

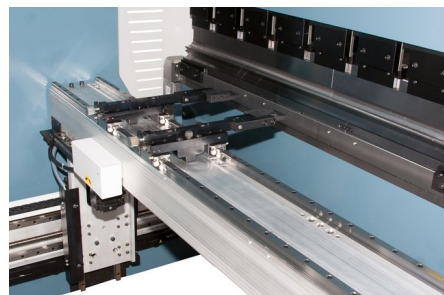
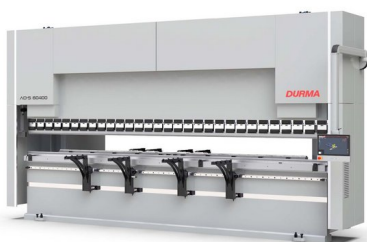
Hydraulic CNC press brake AD-S 60400

Model	AD-S 60400
Brand	<u>HESSE by DURMA</u>
Condition	new
pressing capacity	400 to
Bending length	6050 mm
Origin	Türkiye

⌚ approx. 14 - 16 weeks from order

€ 197.600,00

Leasing*: € 3.734,64



General characteristics

pressing capacity	400 to
Bending length	6050 mm
Axes	3
Stroke	365 mm
Inside distance between side frames	5100 mm
Gap in side frame	510 mm
Daylight	630 mm
Power concept	hydraulic
rapid speed Y-axis	120 mm/s
Working speed Y-axis	8
Retractionspeed Y-axis	100
Back gauge travel X-axis	750 mm
Back gauge speed X-axis	350
Back gauge speed R-axis	300 mm/s

Back gauge travel R-axis	250 mm
Table height	1220 mm
Table width	154 mm
Oiltank	500 l
Motor power	37 kW

Dimensions and weight

Length	7500 mm
Width	2110 mm
Height	3810 mm
Weight	34660 kg

Description

3 axes (Y1, Y2, X)

CNC control DT-15

- 2D graphic display 15"

- intuitive touch-screen control (simple drawing of the bending outline with your finger)

- user friendly programming in dialogue form

- automatic calculation of the bending sequence

- automatic calculation of the blank sheet size

- graphic product and tool memory

- correction possibility

- USB interfaces for backup and programm transportation

- PC software, generating programmes on the PC and transfer to the machine by USB

servo motorized back gauge on linear guides and ball screws

back gauge finger blocks on double linear guides

CNC crowning table

upper tool 1010 / A / 75 °, devided and cranked

4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)

laser safety device Fiessler AKAS mounted on the upper beam

linear guided sheet support arms

according to CE rules

oilfilling

users manual in English or German

Advantages of AD-S compaired to PBF:

- more stroke, installation height and throat

- higher approach and retraction speed of the top beam

- higher backgauge speed

- backgauge finger on double instead of single linear guide
- more options available such as: additional backgauge axes (e.g. Z1/Z2, Delta X, up to 6 axes), bending aids, laser angle measuring system, tandem design, other CNC controls ...

Price FCA Türkiye

Options (prices on request):

- R-axis
- R/Z1/Z2-axes
- DBend, 3D CAD/CAM importing- and simulation program (step, iges and dxf file import)
- CNC Control Delem DA66 S
- CNC Control DELEM DA-69S 3D incl. PC software Profile-S with 3D file import option
- Hydraulic tool clamping systems

Further information

Brochures

- [Durma AD-S Series](#)
- [Euram Gesamtkatalog](#)
- [WILA Abkantwerkzeug Katalog](#)
- [Rolleri Abkantlösungen](#)
- [Rolleri Klemmsysteme](#)

Product video

- [pswxfelqn5c.youtube](#)

Notice

Prices ex location, excluding VAT.

The [General Terms and Conditions of Delivery](#) of the Austrian Association of the Machine and Steel Construction Industry apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.