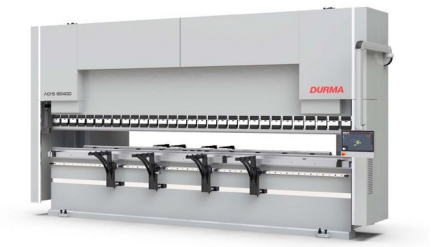
Hydraulic CNC press brake AD-S 60220

Model	AD-S 60220
Brand	HESSE by DURMA
Condition	new
pressing capacity	220 to
Bending length	6050 mm
Origin	Türkiye

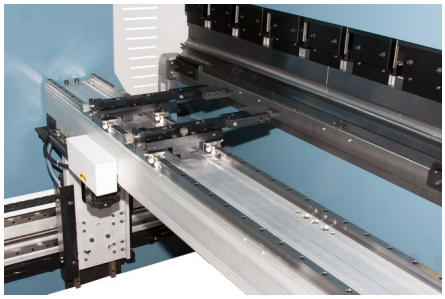
approx. 14 - 16 weeks from order

€ 137.900,00

Leasing*: € 2.606,31







General characteristics

pressing capacity	220 to
Bending length	6050 mm
Axes	Y1 / Y2 / X
Stroke	265 mm
Inside distance between side frames	5100 mm
Gap in side frame	450 mm
Daylight	530 mm
Power concept	hydraulic
rapid speed Y-axis	160 mm/s
Working speed Y-axis	10
Retractionspeed Y-axis	140
Back gauge speed X-axis	500
Back gauge speed R-axis	350 mm/s
Back gauge travel R-axis	250 mm

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Table height	1050 mm
Table width	154 mm
Oiltank	250 l
Motor	22 kW

Dimensions and weight

Length	7500 mm
Width	1770 mm
Height	3350 mm
Weight	20800 kg

Description

3 axes (Y1, Y2, X)

CNC control DT-15

- 2D grafic display 15"

- intuitive touch-screen control (simple drawing of the bending outline with your finger)

- user friendly programming in dialogue form

- automatic calculation of the bending sequence

- automatic calculation of the blank sheet size

- graphic product and tool memory

- correction possibility

- USB interfaces for backup and programm transportation

- PC software, generating programms on the PC and transfer to the machine by USB

servo motorized back gauge on linear guides and ball screws

back gauge finger blocks on double linear guides

CNC crowning table

upper tool 1010 / A / 75 °, devided and cranked

4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)

laser safety device Fiessler AKAS mounted on the upper beam

linear guided sheet support arms

according to CE rules

oilfilling

users manual in English or German

Advantages of AD-S compaired to PBF: more stroke, installation height and throat

- higher approach and retraction speed of the top beam

- higher backgauge speed

- backgauge finger on double instead of single linear guide

- more options available such as: additional backgauge axes (e.g. Z1/Z2, Delta X, up to 6 axes), bending aids, laser angle measuring

system, tandem design, other CNC controls ...

Price FCA Türkiye

optional equipment:

R-axix

Z1/Z2/R-axes

DBend, 3D CAD/CAM importing- and simulation program (step, iges a
nd dxf file import)

CNC Control SKY22

CNC Control Delem DA66 S

CNC Control DELEM DA-69S 3D incl. PC software Profile-S with 3D f
ile import option

Quick release clamping for upper tool

Further information

Brochures

- Katalog Abkantpressen Durma AD-S Series
- Euram Abkantwerkzeuge Gesamtkatalog
- WILA Abkantwerkzeug Katalog
- Rolleri Abkantlösungen
- Rolleri Klemmsysteme

Product video

- HESSE by DURMA DT 15 CNC Steuerung

Notice

Prices ex location, excluding VAT.

The General Terms and Conditions of Delivery of the Austrian Association of the Machine and Steel Construction Industry apply.
We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.