CNC flat grinding machine SMART-H818IV

Model	SMART-H818IV
Brand	CHEVALIER
Condition	new
Table	460 x 200 mm
Origin	Taiwan

⏱ approx. 6 months from order

€ 77.000,00

Leasing*: € 1.455,30

General characteristics

Grinding lenght	460 mm
Distance spindle - table	445 mm
Table	460 x 200 mm
Magnetic table	450 x 200 mm
Table speed	0,1 - 25 m/min
Cross feed	0 - 3000 m/min
Max. cross feed	220 mm
Automatic vertical feed	340 mm
Vertical feed	0 - 3000 mm/min
Vertical feed incremental	0.001 mm
Spindle revs	1000 - 7000 rpm
Spindle motor	3 kW
Hydraulic motor	0.7 kW
Cross feed motor	1.1 kW
Feed motor grinding wheel	1.1 kW
Table height	1015 mm
Max. workpiece weight on magnetic table	175 kg
Max. workpiece weight on t-slot table	210 kg

Hesse + Co Maschinenfabrik GmbH
IZ Nö Süd, Straße 4, Objekt 8
A-2351 Wiener Neudorf
www.hesse-maschinen.com
T +43-2236-63870-0
F +43-2236-63662
office@hesse-maschinen.com

Grinding wheel dimensions	Dm. 205 x 12,7 x 31,75 mm

Dimensions and weight

Length	2510 mm
Width	2515 mm
Height	2010 mm
Weight	1550 kg

Description

Smart i control with 10.4" touchscreen on a swiveling panel, with electronic wired handwheel,

with graphical dialog programming

Infinitely variable speed

Surface grinding cycle, cross grinding cycle, plunge grinding cycle, multiple groove grinding cycle, contour grinding cycle, dressing cycle

Spindle with 4 angular contact ball bearings (P4, checkout 7)

Longitudinal guides with double V shape, with Turcite-B coating

Transverse and vertical feed with precision ball screws (class C2) and AC servo motors

Longitudinal feed hydraulically

Fully enclosed splash guard with lamp

Electromagnetic chuck plate

Coolant system with automatic paper filter and magnetic separator

autom. dressing attachment table mounted with compensation *

Grinding wheel

Grinding wheel flange

Grinding wheel balancing stand

Machine and equipment in accordance with CE regulations

Operating manual in GERMAN or ENGLISH

* The exact configuration of the dresser must be clarified before ordering

Further information

Brochures

- Katalog Flachschleifmaschinen Chevalier Smart 818-12-16IV
- Katalog Flachschleifmaschinen Chevalier Smart icontrol Steuerung

Product video

- bk6efbbqu9y.youtube

Notice

Prices ex location, excluding VAT.

The General Terms and Conditions of Delivery of the Austrian Association of the Machine and Steel Construction Industry apply.
We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.