# Oil country lathe C 10 T.12

| | |
|---|---|
| Model | C 10 T.12 |
| Brand | ZMM |
| Condition | new |
| Swing over bed | 800 mm |
| Distance between centers | 2000 mm |
| Origin | Bulgaria |

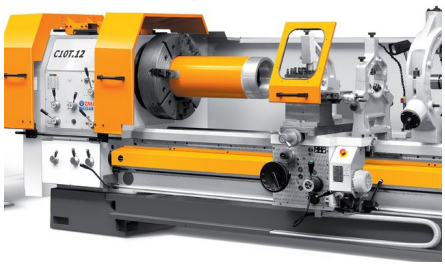
approx. 4 months from order

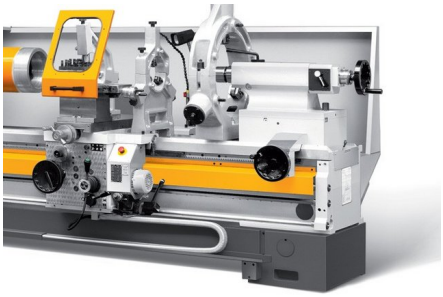
**€ 113.720,00**

Leasing*: € 2.149,31





## General characteristics

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|---|---|
| Swing over bed | 800 mm |
| Distance between centers | 2000 mm |
| Centre height | 400 mm |
| Spindle bore | 315 mm |
| swing over cross slide | 560 mm |
| Width of bed | 560 mm |
| Spindle taper | 318 M |
| Spindle speed steps | 12 |
| Spindle revs | 8 - 400 rpm |
| Number of feeds | 152 |

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|---|---|
| Longitudinal feed range | 0.039 - 15 mm/r |
| Cross feed range | 0.02 - 7.5 mm/r |
| Number of threads | 76 |
| Metric thread range | 0.5 - 150 mm |
| Inch thread range | 60 - 1/5 Tpi |
| Module thread range | 0.125 - 37.5 |
| DP thread range | 240 - 4/5 |
| Cross slide travel | 410 mm |
| Top slide travel | 150 mm |
| Tailstock quill diameter | 105 mm |
| Tailstock quill taper | 6 MK |
| Tailstock travel | 225 mm |
| Motor power | 11 kW |

## Dimensions and weight

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|---|---|
| Weight | 6100 kg |

## Description

Their main purpose is to process pipes. Accordingly, this type of machines is widely used in the oil industry.

Oil country lathes have large capabilities of processing inner and outer cylindrical and conical threads on pipes with large diameters.

The clamping of the pipes with two universals and stands allows the processing of long pipes.

These lathes are suitable for producing elements and equipment for the oil industry, as well as for maintaining such facilities.

Drive via gearbox

Electrodynamic brake

3-axis digital display Fagor

Quick-change tool holder Amestra type C, system like Multifix including 4 holders (3x rectangular, 1 round)

2 pcs. 3-jaw chuck Bison 3295 Dm. 500 mm on both sides of the spindle,

gripping range 250-380 mm. Option: hard top jaws with gripping range 250-500 mm

2 pcs. steady rests on supports Dm. 120 - 320 mm with rollers

Rapid traverses (4)

Longitudinal stop for one position

Taper turning device

Coolant device

Full length rear splash guard

Lead and feed spindle cover

Lathe chuck protection

Tool holder protection

Leveling bolts and plates

Tailstock

Reducing sleeve for the tailstock sleeve

Mechanical movement of the tailstock with handwheel

Low voltage machine light

Operating instructions

Equipment according to "CE" regulations

Further models with spindle bore from 155 to 358 mm,  centre distances from 1000 to 6000 mm and with turning diameters from 730 to 1020 mm are available on request.

## Further information

### Brochures

- Katalog Drehmaschinen ZMM
- zmm_c10t10_c10t12.pdf

### Product video

- ZMM Presentation

## Notice

Prices ex location, excluding VAT.

The General Terms and Conditions of Delivery of the Austrian Association of the Machine and Steel Construction Industry apply.
We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.