Hydraulic CNC press brake AD-S 30320 - special

Bargain

Model	AD-S 30320 - special
Brand	HESSE by DURMA
Condition	new
pressing capacity	320 to
Bending length	3050 mm
Origin	Türkiye

approx. 2 weeks from order

€ 98.800,00

~~€ 153.986,00~~

Leasing*: € 1.867,32



Symbol photo



General characteristics

pressing capacity	320 to
Bending length	3050 mm
Stroke	365 mm
Inside distance between side frames	2600 mm
Gap in side frame	750 mm
Daylight	630 mm
Power concept	hydraulic
rapid speed Y-axis	160 mm/s
Working speed Y-axis	10
Retractionspeed Y-axis	140
Back gauge speed X-axis	500
Back gauge speed R-axis	350 mm/s
Motor power	37 kW

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Dimensions and weight

Description

SPECIAL PRICE for stock machine FCA Türkiye

Tandem preparation

Projection 750 mm

Light barrier for single or later tandam operation

6 axis back gauge X1, X2, R1, R2, Z1, Z2

CNC control SKY 22

- intuitive touch-screen control (simple drawing of the bending outline with your finger) 21,5“ in full HD
- with 2D and 3D working screen
- direct programming of the bending angle
- user friendly programming in dialogue form optionally in 2D or 3D mode
- 2D and 3D simulation of the bending sequence
- automatic tool selection in 3D mode
- automatic calculation of the blank sheet size
- bending order calculation
- graphic product and tool memory
- correction possibility
- USB and Ethernet interfaces for import, backup and programm transportation
- OS: Windows
- IGES, STEP, DXF files import

servo motorized back gauge on linear guides and ball screws

CNC crowning table

upper tool 1010/A /75°/0.8/105, devided and cranked

4-V die block 60x60 2009 (V = 16,22,35 and 50 mm)

linear guided sheet support arms

according to CE rules

oilfilling

users manual in English or German

Advantages of AD-S compaired to PBF:

- more stroke, installation height and throat
- higher approach and retraction speed of the top beam
- higher backgauge speed
- backgauge finger on double instead of single linear guide

- more options available such as: additional backgauge axes (e.g. Z1/Z2, Delta X, up to 6 axes), bending aids, laser angle measuring system, tandem design, other CNC controls ...

Further information

Brochures

- Katalog Abkantpressen Durma AD-S Series
- Euram Abkantwerkzeuge Gesamtkatalog
- Rolleri Abkantlösungen

Notice

Prices ex location, excluding VAT.

The General Terms and Conditions of Delivery of the Austrian Association of the Machine and Steel Construction Industry apply.
We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.