Hydraulic 4-roll plate bending machine 4R HSS 25-350

Model	4R HSS 25-350
Brand	HESSE by SAHINLER
Condition	new
Bending length	2550 mm
Upper roll diameter	350 mm
Origin	Türkiye

approx. 10 weeks from order

€ 103.100,00

Leasing*: € 1.948,59

General characteristics

Bending length	2550 mm
Max. bending capacity - mild steel	25

Hesse + Co Maschinenfabrik GmbH
IZ Nö Süd, Straße 4, Objekt 8
A-2351 Wiener Neudorf
www.hesse-maschinen.com
T +43-2236-63870-0
F +43-2236-63662
office@hesse-maschinen.com

Max. plate thickness without prebending at D=5x upper roll diam. - mild steel	25 mm
Max. plate thickness without prebending at D=1,5x upper roll diam. - mild steel	20 mm
Max. plate thickness with prebending at D=5x upper roll diam. - mild steel	20 mm
Max. plate thickness with prebending at D=1,5x upper roll diam. - mild steel	16 mm
Upper roll diameter	350 mm
Lower roll diameter	350 mm
Lateral roll diameter	260 mm
Bending speed	1,5-5 m/min
Motor power	22 kW

Dimensions and weight

Length	5500 mm
Width	2000 mm
Height	1900 mm
Weight	13000 kg

Description

4 rolls

full hydraulic drive of upper roll and lower roll

hydraulic infeed of lower and side roll

digital read-out of lower and side rolls position

hardened rolls

conical bending device

hydraulic load relieving of upper roll

hydraulic drop-end bearing

2 working speeds

central lubrication system

protection against overload

moveable control pane

according to CE rules

optional equipment:

infinitely adustable speed of rolls

hydraulic side support

hydraulic top support

NC control

important issues at conical bending:

the max. sheet metal thickness is equivalent to 50 % of nominal capacity

the cone length can be max. 30 % ore must be more than 60 % of roll length

hardened rolls are recommended

Further information

Brochures

- sahinler_blecheinrollmaschinen.pdf
- Katalog Sahinler

Notice

Prices ex location, excluding VAT.

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We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of GRENKELEASING GmbH apply. Valid for lessees based in Austria.