Oil country lathe C 10 T.10

Model	C 10 T.10
Brand	ZMM
Condition	new
Swing over bed	800 mm
Distance between centers	2000 mm
Origin	Bulgaria

approx. 4 months from order

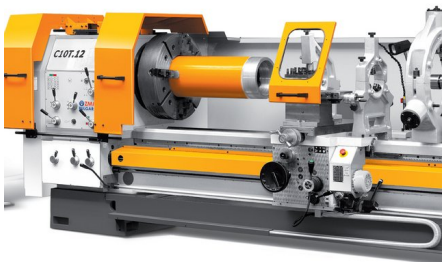
€ 113.620,00

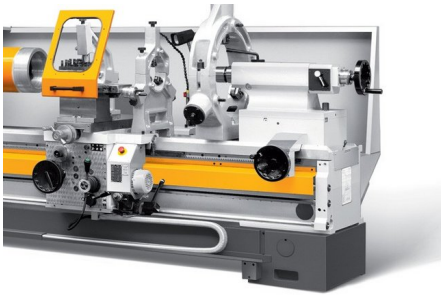
Leasing*: € 2.147,42



Symbolfotos / symbol photos







General characteristics

Swing over bed	800 mm
Distance between centers	2000 mm
Centre height	400 mm
Spindle bore	260 mm
swing over cross slide	560 mm
Width of bed	560 mm
Spindle taper	318 M
Spindle speed steps	12
Spindle revs	8 - 400 rpm
Number of feeds	152

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Longitudinal feed range	0.039 - 15 mm/r
Cross feed range	0.02 - 7.5 mm/r
Number of threads	76
Metric thread range	0.5 - 150 mm
Inch thread range	60 - 1/5 Tpi
Module thread range	0.125 - 37.5
DP thread range	240 - 4/5
Cross slide travel	410 mm
Top slide travel	150 mm
Tailstock quill diameter	105 mm
Tailstock quill taper	6 MK
Tailstock travel	225 mm
Motor power	11 kW

Dimensions and weight

Weight	6000 kg

Description

Their main purpose is to process pipes. Accordingly, this type of machines is widely used in the oil industry.

Oil country lathes have large capabilities of processing inner and outer cylindrical and conical threads on pipes with large diameters.

The clamping of the pipes with two universals and stands allows the processing of long pipes.

These lathes are suitable for producing elements and equipment for the oil industry, as well as for maintaining such facilities.

Drive via gearbox

Electrodynamic brake

3-axis digital display Fagor

Quick-change tool holder Amestra type C, system like Multifix including 4 holders (3x rectangular, 1 round)

2 pcs. 3-jaw chuck Bison 3295 Dm. 500 mm on both sides of the spindle,

gripping range 120-350 mm. Option: hard top jaws with gripping range 120-500 mm

2 pcs. steady rests on supports Dm. 60 - 260 mm with rollers

Rapid traverses (4)

Longitudinal stop for one position

Taper turning device

Coolant device

Full length rear splash guard

Lead and feed spindle cover

Lathe chuck protection

Tool holder protection

Leveling bolts and plates

Tailstock

Reducing sleeve for the tailstock sleeve

Mechanical movement of the tailstock with handwheel

Low voltage machine light

Operating instructions

Equipment according to "CE" regulations

Further models with spindle bore from 155 to 358 mm, centre distances from 1000 to 6000 mm and with turning diameters from 730 to 1020 mm are available on request.

Further information

Brochures

- Katalog Drehmaschinen ZMM
- zmm_c10t10_c10t12.pdf

Product video

- ZMM Presentation

Notice

Prices ex location, excluding VAT.

The General Terms and Conditions of Delivery of the Austrian Association of the Machine and Steel Construction Industry apply.
We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.