

Hydraulic 4-roll plate bending machine HRB-4 30360

Model	HRB-4 30360
Brand	<u>HESSE by DURMA</u>
Condition	new
Bending length	3100 mm
Upper roll diameter	360 mm
Origin	Türkiye

⌚ approx. 12 - 14 weeks from order

€ 134.000,00

Leasing*: € 2.532,60



General characteristics

Bending length	3100 mm
Max. bending capacity - mild steel	25
Max. plate thickness without prebending at D=5x upper roll d25 mm iam. - mild steel	
Max. plate thickness without prebending at D=3x upper roll d20 mm iam. - mild steel	
Max. plate thickness without prebending at D=1,5x upper roll 20 mm diam. - mild steel	
Max. plate thickness with prebending at D=5x upper roll dia 20 mm m. - mild steel	
Max. plate thickness with prebending at D=1,5x upper roll di 16 mm am. - mild steel	
Upper roll diameter	360 mm
Lower roll diameter	360 mm
Lateral roll diameter	270 mm
Max. opening	60 mm
Working height	1510 mm
Motor power	22 kW

Dimensions and weight

Length	5560 mm
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Width	2060 mm
Height	2050 mm
Weight	16750 kg

Description

4 rolls

fully hydraulic drive of upper and lower roll (from 30 mm bending capacity all four rolls) by planetary gear box

hydr. side rolls positioning with electronical synchronisation

hydr. lower roll feed with mechanical synchronisation

adjustable pinching pressure

variable rolling speed

hardened rolls

conical bending device

hydraulic drop-end bearing

moveable control panel

overload protection

user manual in GERMAN or ENGLISH

according to CE rules

optional:

NC control

upper and lateral supports

important issues at conical bending:

the max. sheet metal thickness is equivalent to 50 % of nominal capacity

Further information

Brochures

- [Katalog Blechrundbiegemaschinen Durma HRB Serie](#)
- [Durma HRB-4 Rundbiegemaschinen](#)

Product video

- [HESSE by DURMA hydr. 4-Walzen Blecheinrollmaschine HRB-Serie](#)

Notice

Prices ex location, excluding VAT.

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We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.

* Monthly net leasing rate, leasing period 60 months, no down payment, 5% residual value, subject to a positive credit check. The leasing conditions of [GRENKELEASING GmbH](#) apply. Valid for lessees based in Austria.