hardened and ground

die holder for 60 mm dies

die type 2009/85° (V 16, 22, 35, 50 mm) sectioned, geteilt, bending radii hardened and ground
laser safety device Fiessler AKAS mounted on the upper beam
sheet support arms
protection covers on the sides and back side
according to CE rules
oilfilling
users manual in GERMAN or ENGLISH
(sample photo shows mod. PBF 30200)

Options:

CNC controlled R-axis (adjustment range in X = 500 mm)
DBend, 3D CAD/CAM importing- and simulation program (step, iges and dxf file import)

we have more than 600 references!

Further information

Brochures

- [pbf_en_01.pdf](#)
- [Euram Gesamtkatalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [CNC STEUERUNG DT-10 inkl. PC-Software](#)

Notice

Prices ex location, excluding VAT.

The [General Terms and Conditions of Delivery](#) of the Austrian Association of the Machine and Steel Construction Industry apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit

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