

## Hydraulic CNC press brake AD-S 30100

Model	AD-S 30100
Brand	<u>HESSE by DURMA</u>
Condition	new
pressing capacity	100 to
Bending length	3050 mm
Origin	Türkiye

⌚ approx. 12 - 14 weeks from order

**€ 69.320,00**

Leasing\*: € 1.310,15



## General characteristics

pressing capacity	100 to
Bending length	3050 mm
Axes	Y1 / Y2 / X Achse
Stroke	265 mm
Inside distance between side frames	2600 mm
Gap in side frame	450 mm
Daylight	530 mm
Power concept	hydraulic
rapid speed Y-axis	180 mm/s
Working speed Y-axis	10
Retractionspeed Y-axis	120
Back gauge speed X-axis	500
Table height	900 mm
Table width	104 mm

Motor power 11 kW

## Dimensions and weight

Length	4200 mm
Width	1670 mm
Height	2850 mm
Weight	8500 kg

## Description

3 axes (Y1, Y2, X)

CNC control DT-15

- 2D graphic display 15"
- intuitive touch-screen control (simple drawing of the bending outline with your finger)
- user friendly programming in dialogue form
- automatic calculation of the bending sequence
- automatic calculation of the blank sheet size
- graphic product and tool memory
- correction possibility
- USB interfaces for backup and programm transportation
- PC software, generating programmes on the PC and transfer to the machine by USB

servo motorized back gauge on linear guides and ball screws

back gauge finger blocks on double linear guides

### CNC controlled crowning table

upper tool 1010 / A / 75 °, devided and cranked

4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)

laser safety device Fiessler AKAS mounted on the upper beam

linear guided sheet support arms

according to CE rules

oilfilling

users manual in English or German

### Advantages of AD-S compaired to PDF:

- more stroke, installation height and throat
- higher approach and retraction speed of the top beam
- higher backgauge speed
- backgauge finger on double instead of single linear guide
- more options available such as: additional backgauge axes (e.g. Z1/Z2, Delta X, up to 6 axes), bending aids, laser angle measuring system, tandem design, other CNC controls ...

optional equipment:

R-Axis

R/Z1/Z2-Axis

DBend, 3D CAD/CAM importing- and simulation program (step, iges and dxf file import)

CNC Control SKY22

CNC Control Delem DA66 S

CNC Control DELEM DA-69S 3D incl. PC software Profile-S with 3D file import option

Quick Release Clamping

## Further information

### Brochures

- [Katalog Abkantpressen Durma AD-S Series](#)
- [EURAM Abkantwerkzeuge Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [2022\\_rolleri\\_abkantloesungen\\_de.pdf](#)
- [Rolleri Klemmsysteme](#)

### Product video

- [HESSE by DURMA DT 15 CNC Steuerung](#)
- [pswxfelqn5c.youtube](#)

## Notice

Prices ex location, excluding VAT.

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Price changes and errors excepted.

\* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.