

Profile bending machine with hydraulic feed of rolls HPK 65

Model	HPK 65
Brand	<u>HESSE by SAHINLER</u>
Condition	new
Shaft diameter	50 - 60
Rolls diameter	180 mm
Origin	Türkiye

⌚ approx. 12 weeks from order

€ 15.900,00

Leasing*: € 305,28



General characteristics

Shaft diameter	50 - 60
Upper roll diameter	180 mm
Rolls diameter	180 mm
Lower roll diameter	180 mm
Driven rolls	3
Motor power	3.75 kW
Speed	6 m/min
Flat steel vertical position (section / min. diameter)	60x10 mm / 500 mm; 20x5 mm / 250 mm
Flat steel horizontal position (section / min. diameter)	80x20 mm / 500 mm; 50x5 mm / 250 mm
Square bar (section / min. diameter)	32x32 mm / 400 mm; 12x12 mm / 250 mm
Round bar (section / min. diameter)	Ø 35 mm / 350 mm; Ø 10 mm / 250 mm
Tube (section / min. diameter)	Ø 60x2 mm / 600 mm; Ø 15x1,5 mm / 200 mm
Form tube vertical position (Querschnitt / min. Durchmesser)	50x25x3 mm / 450 mm; 20x15x2 mm / 250 mm
Form tube square (section / min. diameter)	45x3 mm / 600 mm; 20x2 mm / 300 mm
Angle leg outside (Querschnitt / min. Durchmesser)	60x60x6 mm / 650 mm; 30x30x4 mm / 350 mm
Angle leg inside (section / min. diameter)	50x50x5 mm / 550 mm; 30x30x4 mm / 350 mm
UPN leg outside (section / min. diameter)	UPN 80 / 600 mm, UPN30 / 250 mm
UPN leg inside (section / min. diameter)	UPN 65 / 600 mm; UPN 30 / 250 mm
IPN horizontal position (section / min. diameter)	IPN 80 / 600 mm

Dimensions and weight

Length	1200 mm
Width	850 mm
Height	1200 mm
Weight	955 kg

Description

3 mech. driven rolls (brake motor)
hardened shafts
lower rolls hydraulic adjustable hardened universal rolls
lateral rolls adjustable in 1 axis
horizontal and vertical operation
digital read out for the position of the lower rolls
machine and equipment according to the CE regulations
user manual in GERMAN and ENGLISH

Further information

Brochures

- [sahinler_profilbiegemaschinen.pdf](#)
- [Sahinler Gesamtkatalog 2025](#)

Product video

- [6v7igeb9sjg.youtube](#)

Notice

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