

Profile bending machine with manual feed of rolls PK 30

Model	PK 30
Brand	<u>HESSE by LFSS</u>
Condition	new
Year of manufacture	2025
Shaft diameter	30
Stock number	90130
Origin	Türkiye

✓ On stock

🕒 immediately, subject to prior sale

€ 3.400,00





General characteristics

Shaft diameter	30
Upper roll diameter	148 mm
Lower roll diameter	118 mm
Driven rolls	2
Motor power	0.7 / 0,85 kW
Speed	2/4 m/min
Flat steel vertical position (section / min. diameter)	50x10 mm / 1.800 mm; 20x6 mm / 300 mm
Flat steel horizontal position (section / min. diameter)	80x15 mm / 700 mm; 30 x 6 mm / 400 mm

Square bar (section / min. diameter)	30x30 mm / 900 mm; 10x10 mm / 200 mm
Round bar (section / min. diameter)	Ø 30 mm / 900 mm; Ø 10 mm / 200 mm
Tube (section / min. diameter)	Ø 60x1,5 mm / 1.000 mm; Ø 25x1,5 mm / 600 mm; 1 1/2"x2,9 mm / 600 mm; 1/4"x1,8 mm / 300 mm
Form tube vertical position (Querschnitt / min. Durchmesser)	50x30x3 mm / 1.200 mm; 40x20x2 mm / 800 mm
Form tube square (section / min. diameter)	40x40x3 mm / 1.200 mm; 30x30x2 mm / 800 mm
Angle leg outside (Querschnitt / min. Durchmesser)	40x40x5 mm / 600 mm; 30x30x4 mm / 300 mm
Angle leg inside (section / min. diameter)	35x35x5 mm / 600 mm; 30x30x4 mm / 400 mm

Dimensions and weight

Length	600 mm
Width	800 mm
Height	1450 mm
Weight	220 kg

Description

2 mech. driven rolls
strong cast steel construction
shafts made of special steel, hardened and ground
top roll manual adjustable
hardened universal rolls
lateral rolls adjustable in 1 axis
horizontal and vertical operation
double foot pedal for for- and backward drive
machine and equipment according to the CE regulations
user manual in GERMAN or ENGLISH

We have more than 210 references!

Further information

Brochures

- [lfss_profilbiegemaschinen.pdf](#)
- [LFSS Katalog 2023](#)

Notice

Prices ex location, excluding VAT.

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