Hydraulic 4-roll plate bending machine 4R HSS 20-280

Model	4R HSS 20-280
Brand	HESSE by SAHINLER
Condition	new
Bending length	2050 mm
Upper roll diameter	280 mm
Origin	Türkiye

approx. 12 weeks from order

€ 73.200,00

Leasing*: € 1.383,48











General characteristics

Bending length	2050 mm
Max. bending capacity - mild steel	20

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Max. plate thickness without prebending at D=5x upper roll diam. - mild steel	20 mm
Max. plate thickness without prebending at D=1,5x upper roll diam. - mild steel	16 mm
Max. plate thickness with prebending at D=5x upper roll diam. - mild steel	16 mm
Max. plate thickness with prebending at D=1,5x upper roll diam. - mild steel	12 mm
Upper roll diameter	280 mm
Lower roll diameter	280 mm
Lateral roll diameter	220 mm
Bending speed	1,5 / 5 m/min
Motor power	16.5 kW

Dimensions and weight

Length	4350 mm
Width	1700 mm
Height	1850 mm
Weight	8550 kg

Description

4 rolls

full hydraulic drive of upper roll and lower roll

hydraulic infeed of lower and side roll

digital read-out of lower and side rolls position

hardened rolls

conical bending device

hydraulic load relieving of upper roll

hydraulic drop-end bearing

2 working speeds

central lubrication system

protection against overload

moveable control pane

according to CE rules

optional equipment (prices on request):

infinitely adustable speed of rolls

hydraulic side support

hydraulic top support

NC control

important issues at conical bending:

the max. sheet metal thickness is equivalent to 50 % of nominal capacity

the cone length can be max. 30 % ore must be more than 60 % of roll length

hardened rolls are recommended

Further information

Brochures

- Katalog Sahinler Blechrundbiegemaschinen
- Katalog Blechbearbeitungsmaschinen Sahinler

Notice

Prices ex location, excluding VAT.

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We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.