Hydraulic 4-roll plate bending machine 4R HS 15-180

Model	4R HS 15-180
Brand	HESSE by SAHINLER
Condition	new
Bending length	1550 mm
Upper roll diameter	180 mm
Origin	Türkiye

approx. 10 weeks from order

€ 32.480,00

Leasing*: € 620,37



Symbolfotos (zeigen Modell 4R HS 15-150)









General characteristics

Bending length	1550 mm
Max. bending capacity - mild steel	9

Hesse + Co Maschinenfabrik GmbH
IZ Nö Süd, Straße 4, Objekt 8
A-2351 Wiener Neudorf

www.hesse-maschinen.com

T +43-2236-63870-0
F +43-2236-63662
office@hesse-maschinen.com

Max. plate thickness without prebending at D=5x upper roll diam. - mild steel	9 mm
Max. plate thickness without prebending at D=1,5x upper roll diam. - mild steel	7 mm
Max. plate thickness with prebending at D=5x upper roll diam. - mild steel	7 mm
Max. plate thickness with prebending at D=1,5x upper roll diam. - mild steel	5 mm
Upper roll diameter	180 mm
Lower roll diameter	180 mm
Lateral roll diameter	150 mm
Bending speed	1,5 / 6 m/min
Motor power	5.5 kW

Dimensions and weight

Length	3900 mm
Width	1150 mm
Height	1250 mm
Weight	3250 kg

Description

4 rolls

full hydraulic drive of upper roll and lower roll

hydraulic infeed of lower and side roll

digital read-out of lower and side rolls position

hardened rolls

conical bending device

hydraulic load relieving of upper roll

hydraulic drop-end bearing

2 working speeds

central lubrication system

protection against overload

moveable control pane

according to CE rules

optional equipment (prices on request):

infinitely adustable speed of rolls

hydraulic side support

hydraulic top support

NC control

important issues at conical bending:

the max. sheet metal thickness is equivalent to 50 % of nominal capacity

the cone length can be max. 30 % ore must be more than 60 % of roll length

hardened rolls are recommended

Further information

Brochures

- Katalog Sahinler Blechrundbiegemaschinen
- Katalog Blechbearbeitungsmaschinen Sahinler

Notice

Prices ex location, excluding VAT.

The General Terms and Conditions of Delivery of the Austrian Association of the Machine and Steel Construction Industry apply.
We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.