

Hydraulic CNC press brake AD-S 40400

Model	AD-S 40400
Brand	<u>HESSE by DURMA</u>
Condition	new
pressing capacity	400 to
Bending length	4050 mm
Origin	Türkiye

⌚ approx. 14 - 16 weeks from order

€ 171.300,00

Leasing*: € 3.237,57



General characteristics

pressing capacity	400 to
Bending length	4050 mm
Axes	Y1 / Y2 / X Achse
Stroke	365 mm
Inside distance between side frames	3400 mm
Gap in side frame	510 mm
Daylight	630 mm
Power concept	hydraulic
rapid speed Y-axis	160 mm/s
Working speed Y-axis	10
Retractionspeed Y-axis	140
Back gauge speed X-axis	500
Back gauge speed R-axis	350 mm/s
Back gauge travel R-axis	250 mm

Table height	1050 mm
Table width	154 mm
Oiltank	250 l
Motor power	37 kW

Dimensions and weight

Length	5750 mm
Width	2110 mm
Height	3640 mm
Weight	27760 kg

Description

3 axes (Y1, Y2, X)

CNC control DT-15

- 2D graphic display 15"
- intuitive touch-screen control (simple drawing of the bending outline with your finger)
- user friendly programming in dialogue form
- automatic calculation of the bending sequence
- automatic calculation of the blank sheet size
- graphic product and tool memory
- correction possibility
- USB interfaces for backup and programm transportation
- PC software, generating programmes on the PC and transfer to the machine by USB
- servo motorized back gauge on linear guides and ball screws
- back gauge finger blocks on double linear guides
- CNC crowning table
- upper tool 1010 / A / 75 °, devided and cranked
- 4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)
- laser safety device Fiessler AKAS mounted on the upper beam
- linear guided sheet support arms
- according to CE rules
- oilfilling
- users manual in English or German

Advantages of AD-S compaired to PBF:

- more stroke, installation height and throat
- higher approach and retraction speed of the top beam
- higher backgauge speed
- backgauge finger on double instead of single linear guide

- more options available such as: additional backgauge axes (e.g. Z1/Z2, Delta X, up to 6 axes), bending aids, laser angle measuring system, tandem design, other CNC controls ...

Price FCA Turkey

optional equipment:

R-Axis

R/Z1/Z2-Axis

DBend, 3D CAD/CAM importing- and simulation program (step, igs and dxf file import)

CNC Control SKY22

CNC Control Delem DA66 S

CNC Control DELEM DA-69S 3D incl. PC software Profile-S with 3D file import option

Further information

Brochures

- [Durma AD-S Series](#)
- [Euram Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [HESSE by DURMA DT 15 CNC Steuerung](#)

Notice

Prices ex location, excluding VAT.

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We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.