

Hydraulic CNC press brake AD-Servo 60400

Model	AD-Servo 60400
Brand	<u>HESSE by DURMA</u>
Condition	new
pressing capacity	400 to
Bending length	6050 mm
Origin	Türkiye

🕒 approx. 4-6 months from order

€ 231.900,00



Flüsterleise / low noise
 Geringer Stromverbrauch /
 low energy consumption

General characteristics

pressing capacity	400 to
Bending length	6050 mm
Axes	Y1 / Y2 / X und R Achse
Stroke	365 mm
Inside distance between side frames	5100 mm
Gap in side frame	510 mm
Daylight	630 mm
Power concept	hydraulic
rapid speed Y-axis	150 mm/s
Working speed Y-axis	10
Retractionspeed Y-axis	150
Back gauge travel X-axis	750 mm
Oiltank	160 l
Motor power	2x11 kW

Dimensions and weight

Length	7500 mm
Width	2110 mm
Height	3810 mm
Weight	34600 kg

Description

1 servo motor and pump per cylinder

4 axes (Y1, Y2, X and R)

CNC control SKY 22

- intuitive touch-screen control (simple drawing of the bending outline with your finger) 21,5" in full HD
- with 2D and 3D working screen
- direct programming of the bending angle
- user friendly programming in dialogue form optionally in 2D or 3D mode
- 2D and 3D simulation of the bending sequence
- automatic tool selection in 3D mode
- automatic calculation of the blank sheet size
- bending order calculation
- graphic product and tool memory
- correction possibility
- USB and Ethernet interfaces for import, backup and programm transportation
- OS: Windows
- IGES, STEP, DXF files import

servo motorized back gauge on linear guides and ball screws

back gauge finger blocks on double linear guides

CNC crowning table

upper tool 1010 / A / 75 °, devided and cranked

4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)

laser safety device Fiessler AKAS mounted on the upper beam

linear guided sheet support arms

according to CE rules

oilfilling

users manual in English or German

Advantages of this concept:

- hydraulic works only while upper beam movement
- low energy consumption

- low noise level
- high speed

Price FCA Turkey

optional equipment:

CNC Control Delem DA-66 S
CNC control DELEM DA-69S 3D incl. PC software Profile-S with 3D file import option

Further information

Brochures

- [Durma AD-Servo](#)
- [Euram Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [It-3i37fgua.youtube](https://www.youtube.com/watch?v=It-3i37fgua)

Notice

Prices ex location, excluding VAT.

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