

Hydraulic 4-roll plate bending machine 4R HS 15-180

Model	4R HS 15-180
Brand	<u>HESSE by SAHINLER</u>
Condition	new
Bending length	1550 mm
Upper roll diameter	180 mm
Origin	Türkiye

⌚ approx. 10 weeks from order

€ 32.480,00

Leasing*: € 620,37



Symbolfotos (zeigen Modell 4R HS 15-150)



General characteristics

Bending length	1550 mm
Max. bending capacity - mild steel	9

Max. plate thickness without prebending at D=5x upper roll d9 mm
iam. - mild steel

Max. plate thickness without prebending at D=1,5x upper roll 7 mm
diam. - mild steel

Max. plate thickness with prebending at D=5x upper roll dia 7 mm
m. - mild steel

Max. plate thickness with prebending at D=1,5x upper roll di 5 mm
am. - mild steel

Upper roll diameter 180 mm

Lower roll diameter 180 mm

Lateral roll diameter 150 mm

Bending speed 1,5 / 6 m/min

Motor power 5.5 kW

Dimensions and weight

Length 3900 mm

Width 1150 mm

Height 1250 mm

Weight 3250 kg

Description

4 rolls

full hydraulic drive of upper roll and lower roll

hydraulic infeed of lower and side roll

digital read-out of lower and side rolls position

hardened rolls

conical bending device

hydraulic load relieving of upper roll

hydraulic drop-end bearing

2 working speeds

central lubrication system

protection against overload

moveable control pane

according to CE rules

optional equipment (prices on request):

infinitely adustable speed of rolls

hydraulic side support

hydraulic top support

NC control

important issues at conical bending:

the max. sheet metal thickness is equivalent to 50 % of nominal capacity

the cone length can be max. 30 % ore must be more than 60 % of roll length

hardened rolls are recommended

Further information

Brochures

- [sahinler_blecheinrollmaschinen.pdf](#)
- [Sahinler Gesamtkatalog 2025](#)

Notice

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Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.