

Hydraulic CNC press brake PBF 30120

Bestseller

Bargain

Model	PBF 30120
Brand	<u>HESSE by DURMA</u>
Condition	new
Year of manufacture	2025
pressing capacity	120 to
Bending length	3050 mm
Stock number	80109
Origin	Türkiye

✓ On stock

🕒 immediately, subject to prior sale

€ 60.100,00

~~€ 68.282,00~~

Leasing*: € 1.135,89



General characteristics

pressing capacity	120 to
Bending length	3050 mm
Axes	Y1 / Y2 / X and R-axis
Stroke	180 mm

Inside distance between side frames	2550 mm
Gap in side frame	250 mm
Daylight	375 mm
Power concept	hydraulic
rapid speed Y-axis	100 mm/s
Working speed Y-axis	9
Retractionspeed Y-axis	77
Back gauge travel X-axis	620 (with optional R-axis: 500 mm) mm
Back gauge speed X-axis	250
Table height	878 mm
Table width	104 mm
Oiltank	150 l
Motor power	11 kW

Dimensions and weight

Length	3750 mm
Width	1230 mm
Height	2400 mm
Weight	5900 kg

Description

4 axes (Y1, Y2, X and R axes)

CNC control DT-10

- intuitive touch-screen control (simple drawing of the bending outline with your finger)
- user friendly programming in dialogue form
- automatic calculation of bending sequence
- automatic calculation of the blank sheet size
- graphic product and tool memory
- correction possibility
- USB interfaces for backup and programm transportation
- PC software, generating programs on the PC and transfer to the machine by USB

CNC controlled back gauge with linear guide and ball screw spindles

CNC controlled crowning table

intermediate clamps for upper tool

upper tool 1010/A/75°/0,8, sectioned, bending radius hardened and ground

die holder for 60 mm dies

die type 2009/85° (V 16, 22, 35, 50 mm) sectioned, geteilt, bending radii hardened and ground

laser safety device Fiessler AKAS mounted on the upper beam

sheet support arms

protection covers on the sides and back side

according to CE rules

oilfilling

users manual in GERMAN and ENGLISH

Advantages of PBF series:

- compact structure
- low cost due to serial production of standardised models without restrictions in quality and accuracy

Option:

DBend, 3D CAD/CAM importing- and simulation program (step, iges and dxf file import)

we have more than 600 references!

Further information

Brochures

- [pbf_en_01.pdf](#)
- [Euram Gesamtkatalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [CNC STEUERUNG DT-10 inkl. PC-Software](#)

Notice

Prices ex location, excluding VAT.

The [General Terms and Conditions of Delivery](#) of the Austrian Association of the Machine and Steel Construction Industry apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.