

Hydraulic 4-roll plate bending machine 4R HS 30-245

Model	4R HS 30-245
Brand	<u>HESSE by SAHINLER</u>
Condition	new
Bending length	3100 mm
Upper roll diameter	245 mm
Origin	Türkiye

⌚ approx. 10 weeks from order

€ 55.900,00

Leasing*: € 1.056,51



General characteristics

Bending length	3100 mm
Max. bending capacity - mild steel	9

Max. plate thickness without prebending at D=5x upper roll d8 mm
iam. - mild steel

Max. plate thickness without prebending at D=1,5x upper roll 7 mm
diam. - mild steel

Max. plate thickness with prebending at D=5x upper roll dia 7 mm
m. - mild steel

Max. plate thickness with prebending at D=1,5x upper roll di 5 mm
am. - mild steel

Upper roll diameter	245 mm
Lower roll diameter	245 mm
Lateral roll diameter	180 mm
Bending speed	1,5-6 m/min
Motor power	7.5 kW

Dimensions and weight

Length	5350 mm
Width	1600 mm
Height	1470 mm
Weight	6850 kg

Description

4 rolls

Top roll driven by hydromotor and planetary gearbox, bottom roll driven by gear and cardan system

Pinch roll and lateral rolls move with hydraulic cylinders

Digital read-out for lower and side rolls position

Hardened rolls

Conical bending device

Hydraulic load relieving of upper roll

Hydraulic drop-end bearing

2 working speeds

Protection against overload

Moveable control pane

According to CE rules

Optional equipment:

Infinitely adjustable speed of rolls

Hydraulic side support

Hydraulic top support

NC control

Important issues at conical bending:

Hesse + Co Maschinenfabrik GmbH
IZ Nö Süd, Straße 4, Objekt 8
A-2351 Wiener Neudorf

www.hesse-maschinen.com

T [+43-2236-63870-0](tel:+432236638700)
F [+43-2236-63662](tel:+43223663662)
office@hesse-maschinen.com

The max. sheet metal thickness is equivalent to 50 % of nominal capacity
The cone length can be max. 30 % ore must be more than 60 % of roll length
Hardened rolls are recommended

Further information

Brochures

- [sahinler_blecheinrollmaschinen.pdf](#)
- [Katalog Sahinler](#)

Notice

Prices ex location, excluding VAT.

The [General Terms and Conditions of Delivery](#) of the Austrian Association of the Machine and Steel Construction Industry apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.