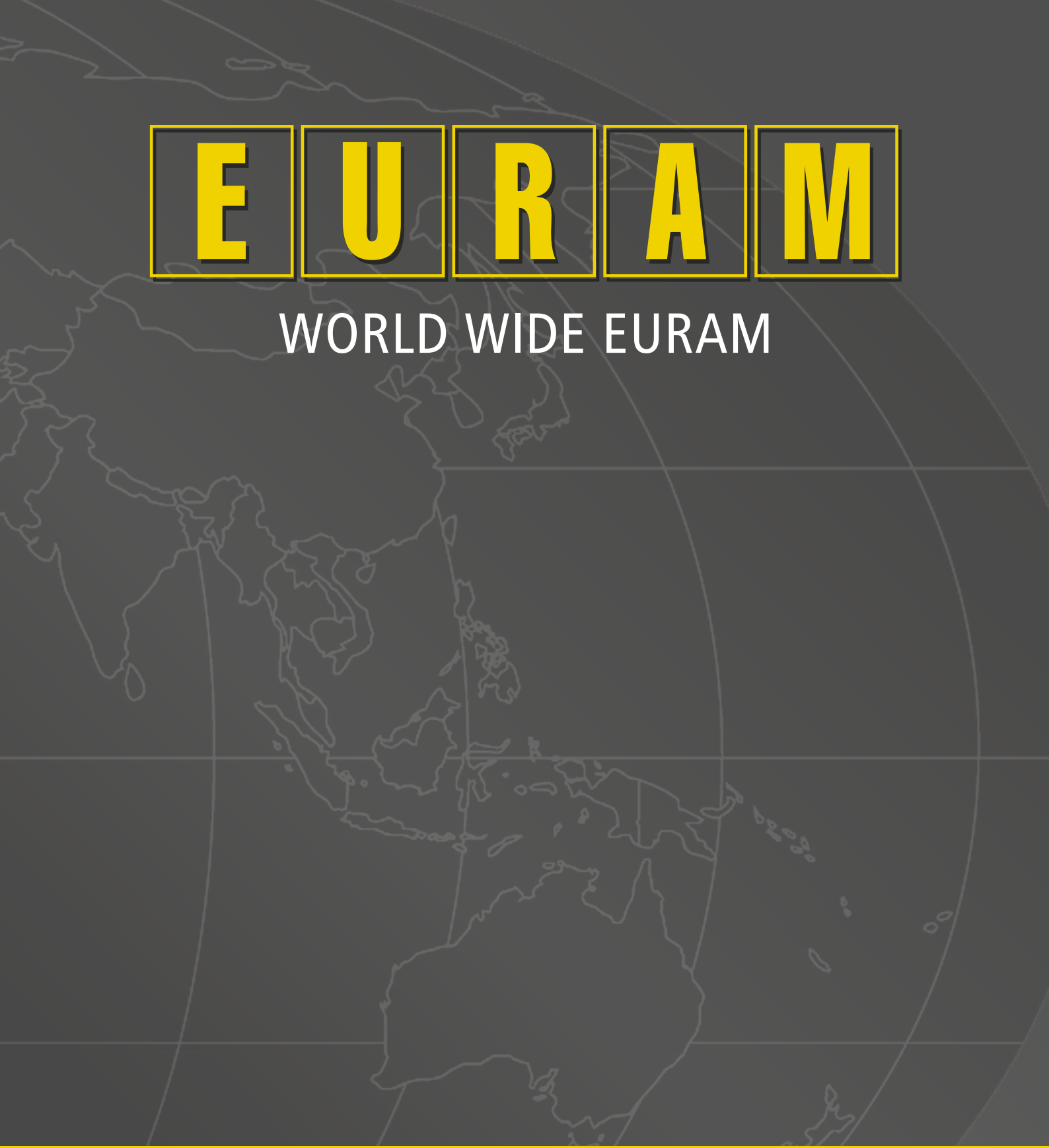
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WORLD WIDE EURAM



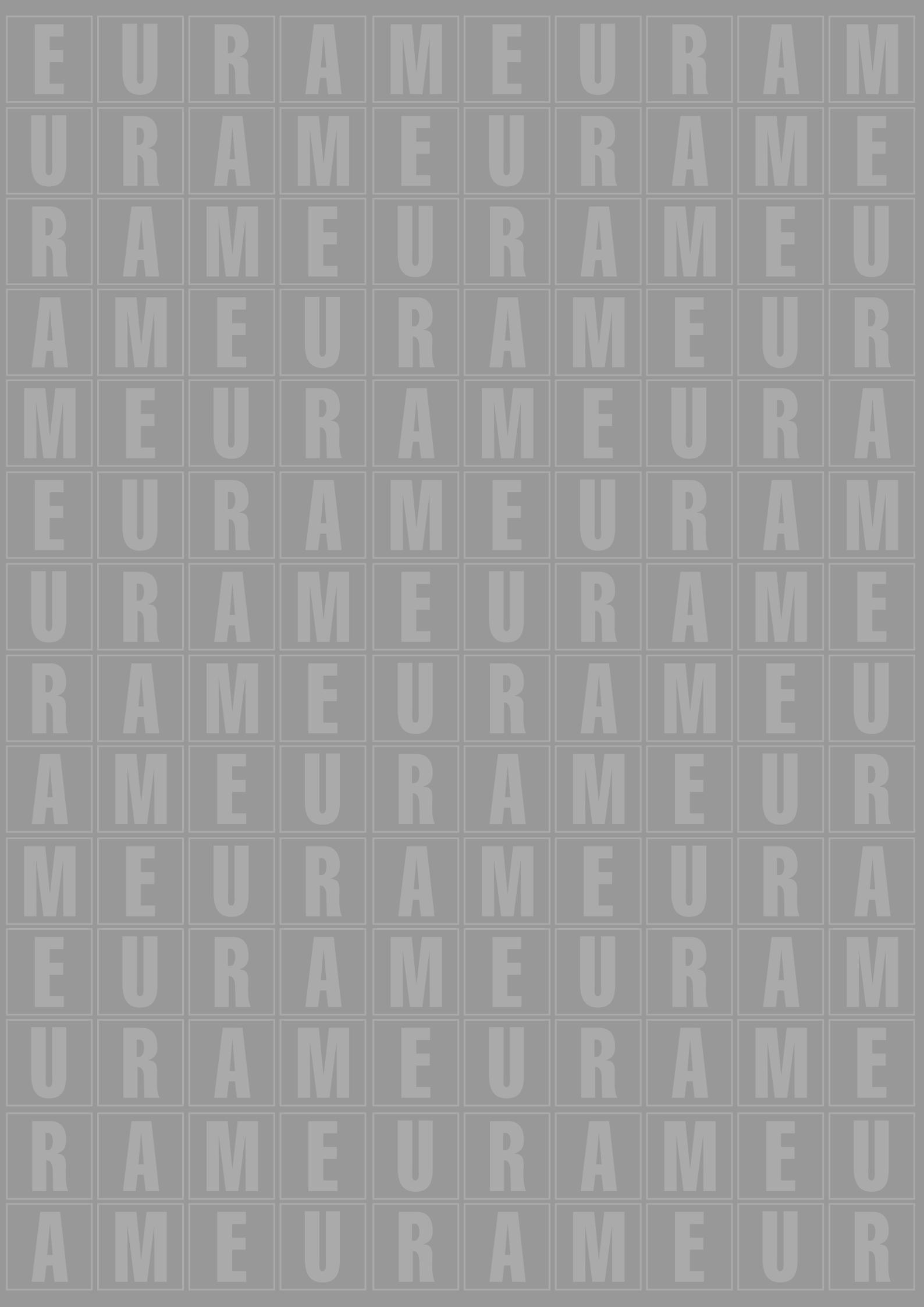
COMPANY WITH QUALITY MANAGEMENT
SYSTEM CERTIFIED BY DNV
= ISO 9001 =

UTENSILI AD ALTA PRECISIONE
PER PRESSE PIEGATRICI

HIGH PRECISION PRESS BRAKE TOOLS

PRÄZISIONS ABKANTWERKZEUGE

OUTILS DE PLIAGE HAUTE PRECISION


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2045/25/835 H80



SIMBOLI / SYMBOLS



Spedizione tassativa entro le 24H per tutti gli articoli con questo logo.

Delivery within 24 hours for all items with this logo - J.I.T.(Just In Time) service.

Alle Artikel mit diesem Symbol führen wir ab Lager! 24-Std.-Lieferservice.

Expédition formelle dans les 24 heures pour toutes les articles avec ce label.



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Delivery within 6 weeks for all items with this logo.

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Expédition dans les 6 semaines pour toutes les articles avec ce label.



Mat.: acciaio C 45 (50-55 HRC)
Mat.: CK 45 (50-55 HRC)



Mat.: acciaio C 55 (53-60 hrc)
Mat.: CK 55 (53-60 hrc)



Mat.: UNI EN 10083/1 - ISO 683 - (42CrM04) - (53-60 HRC)

Mat.: UNI EN 10083/1 - ISO 683 - (42CrM04) - (53-60 HRC)

EURAM

WORLD WIDE EURAM

CHI SIAMO

I nostri 35 anni di esperienza sul mercato mondiale, operati al più alto livello, hanno fatto di EURAM una delle aziende leader della piegatura della lamiera.

Oggi EURAM è in grado di fornire utensili intercambiabili tali da soddisfare tutte le esigenze del cliente fino ad una tolleranza critica di +/- 0.005 millimetri.



UMBERTO L. COELLI - President & C.E.O.





COMPANY

Our 35 years of experience on the worldwide market, operating at the highest level, has made Euram one of the leading companies in the sheet metal bending sector.

Today we are able to supply interchangeable tools and can satisfy all customer requirements up to a critical tolerance of +/- 0.005 mm.

GESELLSCHAFT

Unsere 35 Jahren Erfahrung auf dem Weltmarkt, in denen wir auf höchstem Niveau operieren, haben Euram zu einer der führenden Gesellschaften im Bereich des Biegens von Metallblechen gemacht. Heute sind wir in der Lage, austauschbare Werkzeuge zu liefern und können alle Kundenwünsche mit einer Toleranzgrenze von +/- 0.005 mm erfüllen.

SOCIETÉ

Notre expérience de 35 ans sur le marché international, agissant au plus haut niveau, a fait d'Euram l'une des entreprises leader dans le secteur du pliage de tôle. Aujourd'hui, nous sommes en mesure de fournir des outils interchangeables et de satisfaire toutes les exigences de nos clients jusqu'au niveau critique de tolérance de +/- 0.005 mm.









Gli investimenti finanziari effettuati nel corso degli ultimi anni e la collaborazione con un'azienda leader nel settore della produzione e lo sviluppo di rettifiche CNC ci hanno permesso di rinnovare completamente la struttura tecnologica nei diversi impianti di produzione in tutta Italia ed in Europa.

Our technological and financial investments over the past few years and the cooperation with leading companies in the production and development of CNC grinding machines have allowed us to completely renew our machine tools in our various manufacturing facilities throughout Italy and Europe.

Unsere technologischen und finanziellen Investitionen der vergangenen Jahre und die Zusammenarbeit mit führenden Hersteller - und Entwicklungsfirmen von CNC-Schleifmaschinen haben es uns erlaubt, unseren Werkzeugmaschinenpark in unseren verschiedenen Produktionsstätten in Italien und Europa vollständig zu erneuern.

Nos investissements technologiques et financiers de ces dernières années et notre coopération avec les compagnies leader dans la production et le développement d'affûteuses CNC nous ont permis de renouveler intégralement nos machines-outils dans nos différentes usines de production situées à travers toute l'Italie et l'Europe.



DOVE SIAMO - WHERE WE ARE
WO WIR SIND - OU NOUS SOMMES

EURAM Italiana srl
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Ph: +39 0521 776545 - **Fax:** +39 0521 776353
e-mail: euram@euram.it - internet: **www.euram.it**







PUNZONI
PUNCHES

Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835mm; 415 mm; 835 sectioned.

Abkantwerkzeuge in bester qualität, inducktionsgehärtet - arbeitsflachen geschliffen. Standardlängen: 835mm; 415 mm; 835 sektioniert.

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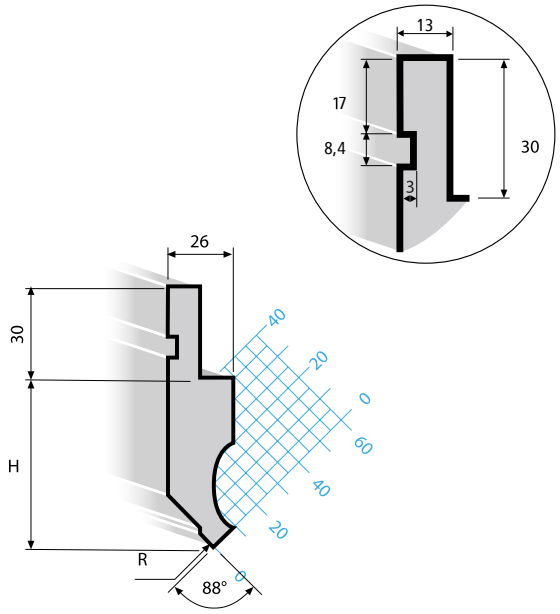
Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

1010 / A / 88°

24H

R= 0.2 mm	H= 66.90
R= 0.8 mm	H= 66.60
R= 1.5 mm	H= 65.90
R= 2.3 mm	H= 65.60
R= 3 mm	H= 65.25

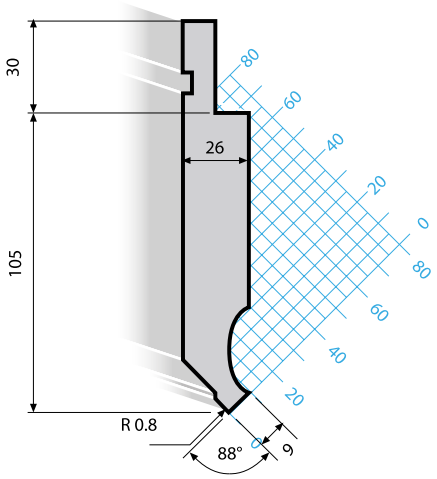
SOLID 100 T/m ★



1010 / A / 88° / 0.8 /105

24H

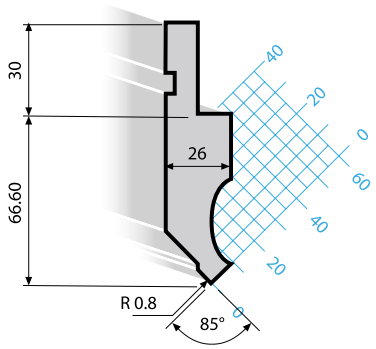
SOLID 100 T/m ★



1010 / A / 85° / 0.8

24H

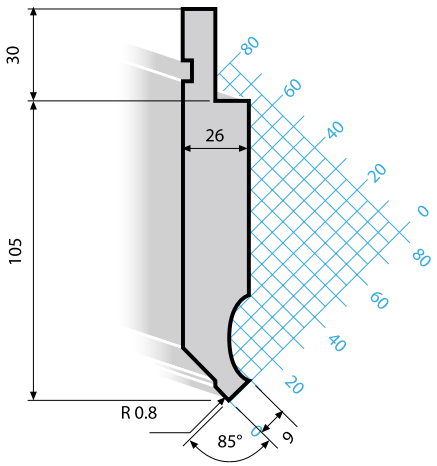
SOLID 100 T/m ★



1010 / A / 85° / 0.8 / 105

24H

SOLID 100 T/m ★



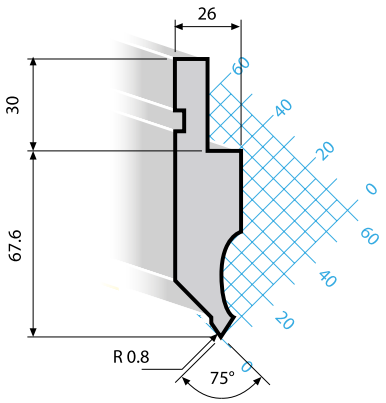
Abkantwerkzeuge in bester qualität,
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Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

1010 / A / 75° / 0.8

24H

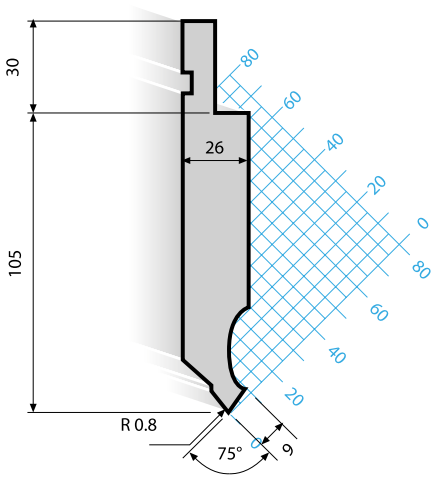
SOLID 100 T/m ★



1010 / A / 75° / 0.8 /105

24H

SOLID 100 T/m ★

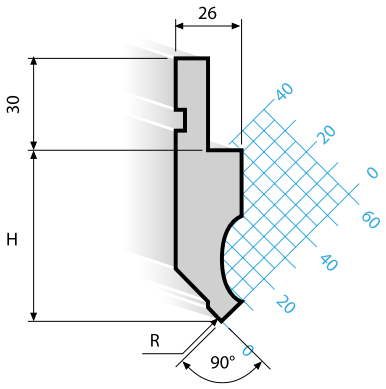


1010 / A / 90°

24H

R= 0.2 mm	H= 66.9
R= 0.8 mm	H= 66.6

SOLID 100 T/m ★



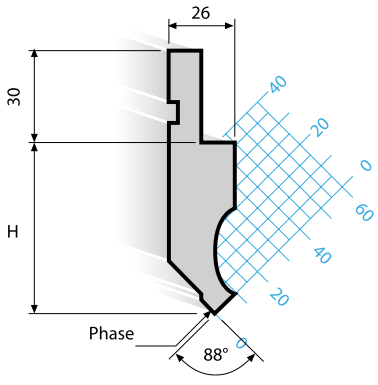
1010 / 88°

24H

PHASE

0.8 mm	H= 66.1
2.9 mm	H= 65

SOLID 100 T/m ★



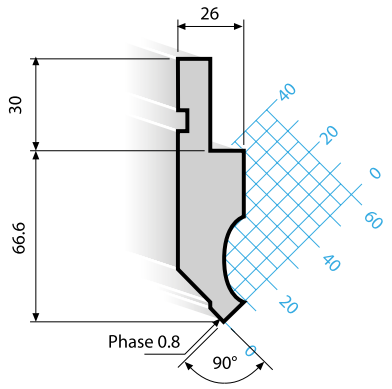
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

1010 / 90° / 0.8

24H

SOLID 100 T/m ★

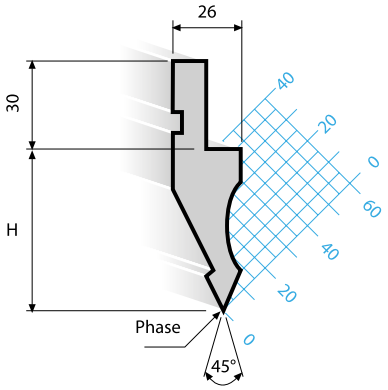


1011 / 45°

24H

PHASE	
0.8 mm	H= 66.03
1.5 mm	H= 65.20

SOLID 70 T/m ★

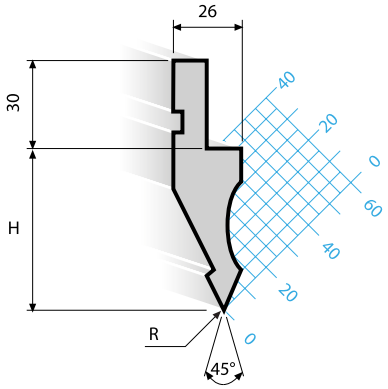


1011 / A / 45°

24H

R= 0.4 mm	H= 66.40
R= 0.8 mm	H= 66.03
R= 1.5 mm	H= 65.20

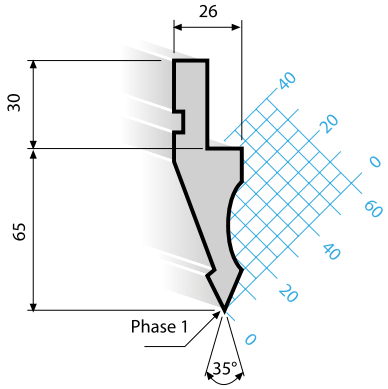
SOLID 70 T/m ★



3864 / 35° / 1

24H

SOLID 50 T/m ★



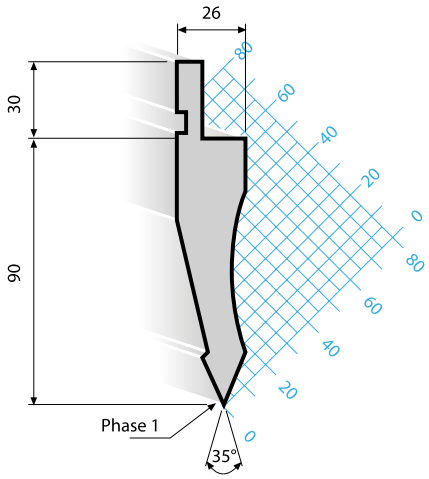
Abkantwerkzeuge in bester qualität,
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Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

1012 / 35° / 1

24H

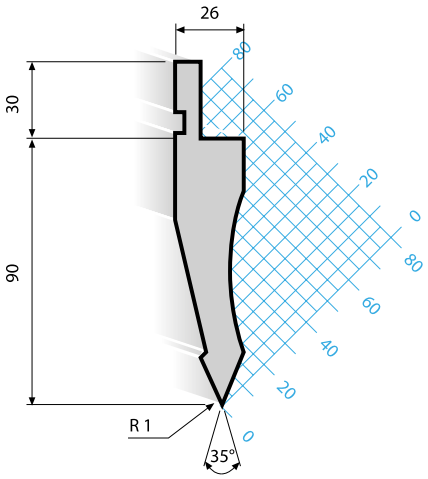
SOLID 70 T/m ★



1012 / A / 35° / 1

24H

SOLID 70 T/m ★

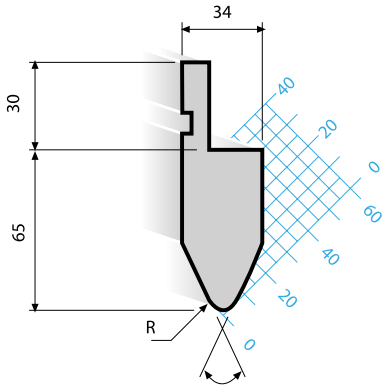


1013

24H

R= 5 mm	35°
R= 6 mm	60°
R= 6 mm	80°

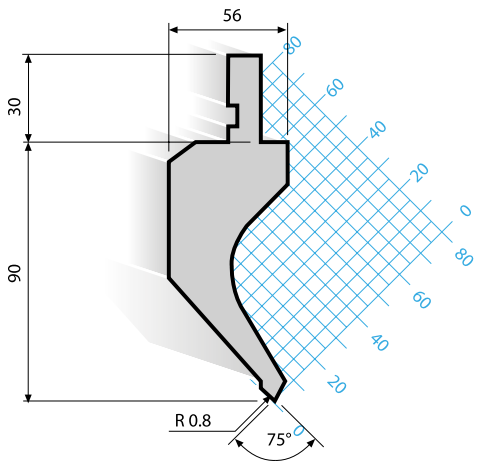
SOLID 100 T/m ★



1014 / A / 75° / 0.8

24H

SOLID 50 T/m ★



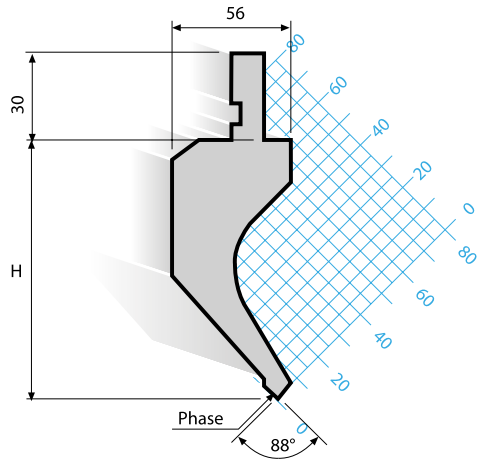
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

1014 / 88°

24H

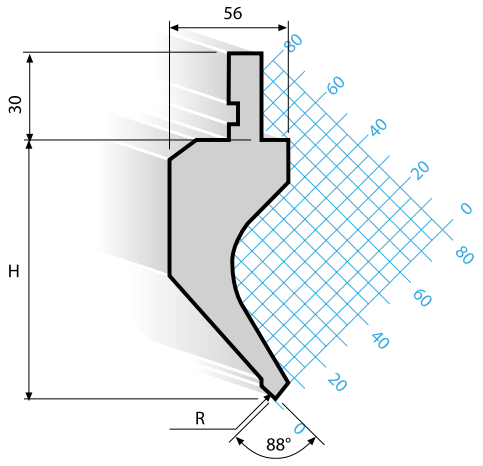
PHASE	
0.8 mm	H= 89.59
2.9 mm	H= 88.50
SOLID 50 T/m	★



1014 / A / 88°

24H

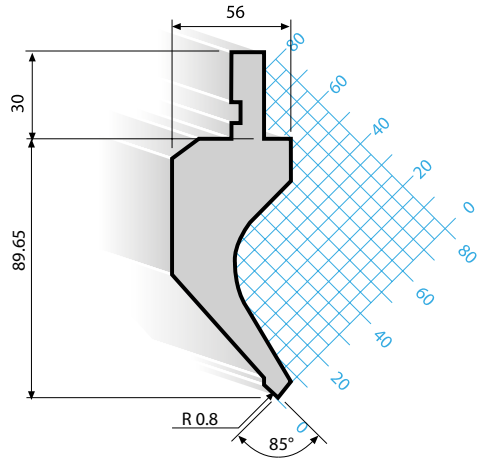
R= 0.2 mm	H= 89.91
R= 0.8 mm	H= 89.65
R= 3 mm	H= 88.68
SOLID 50 T/m	★



1014 / A / 85° / 0.8

24H

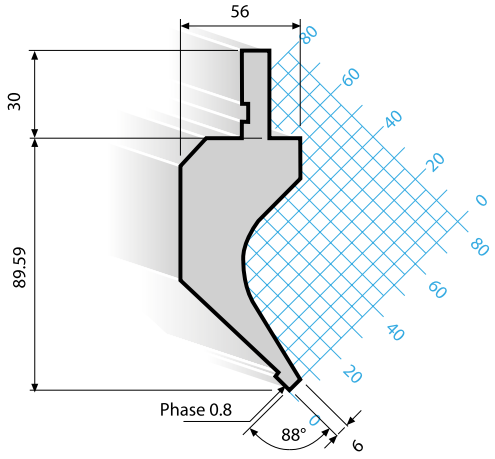
SOLID 50 T/m ★



1014 / 88° / 0.8 / 6

24H

SOLID 50 T/m ★



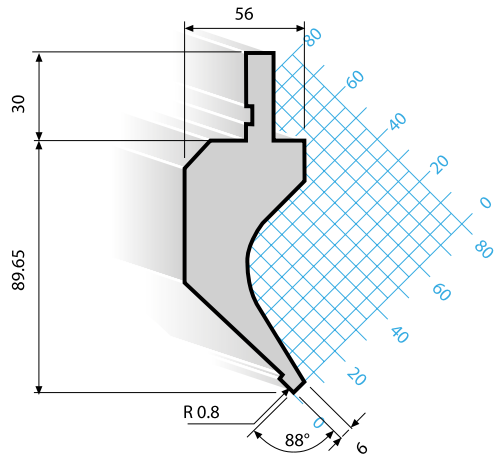
Abkantwerkzeuge in bester qualität,
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Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

1014 / A / 88° / 0.8 / 6

24H

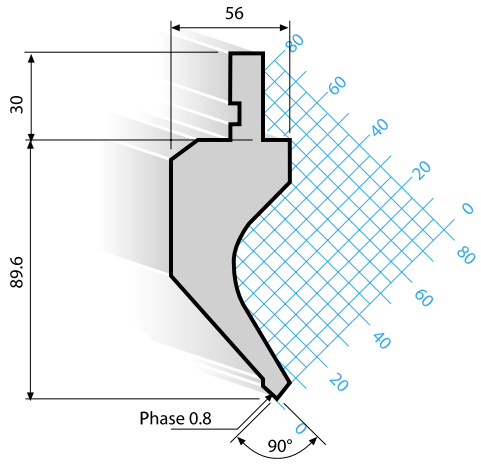
SOLID 50 T/m ★



1014 / 90° / 0.8

24H

SOLID 50 T/m ★

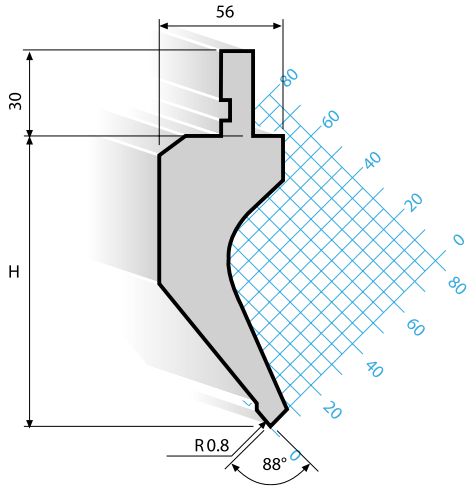


1015 / A / 88°

24H

R= 0.2 mm	H= 104.9
R= 0.8 mm	H= 104.6
R= 1.5 mm	H= 103.9
R= 3 mm	H= 103.5

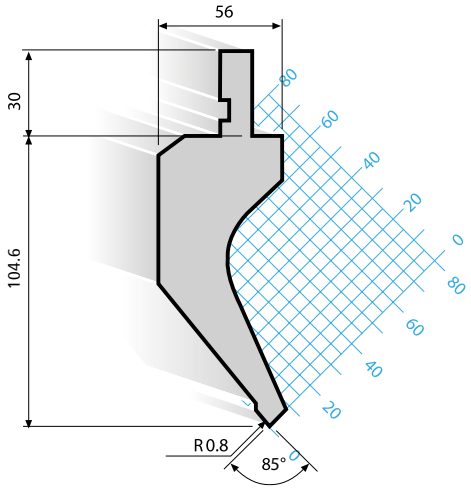
SOLID 50 T/m ★



1015 / A / 85° / 0.8

24H

SOLID 50 T/m ★



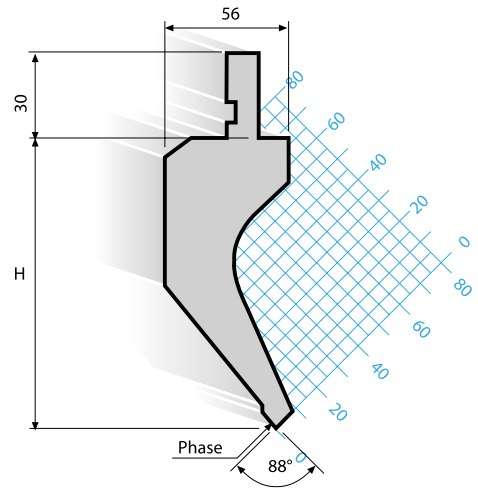
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

1015 / 88°

24H

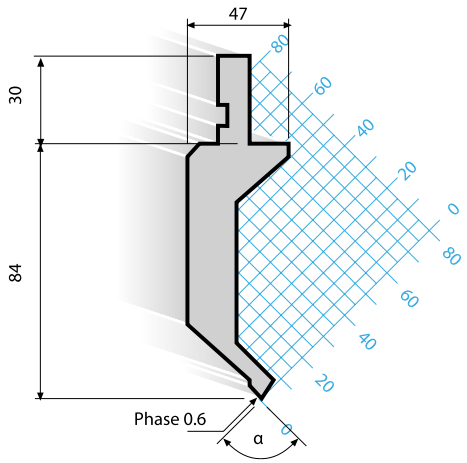
PHASE	
1 mm	H= 104.48
3 mm	H= 103.45
SOLID 50 T/m	★



1016 / α / 0.6

24H

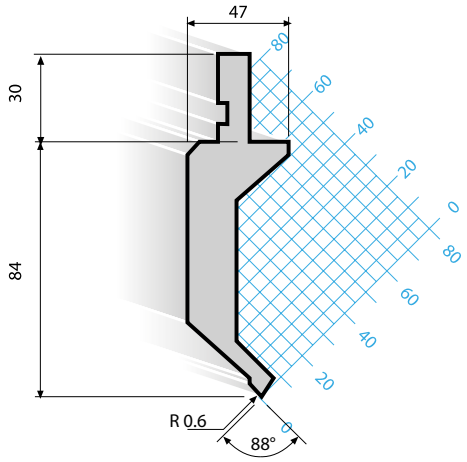
α= 88°	α= 90°
SOLID 15 T/m	★



1016 / A / 88° / 0.6

24H

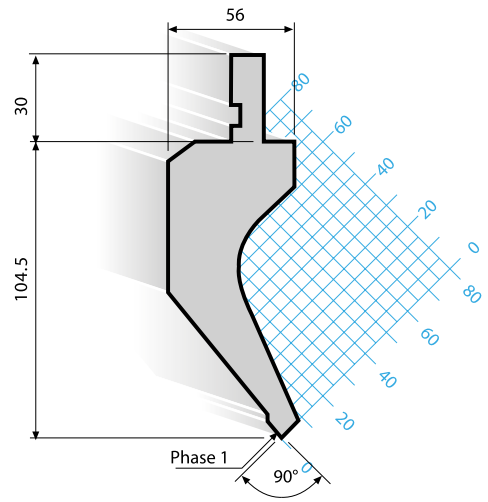
SOLID 35 T/m ★★



1015 / 90° / 1

24H

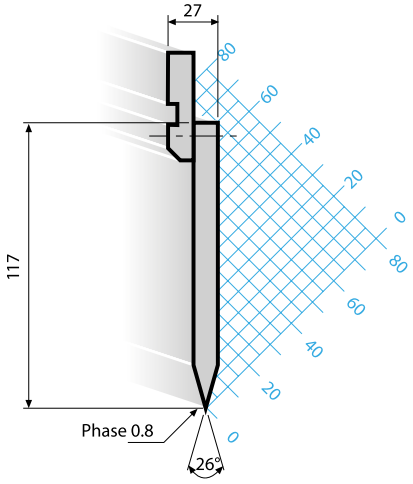
SOLID 50 T/m ★



1017 / 26° / 0.8

24H

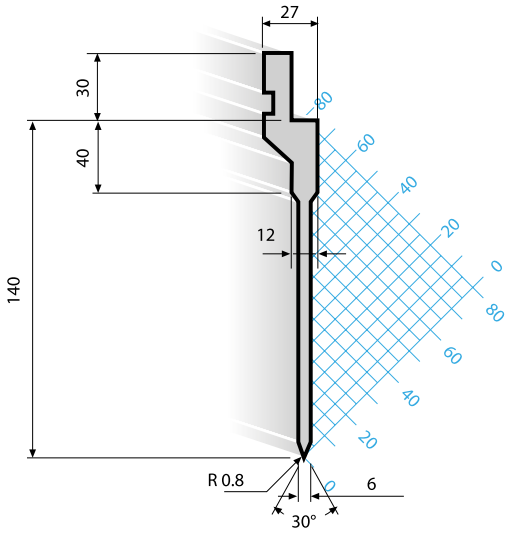
SOLID 100 T/m ★



1017 / A / 30° / 0.8 / W

24H

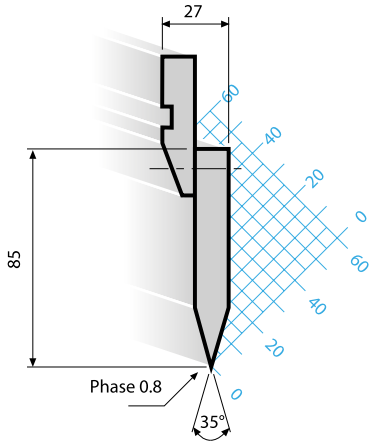
SOLID 40 T/m ★



1017 / 35° / 0.8

24H

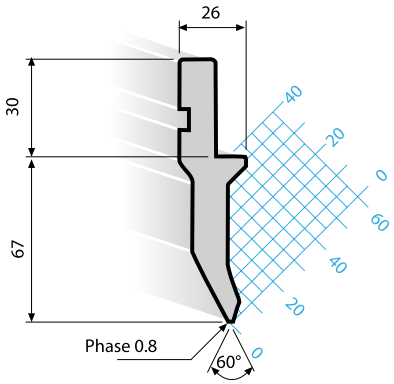
SOLID 100 T/m ★



1018 / 60° / 0.8

24H

SOLID 70 T/m ★



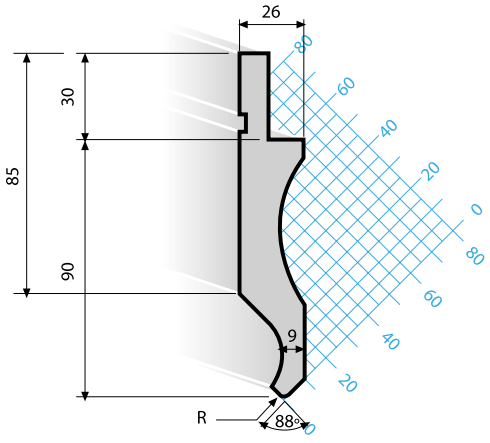
1019 / A / 88°

24H

R= 0.8 mm

R= 3 mm

SOLID 50 T/m ★



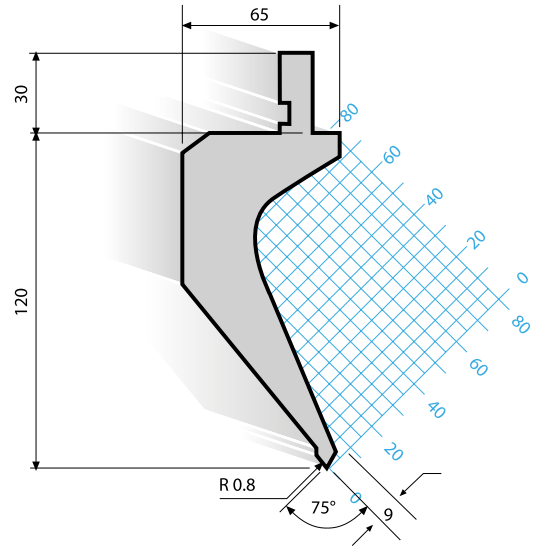
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

1020 / A / 75° / 0.8

24H

SOLID 50 T/m ★



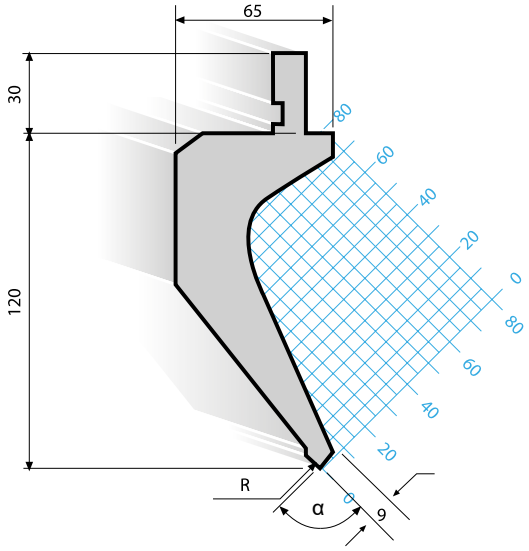
1020 / A / α / R

24H

α= 85 - 88

R= 0.2 mm - R= 0.8 mm

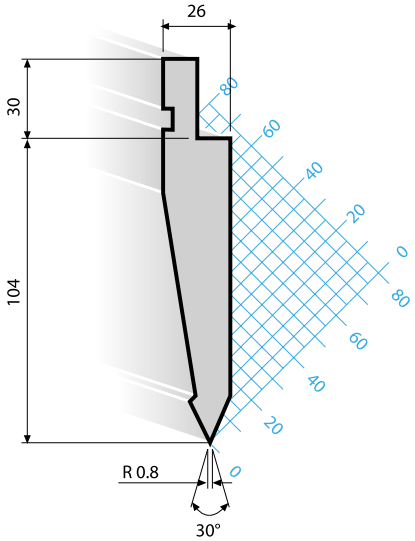
SOLID 50 T/m ★



1021 / A / 30° / 0.8

24H

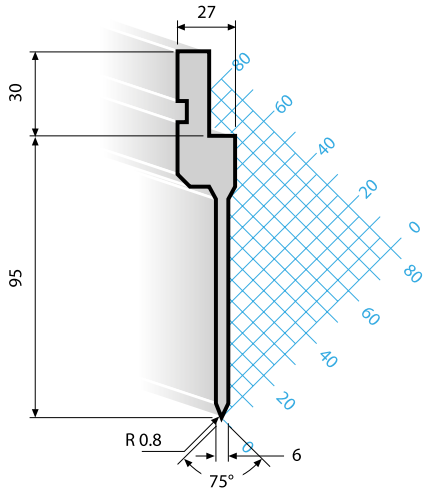
SOLID 100 T/m ★



1022 / A / 75° / 0.8

24H

SOLID 50 T/m ★



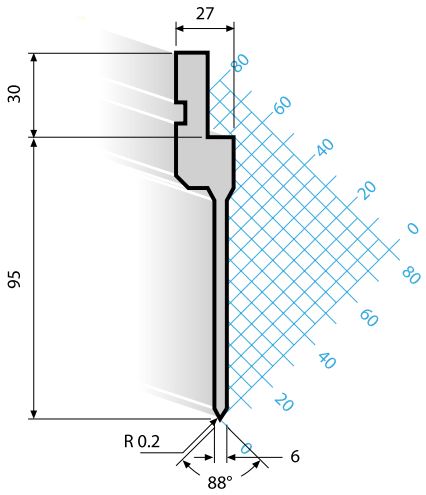
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

1022 / A / 88° / 0.2

24H

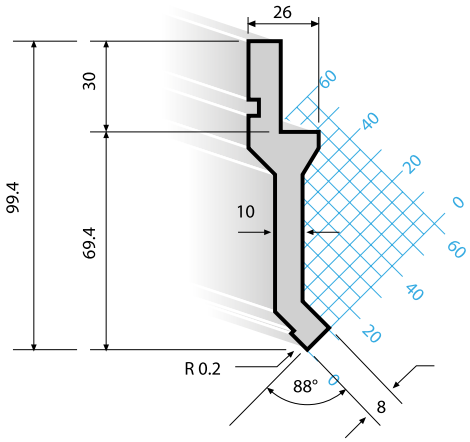
SOLID 50 T/m ★



1023 / A / 88° / 0.2

24H

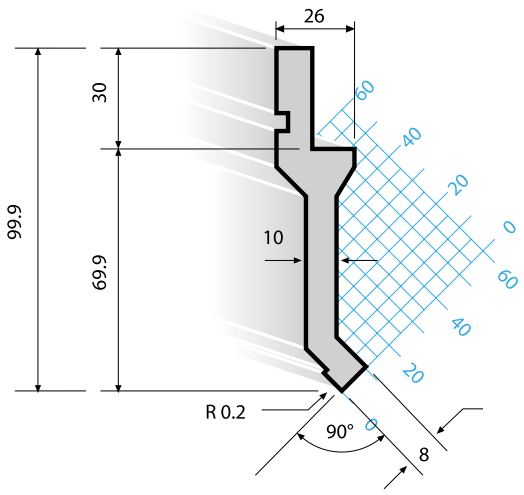
SOLID 50 T/m ★



1023 / A / 90° / 0.2

24H

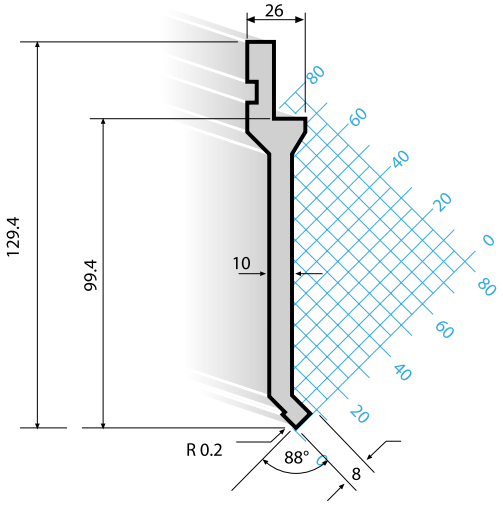
SOLID 50 T/m ★



1024 / A / 88° / 0.2

24H

SOLID 50 T/m ★



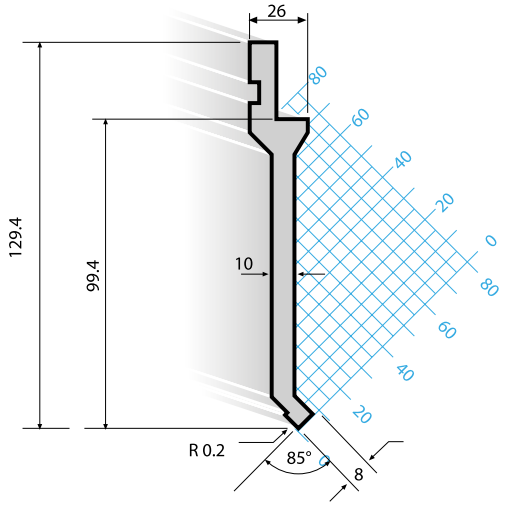
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

1024 / A / 85° / 0.2

24H

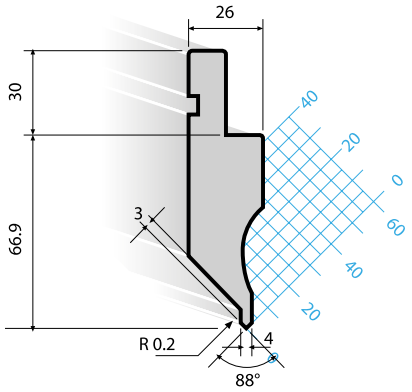
SOLID 50 T/m ★



1025 / A / 88° / 0.2

24H

SOLID 40 T/m ★



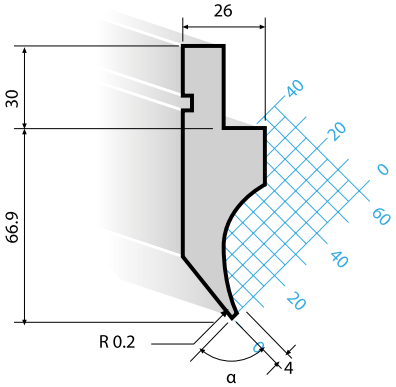
1026 / α / 0.2

24H

α= 90°

α= 88°

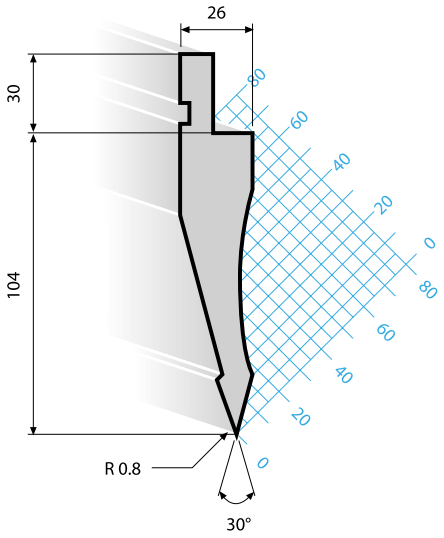
SOLID 20 T/m ★



1027 / A / 30° / 0.8

24H

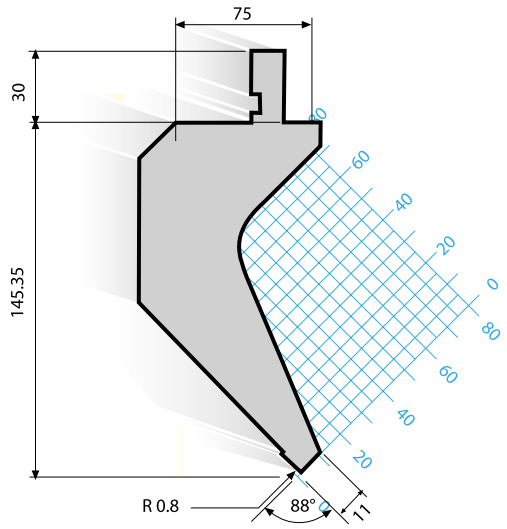
SOLID 70 T/m ★



1028 / A / 88° / 0.8

24H

SOLID 80 T/m ★

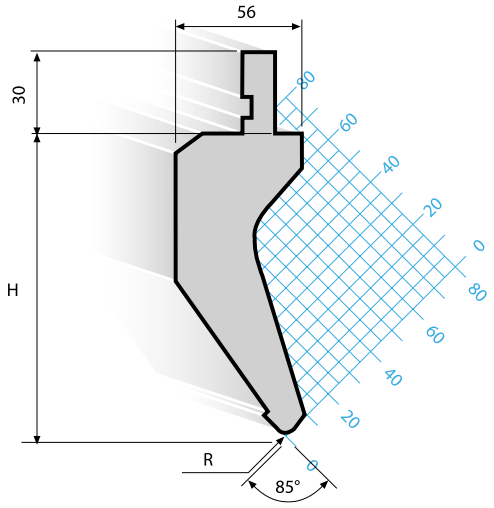


1029 / A / 85°

24H

R= 5 mm	H= 105
R= 6.5 mm	H= 104.03

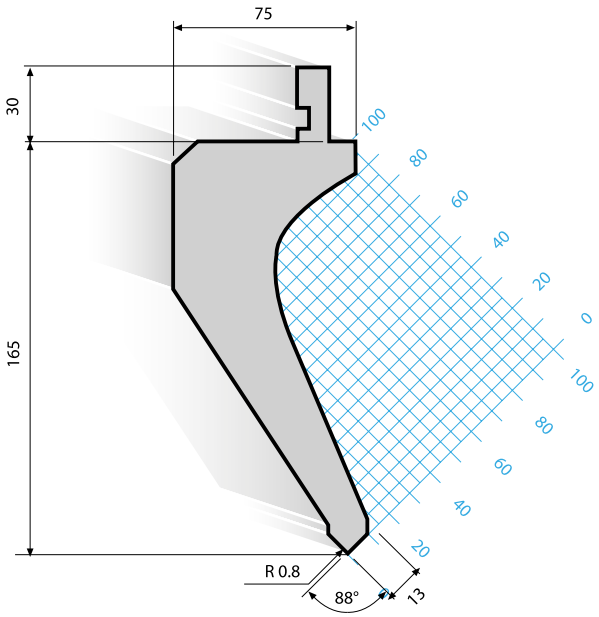
SOLID 70 T/m ★



1030 / A / 88° / 0.8

24H

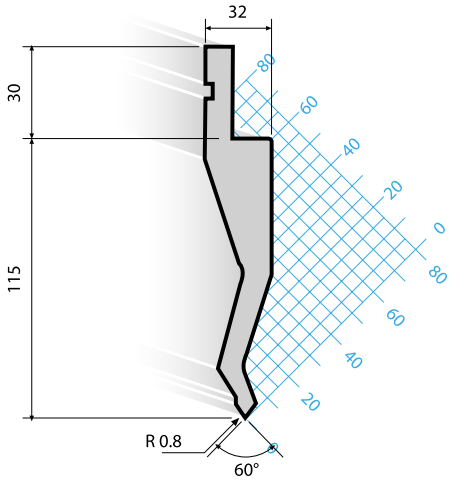
SOLID 60 T/m ★



1031 / A / 60° / 0.8

24H

SOLID 60 T/m ★



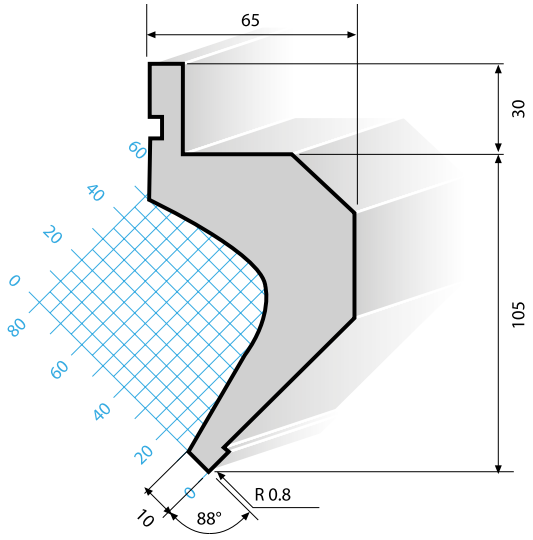
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

1032 / A / 88° / 0.8

24H

SOLID 45 T/m ★

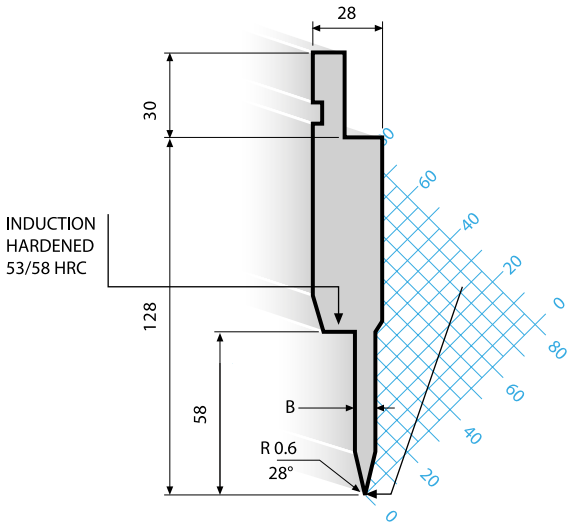


1033 / A / 28° / 0.6

24H

B= 8 mm
B= 10 mm
B= 12 mm

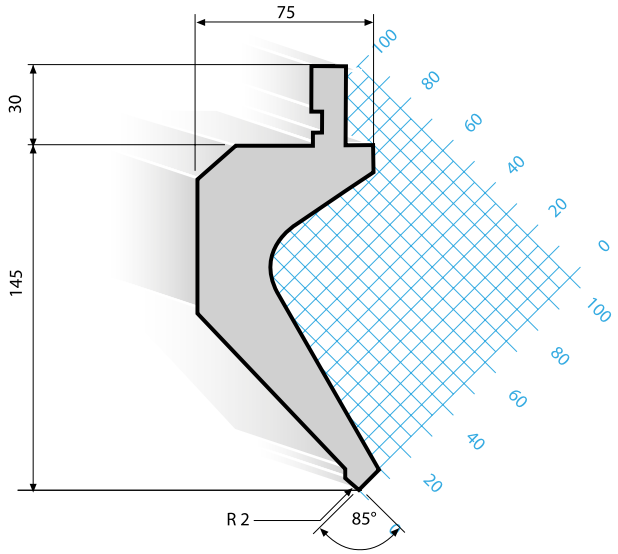
SOLID 70 T/m ★



1034 / A / 85° / 2

24H

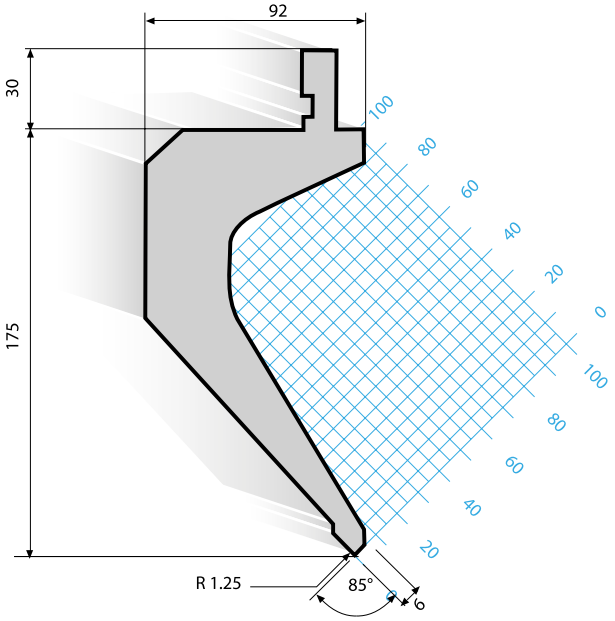
SOLID 90 T/m ★★



1035 / A / 85° / 1.25

24H

SOLID 90 T/m ★★



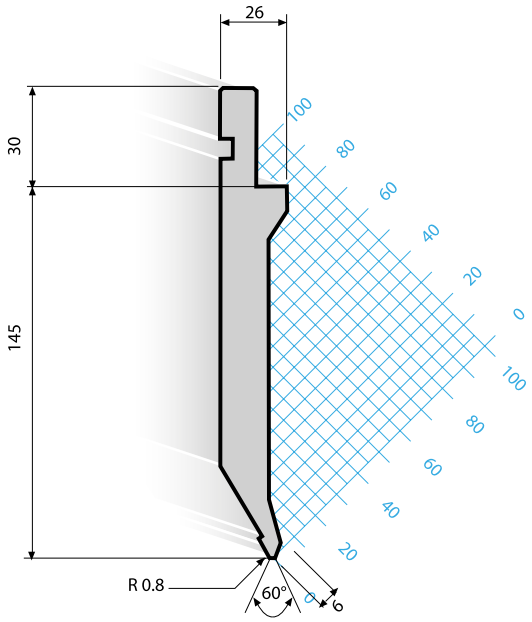
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

1036 / A / 60° / 0.8

24H

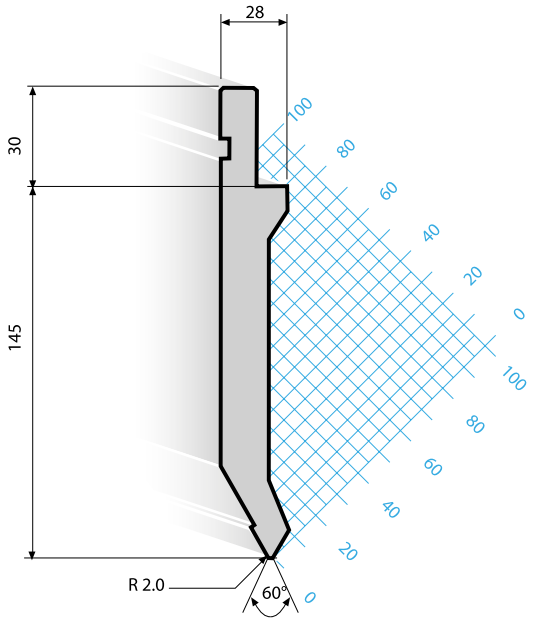
SOLID 70 T/m ★★



1037 / A / 60° / 2

24H

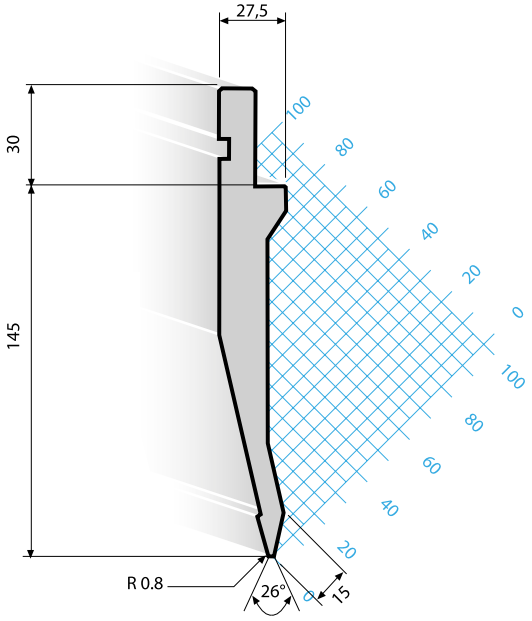
SOLID 100 T/m ★★



1038 / A / 26° / 0.8

24H

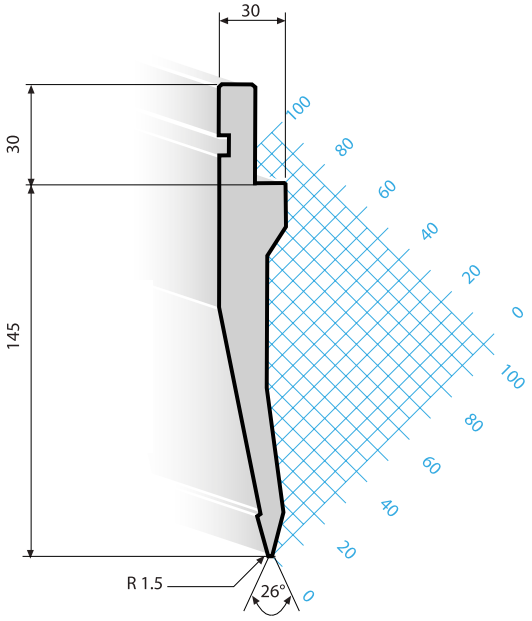
SOLID 100 T/m ★★



1039 / A / 26° / 1.5

24H

SOLID 100 T/m ★★



Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

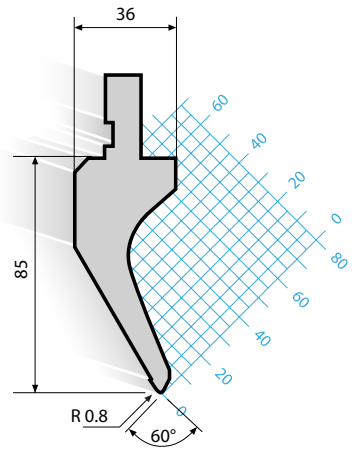
Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

1040 / A / 60° / 0.8

SOLID 40 T/m ★★

NOW 6w

AT SOONEST 24h

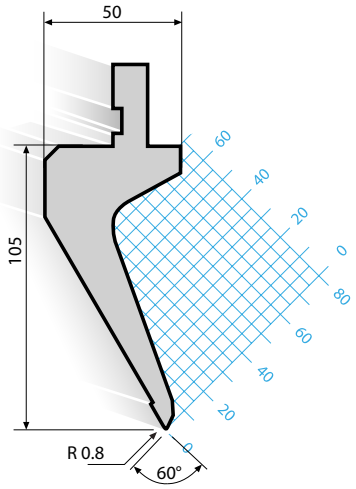


1041 / A / 60° / 0.8

SOLID 40 T/m ★★

NOW 6w

AT SOONEST 24h

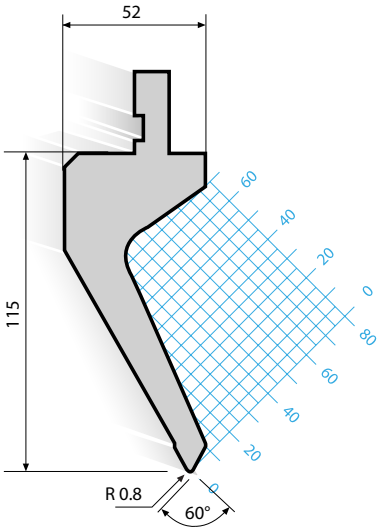


1042 / A / 60° / 0.8

SOLID 40 T/m ★★

NOW 6w

AT SOONEST 24h

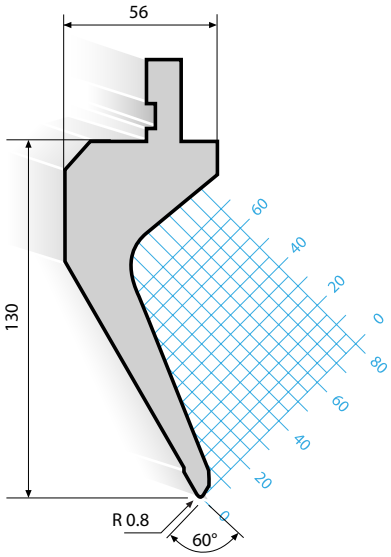


1043 / A / 60° / 0.8

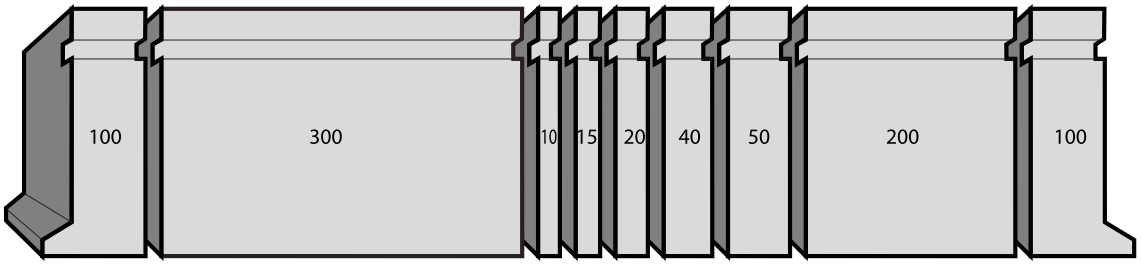
SOLID 40 T/m ★★

NOW 6w

AT SOONEST 24h



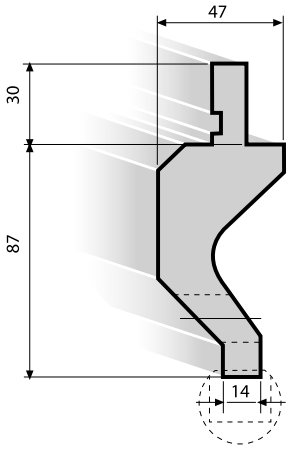
Frazionatura standard per 835 mm - Standard sectioning for 835 mm
Standard Sektionierung für 835 mm - Fractionnement standard pour 835 mm



4003

6w

SOLID 50 T/m ★

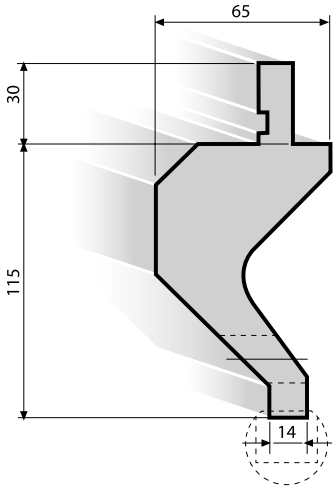


* Acciaio non temprato
Steel not hardened

4004

6w

SOLID 50 T/m ★



* Acciaio non temprato
Steel not hardened

Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

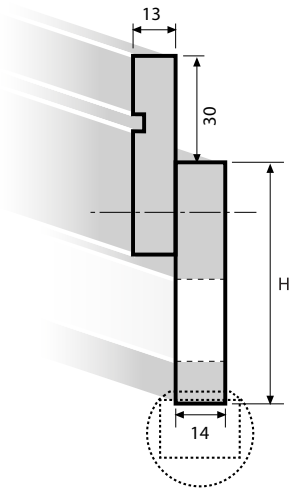
Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

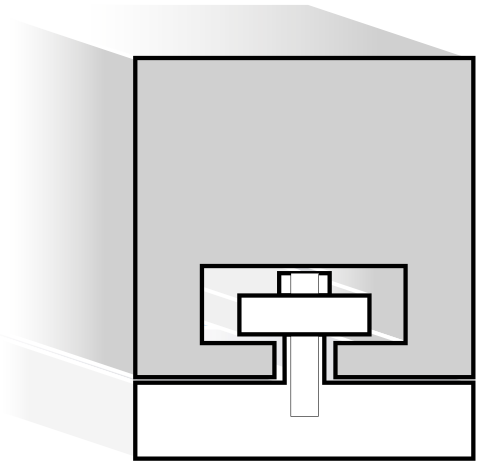
4005

24H

H= 67 | H= 105

SOLID 100 T/m ★



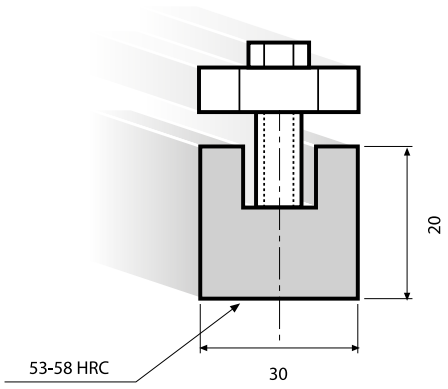


* Acciaio non temprato
Steel not hardened

4002

24H

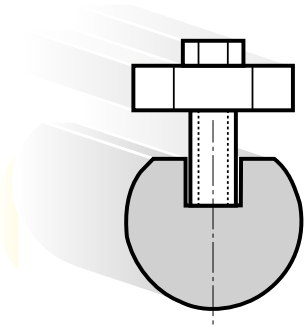
SOLID 100 T/m ★



4009 / R

24H

R= 7,5 mm
R= 10 mm
R= 12,5 mm
R= 15 mm
R= 17,5 mm
R= 20 mm
R= 25 mm
R= 30 mm
R= 40 mm
R= 50 mm
SOLID 100 T/m ★



* Acciaio non temprato
Steel not hardened

GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1010 - 1010 / A

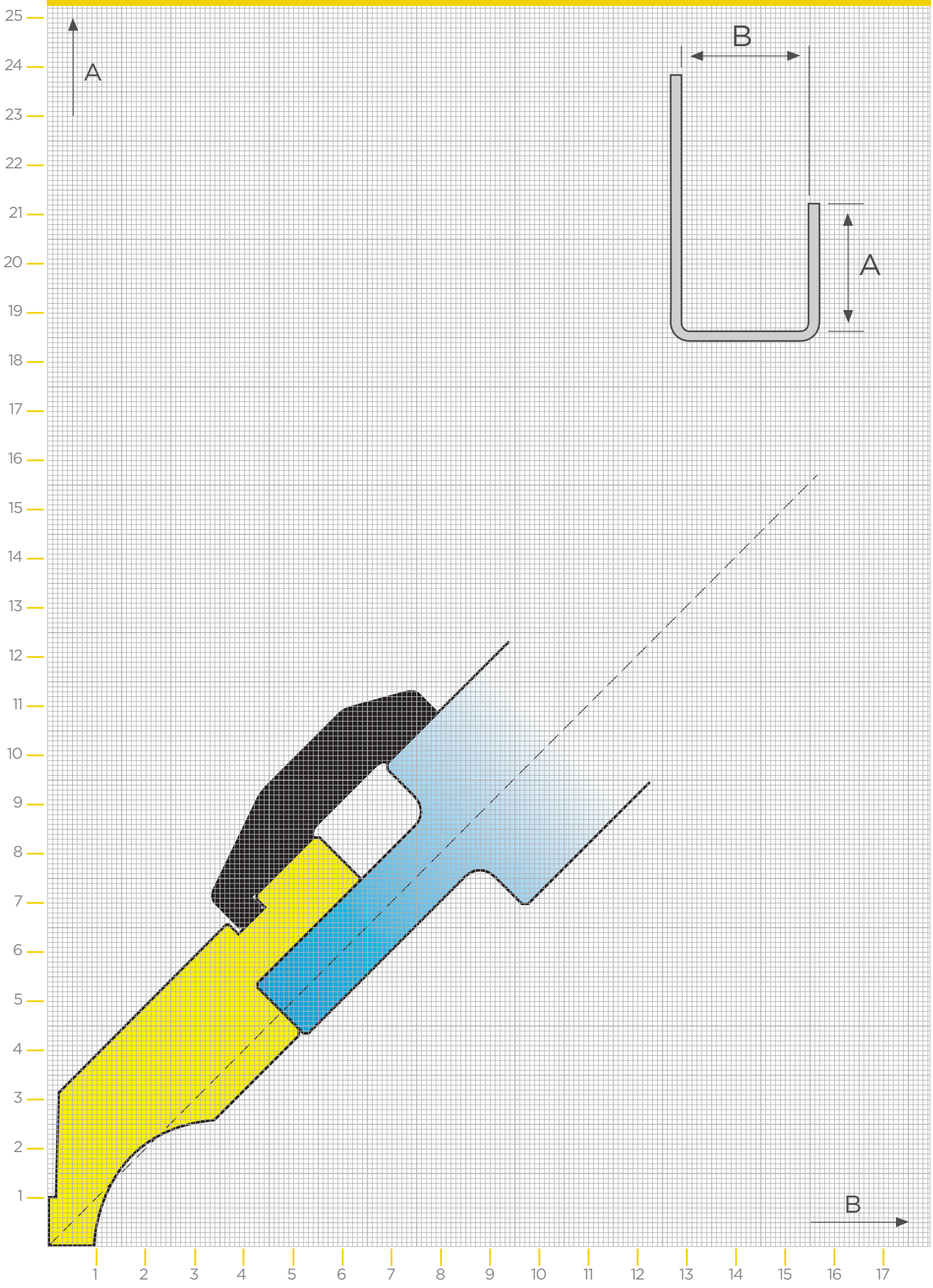


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1026

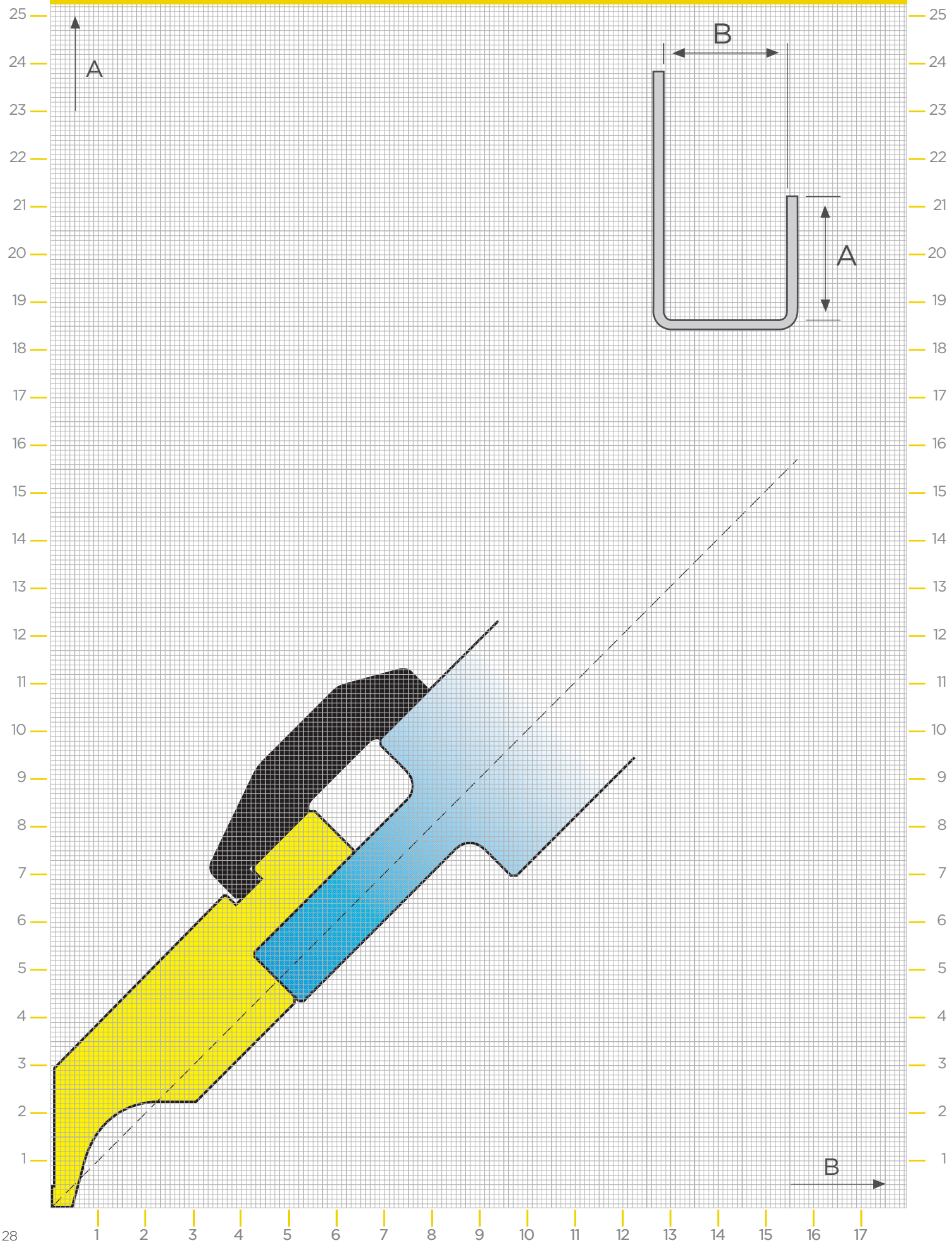


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1014 - 1014 / A

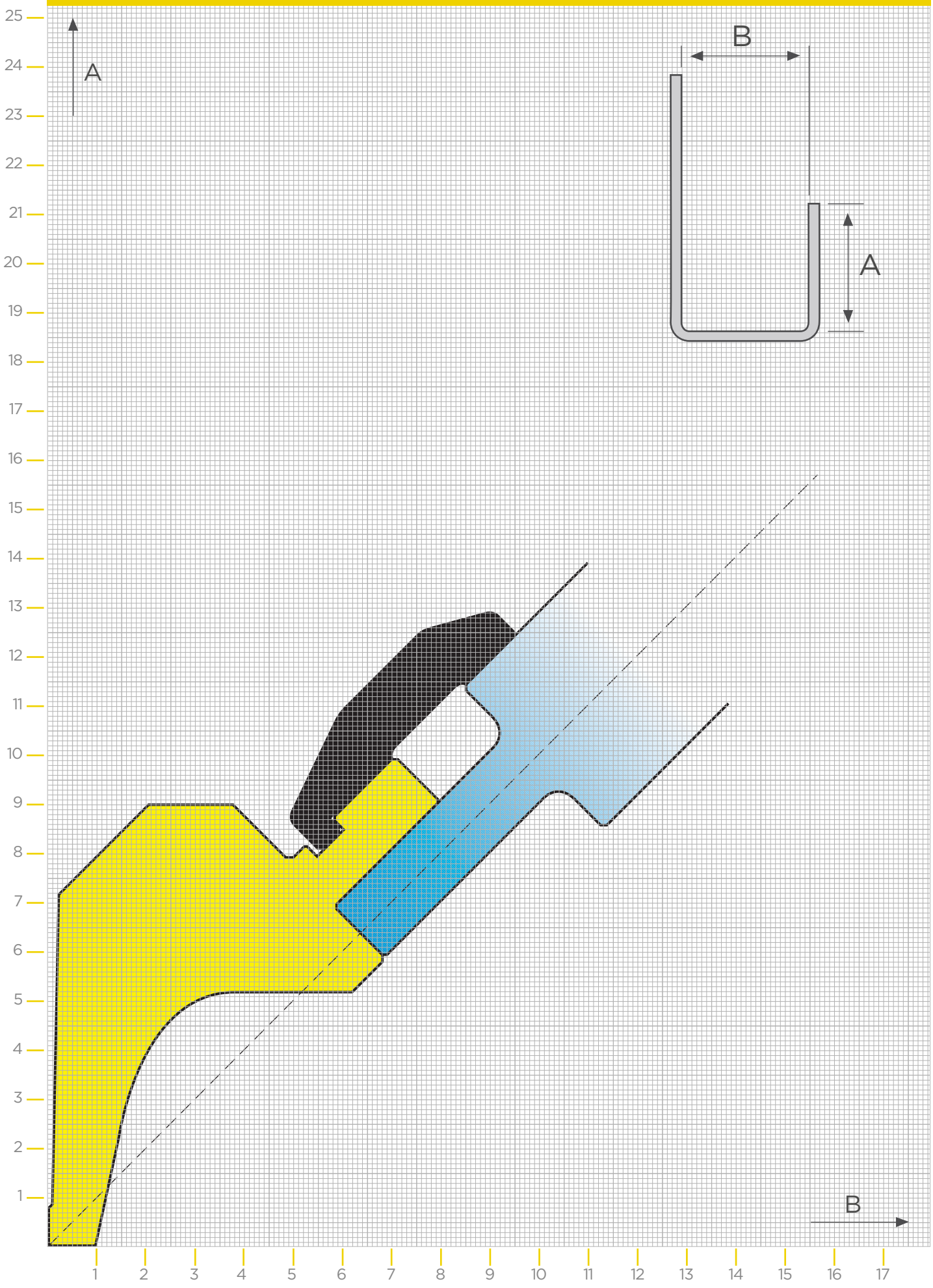


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1014 / A / 6

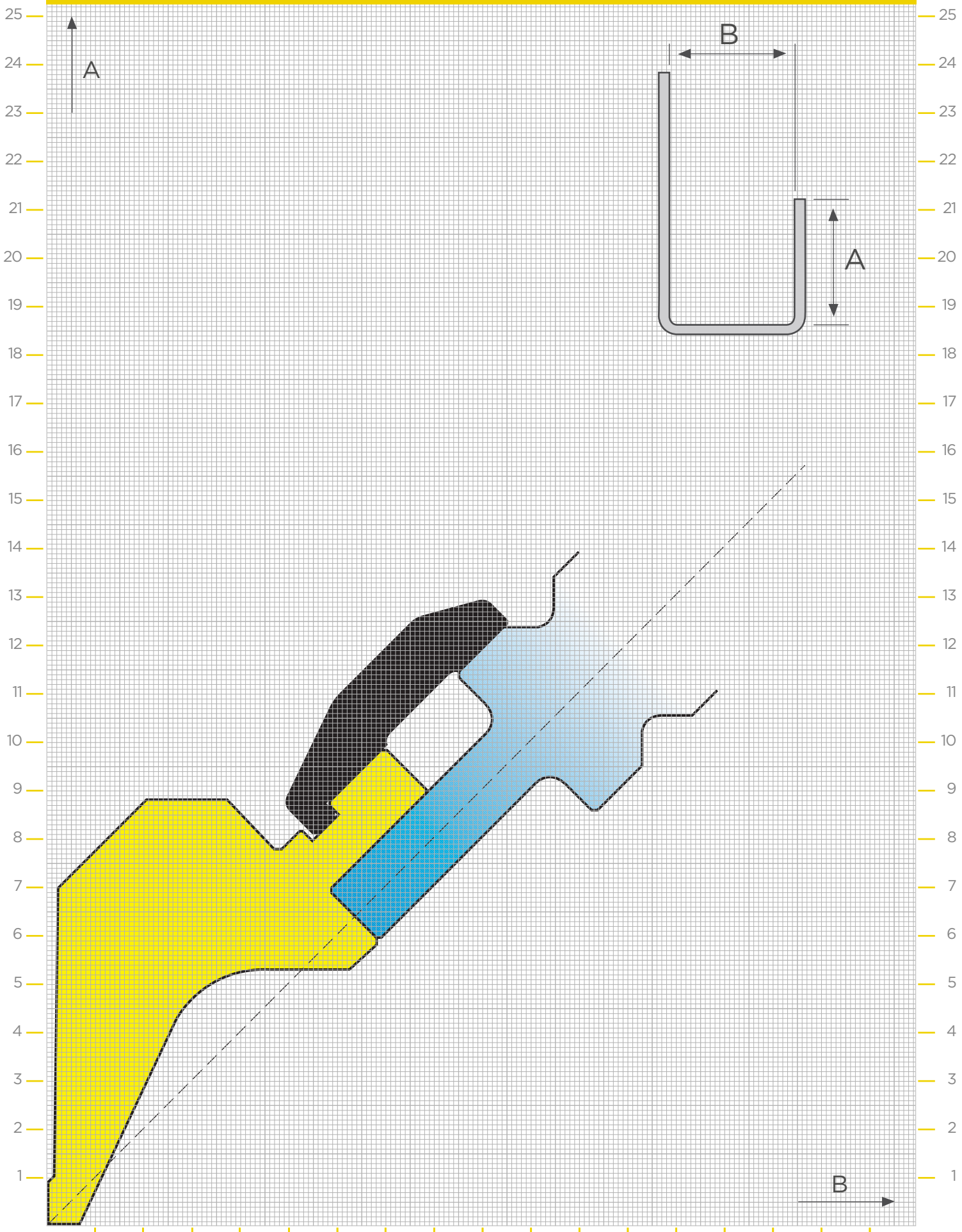


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1015 - 1015 / A

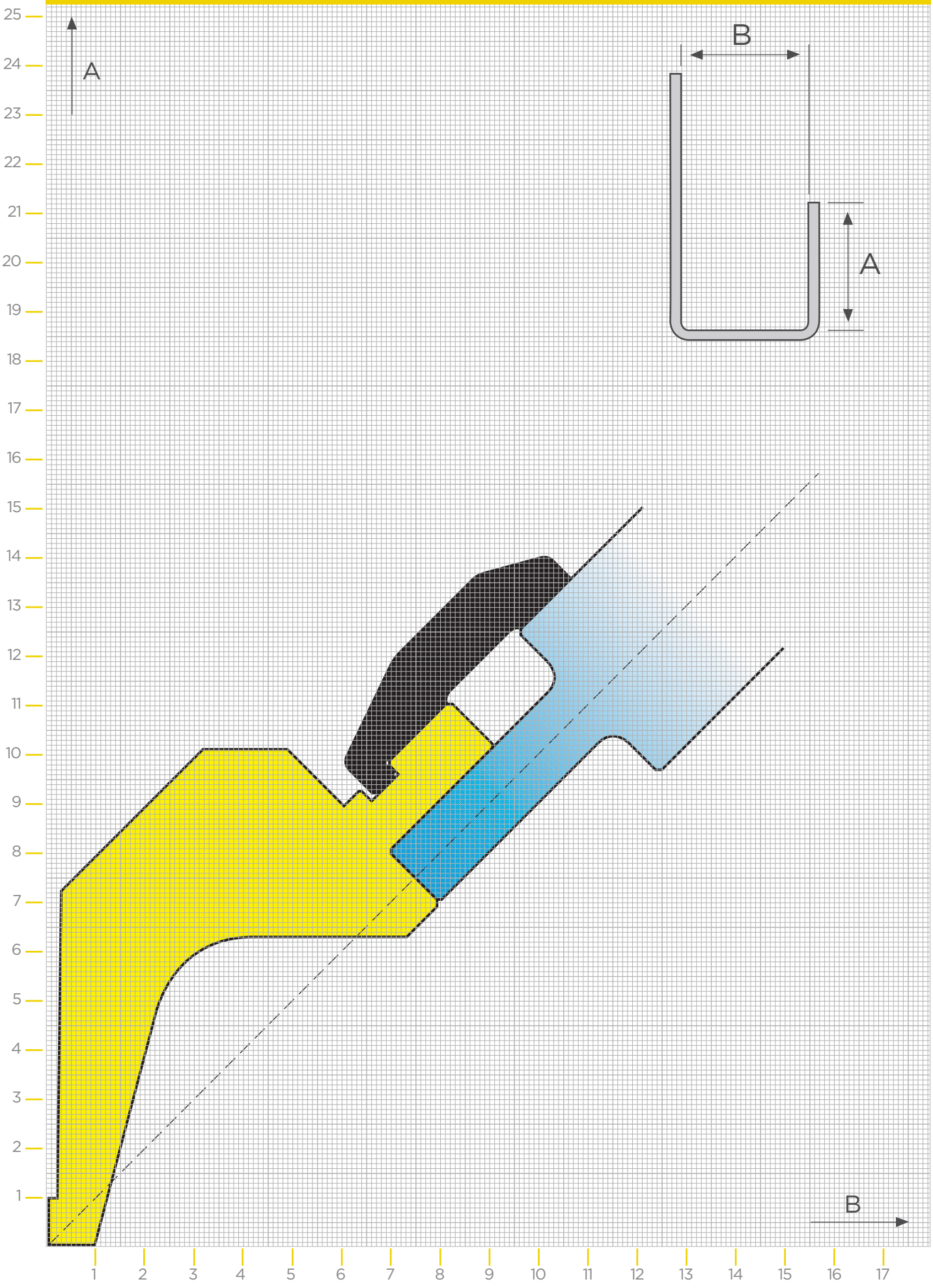


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1020 / A

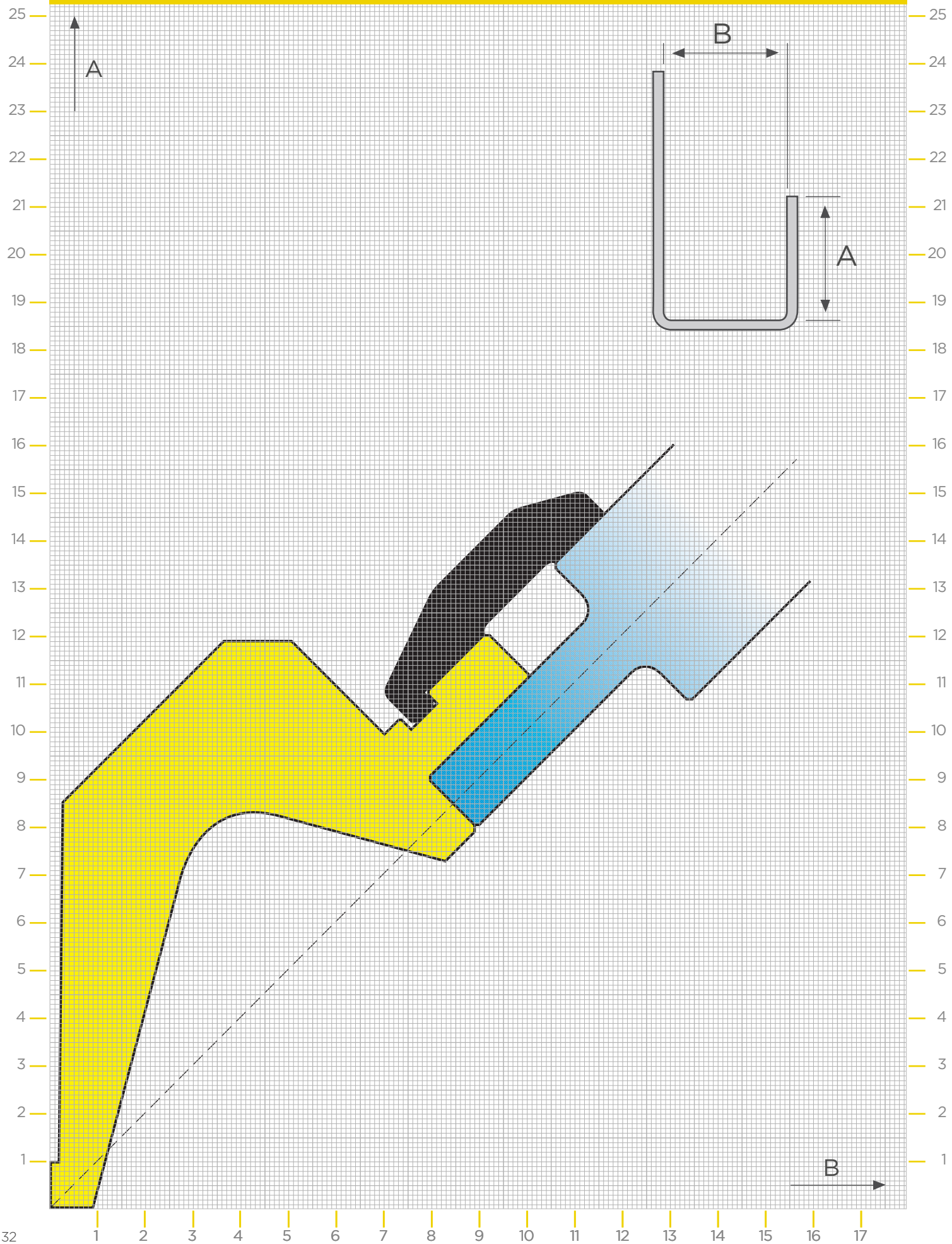


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1023

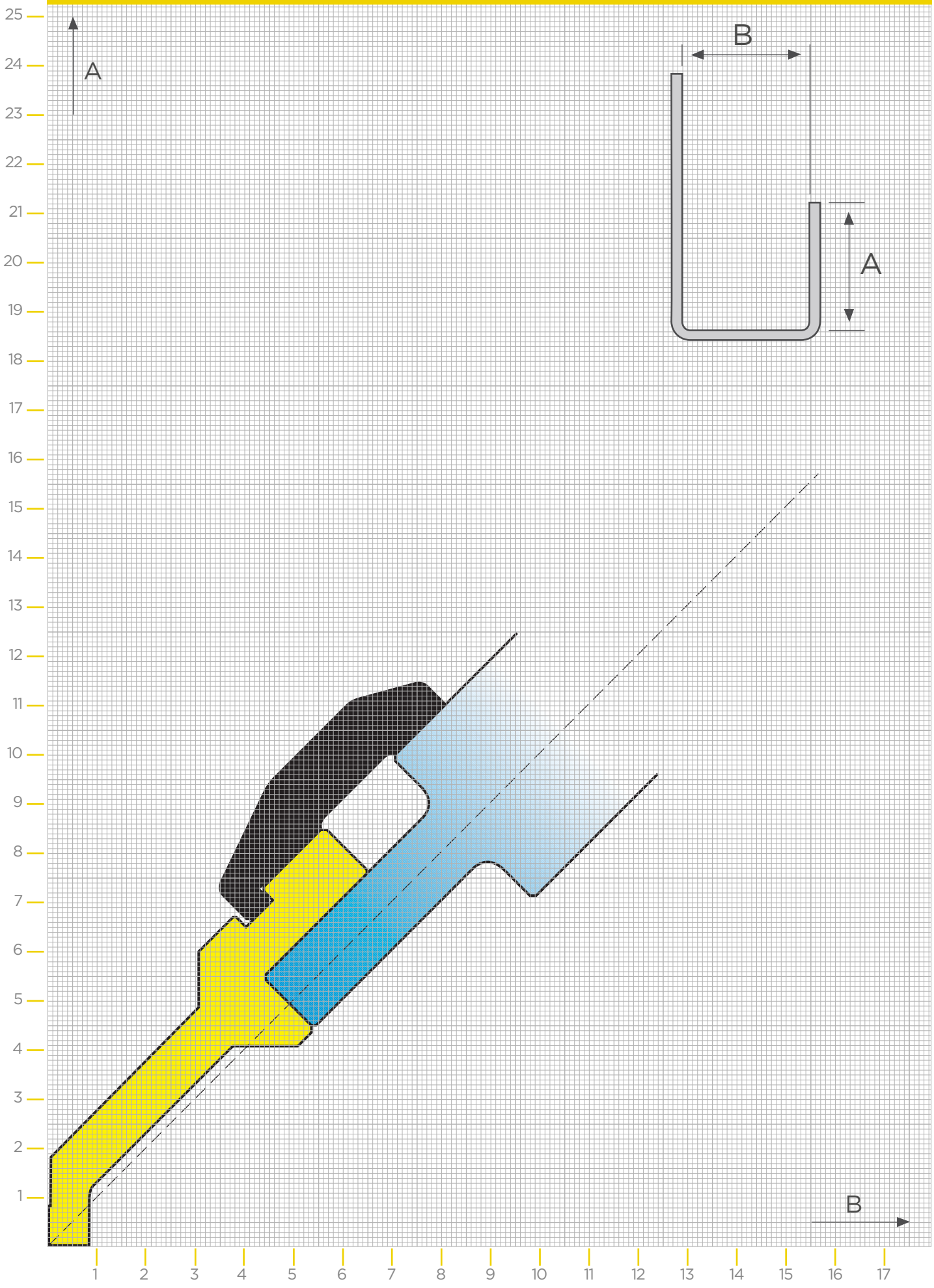


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1024 / A

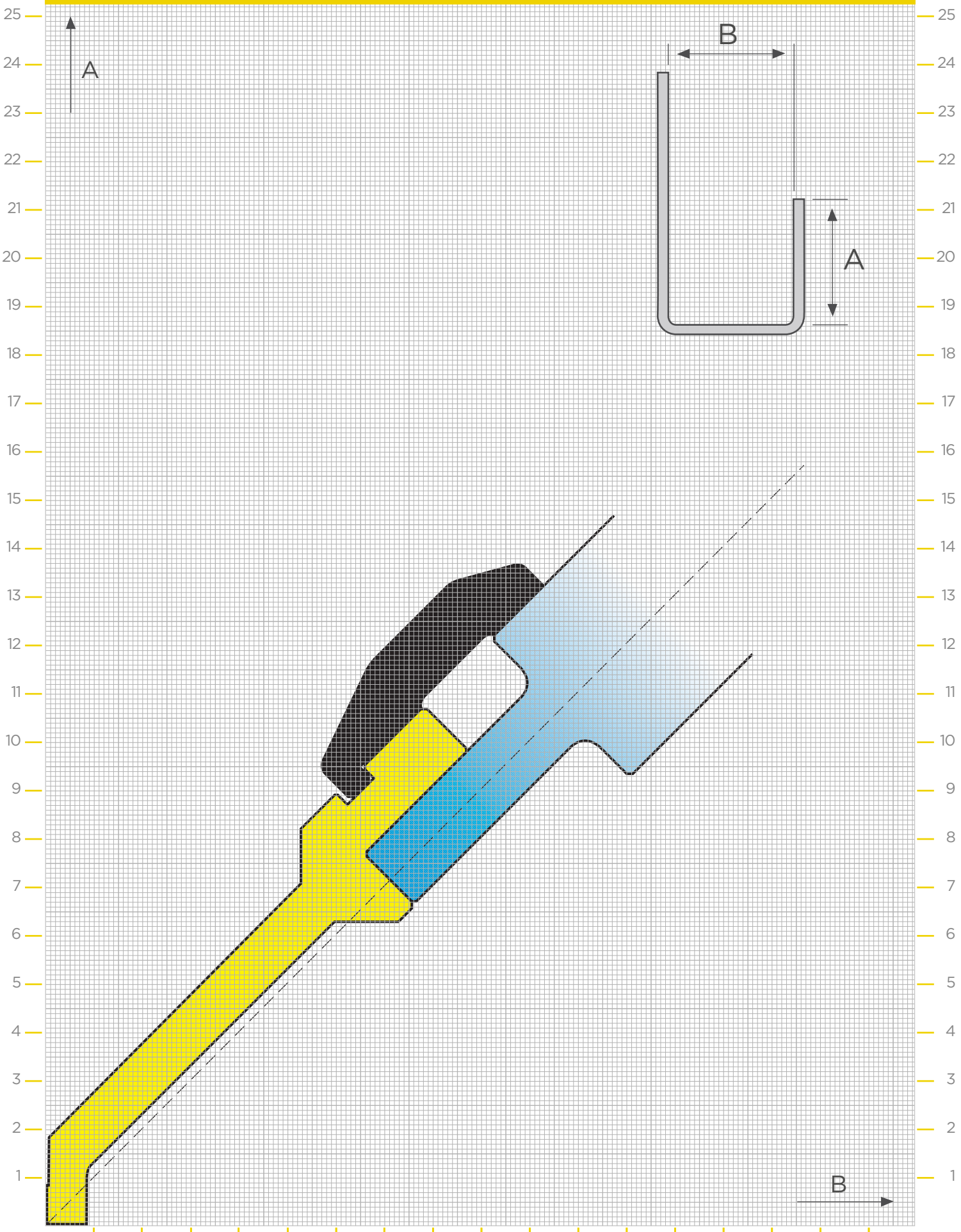


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1022

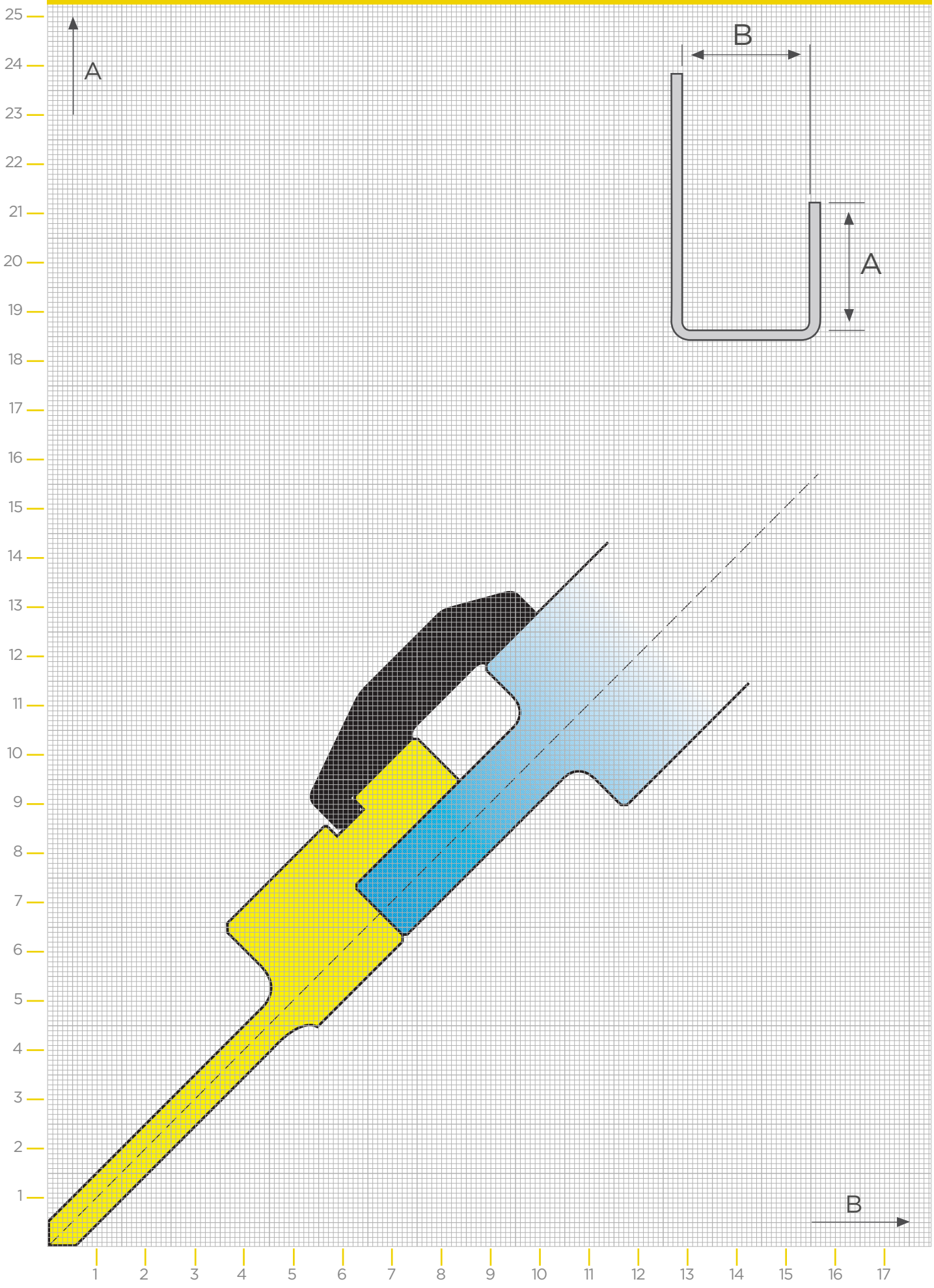


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1021

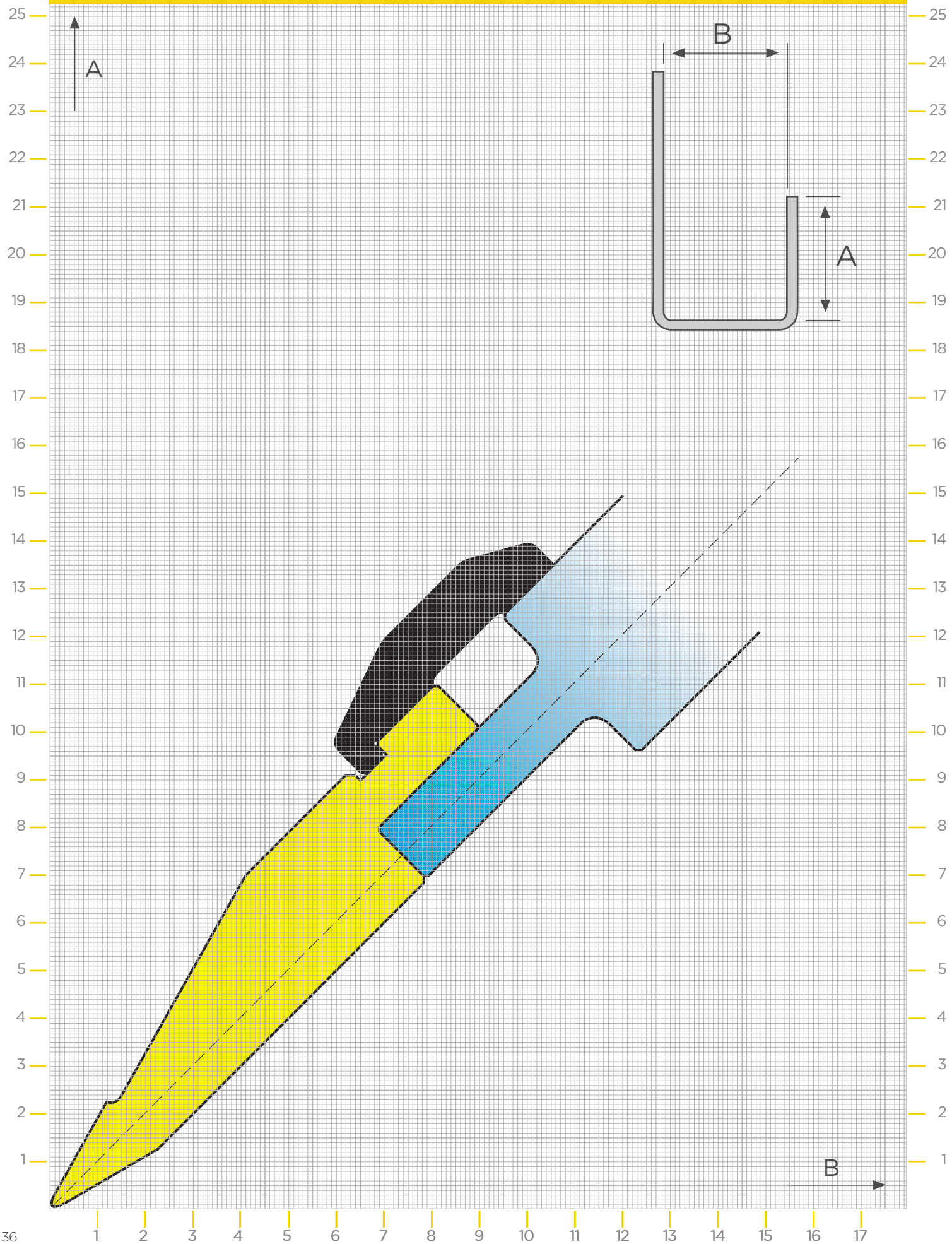
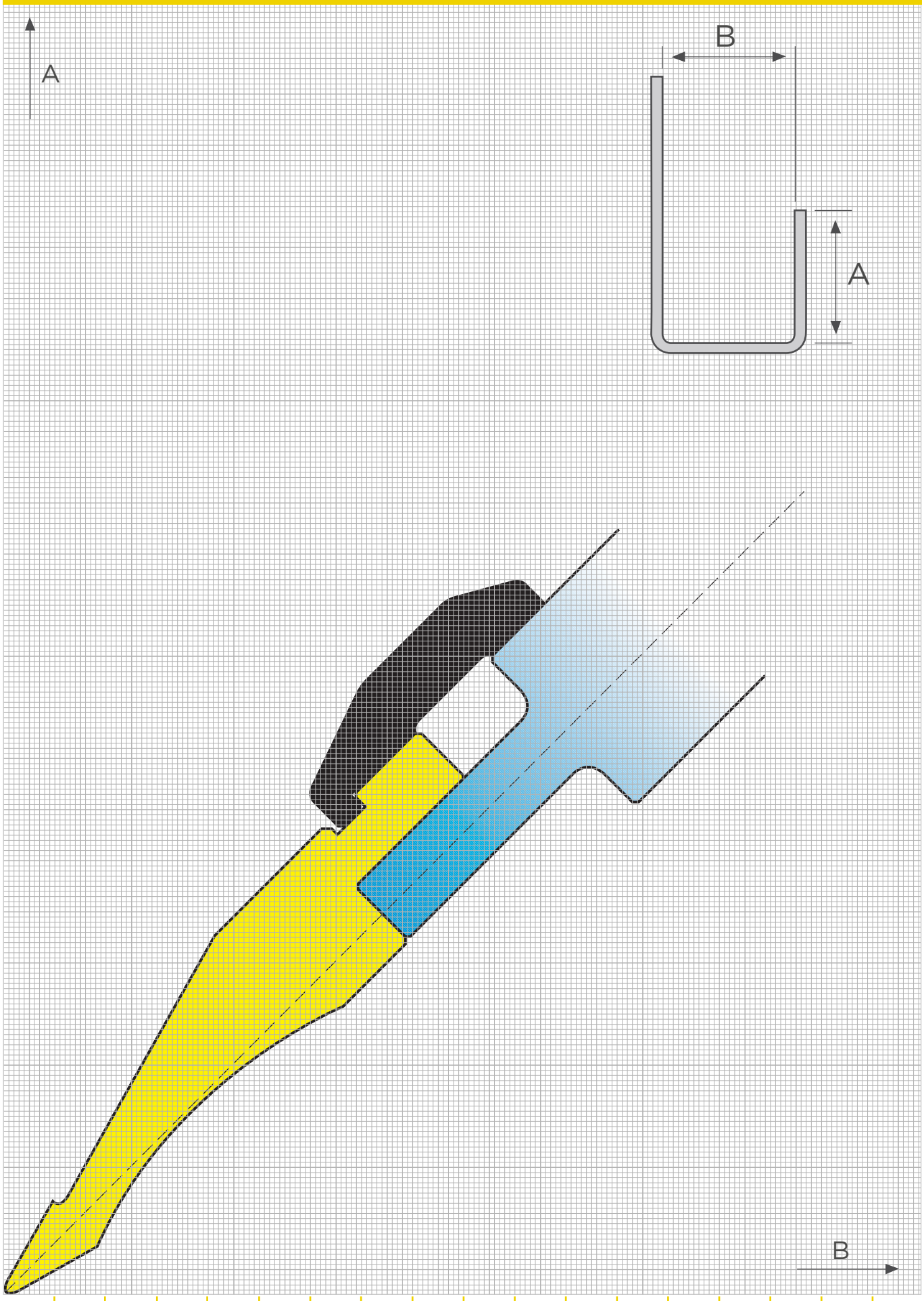


GRAFICO DEL LIMITE DI PIEGATURA / BEND LIMIT GRAPHIC

1027



Notes

Notes

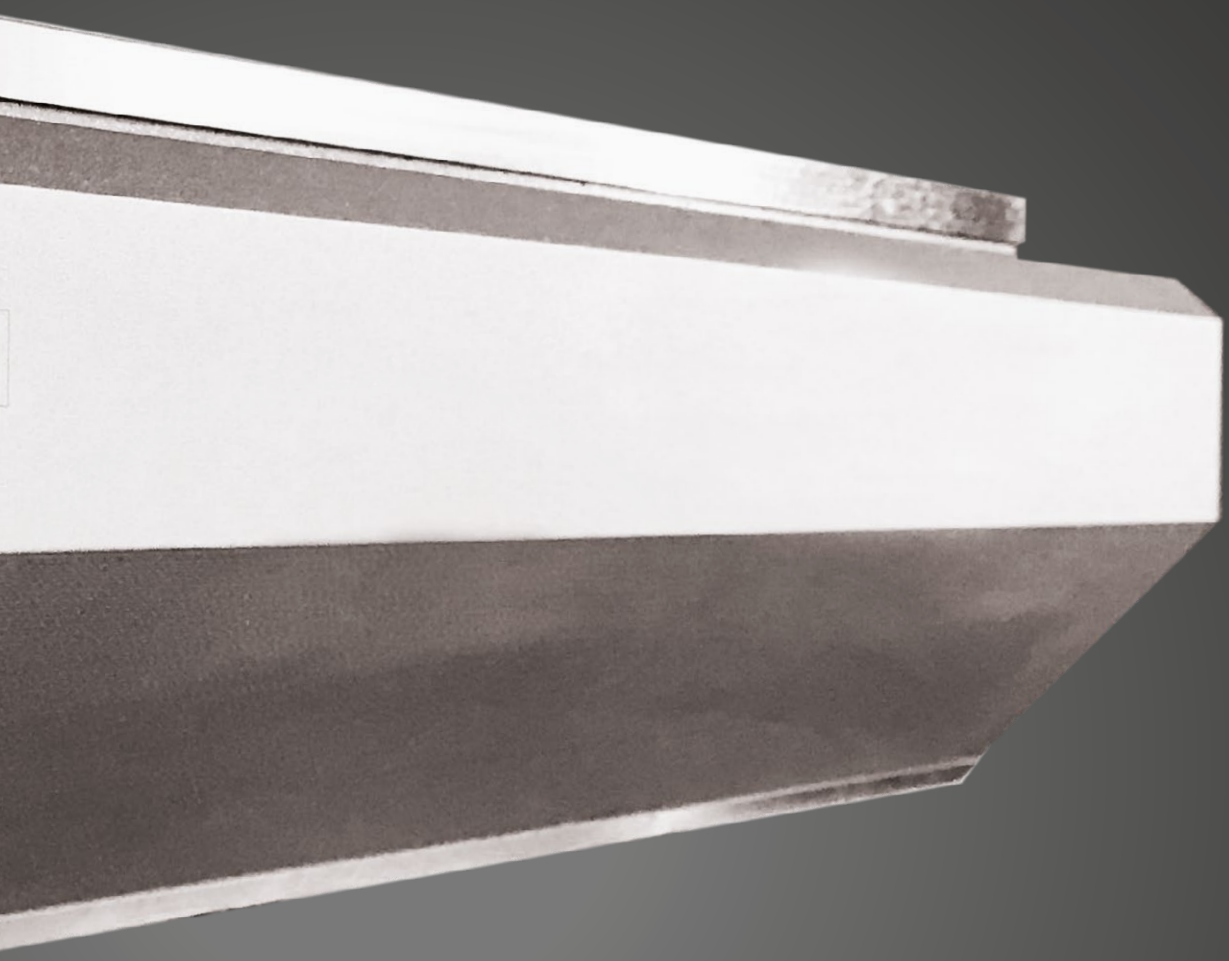
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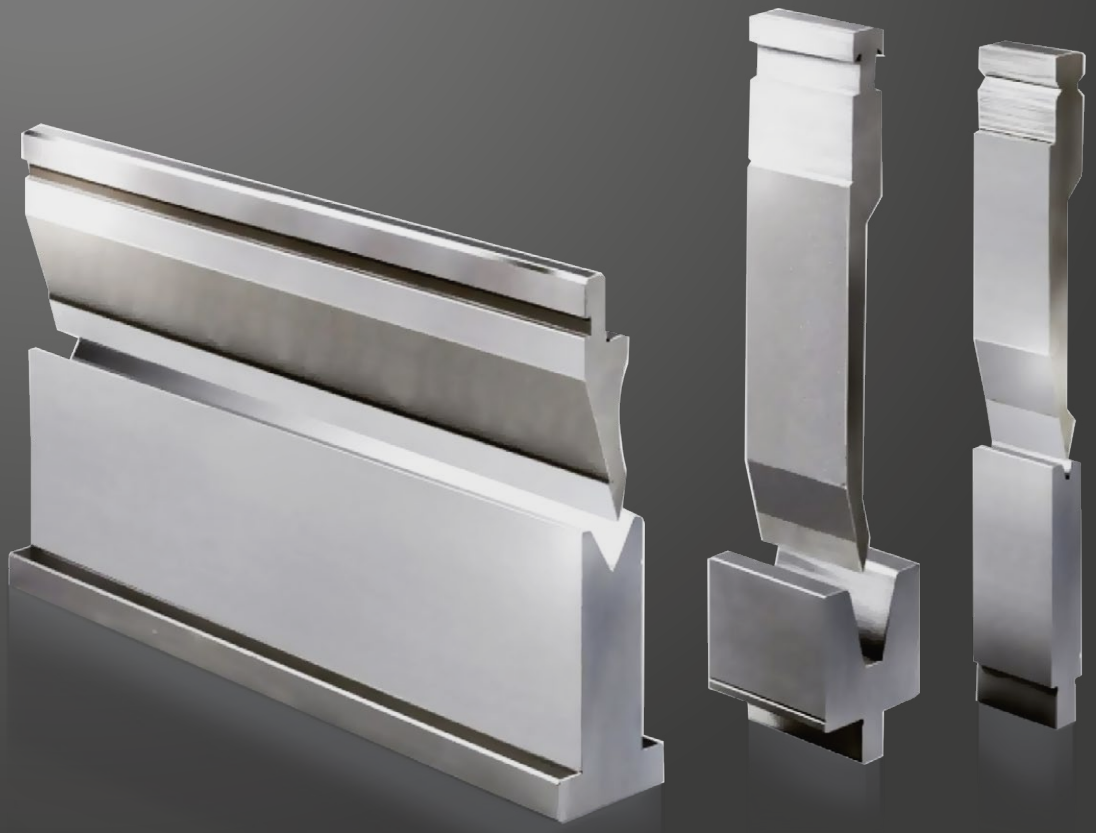

1020/A/88/0,2/835
2060/A0/120/835
1020/A/88/0,2/415
x2
1020/A/88/0,2/835
2060/A0/120/835
2088/A6/120/835




EURAM
1035/A/85/12


EURAM
1035/A/85/12
85°/ R 1.25
max 90 t/m





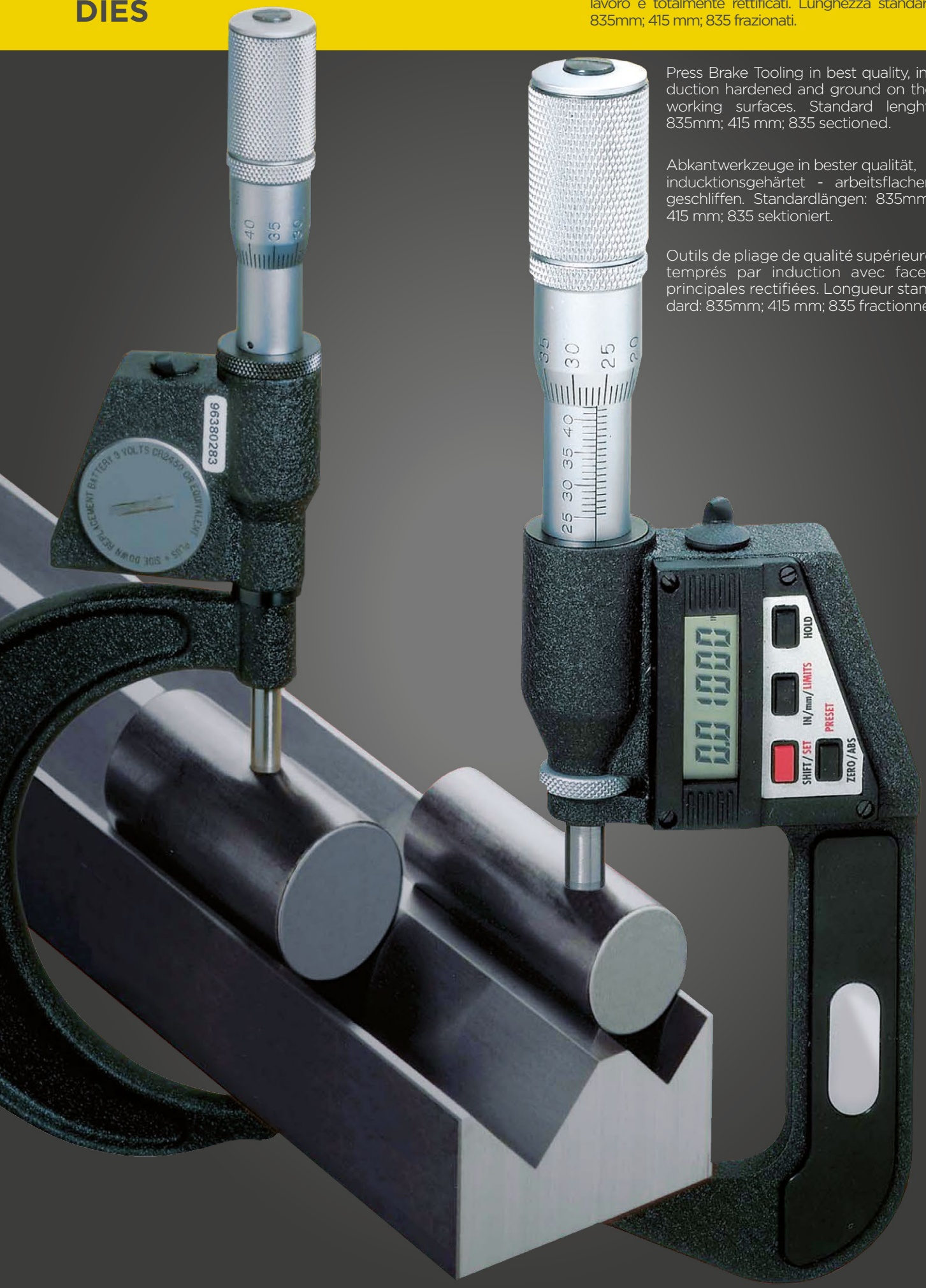
MATRICI
DIES

Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835mm; 415 mm; 835 sectioned.

Abkantwerkzeuge in bester qualität, indukctionsgehärtet - arbeitsflachen geschliffen. Standardlängen: 835mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par induction avec faces principales rectifiées. Longueur standard: 835mm; 415 mm; 835 fractionné.



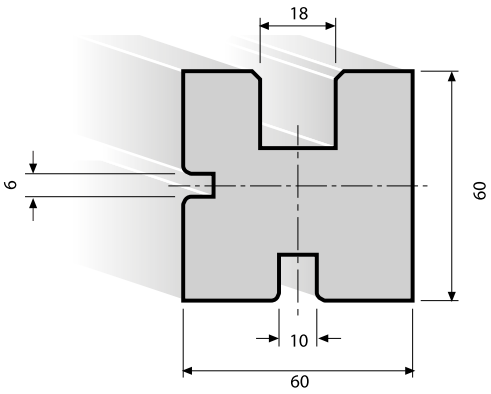
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

2008

24H

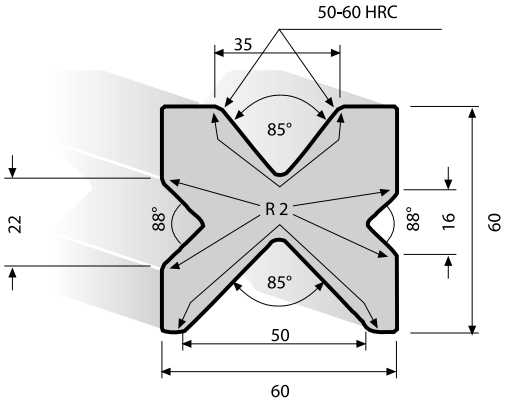
SOLID 100 T/m ★



2009

24H

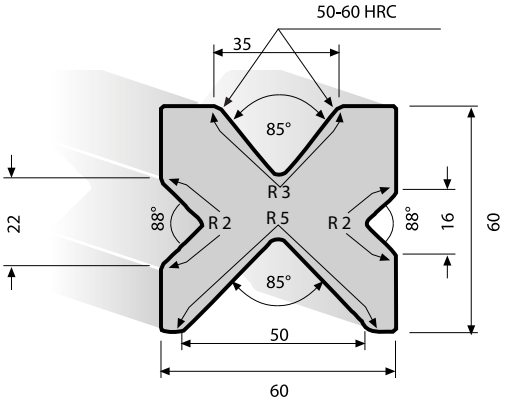
SOLID 100 T/m ★



2009 / HR

24H

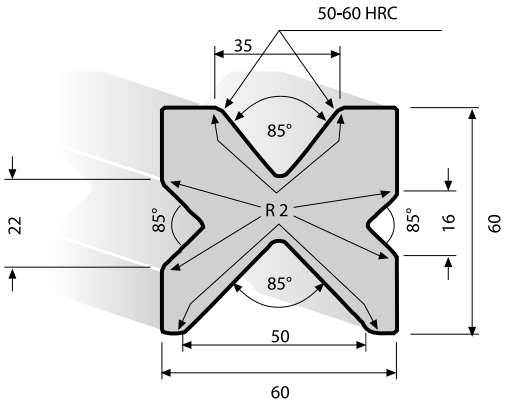
SOLID 100 T/m ★



2009 / 85°

24H

SOLID 100 T/m ★



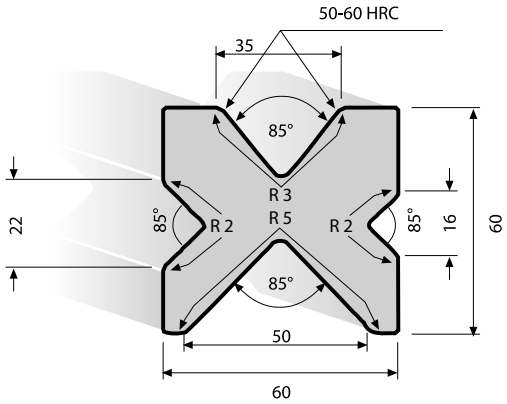
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

2009 / 85° / HR

24H

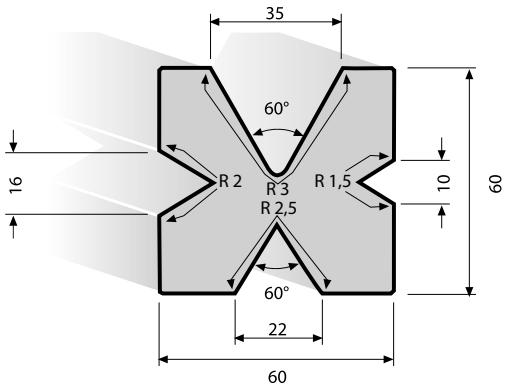
SOLID 100 T/m ★



2009 / 60°

6W

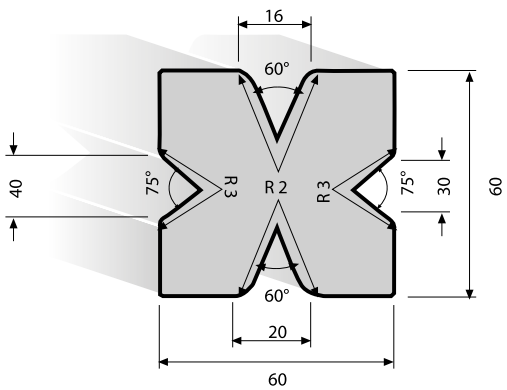
SOLID 70 T/m ★



2009 / SPEC

6W

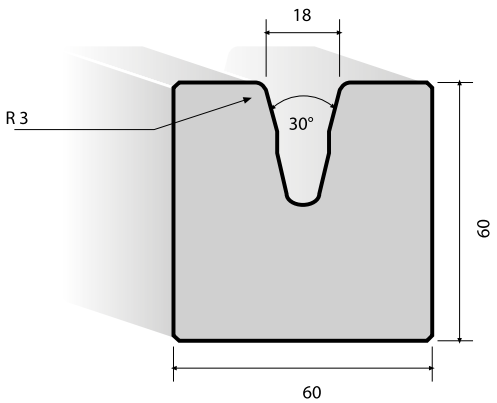
SOLID 70 T/m ★



2011 / A / 18 / 30°

24H

SOLID 80 T/m ★



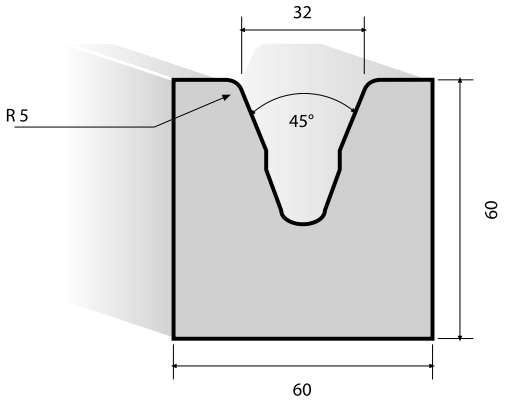
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

2011 / A / 32 / 45°

24H

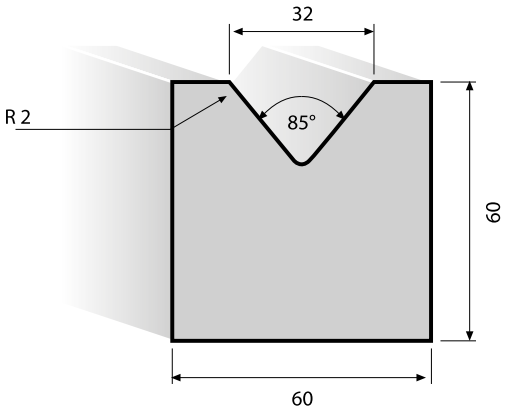
SOLID 40 T/m ★



2011 / 32 / 85°

24H

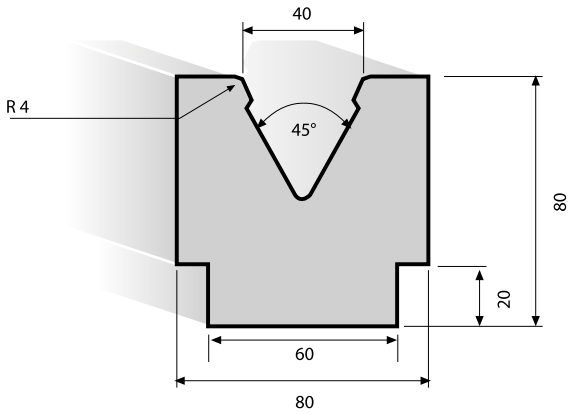
SOLID 100 T/m ★



2011 / 40 / 45°

24H

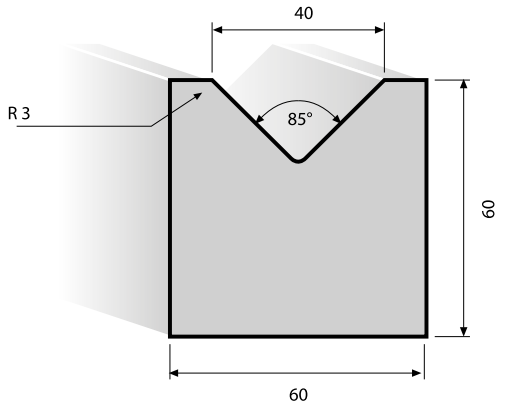
SOLID 100 T/m ★



2011 / 40 / 85°

24H

SOLID 100 T/m ★



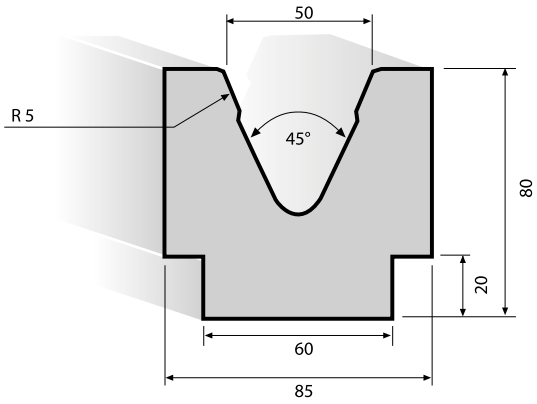
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

2011 / 50 / 45°

24H

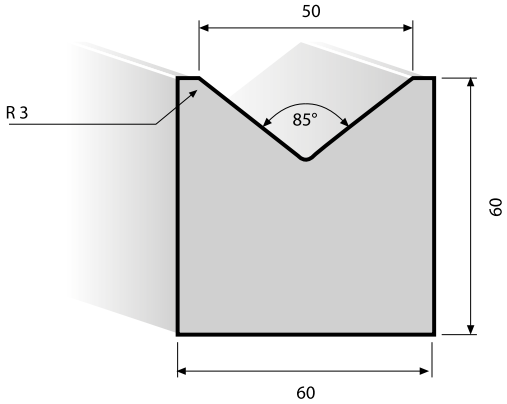
SOLID 90 T/m ★



2011 / 50 / 85°

24H

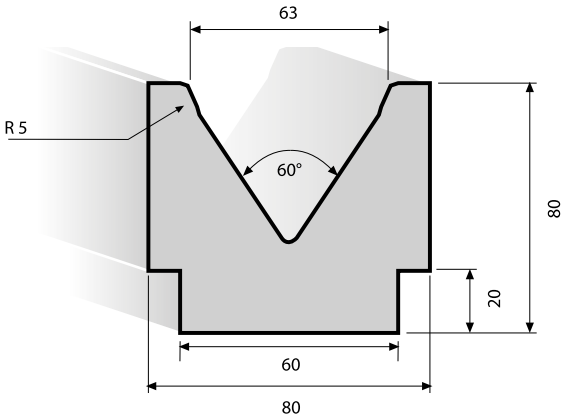
SOLID 100 T/m ★



2011 / 63 / 60°

24H

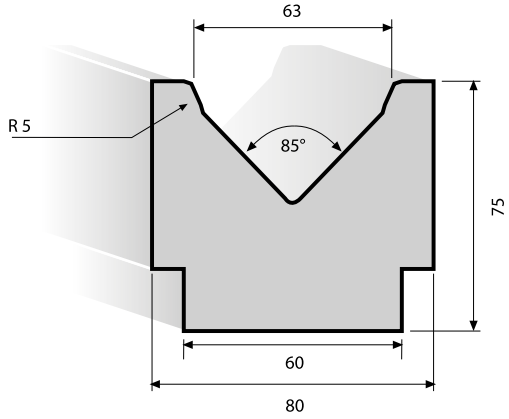
SOLID 100 T/m ★



2011 / 63 / 85°

24H

SOLID 100 T/m ★



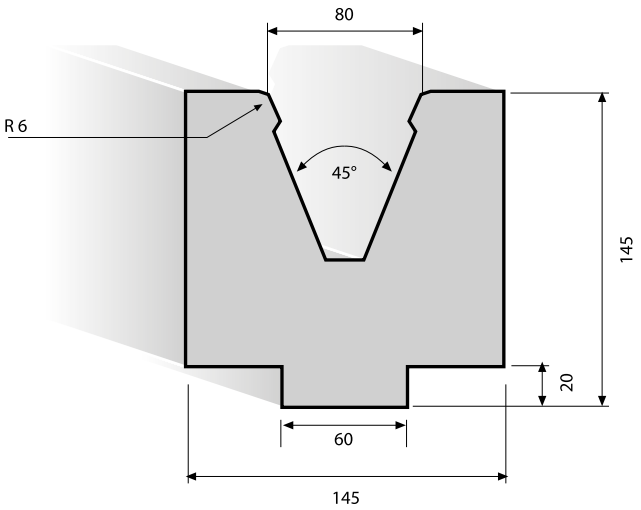
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

2011 / 80 / 45°

24H

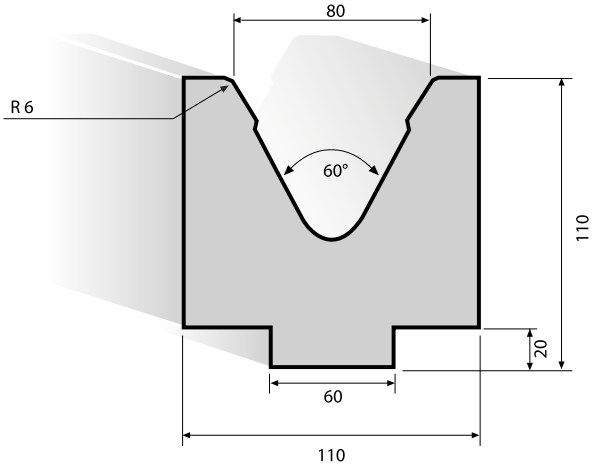
SOLID 100 T/m ★



2011 / 80 / 60°

24H

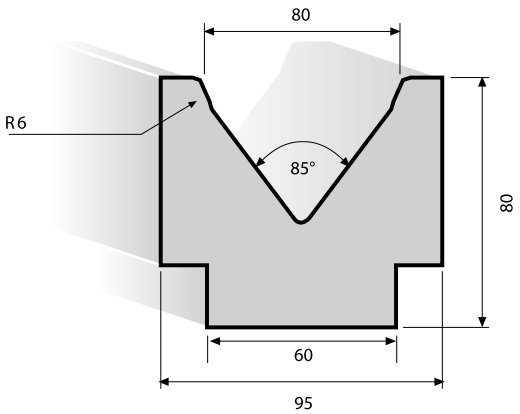
SOLID 100 T/m ★



2011 / 80 / 85°

24H

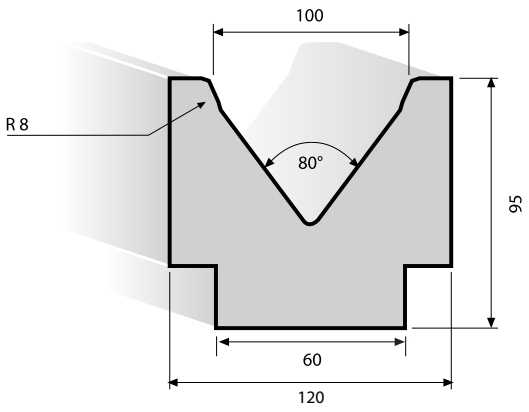
SOLID 100 T/m ★



2011 / 100 / 80°

24H

SOLID 100 T/m ★



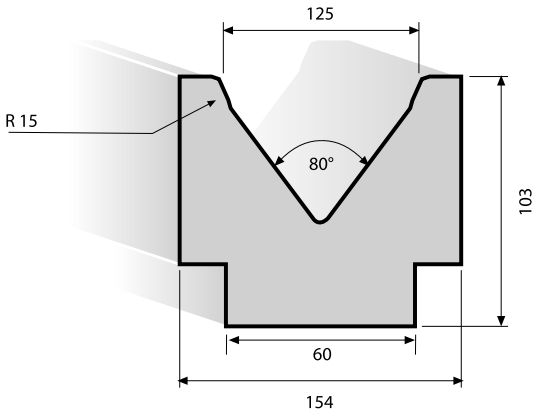
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

2011 / 125 / 80°

24H

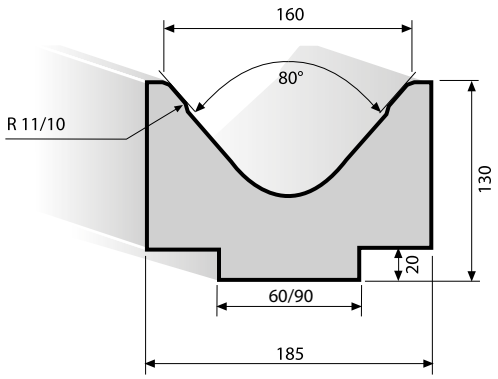
SOLID 100 T/m ★



2011 / 160 / 80°

24H

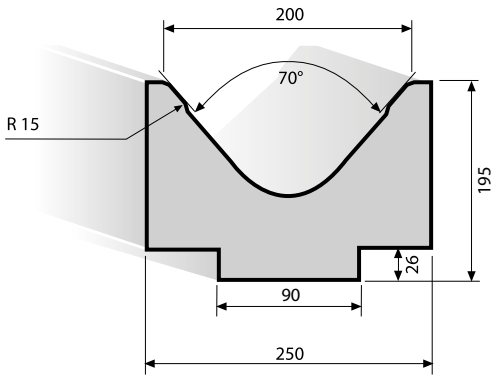
SOLID 100 T/m ★



2011 / 200 / 70°

24H

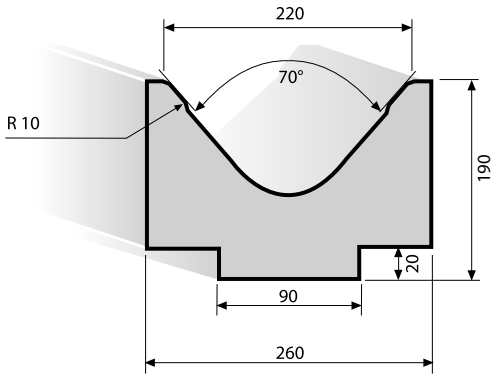
SOLID 150 T/m ★



2011 / 220 / 70°

24H

SOLID 200 T/m ★



Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

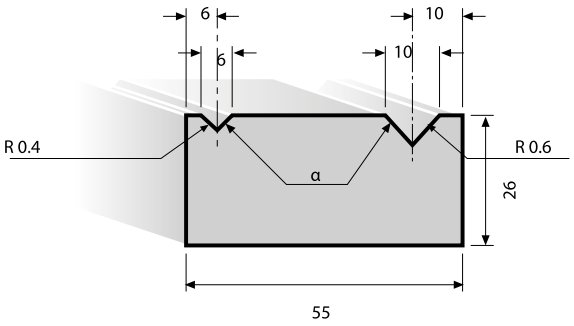
Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

2012

24H

α= 88° -90°

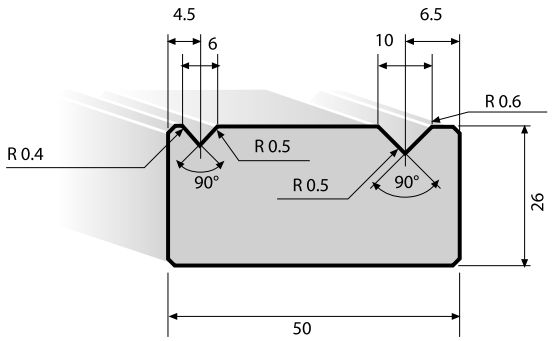
SOLID 100 T/m ★



2012 / A / 90°

24H

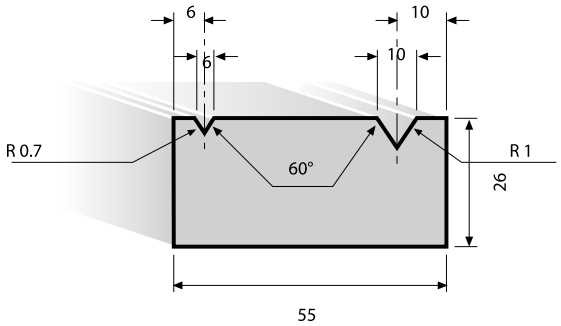
SOLID 80 T/m ★



2012 / 60°

24H

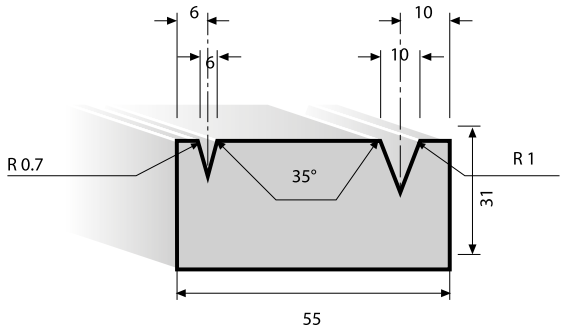
SOLID 80 T/m ★



2012 / 35°

24H

SOLID 30 T/m ★



Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

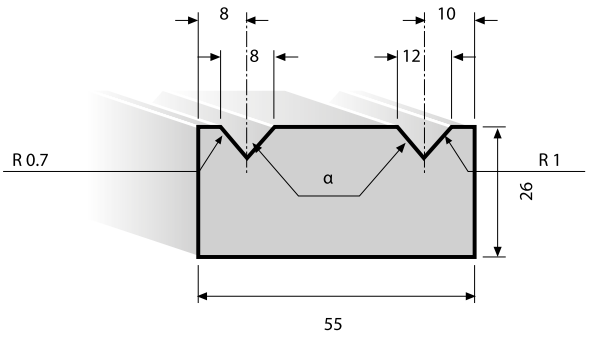
Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

2013

24H

α= 88° -90°

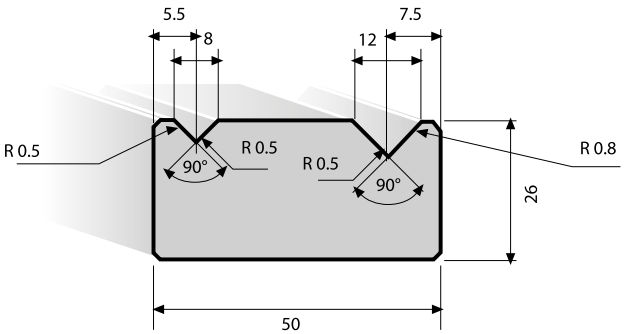
SOLID 100 T/m ★



2013 / A / 90°

24H

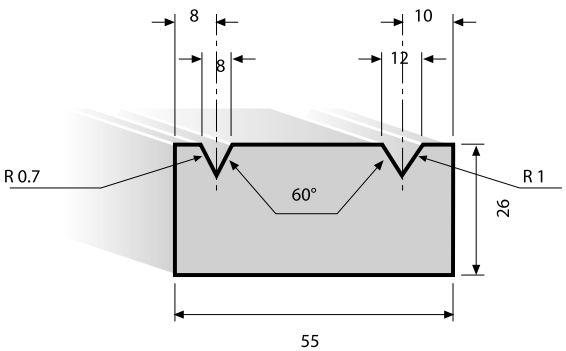
SOLID 80 T/m ★



2013 / 60°

24H

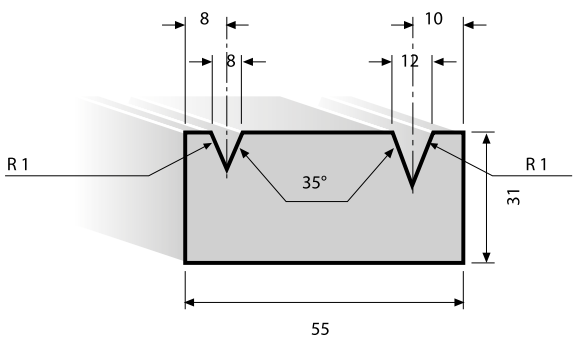
SOLID 80 T/m ★



2013 / 35°

24H

SOLID 30 T/m ★



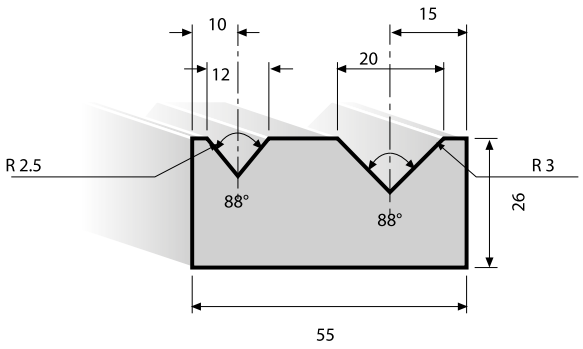
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

2014 / 88°

24H

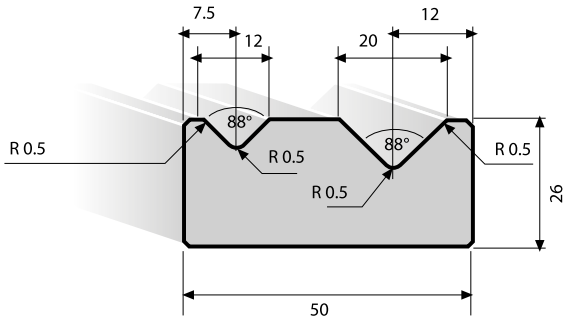
SOLID 100 T/m ★



2014 / A / 88°

24H

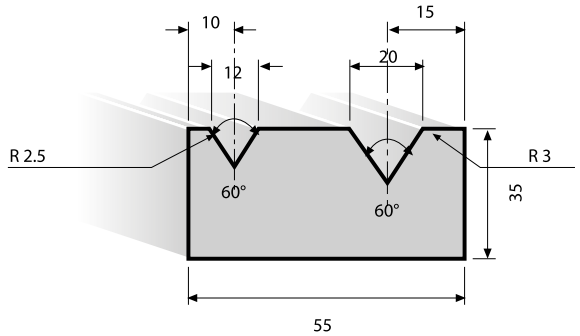
SOLID 80 T/m ★



2014 / 60°

24H

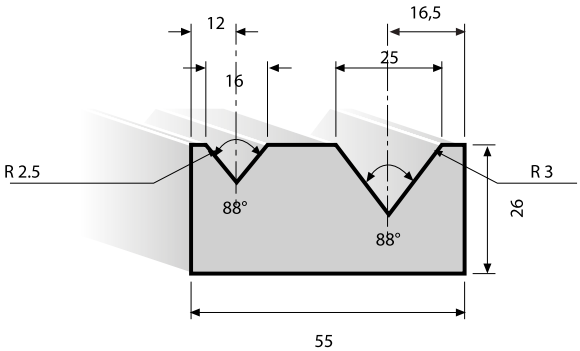
SOLID 80 T/m ★



2015 / 88°

24H

SOLID 100 T/m ★



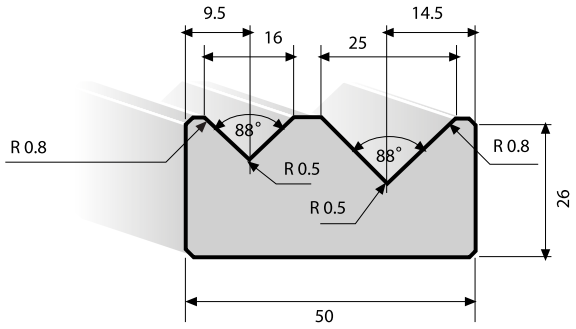
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

2015 / A / 88°

24H

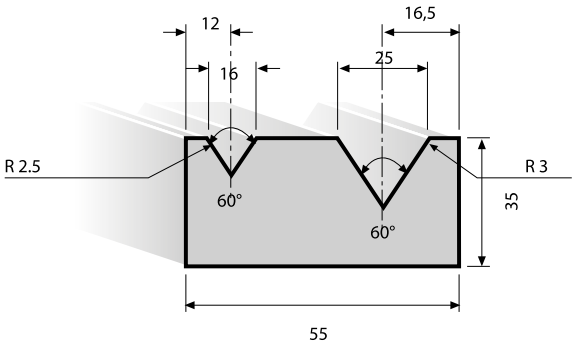
SOLID 80 T/m ★



2015 / 60°

24H

SOLID 80 T/m ★

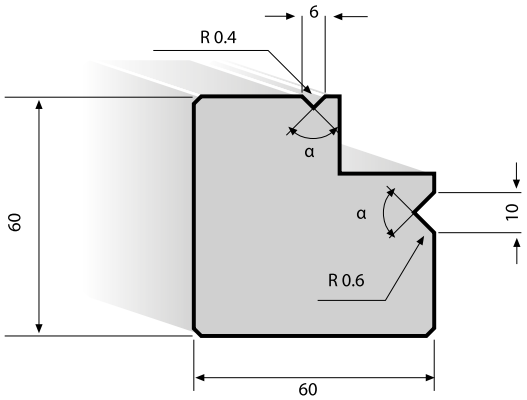


2016 / α

24H

α= 88° -90°

SOLID 70 T/m ★

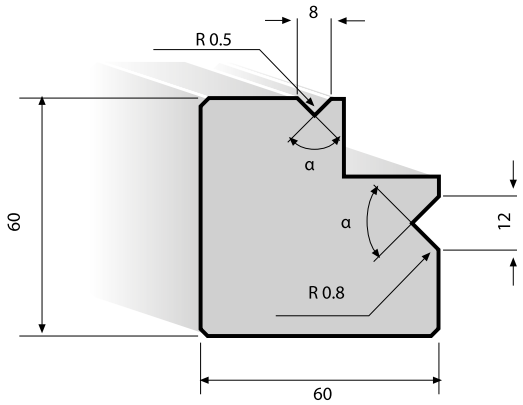


2017 / α

24H

α= 88° -90°

SOLID 70 T/m ★



Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

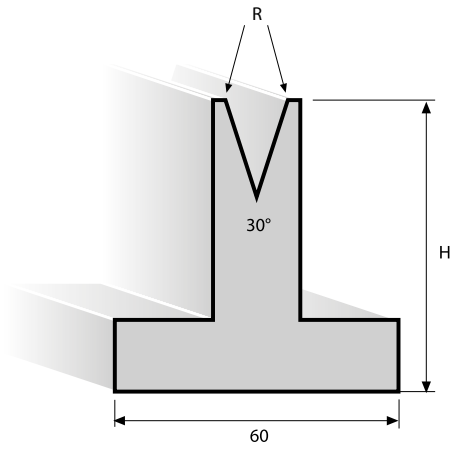
Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

2030 / 30°

24H

V= 6 mm	R= 0,6 mm	H= 80 mm
V= 8 mm	R= 0,8 mm	H= 120 mm
V= 10 mm	R= 1 mm	
V= 12 mm	R= 1,5 mm	
V= 16 mm	R= 2 mm	
V= 20 mm	R= 2,5 mm	
V= 25 mm	R= 3 mm	

SOLID 40 T/m ★

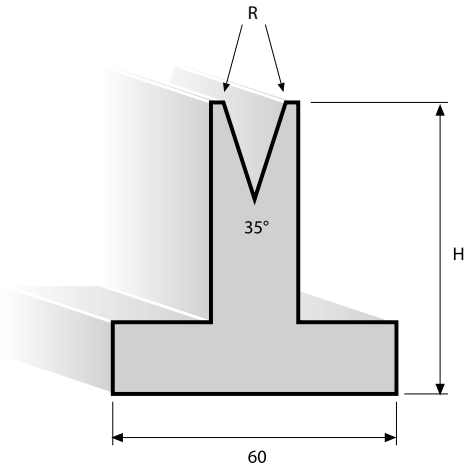


2035 / 35°

24H

V= 8 mm	R= 1,5 mm	H= 80 mm
V= 12 mm	R= 2 mm	H= 120 mm

SOLID 30 T/m ★

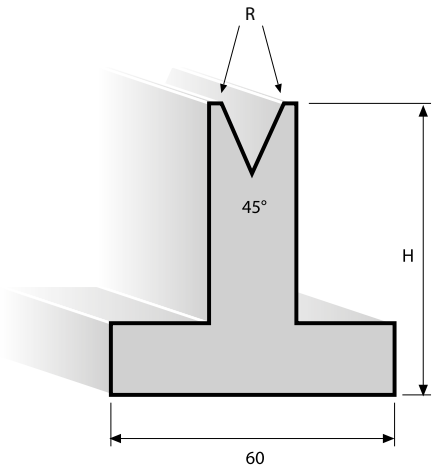


2045 / 45°

24H

V= 10 mm	R= 1 mm	H= 80 mm
V= 12 mm	R= 1,5 mm	H= 120 mm
V= 16 mm	R= 2 mm	
V= 20 mm	R= 2,5 mm	
V= 25 mm	R= 3 mm	

SOLID 70 T/m ★

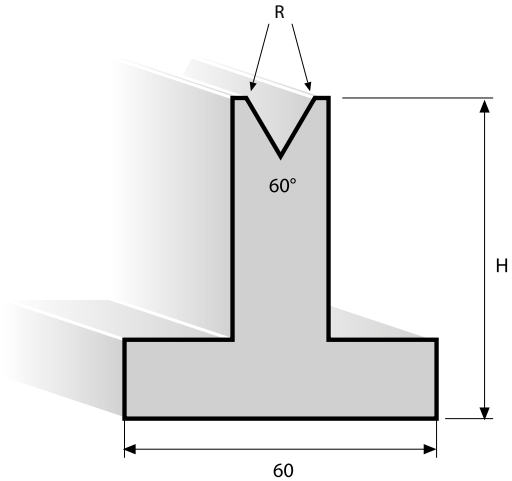


2060 / 60°

24H

V= 6 mm	R= 1,5 mm	H= 80 mm
V= 8 mm	R= 1,5 mm	H= 120 mm
V= 10 mm	R= 2 mm	
V= 12 mm	R= 2,5 mm	
V= 16 mm	R= 1,5 mm	
V= 20 mm	R= 2 mm	
V= 25 mm	R= 3 mm	

SOLID 70 T/m ★



Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

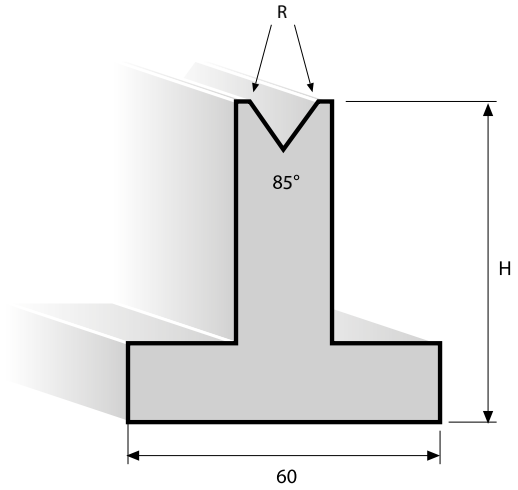
Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

2085 / 85°

24H

V= 6 mm	R= 2,75 mm	H= 80 mm
V= 8 mm	R= 2,75 mm	H= 120 mm
V= 10 mm	R= 2,75 mm	
V= 12 mm	R= 2,75 mm	
V= 16 mm	R= 2,75 mm	
V= 20 mm	R= 3 mm	
V= 25 mm	R= 3 mm	

SOLID 95 T/m ★

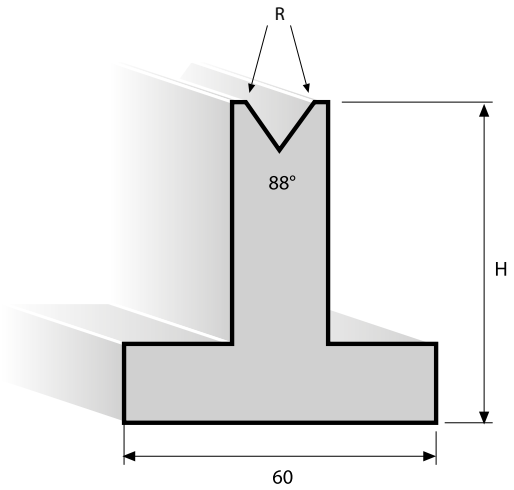


2088 / 88°

24H

V= 6 mm	R= 1,5 mm	H= 80 mm
V= 8 mm	R= 1,5 mm	H= 120 mm
V= 10 mm	R= 2 mm	
V= 12 mm	R= 2,5 mm	
V= 16 mm	R= 2,5 mm	
V= 20 mm	R= 3 mm	
V= 25 mm	R= 3 mm	

SOLID 95 T/m ★

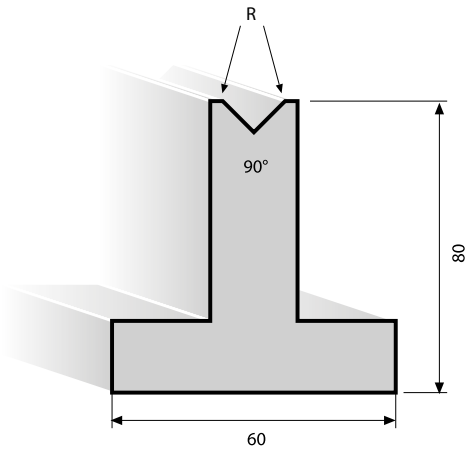


2090 / 90°

24H

V= 6 mm	R= 1,5 mm
V= 8 mm	R= 1,5 mm
V= 10 mm	R= 2 mm
V= 12 mm	R= 2,5 mm

SOLID 95 T/m ★

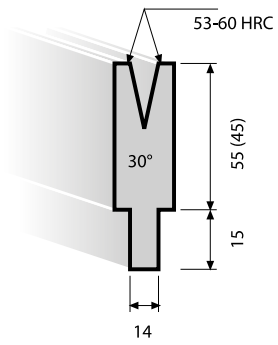


2130 / 30°

24H

V= 6 mm
V= 8 mm
V= 10 mm
V= 12 mm
V= 16 mm
V= 20 mm
V= 24 mm

SOLID 30 T/m ★ ★★



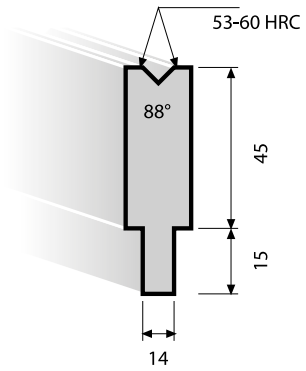
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

2188 / A / 88°

24H

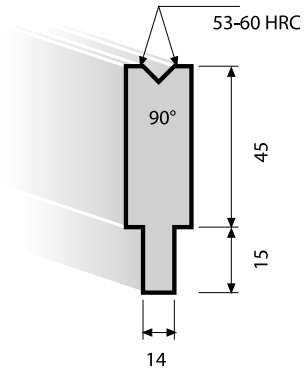
- V= 6 mm
- V= 8 mm
- V= 10 mm
- V= 12 mm
- V= 14 mm
- SOLID 95 T/m ★ ★★



2190 / A / 90°

24H

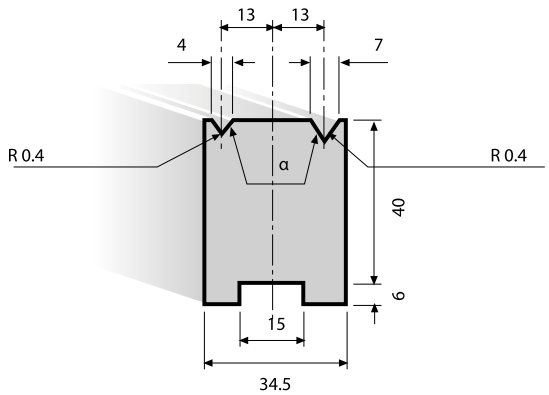
- V= 6 mm
- V= 8 mm
- V= 10 mm
- V= 12 mm
- SOLID 95 T/m ★ ★★



2019 / A / α

24H

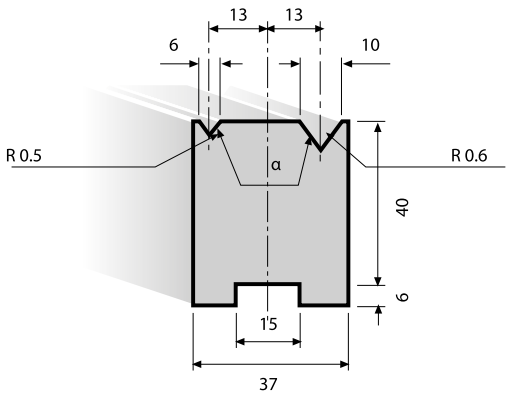
- α= 88° -90°
- SOLID 60 T/m ★



2020 / A / α

24H

- α= 88° -90°
- SOLID 70 T/m ★



Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

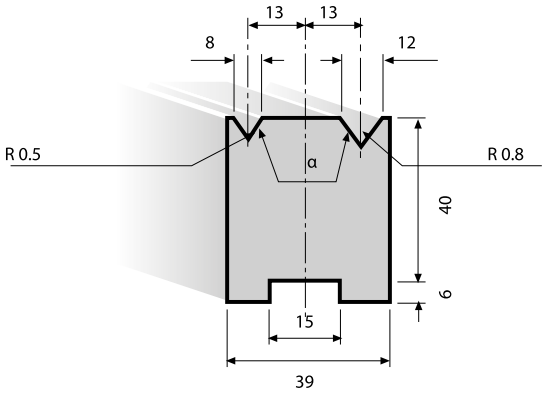
Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

2021 / A / α

24H

α= 88° -90°

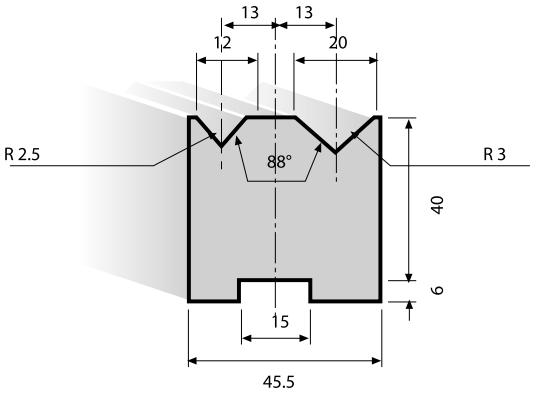
SOLID 75 T/m ★



2022 / A / 88°

24H

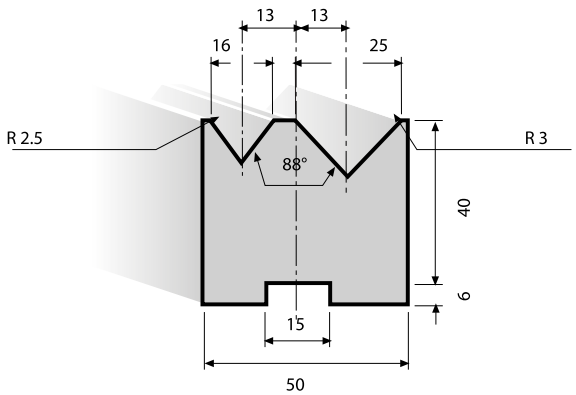
SOLID 100 T/m ★



2023 / A / 88°

24H

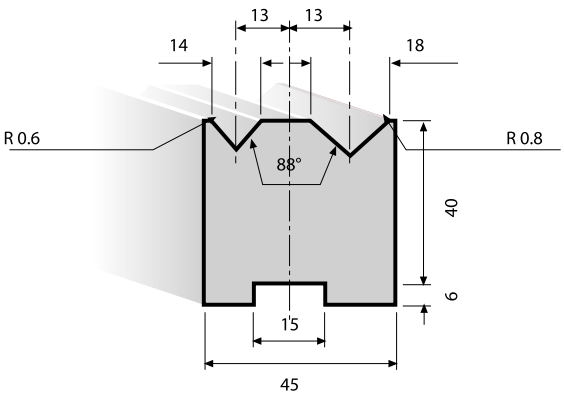
SOLID 100 T/m ★



2024 / A / 88°

24H

SOLID 100 T/m ★



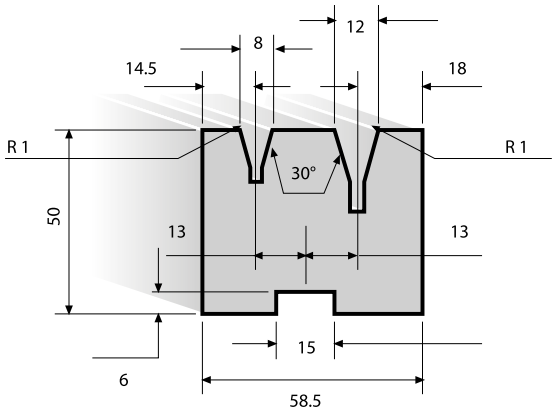
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

2025 / A / 30°

24H

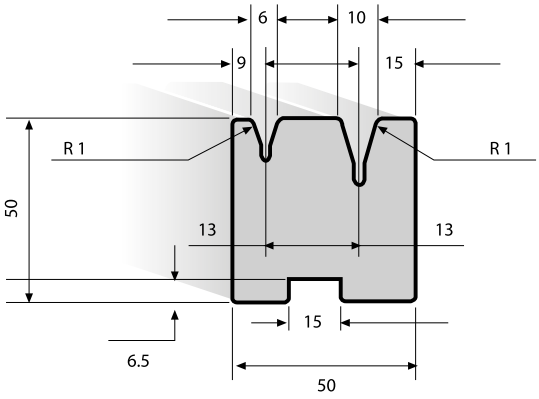
SOLID 30 T/m ★



2026 / A / 30°

24H

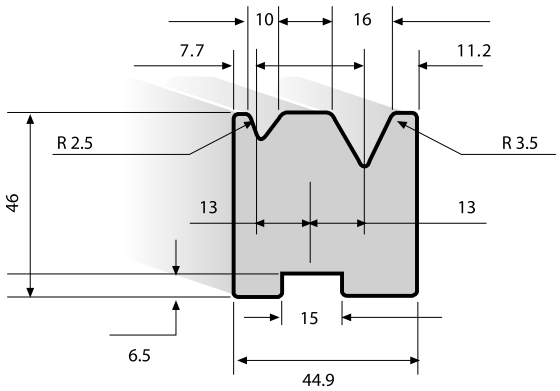
SOLID 30 T/m ★



2027 / A / 75°

24H

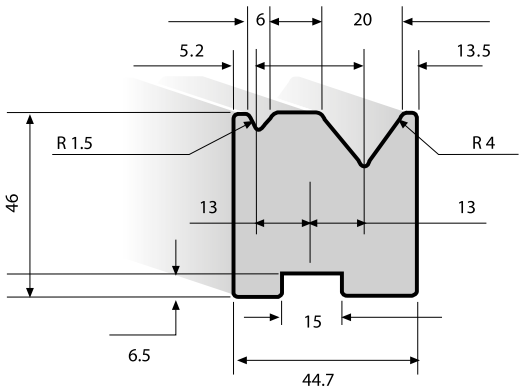
SOLID 50 T/m ★



2028 / A / 75°

24H

SOLID 50 T/m ★



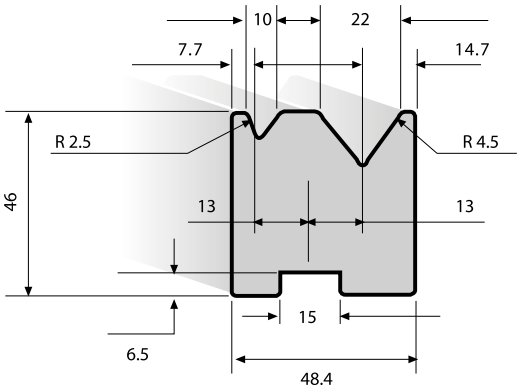
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati. Lunghezza standard: 835 mm; 415 mm; 835 frazionati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces. Standard lenght: 835 mm; 415 mm; 835 sectioned.

2029 / A / 75°

24H

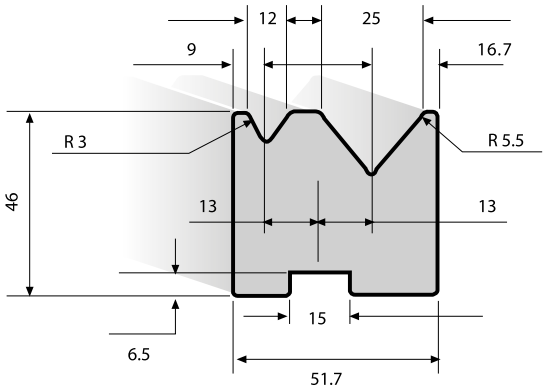
SOLID 50 T/m ★



2030 / A / 75°

24H

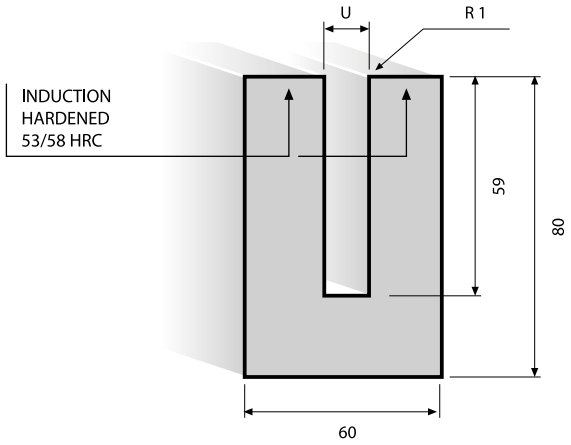
SOLID 50 T/m ★

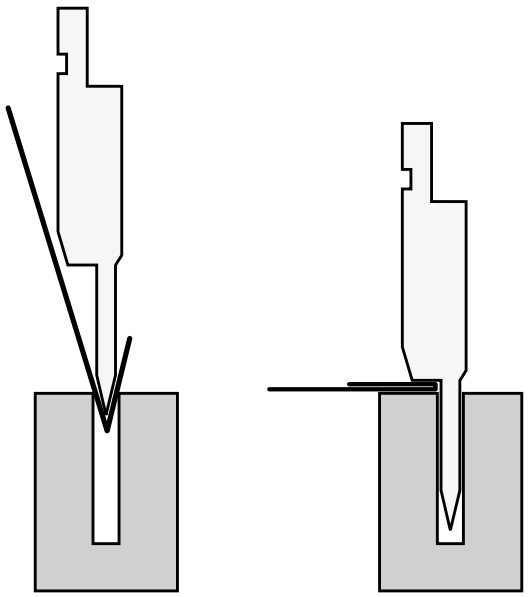


3000

24H

U= 8 mm
U= 10 mm
U= 12 mm
SOLID 50 T/m ★





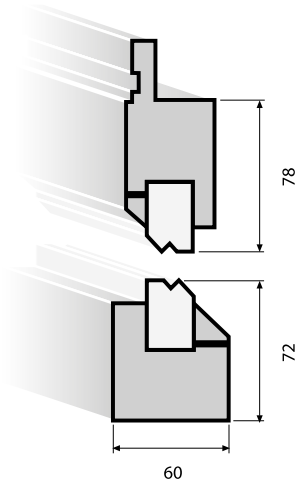
Abkantwerkzeuge in bester qualität,
inducktionsgehärtet - arbeitsflachen geschliffen.
Standardlängen: 835 mm; 415 mm; 835 sektioniert.

Outils de pliage de qualité supérieure temprés par
induction avec faces principales rectifiées.
Longueur standard: 835 mm; 415 mm; 835 fractionné.

3006

6w

SOLID 100 T/m ★

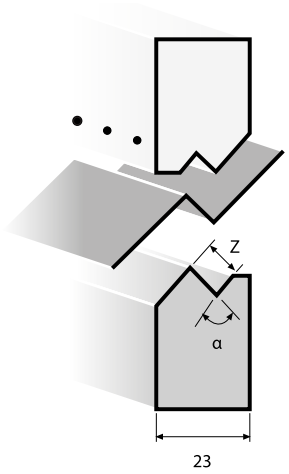


3007	Z (mm)	3007	Z (mm)
160°	1,0	90°	5,0
160°	1,5	90°	5,5
150°	2,0	90°	6,0
140°	2,5	90°	6,5
90°	3,0	90°	7,0
90°	3,5	90°	7,5
90°	4,0	90°	8,0
90°	4,5		

3007

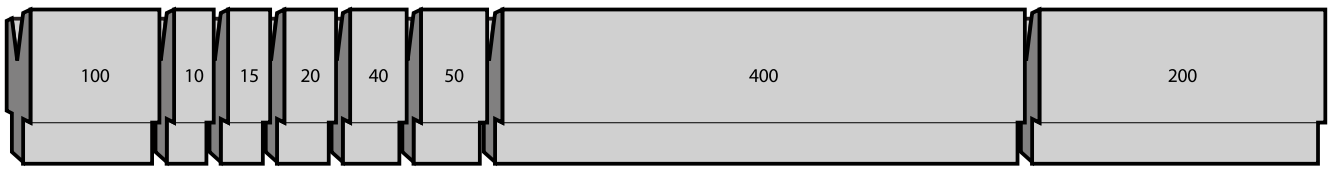
6w

SOLID 100 T/m ★



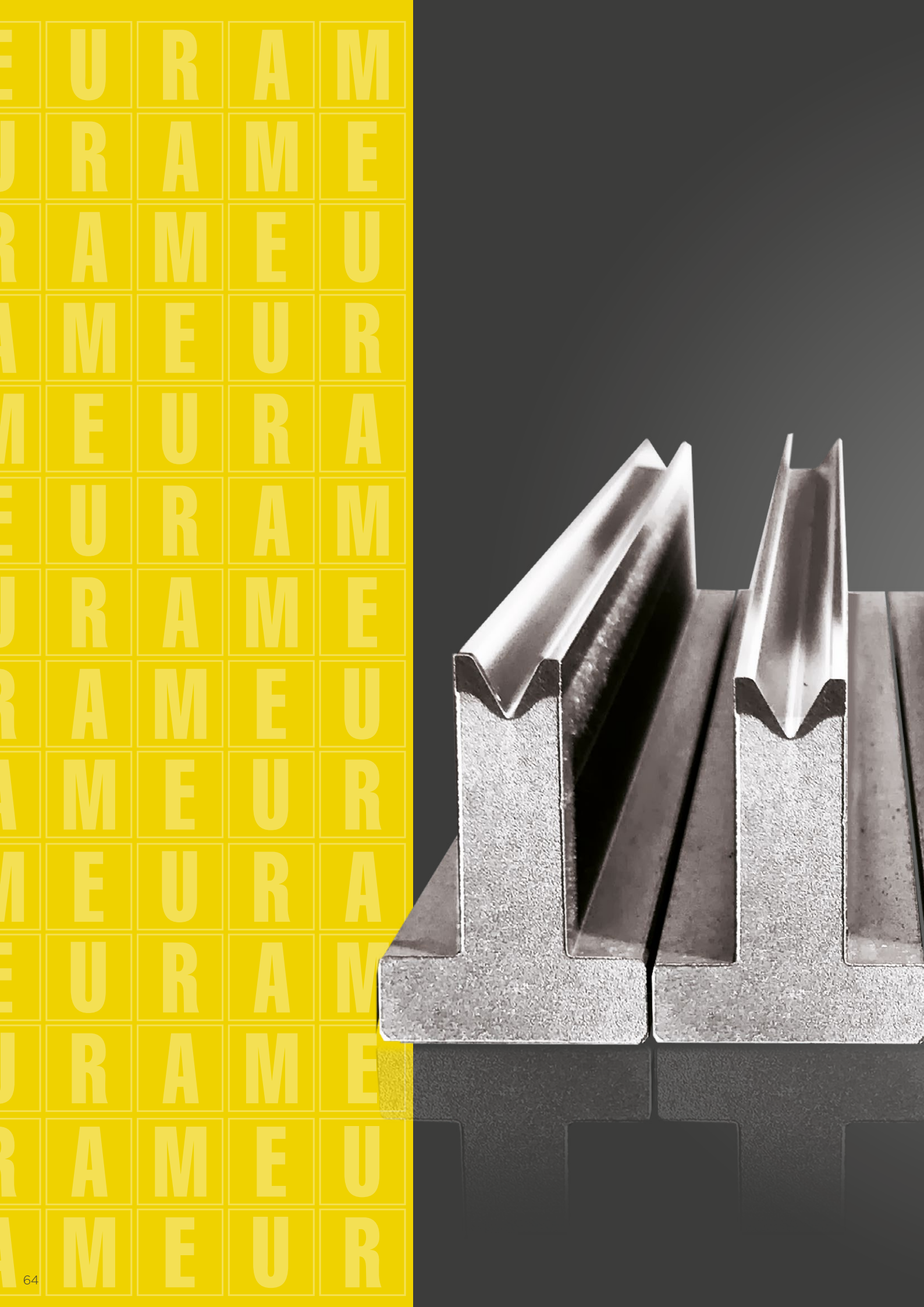
α=	160°
	150°
	140°
	90°

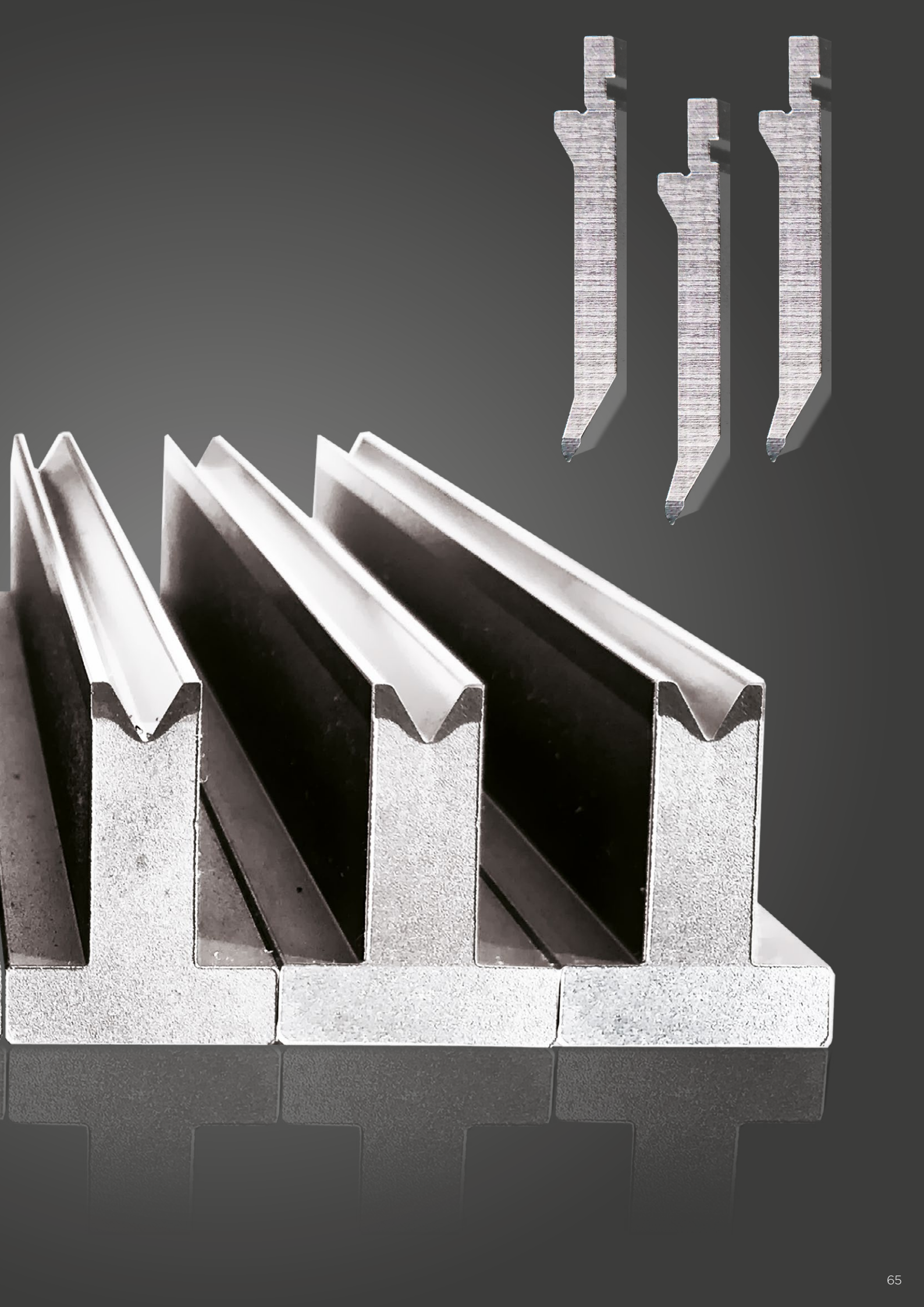
Frazionatura standard per 835 mm - Standard sectioning for 835 mm
Standard Sektionierung für 835 mm - Fractionnement standard pour 835 mm

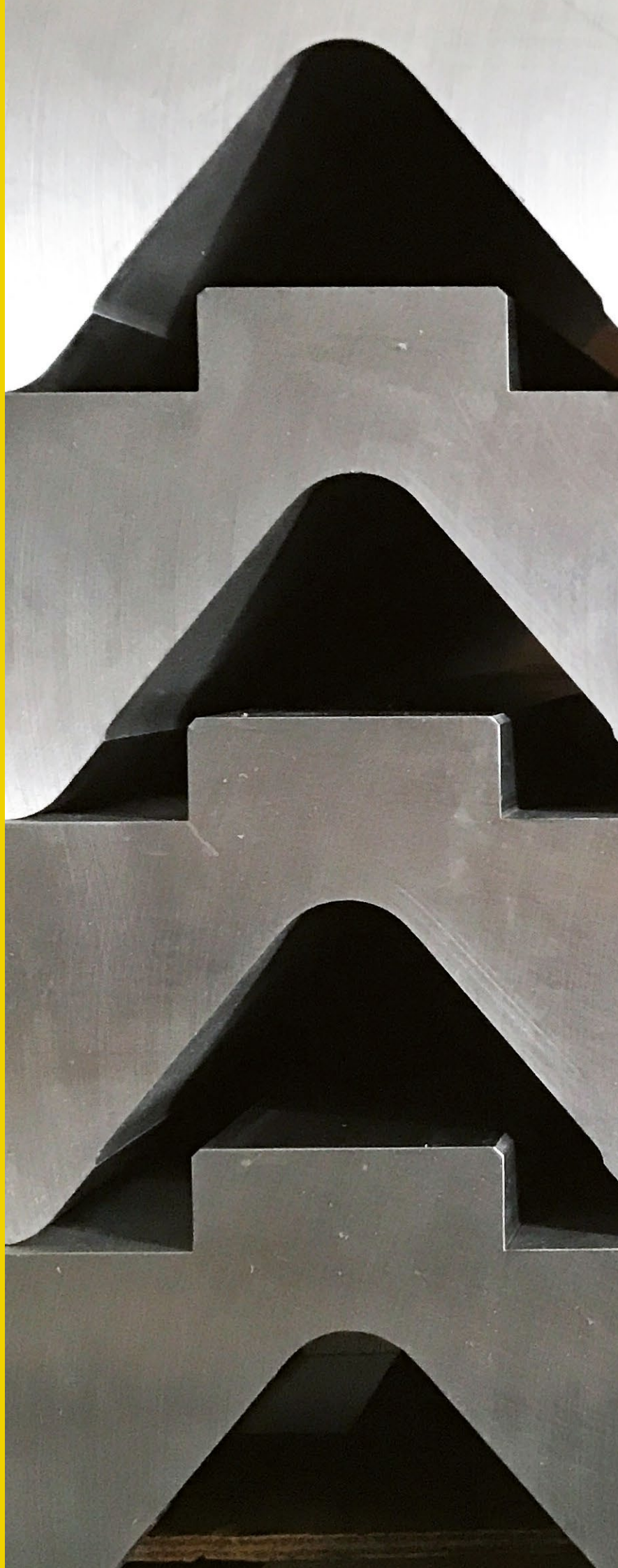


Notes

Notes


EURAMEURAMEURAME

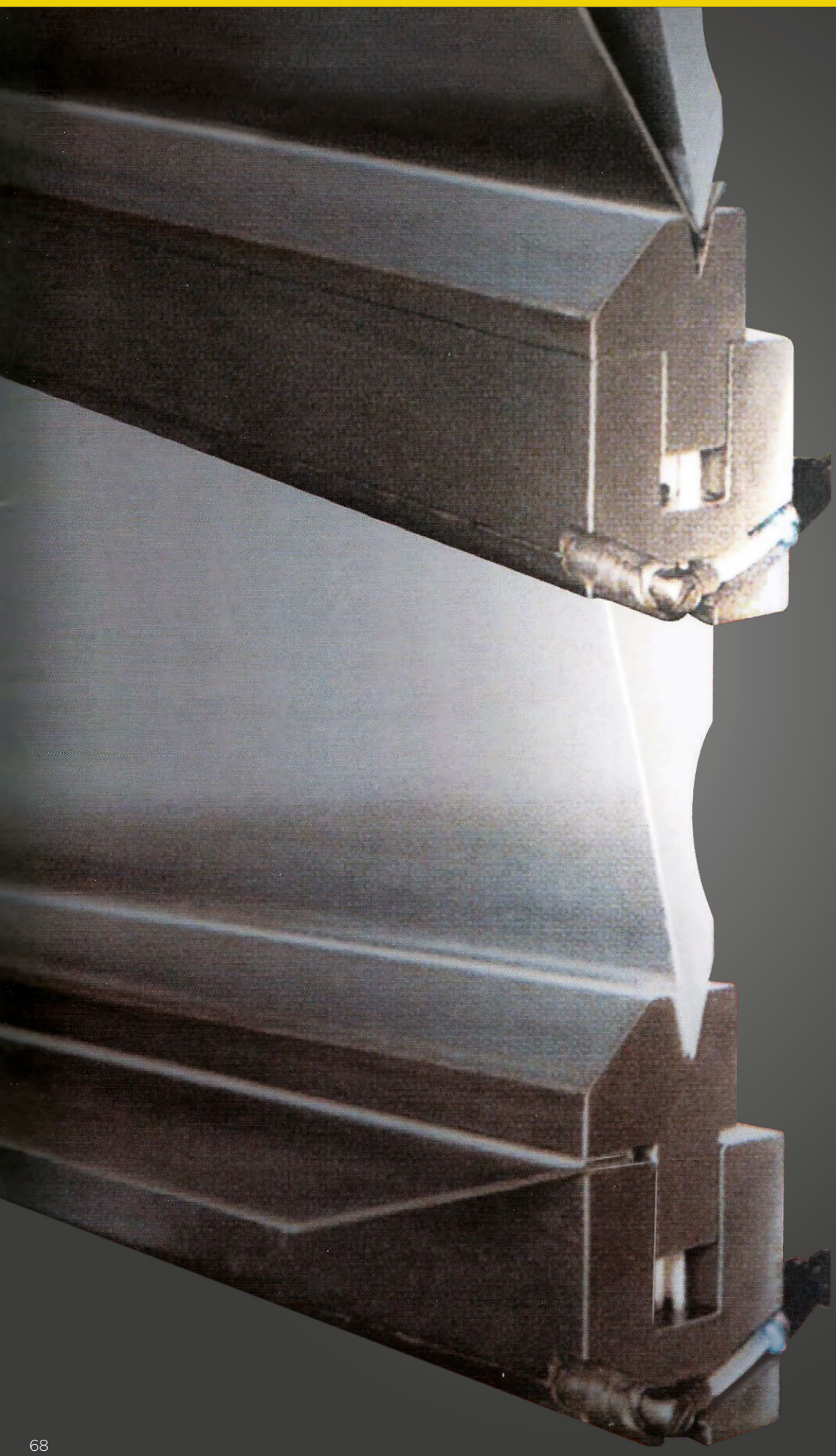







EURAM
2045/25/835 H80

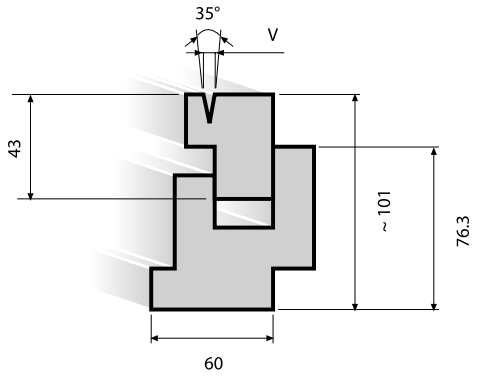
PIEGA - SCHIACCIA
HEMMING DIES



3001/ 35° / A

24H

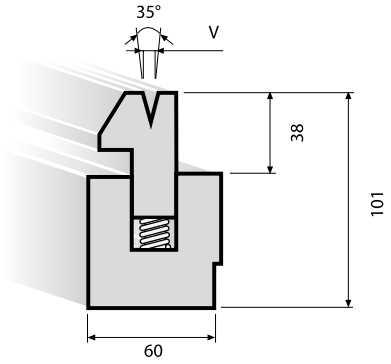
V= 6 mm
V= 8 mm
SOLID 60 T/m ★



3001/ 35° / B

24H

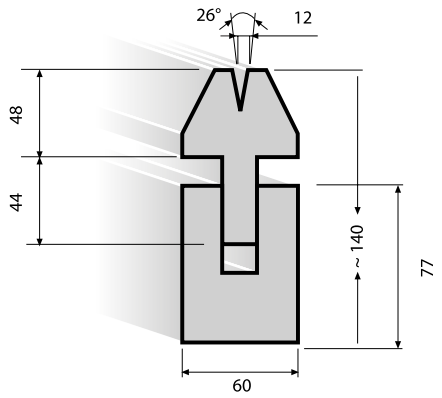
V= 6 mm
V= 8 mm
SOLID 60 T/m ★



3001 / 12 / 26°

24H

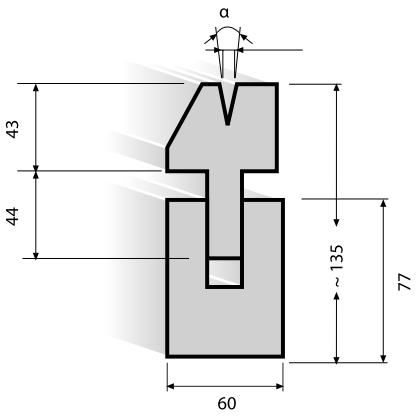
SOLID 100 T/m ★



3001

24H

V= 10 mm / 26°
V= 10 mm / 35°
V= 12 mm / 35°
SOLID 100 T/m ★

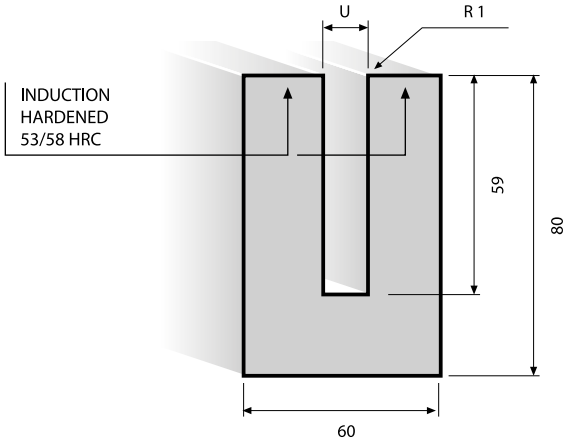


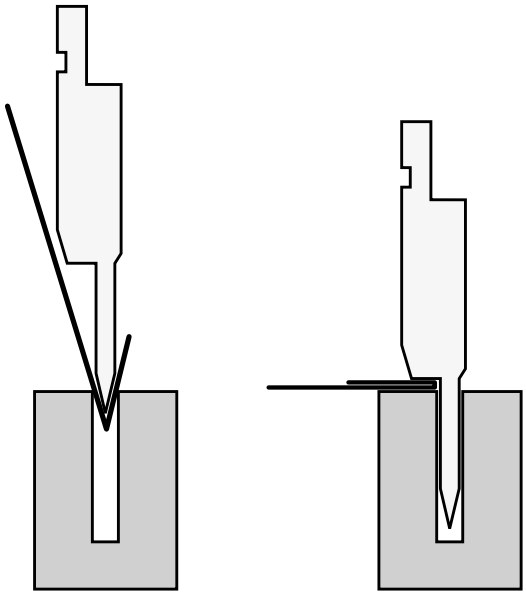
UTENSILI PIEGA - SCHIACCIA
HEMMING TOOLING

3000

24H

U= 8 mm
U= 10 mm
U= 12 mm
SOLID 50 T/m ★



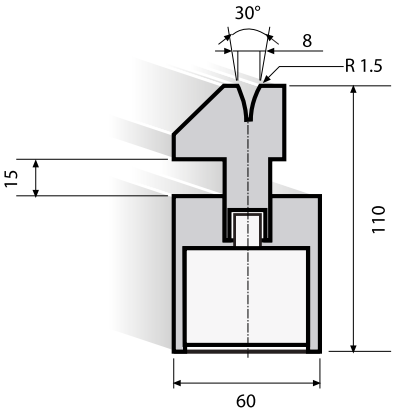


PIEGA - SCHIACCIA PNEUMATICI
PNEUMATIC HEMMING TOOLING

3001 / 8 / 30° / PN

24H

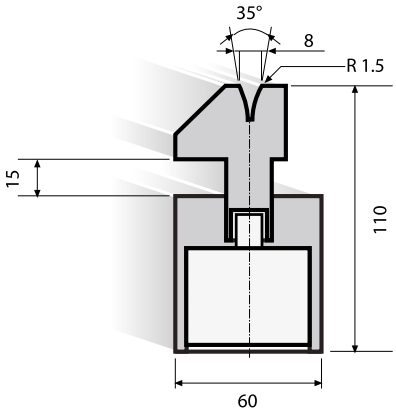
SOLID 80 T/m ★



3001 / 8 / 35° / PN

24H

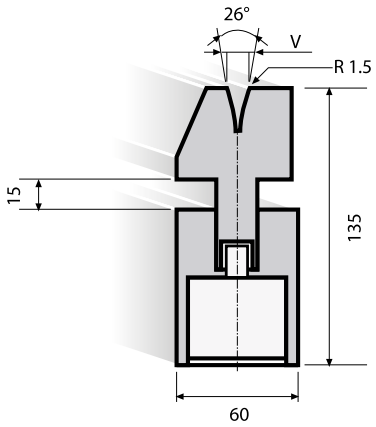
SOLID 80 T/m ★



3001 / PN

24H

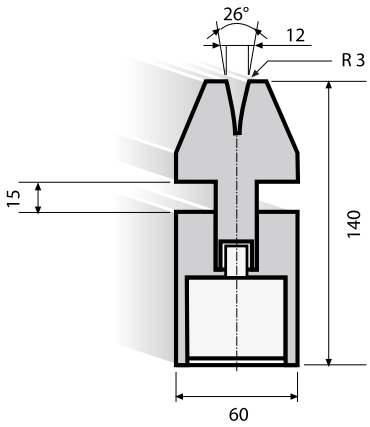
V= 10 mm / 26°
V= 10 mm / 35°
V= 12 mm / 35°
SOLID 100 T/m ★



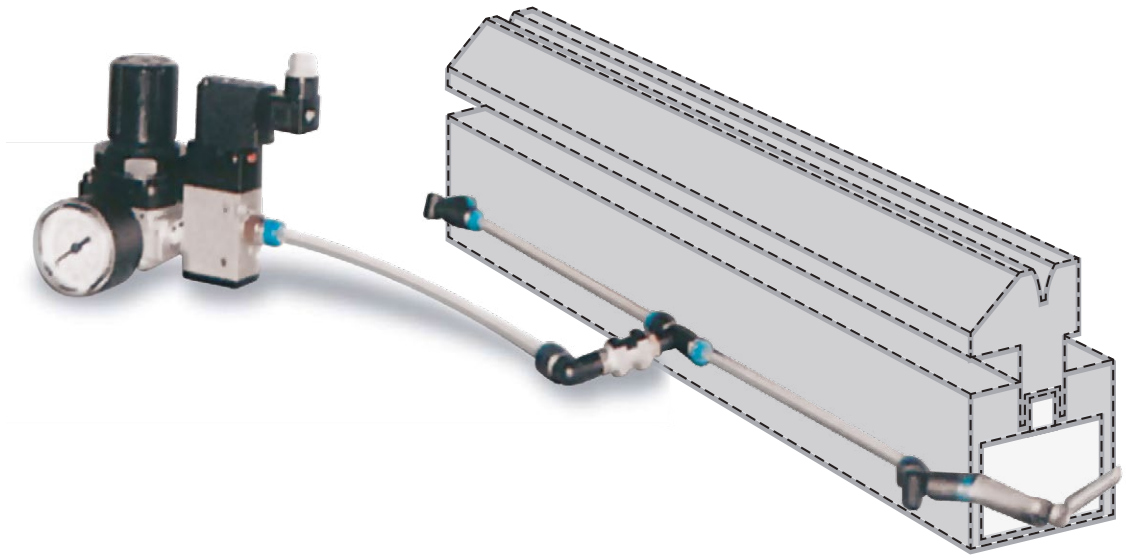
3001 / 12 / 26° / PN

24H

SOLID 100 T/m ★



CENTRALINA PNEUMATICA
PNEUMATIC MOVING KIT



Notes

Notes

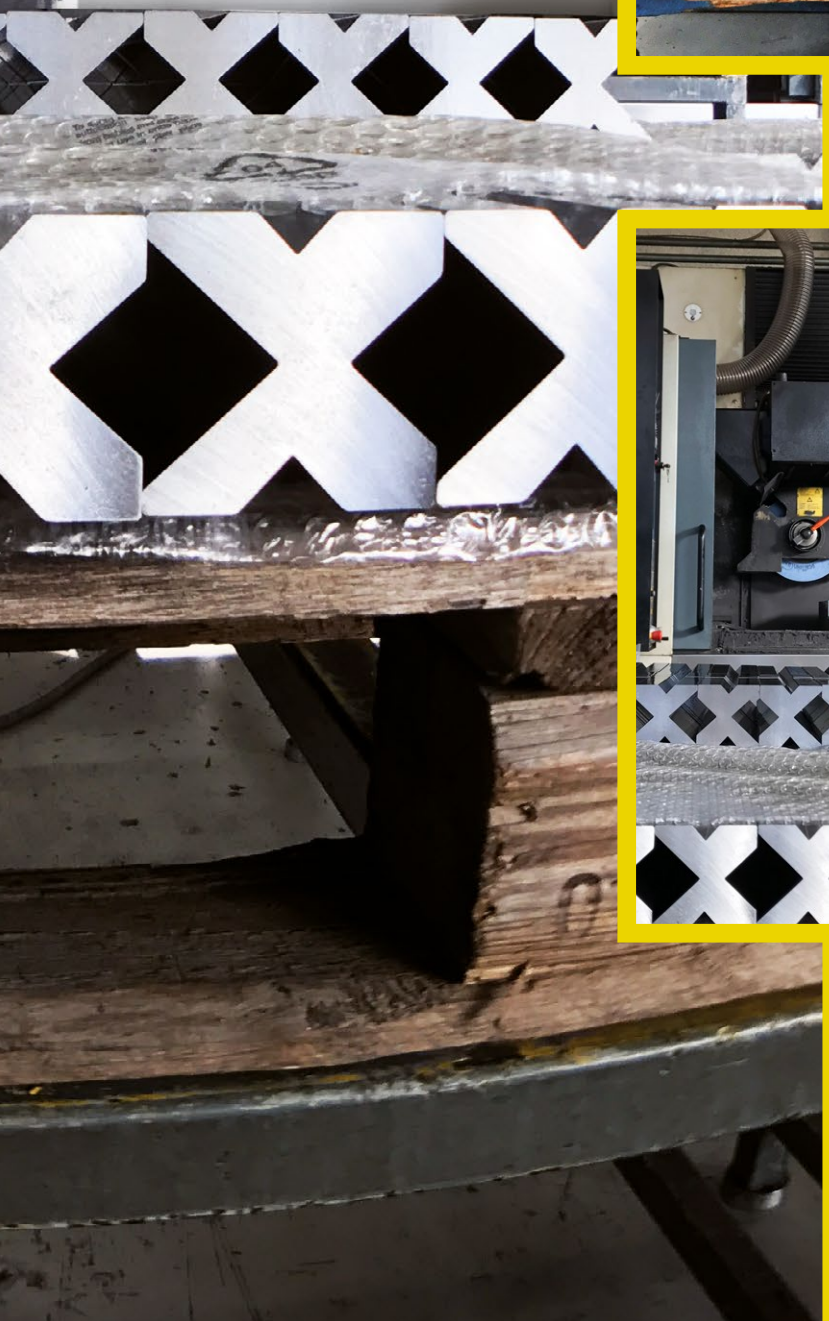

EURAM
URAME
RAMEU
AMEUR
MEURA
EURAM
URAME
RAMEU
AMEUR
MEURA
EURAM
URAME
RAMEU
AMEUR





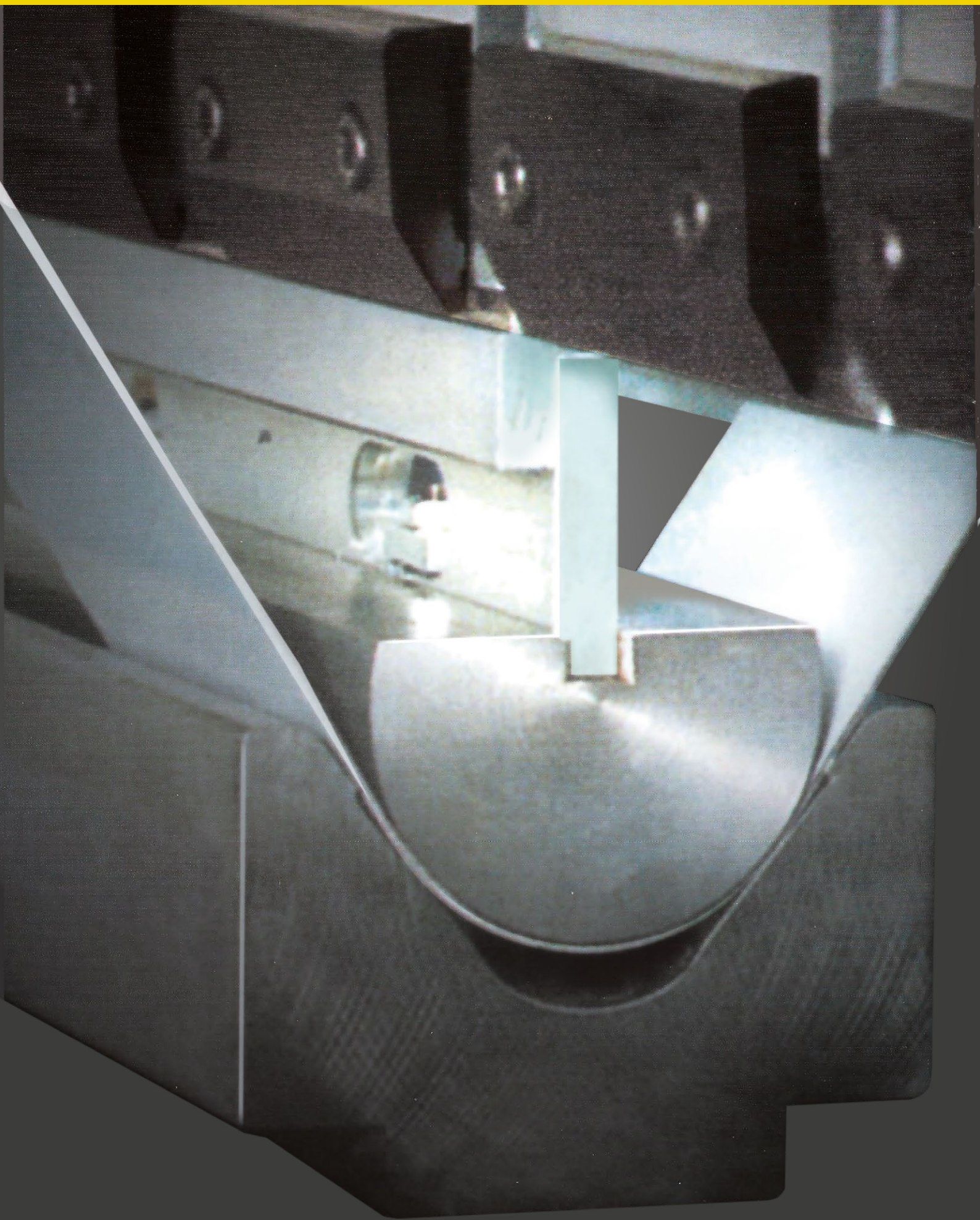








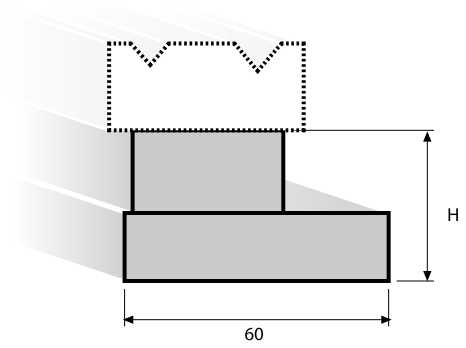
SUPPORTI MATRICI
LOWER TOOL HOLDERS



4006

24H

(830 mm)	(412 mm)
H= 34 mm	H= 39 mm
SOLID 100 T/m	★

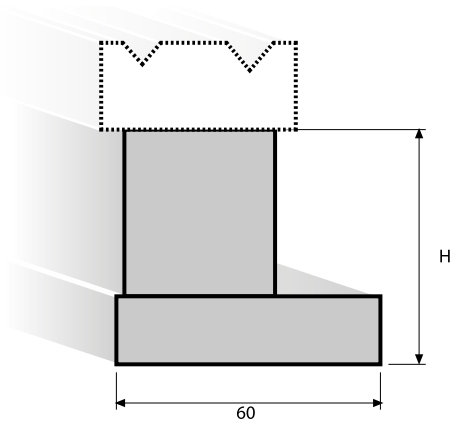


* Acciaio non temprato
Steel not hardened

4007

24H

(830 mm)	(412 mm)
H= 45 mm	H= 55 mm
SOLID 100 T/m	★

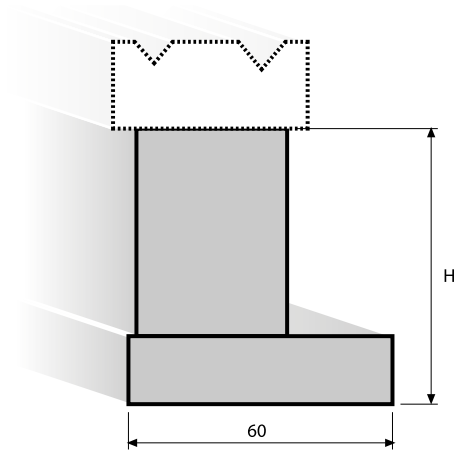


* Acciaio non temprato
Steel not hardened

4008

24H

(830 mm) (412 mm)
H= 75 mm
SOLID 100 T/m ★

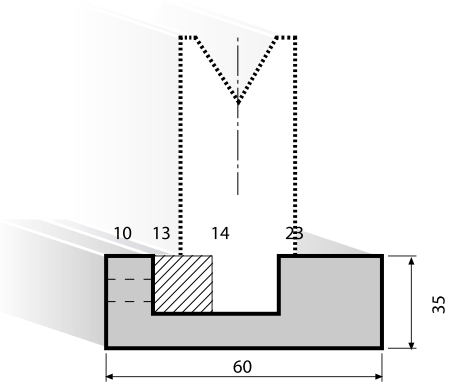


* Acciaio non temprato
Steel not hardened

4015

24H

(835 mm)
SOLID 100 T/m ★



* Acciaio non temprato
Steel not hardened

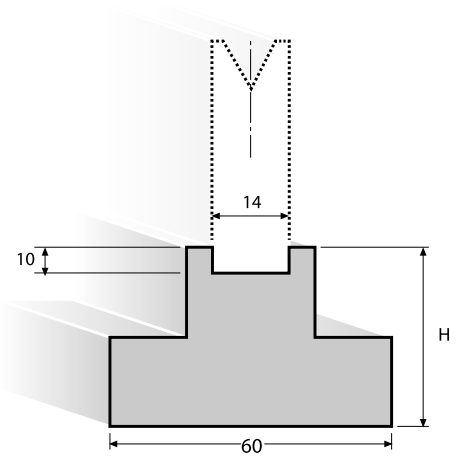
4017

24H

(1050 mm)

H= 31 mm H= 61,5 mm

SOLID 100 T/m ★



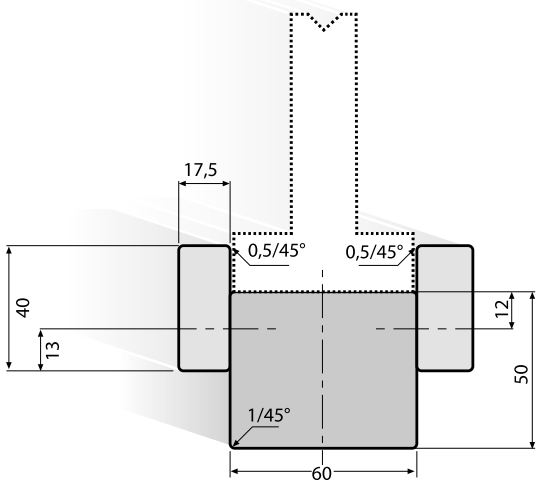
* Acciaio non temprato
Steel not hardened

4018

24H

(835 mm)

SOLID 100 T/m ★



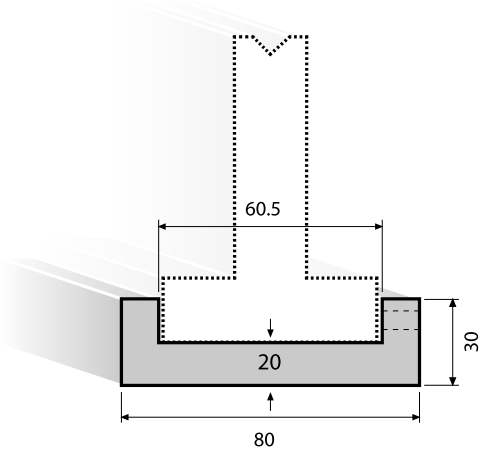
* Acciaio non temprato
Steel not hardened

4016

24H

(1050 mm)

SOLID 100 T/m ★



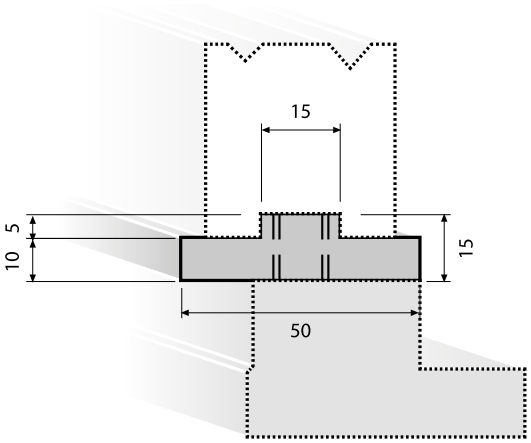
* Acciaio non temprato
Steel not hardened

4010

24H

(835 mm)

SOLID 100 T/m ★



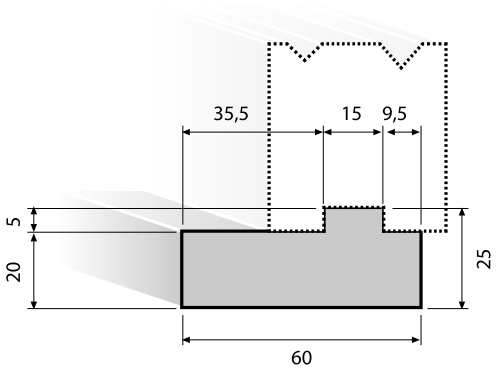
* Acciaio non temprato
Steel not hardened

4011

24H

(835 mm)

SOLID 100 T/m ★



* Acciaio non temprato
Steel not hardened

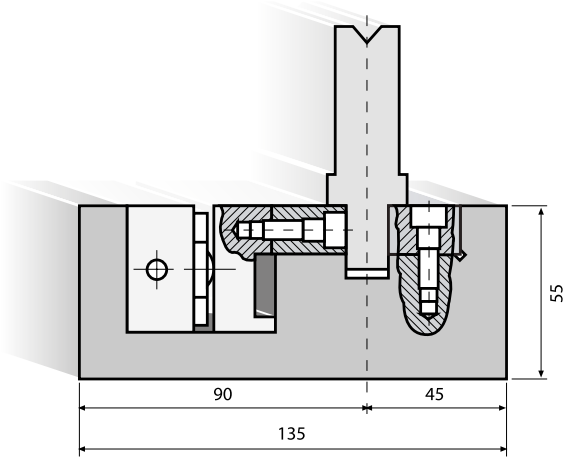
4014

6W

HYDRAULIC DIE OLDER

(TRUMPF, LVD, HACO, BEYELER, AMERICAN, ETC.)

★



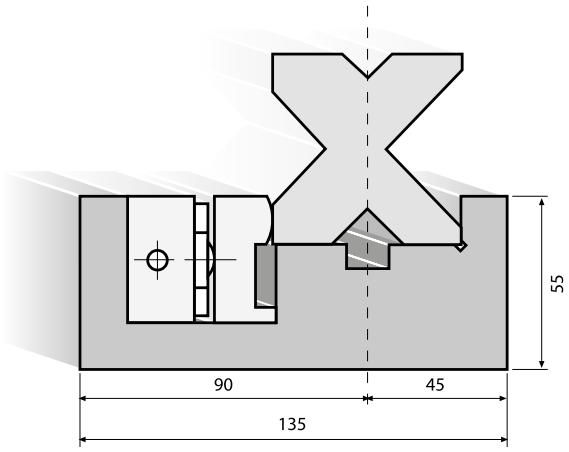
* Acciaio non temprato
Steel not hardened

4014 / A

6W

HYDRAULIC DIE HOLDER (AMADA)

★



* Acciaio non temprato
Steel not hardened

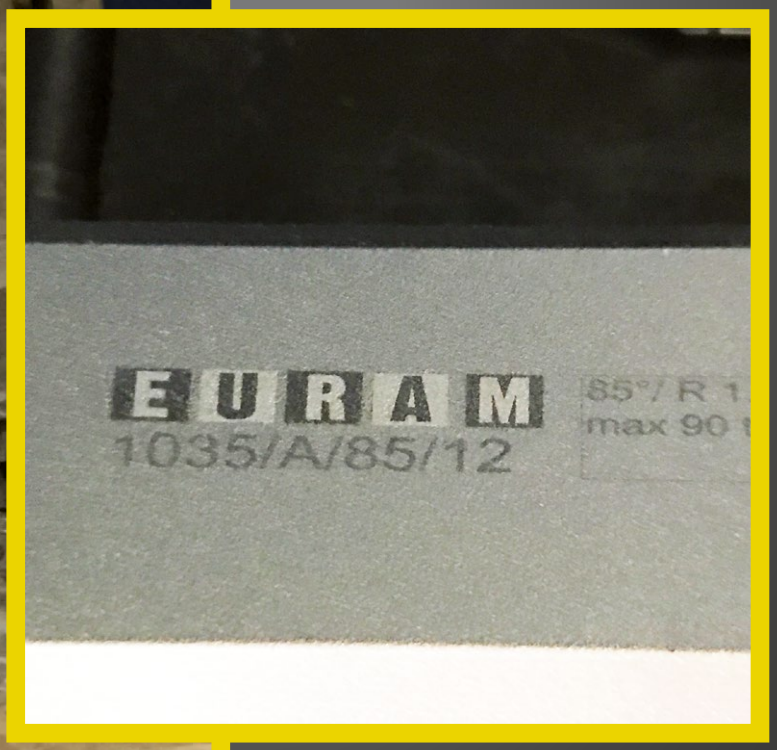
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EVOLU


TION
LEUS MADE IN GERMANY
EURAM




EURAM
1035/A/85/12

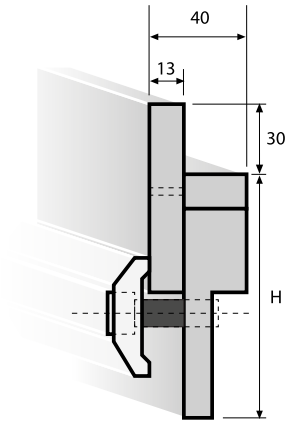
INTERMEDIARI SUPPORTO PUNZONI
INTERMEDIATE UPPER TOOL HOLDERS



INT. 1 / STD

24H

L= 150 mm
H= 100 mm

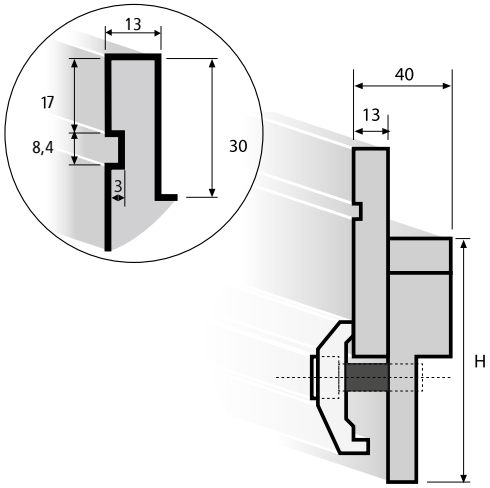


* Acciaio non temprato
Steel not hardened

INT. 1 SECURITY

24H

L= 150 mm
H= 100 mm

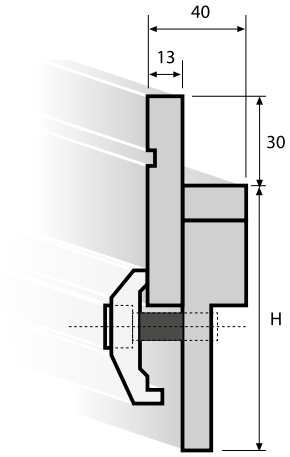


* Acciaio non temprato
Steel not hardened

INT. 1 SECURITY TALL

24H

L= 150 mm
H= 150 mm

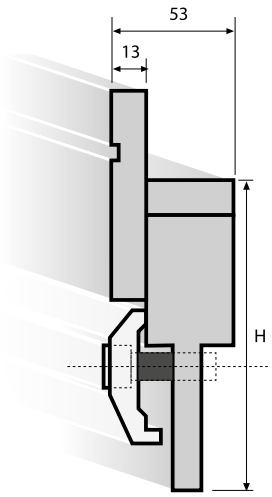


* Acciaio non temprato
Steel not hardened

INT. 1 SEC / 120

24H

L= 150 mm
H= 120 mm



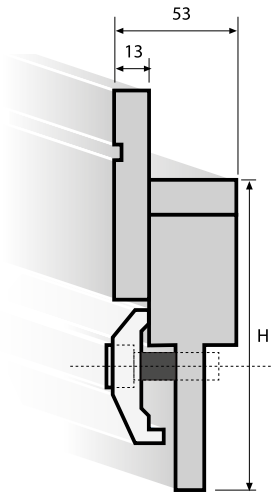
* Acciaio non temprato
Steel not hardened

INT. 1 SEC / 160

24H

L= 150 mm

H= 160 mm



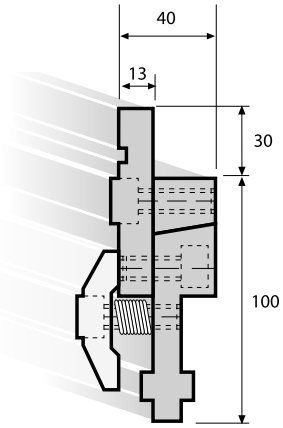
* Acciaio non temprato
Steel not hardened

INT. 2

24H

L= 150 mm

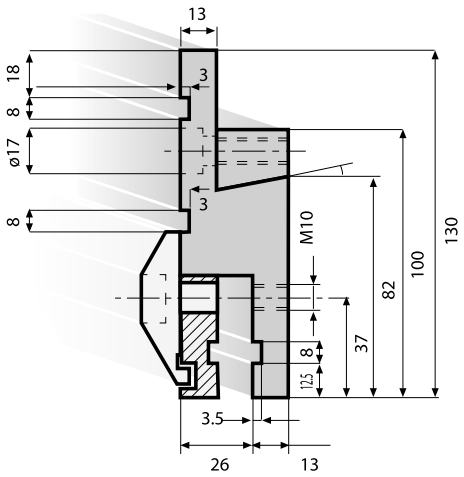
BEYELER EURO



* Acciaio non temprato
Steel not hardened

INT. AM

24H



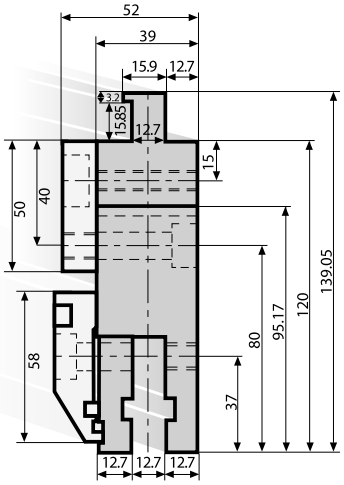
* Acciaio non temprato
Steel not hardened

INT. AM / T

6W

H= 120 mm

L= 150 mm



* Acciaio non temprato
Steel not hardened

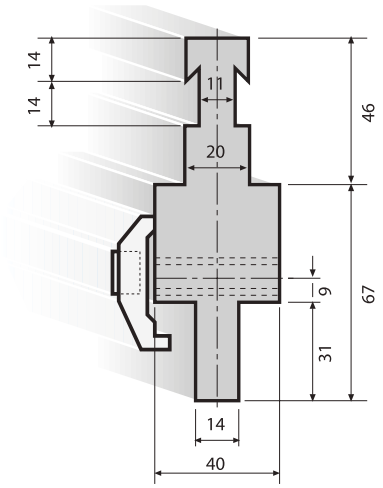
INT. 3

6w

BEYELER R - AMADA

H= 67 mm

L= 150 mm



* Acciaio non temprato
Steel not hardened

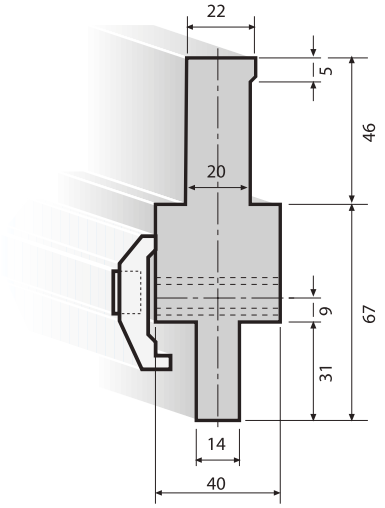
INT. 4

6w

BEYELER S - AMADA

H= 67 mm

L= 150 mm



* Acciaio non temprato
Steel not hardened

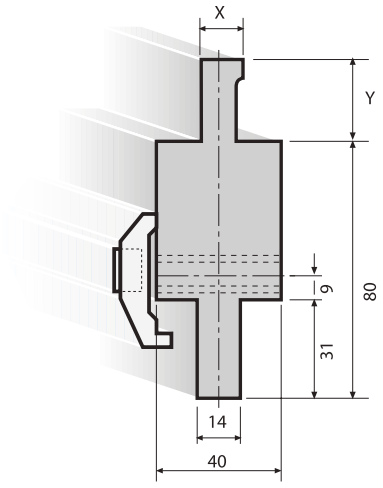
INT. 5

6w

LVD - HACO - AMERICAN - AMADA

H= 80 mm

L= 150 mm



* Acciaio non temprato
Steel not hardened

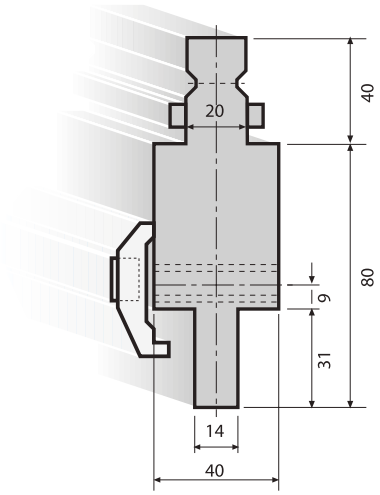
INT. 6

6w

TRUMPF - AMADA

H= 80 mm

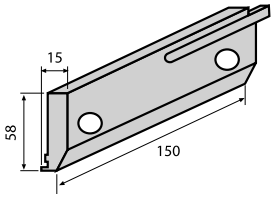
L= 150 mm



* Acciaio non temprato
Steel not hardened

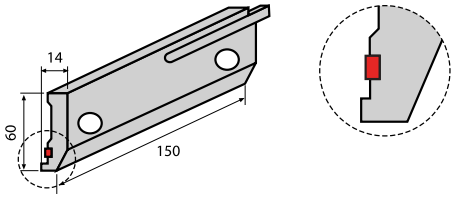
Staffa di sicurezza a chiusura manuale rapida

Quick release security clamp



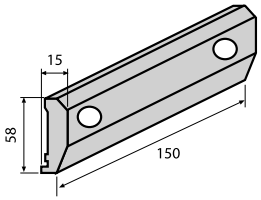
Con bloccaggio rinforzato di Adiprene per utensili frazionati

With Adiprene rubber blocking from segmented tooling



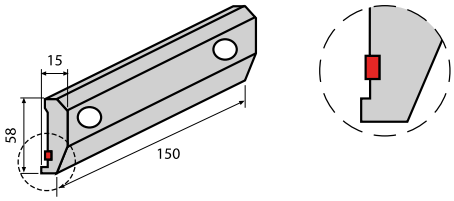
Staffa di sicurezza

Security clamp

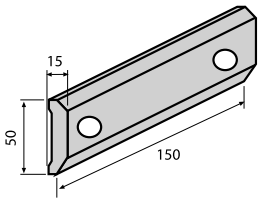


Con bloccaggio rinforzato di Adiprene per utensili frazionati

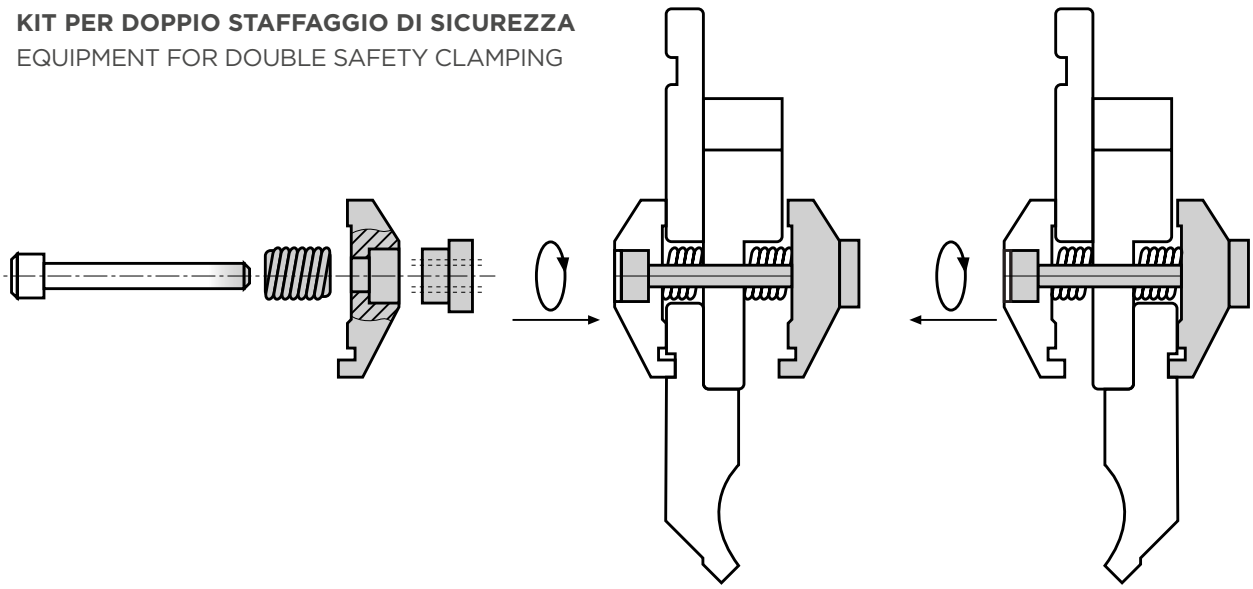
With Adiprene rubber blocking from segmented tooling



Staffa standard
Std. clamp

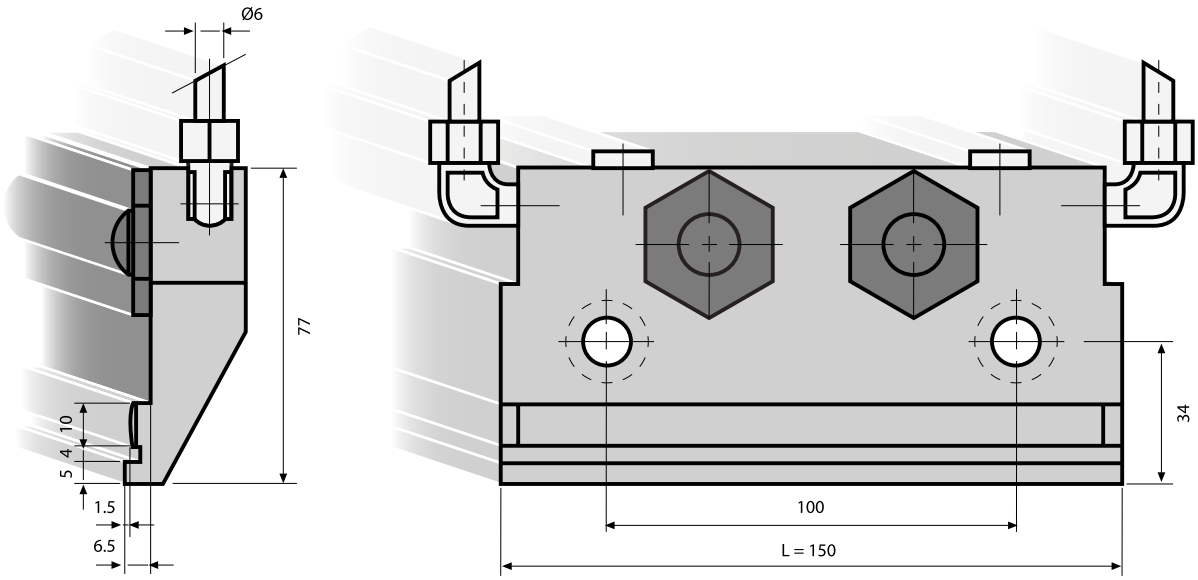


KIT PER DOPPIO STAFFAGGIO DI SICUREZZA
EQUIPMENT FOR DOUBLE SAFETY CLAMPING



PRESSIONE IDRAULICA MAX 200 BAR
HYDRAULIC PRESSURE MAX 200 BAR

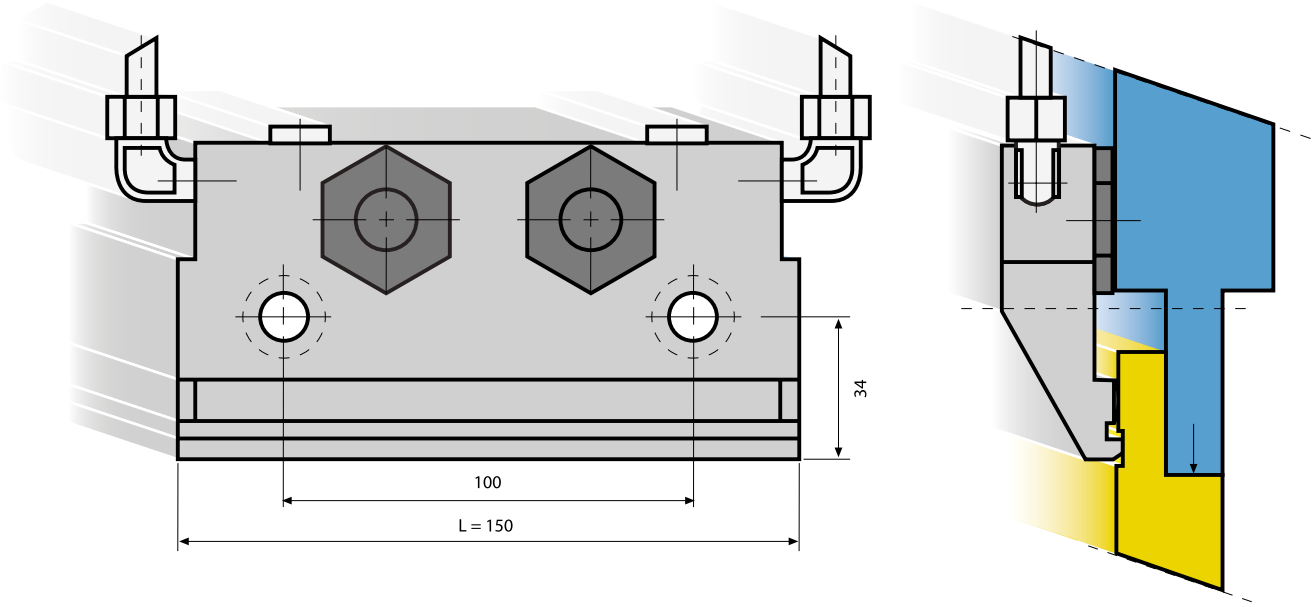
NOW
6w
AT SOONEST
24h



INT. HYDRA

INTERMEDIARIO IDRAULICO
HYDRAULIC PUNCH HOLDER
AMADA SYSTEM

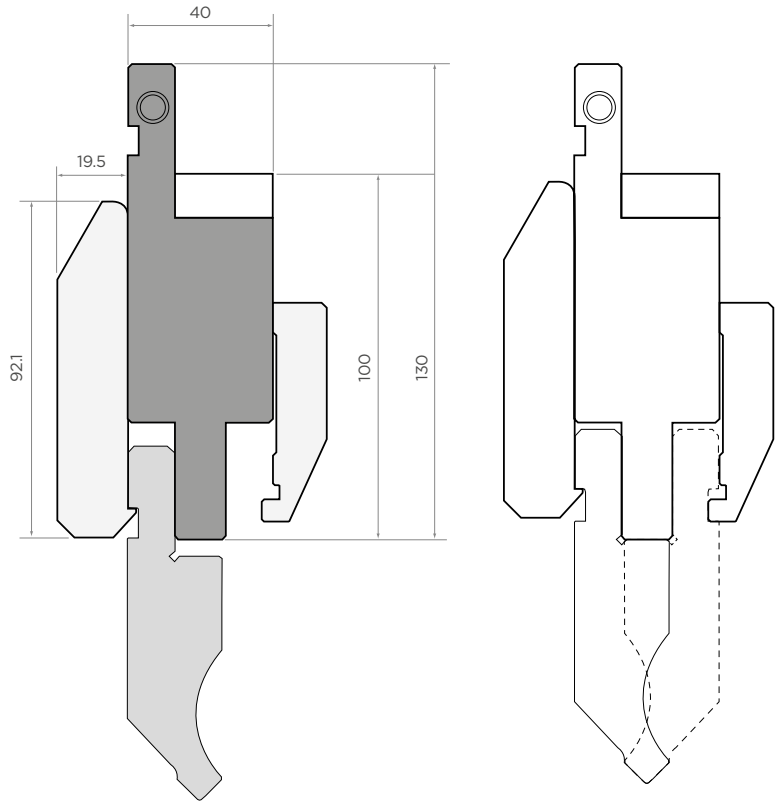
NOW
6w
AT SOONEST
24h



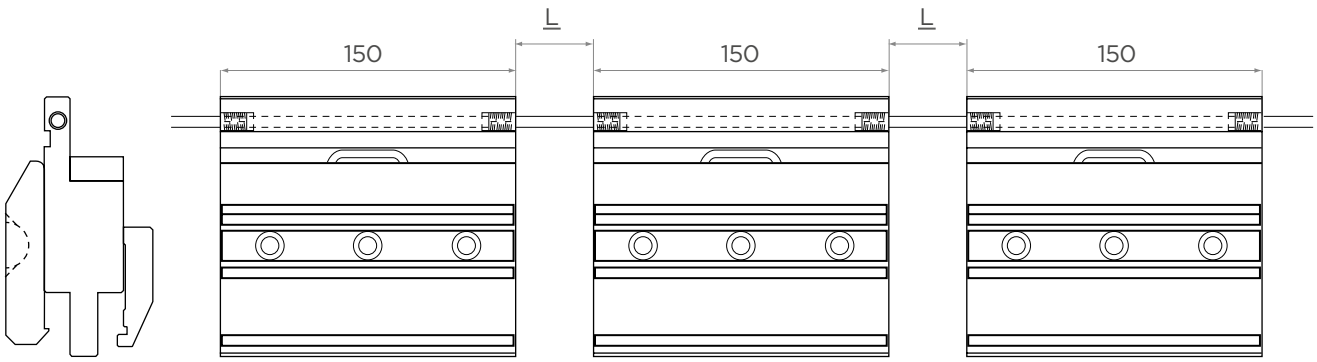
INTERMEDI PNEUMATICI

- **L'inserimento e il disimpegno della lama può avvenire frontalmente senza alcuna modifica del codolo.**
- **Richiamo in battuta automatico.**
- **Cuneo di regolazione.**
- **Staffa posteriore regolabile anteriormente per il serraggio manuale.**

- Punch installing and disinstalling from the front without fittig modification.
- Authomatic working set-up of the punch.
- Movable wedge.
- Security back clamp adjustable from the front by manual blocking.



MONTAGGIO
INTERMEDI PNEUMATICI



Notes

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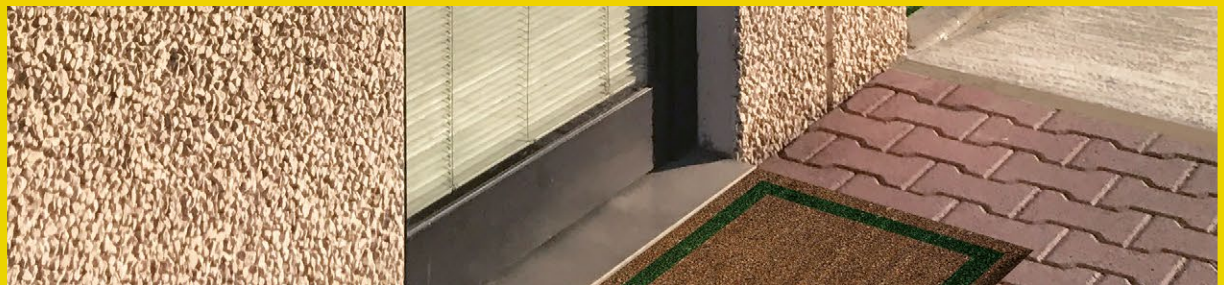



J R A M
E U R A M
CE 107PX

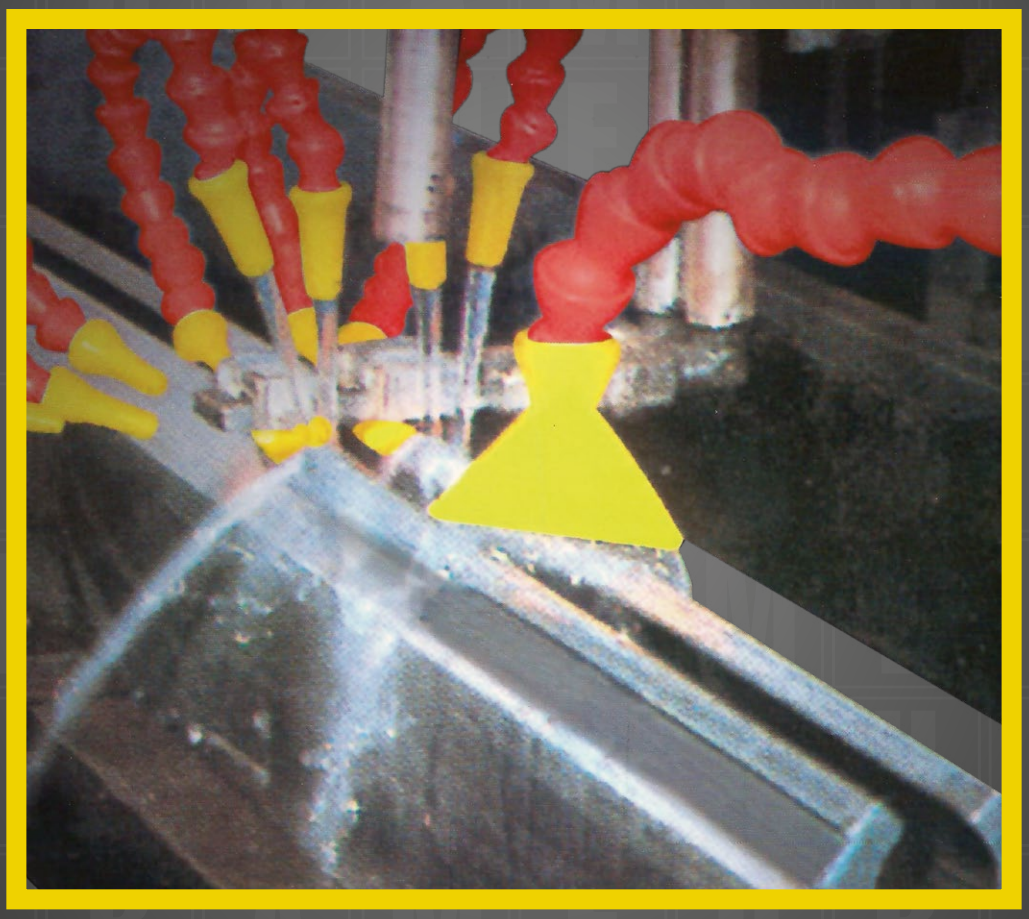


EURAM

WORLD WIDE EURAM



TEMPRATURA AD INDUZIONE
INDUCTION HARDENING



PUNZONI TIPO TRUMPF
UPPER TOOLS TRUMPF

Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati.

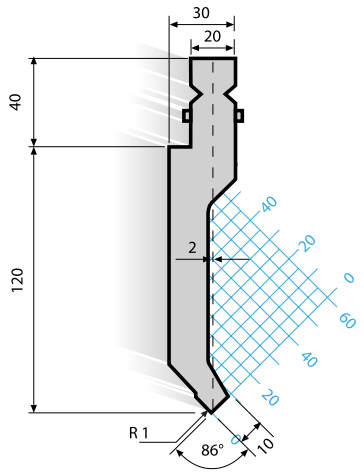
Press Brake Tooling in best quality, induction hardened and ground on the working surfaces.

1310 / T / 86° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24H

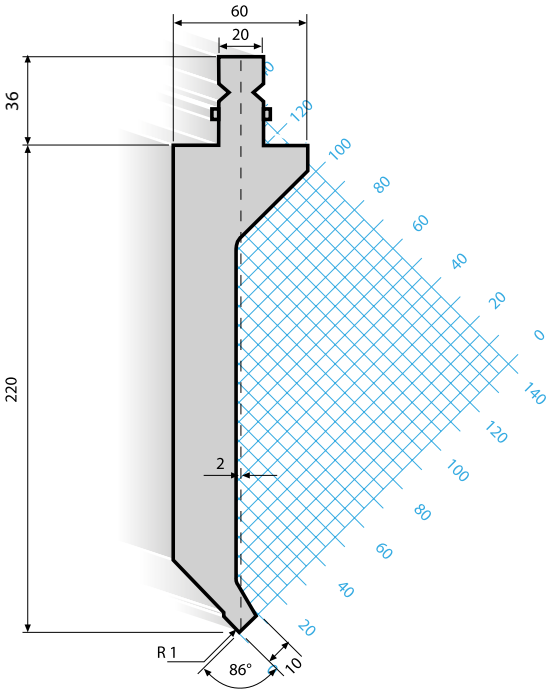


1311 / T / 86° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24H

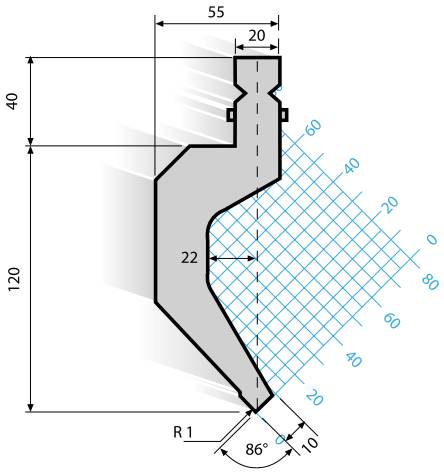


1312 / T / 86° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24H

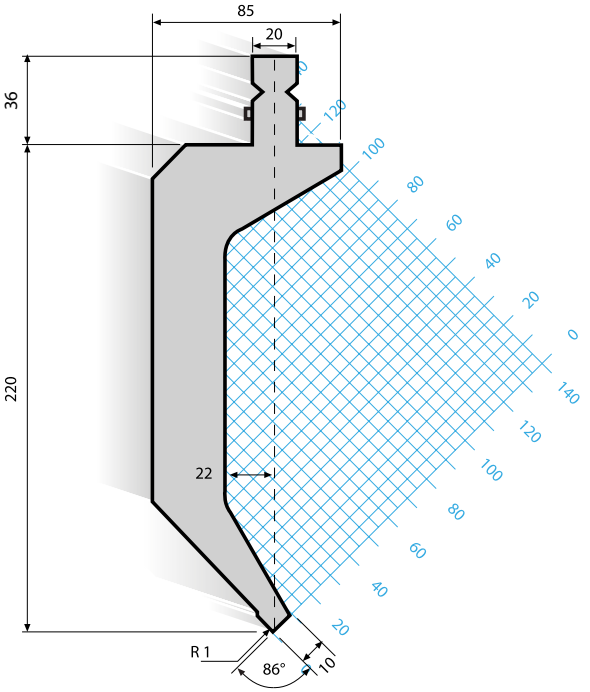


1313 / T / 86° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24H

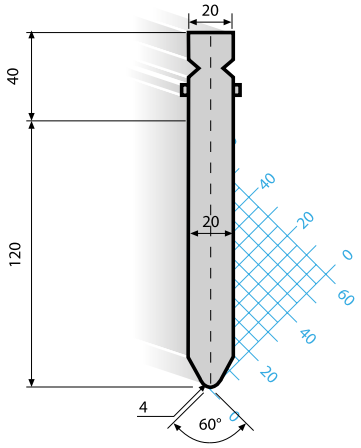


1315 / T / 60° / R4

SOLID 130 T/m ★★

NOW 6w

AT SOONEST 24H

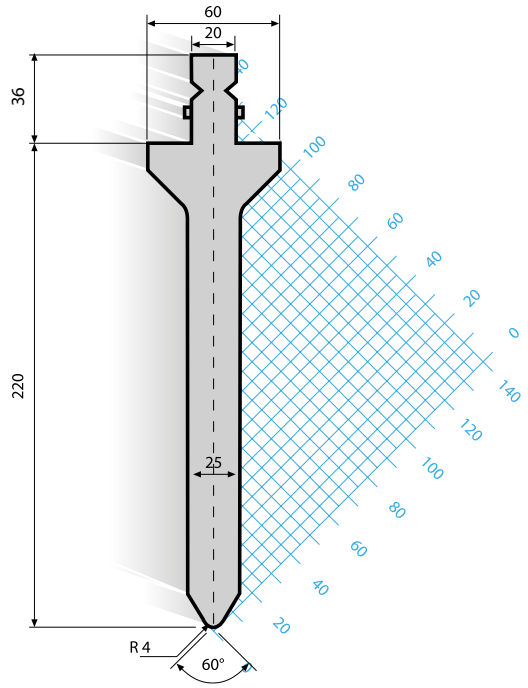


1316 / T / 60° / R4

SOLID 130 T/m ★★

NOW 6w

AT SOONEST 24H

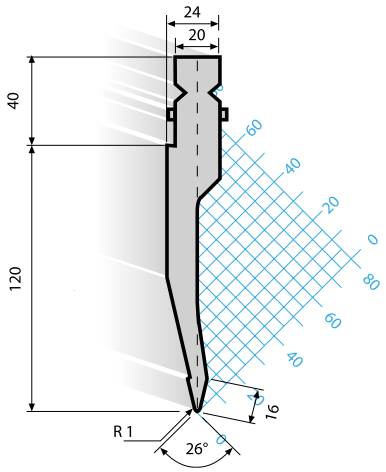


1317 / T / 26° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24H

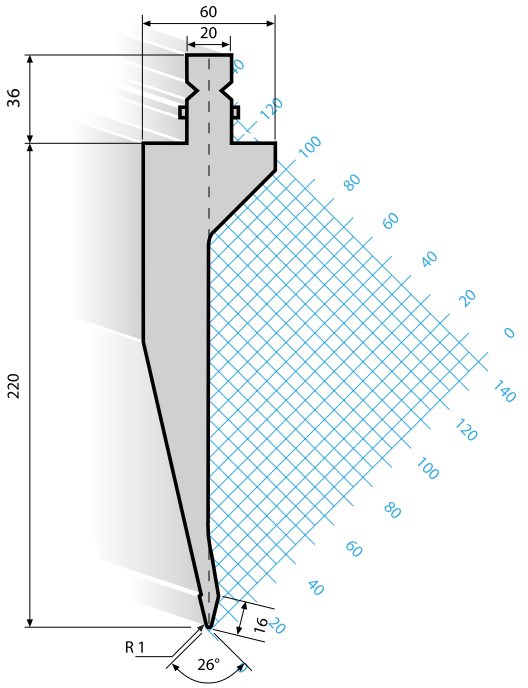


1318 / T / 26° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24H

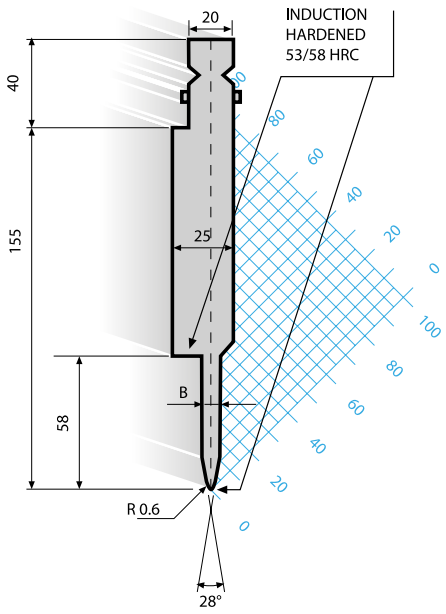


1333 / T / 28° / R0.6

B= 8 mm
B= 10 mm
B= 12 mm
SOLID 70 T/m ★★

NOW 6w

AT SOONEST 24H

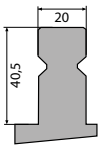


PUNZONI TIPO WILA
UPPER TOOLS WILA

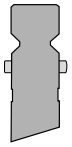
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces.

Attacco/ Fitting

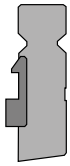


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

Safety Click (Su richiesta / Upon request)



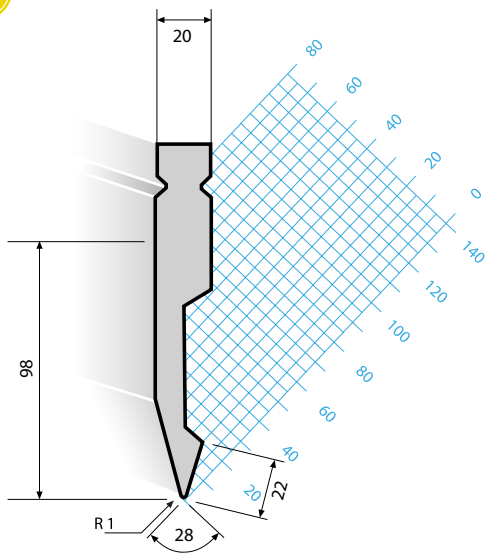
Peso fino a / Weight up to: 12.5 Kg

1410 / W / 28° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24h

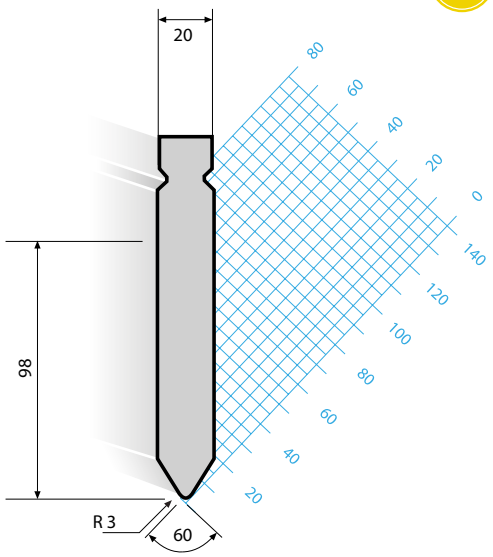


1411 / W / 60° / R3

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24h

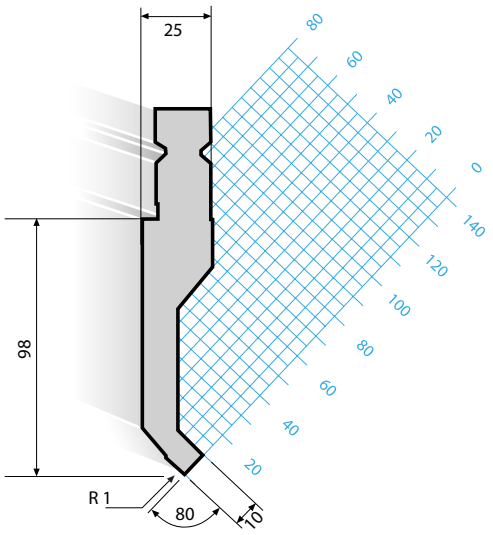


1412 / W / 80° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24h

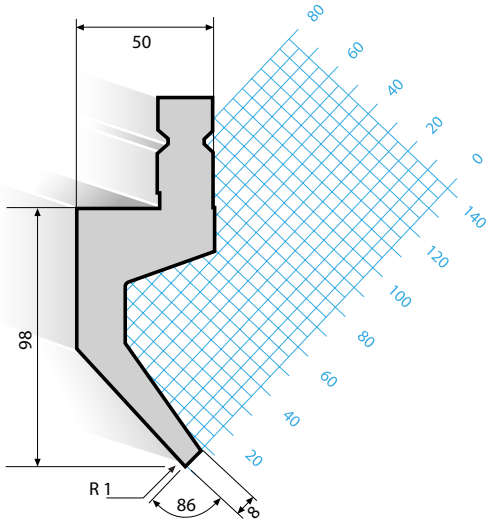


1413 / W / 86° / R1

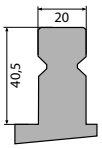
SOLID 65 T/m ★★

NOW 6w

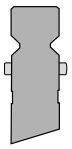
AT SOONEST 24h



Attacco/ Fitting

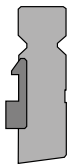


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

Safety Click (Su richiesta / Upon request)



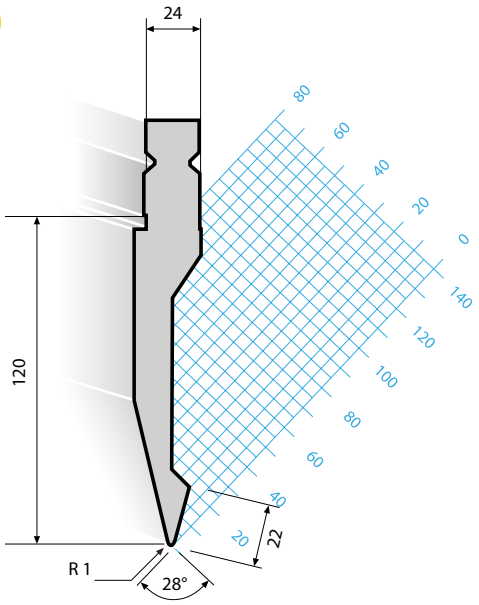
Peso fino a / Weight up to: 12.5 Kg

1414 / W / 28° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24h

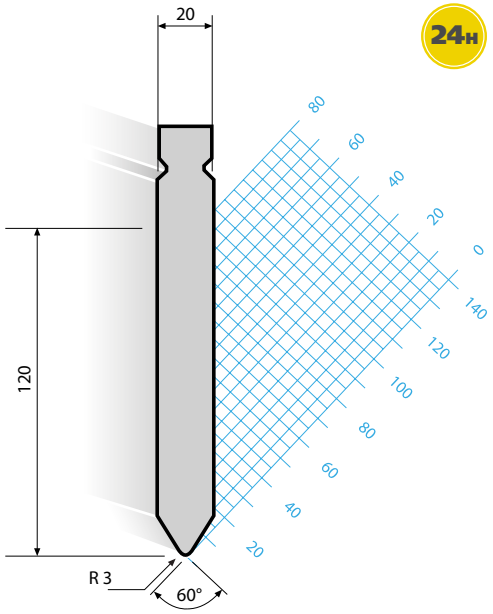


1415 / W / 60° / R3

SOLID 160 T/m ★★

NOW 6w

AT SOONEST 24h

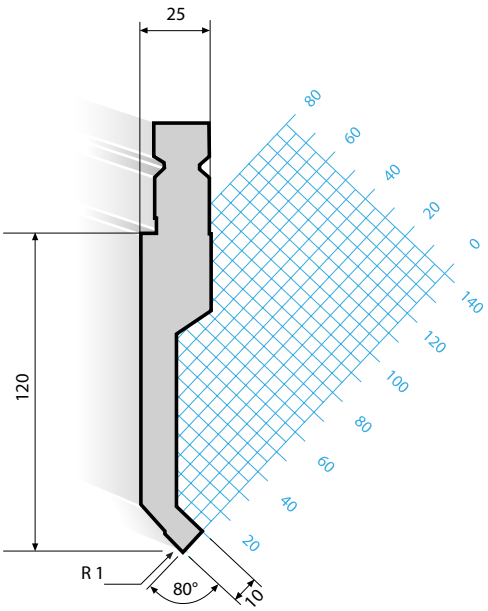


1416 / W / 80° / R1

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24h

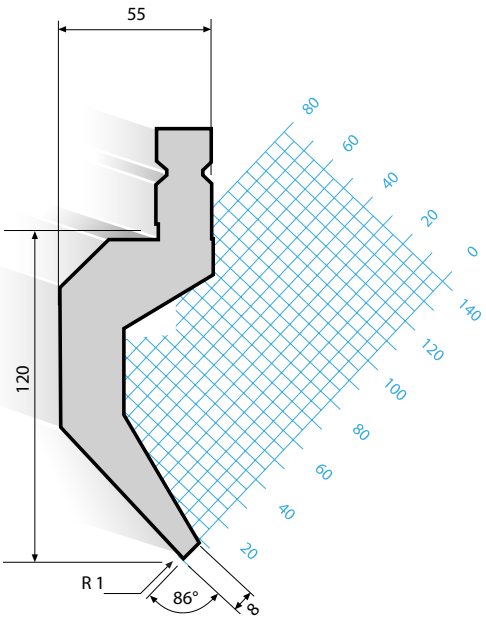


1417 / W / 86° / R1

SOLID 65 T/m ★★

NOW 6w

AT SOONEST 24h

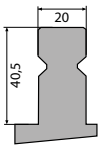


PUNZONI TIPO WILA
UPPER TOOLS WILA

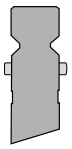
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Press Brake Tooling in best quality, induction hardened and ground on the working surfaces.

Attacco/ Fitting

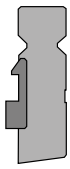


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

Safety Click (Su richiesta / Upon request)



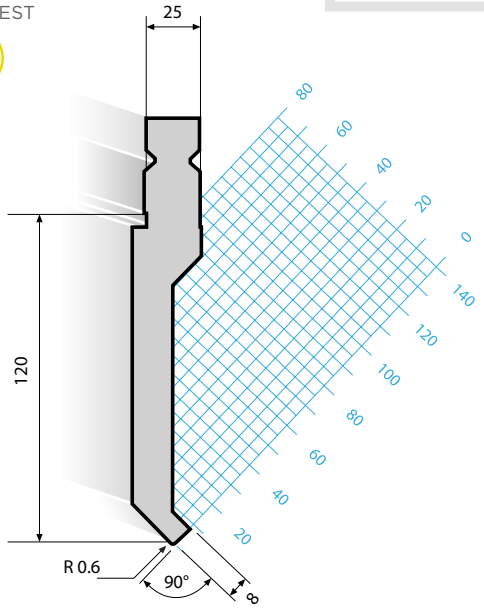
Peso fino a / Weight up to: 12.5 Kg

1418 / W / 90° / R0.6

SOLID 60 T/m ★★

NOW **6w**

AT SOONEST **24h**

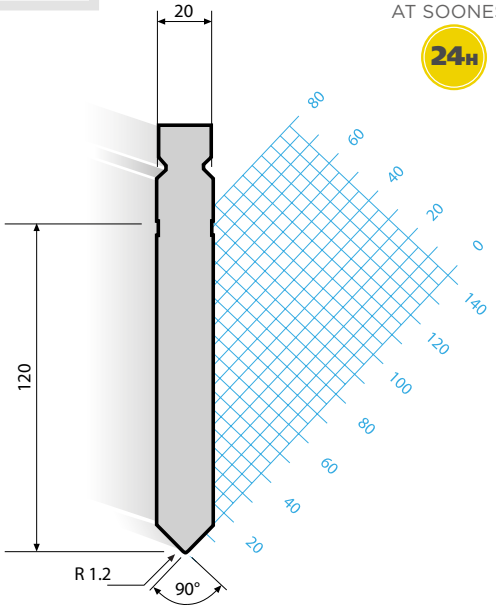


1419 / W / 90° / R1.2

SOLID 100 T/m ★★

NOW **6w**

AT SOONEST **24h**

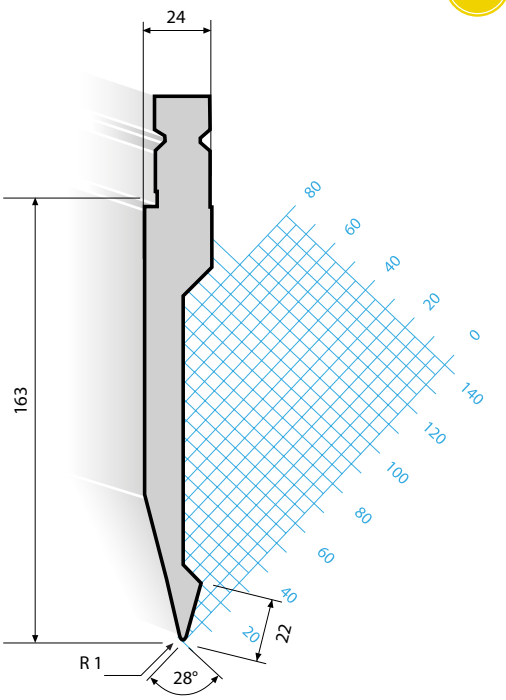


1420 / W / 28° / R1

SOLID 70 T/m ★★

NOW **6w**

AT SOONEST **24h**

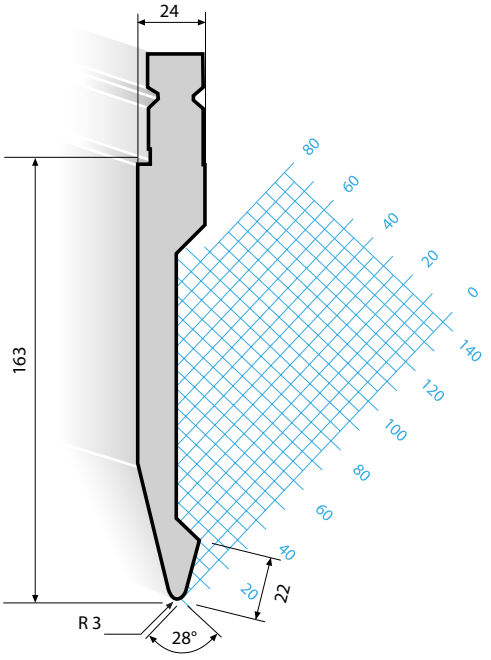


1421 / W / 28° / R3

SOLID 100 T/m ★★

NOW **6w**

AT SOONEST **24h**

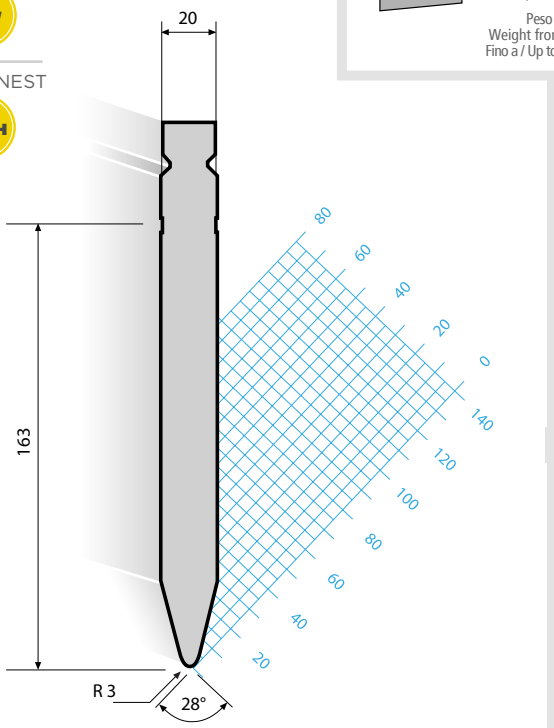


1422 / W / 28° / R3

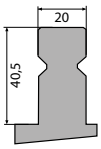
SOLID 160 T/m ★★

NOW 6w

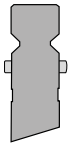
AT SOONEST 24H



Attacco/ Fitting

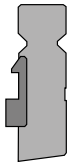


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

Safety Click (Su richiesta / Upon request)



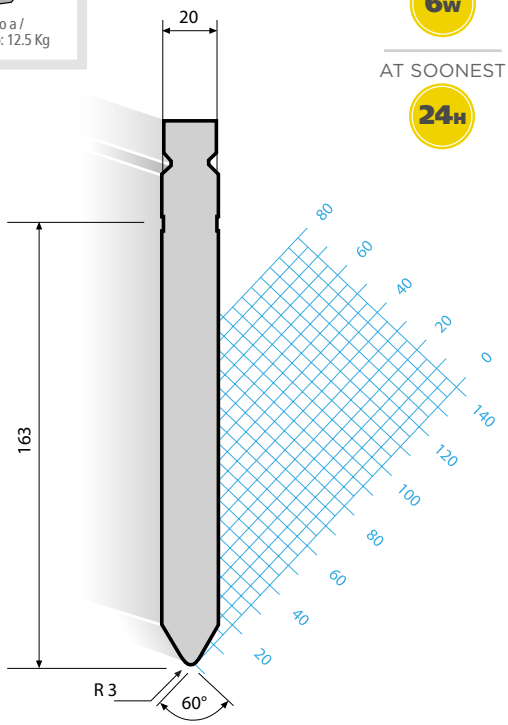
Peso fino a / Weight up to: 12.5 Kg

1423 / W / 60° / R3

SOLID 160 T/m ★★

NOW 6w

AT SOONEST 24H

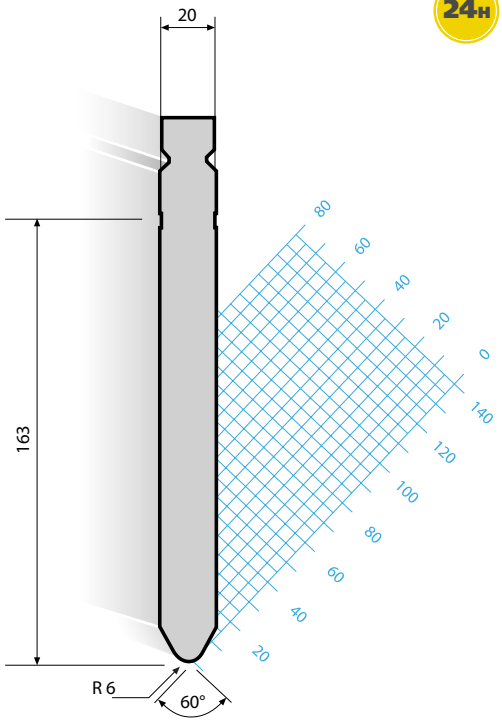


1424 / W / 60° / R6

SOLID 160 T/m ★★

NOW 6w

AT SOONEST 24H

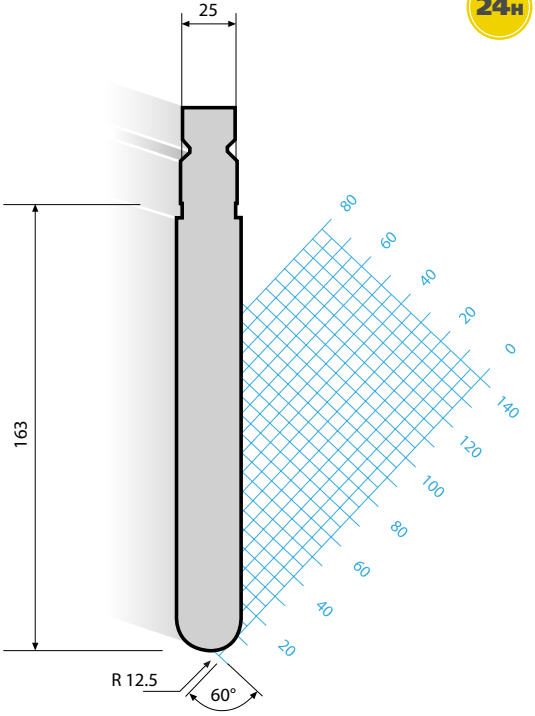


1425 / W / 60° / R12.5

SOLID 225 T/m ★★

NOW 6w

AT SOONEST 24H

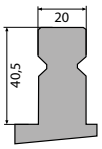


PUNZONI TIPO WILA
UPPER TOOLS WILA

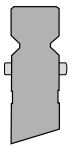
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces.

Attacco/ Fitting

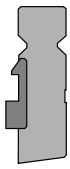


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

Safety Click (Su richiesta / Upon request)



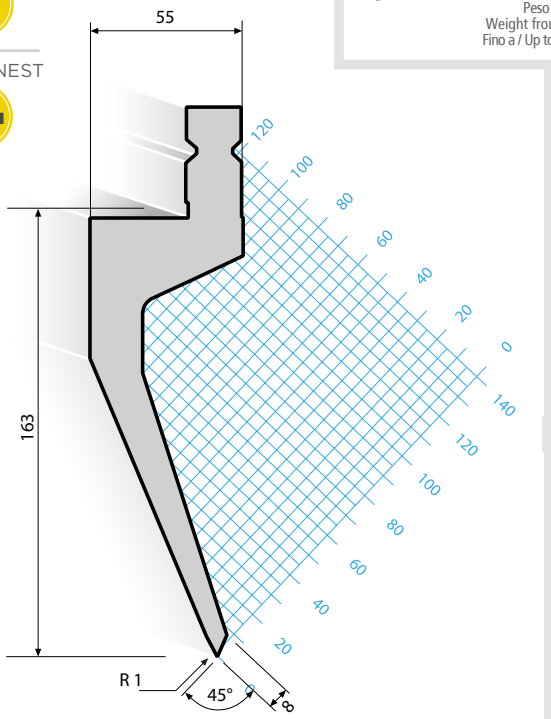
Peso fino a / Weight up to: 12.5 Kg

1426 / W / 45° / R1

SOLID 40 T/m ★★

NOW **6w**

AT SOONEST **24H**

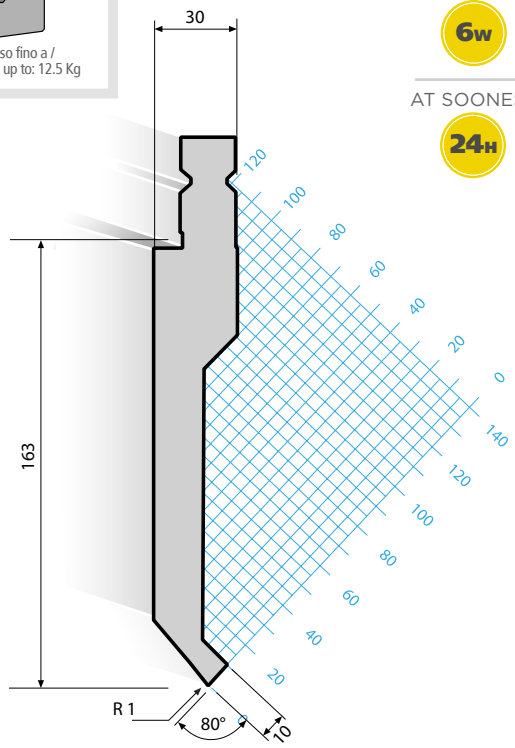


1427 / W / 80° / R1

SOLID 80 T/m ★★

NOW **6w**

AT SOONEST **24H**

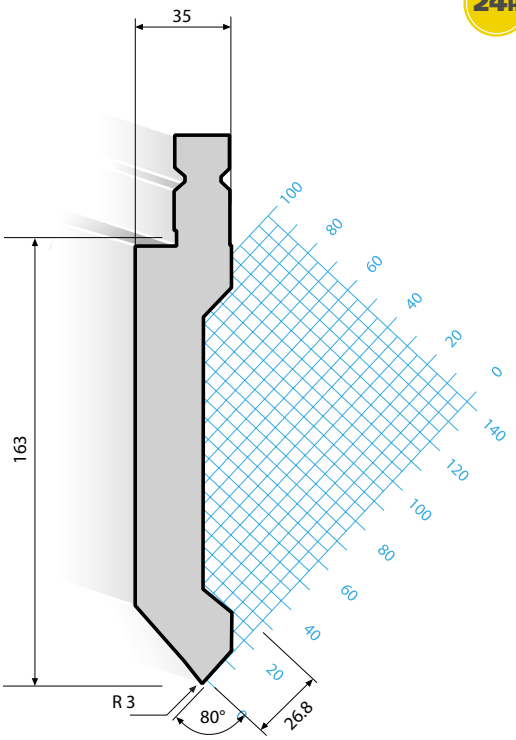


1428 / W / 80° / R3

SOLID 140 T/m ★★

NOW **6w**

AT SOONEST **24H**

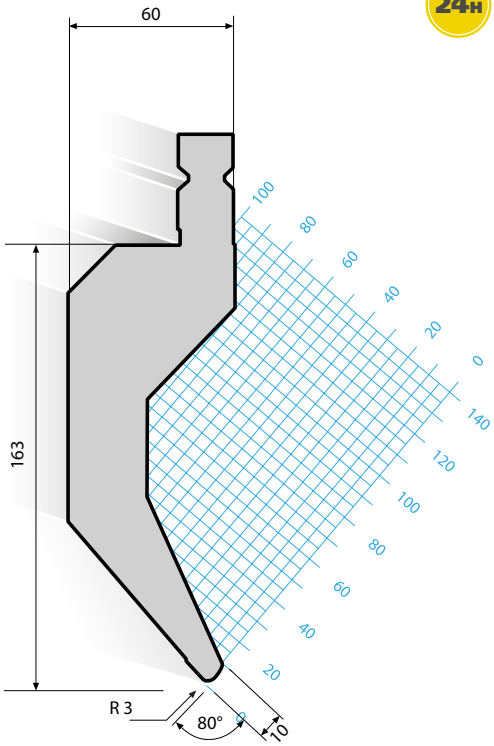


1429 / W / 80° / R3

SOLID 90 T/m ★★

NOW **6w**

AT SOONEST **24H**

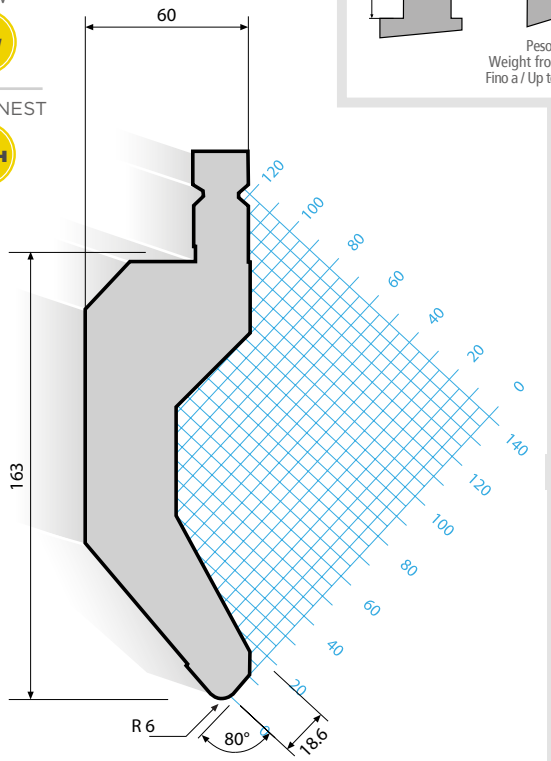


1430 / W / 80° / R6

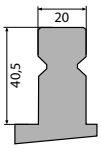
SOLID 130 T/m ★★

NOW 6w

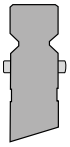
AT SOONEST 24H



Attacco/ Fitting

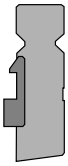


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

Safety Click (Su richiesta / Upon request)



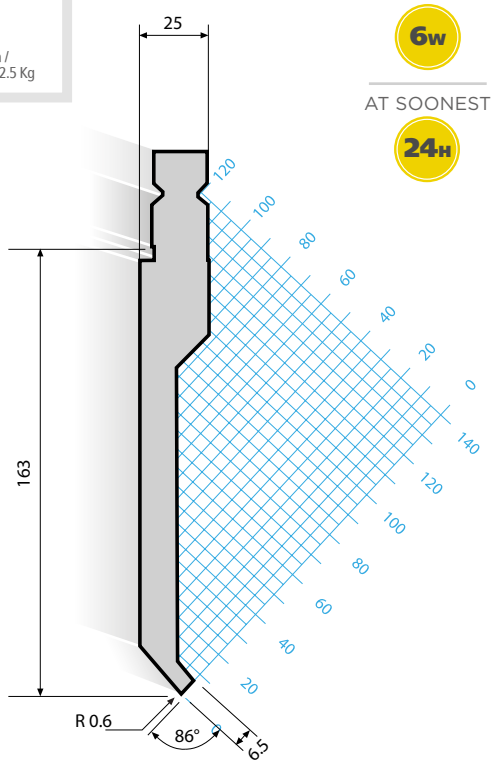
Peso fino a / Weight up to: 12.5 Kg

1431 / W / 86° / R0.6

SOLID 45 T/m ★★

NOW 6w

AT SOONEST 24H

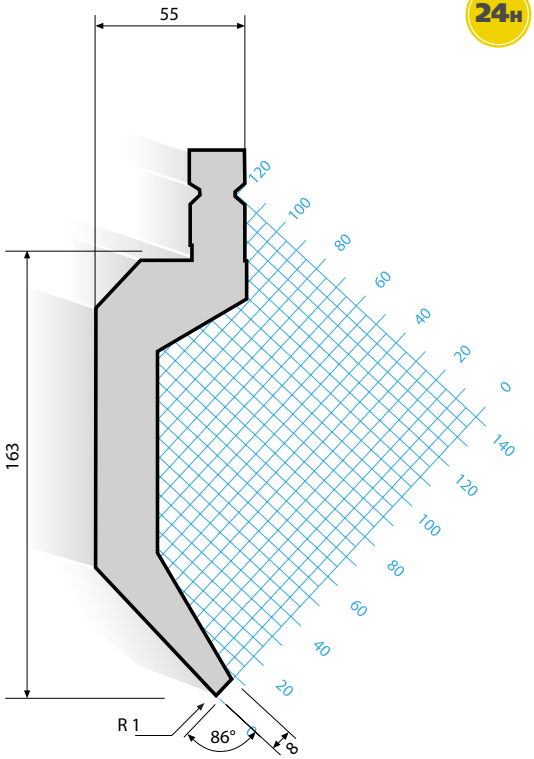


1432 / W / 86° / R1

SOLID 65 T/m ★★

NOW 6w

AT SOONEST 24H

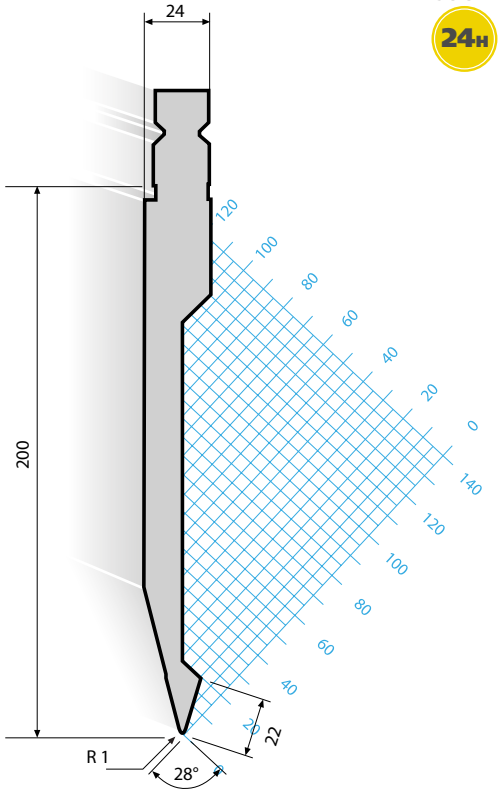


1433 / W / 28° / R1

SOLID 60 T/m ★★

NOW 6w

AT SOONEST 24H

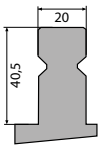


PUNZONI TIPO WILA
UPPER TOOLS WILA

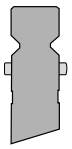
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Press Brake Tooling in best quality, induction hardened and ground on the working surfaces.

Attacco/ Fitting

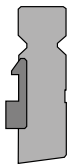


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

Safety Click (Su richiesta / Upon request)



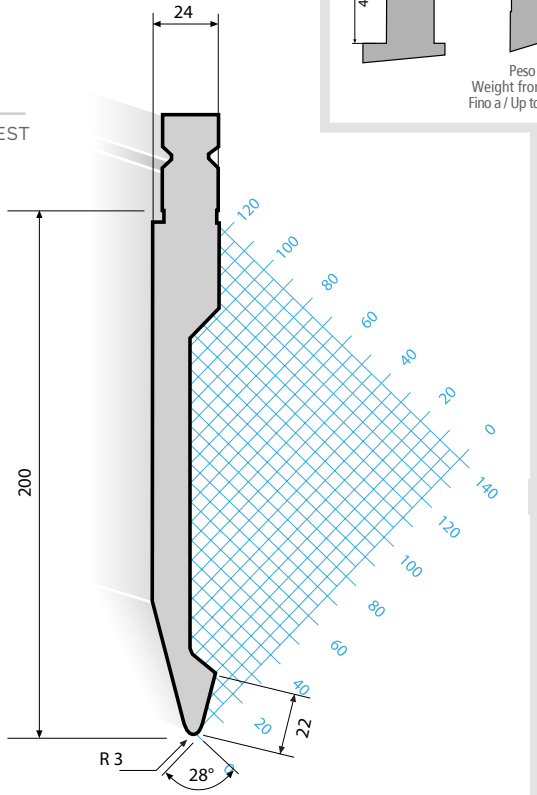
Peso fino a / Weight up to: 12.5 Kg

1434 / W / 28° / R3

SOLID 100 T/m ★★

NOW 6w

AT SOONEST 24h

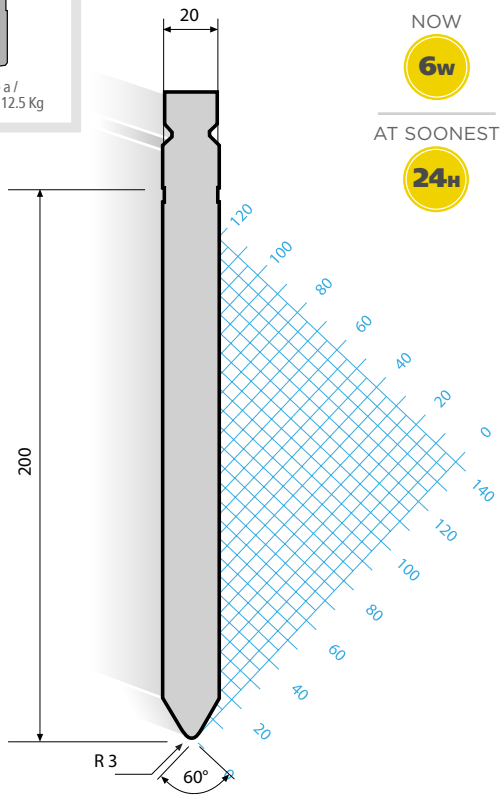


1435 / W / 60° / R3

SOLID 160 T/m ★★

NOW 6w

AT SOONEST 24h

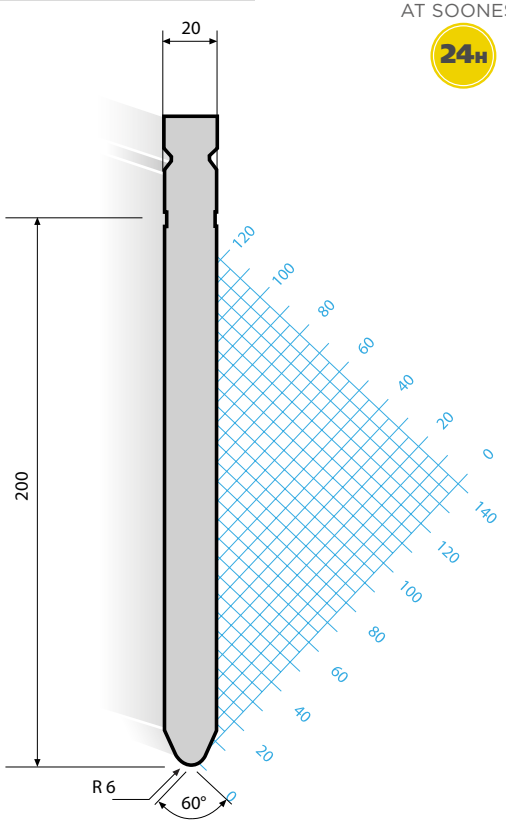


1436 / W / 60° / R6

SOLID 160 T/m ★★

NOW 6w

AT SOONEST 24h

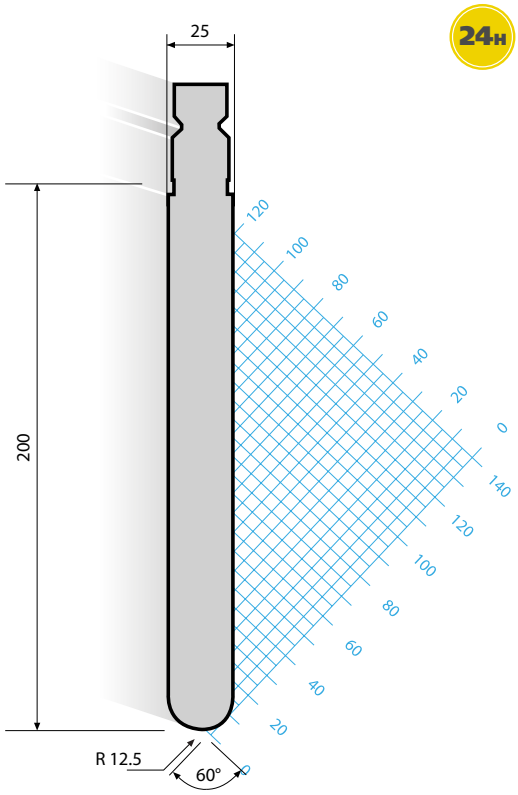


1437 / W / 60° / R12.5

SOLID 225 T/m ★★

NOW 6w

AT SOONEST 24h

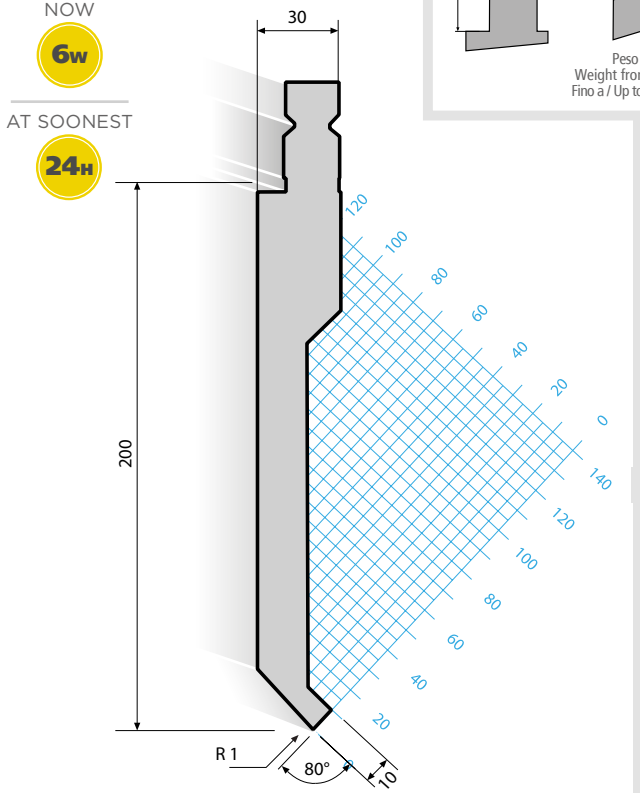


1438 / W / 80° / R1

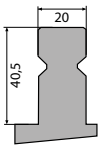
SOLID 80 T/m ★★

NOW 6w

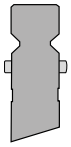
AT SOONEST 24h



Attacco/ Fitting

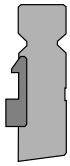


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

Safety Click (Su richiesta / Upon request)



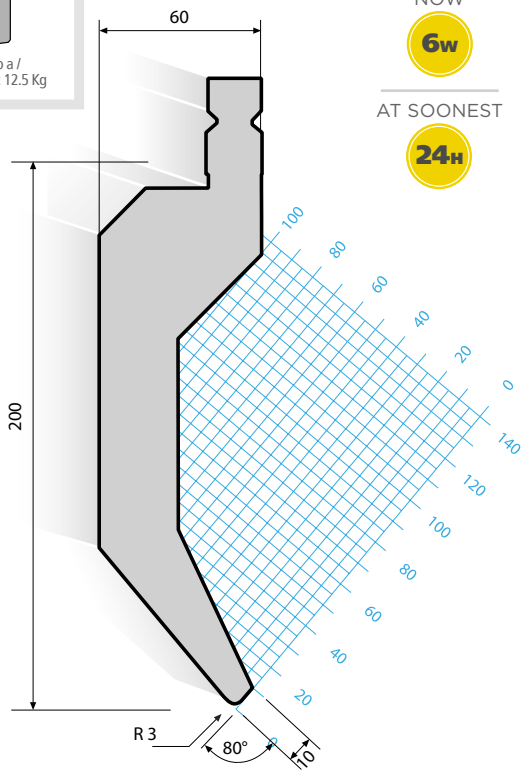
Peso fino a / Weight up to: 12.5 Kg

1439 / W / 80° / R3

SOLID 90 T/m ★★

NOW 6w

AT SOONEST 24h

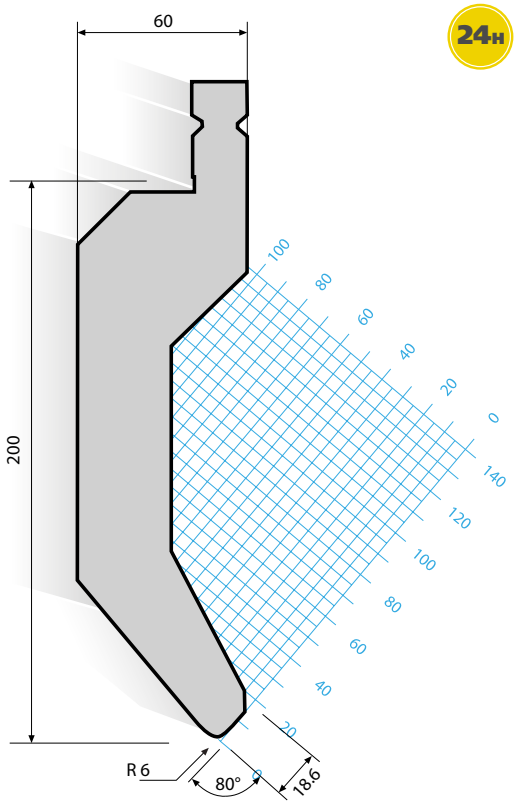


1440 / W / 80° / R6

SOLID 130 T/m ★★

NOW 6w

AT SOONEST 24h

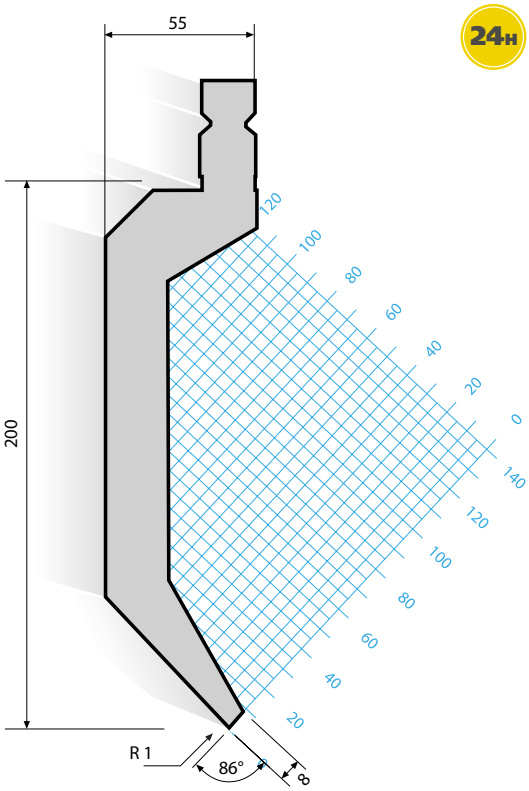


1441 / W / 86° / R1

SOLID 50 T/m ★★

NOW 6w

AT SOONEST 24h

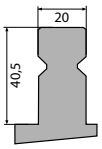


PUNZONI TIPO WILA
UPPER TOOLS WILA

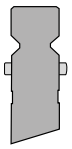
Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati.

Press Brake Tooling in best quality, induction hardened and ground on the working surfaces.

Attacco/ Fitting

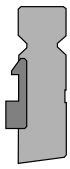


Safety Pin (Standard)



Peso da / Weight from: 12.5 kg
Fino a / Up to: 25/150 kg

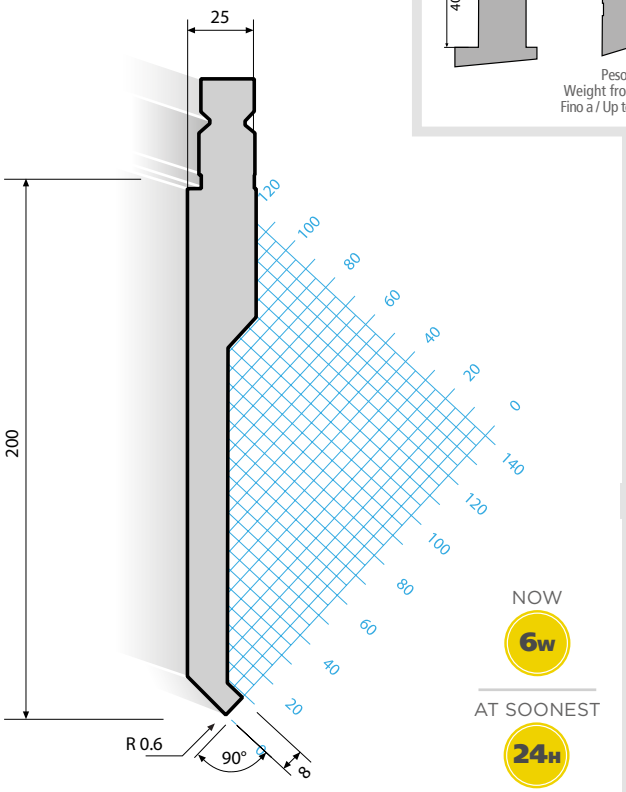
Safety Click (Su richiesta / Upon request)



Peso fino a / Weight up to: 12.5 Kg

1442 / W / 90° / R0.6

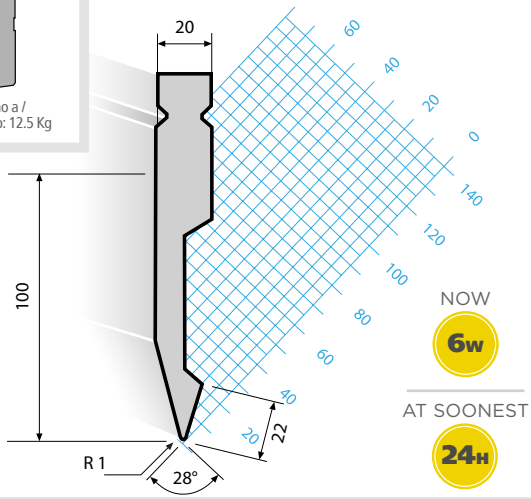
SOLID 60 T/m ★★



NOW 6w
AT SOONEST 24H

1444 / W / 28° / R1

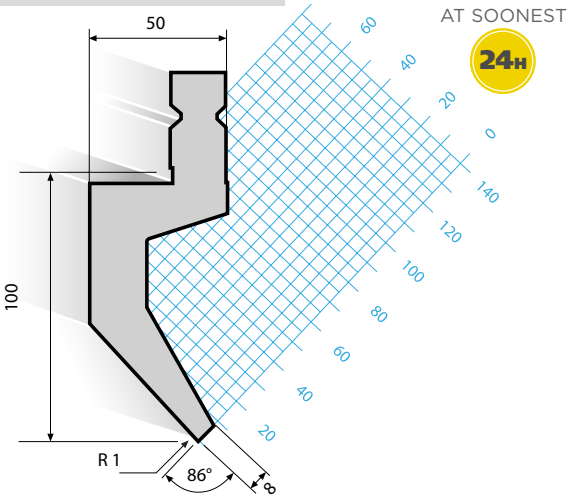
SOLID 65 T/m ★★



NOW 6w
AT SOONEST 24H

1445 / W / 86° / R1

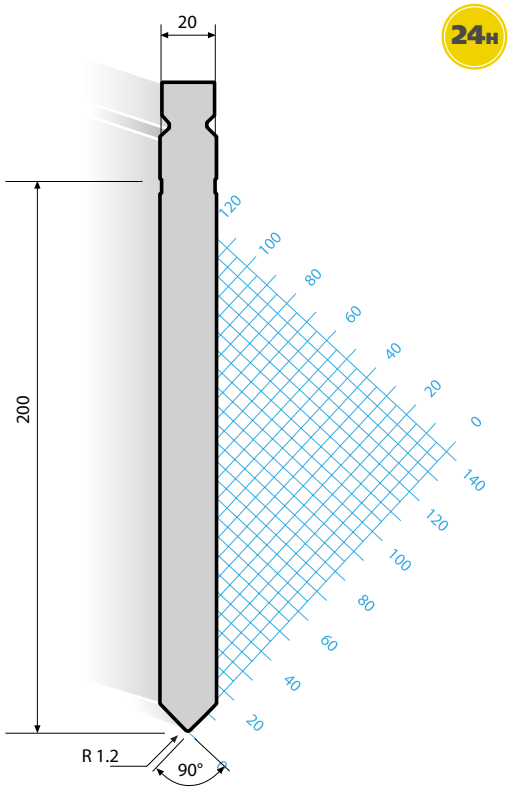
SOLID 60 T/m ★★



NOW 6w
AT SOONEST 24H

1443 / W / 90° / R1.2

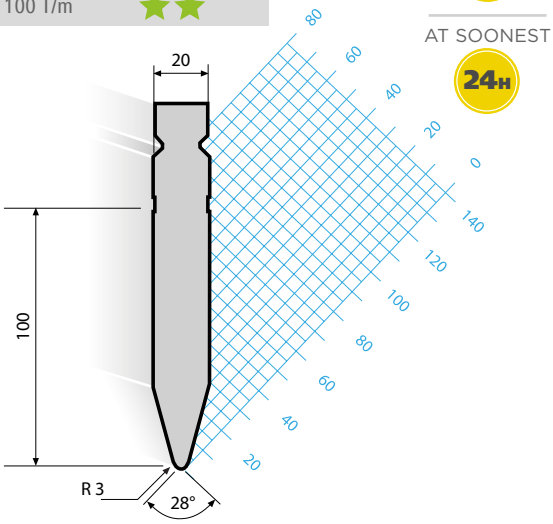
SOLID 100 T/m ★★



NOW 6w
AT SOONEST 24H

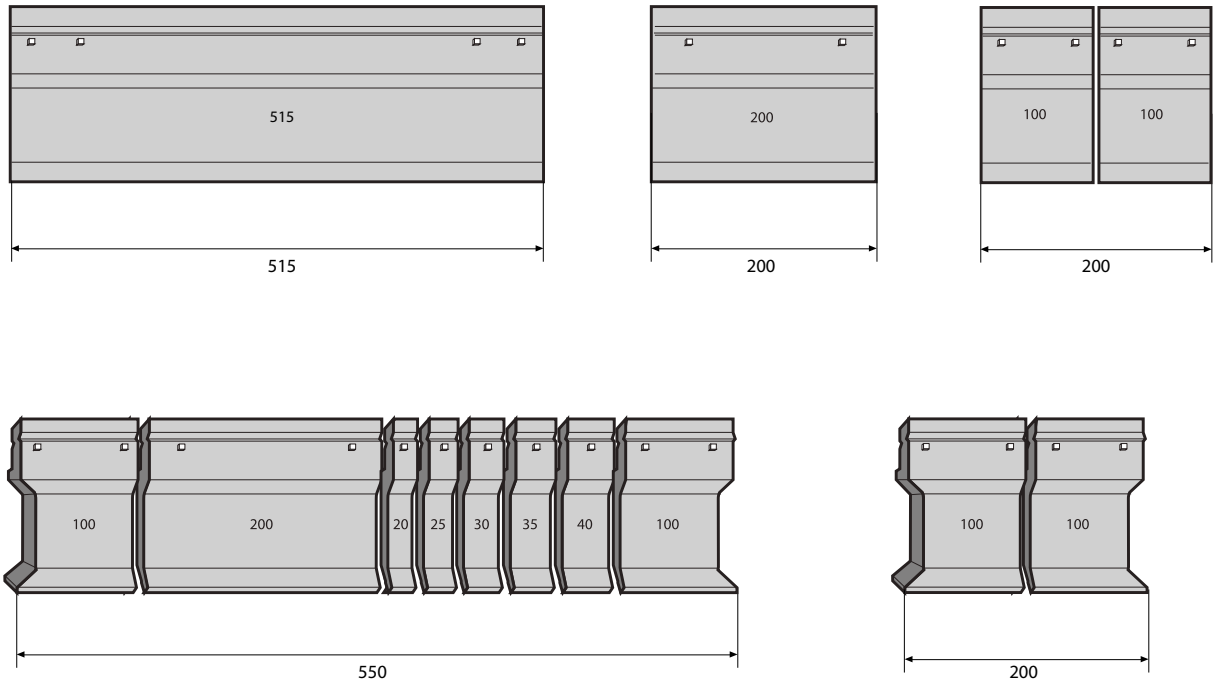
1446 / W / 28° / R3

SOLID 100 T/m ★★

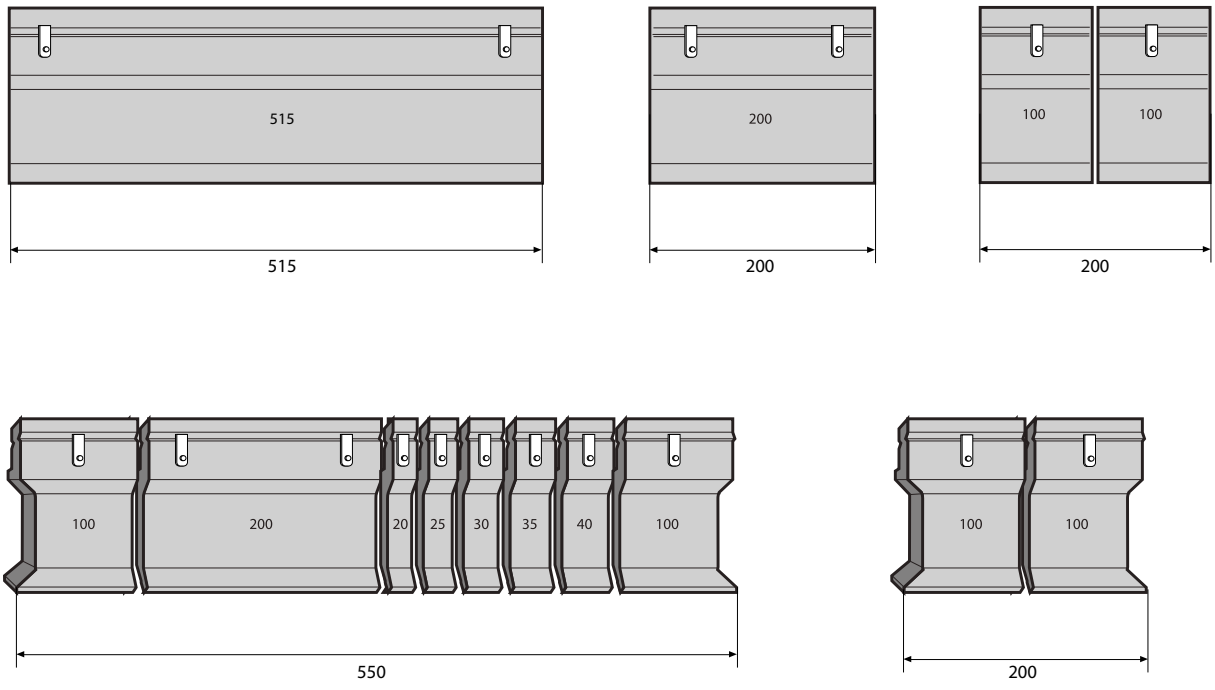


NOW 6w
AT SOONEST 24H

Lunghezze e frazionature standard con Safety Pin - Standard length and sectioning with Safety Pin
Standard Länge und Sektionierung mit Satefy Pin - Longueur et fractionnement standard avec Safety Pin



Lunghezze e frazionature standard con Safety Click - Standard length and sectioning with Safety Click
Standard Länge und Sektionierung mit Satefy Click - Longueur et fractionnement standard avec Safety Click



Utensili per presse piegatrici realizzati con standards di qualità superiore, temprati a induzione sulle parti di lavoro e totalmente rettificati.

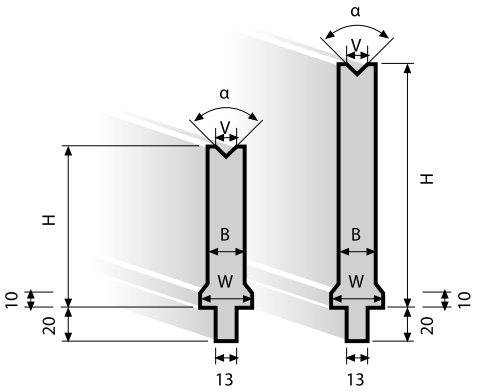
Press Brake Tooling in best quality, induction hardened and ground on the working surfaces.

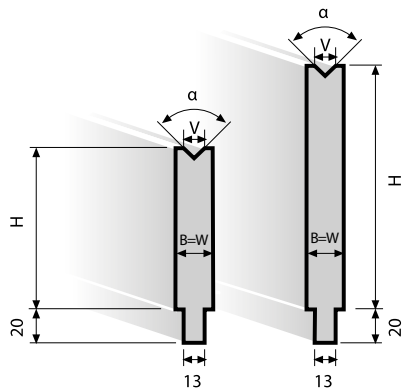
2300 / T-W / α / V / H

★★

NOW 6W

AT SOONEST 24H





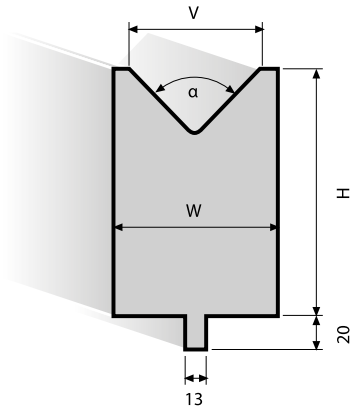
V	α	H (mm)	W (mm)	B (mm)	T / MT
6	30°	55	25	16	80
		100	20	20	40
		100	20	12	17
		150	25	20	40
8	30°	55	25	16	80
		100	20	20	40
		100	20	14	17
		150	25	20	40
10	30°	55	25	20	80
		100	20	20	40
		100	20	16	20
		150	25	20	40
12	30°	55	25	20	80
		100	25	25	40
		100	25	18	20
		150	25	25	40
16	30°	55	30	30	80
		100	30	30	50
		150	30	30	50
20	30°	55	35	35	80
		100	35	35	60
		150	35	35	60
24	30°	55	40	40	80
		100	40	40	65
		150	40	40	65
6	86°	55	25	16	120
		100	20	20	40
		100	20	10	24
		150	25	20	40
8	86°	55	25	16	120
		100	20	20	40
		100	20	12	35
		150	25	20	40
10	86°	55	25	20	120
		100	20	20	50
		100	20	14	38
		150	25	20	50
12	86°	55	25	20	120
		100	25	25	50
		100	25	16	40
		150	25	25	50
16	86°	55	25	25	120
		100	30	30	70
		150	30	30	70
20	86°	55	30	30	120
		100	30	30	70
		150	30	30	70
24	86°	100	35	35	70
		150	35	35	70
30	86°	100	45	45	75
		150	45	45	75
40	86°	100	55	55	120
		150	55	55	120
50	86°	100	75	75	150
		150	75	75	150

2300 / T-W / 80° / V / H

★★

NOW 6w

AT SOONEST 24H



V	α	H (mm)	W (mm)	T / MT
60	80°	100	75	150
70	80°	100	85	150
80	80°	100	100	150
90	80°	120	110	150
100	80°	120	120	150

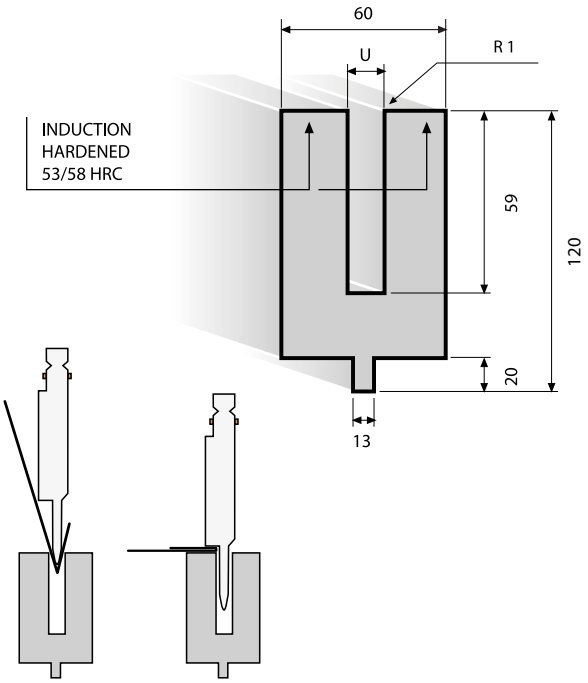
2300 / T-W

U= 8 mm
U= 10 mm
U= 12 mm

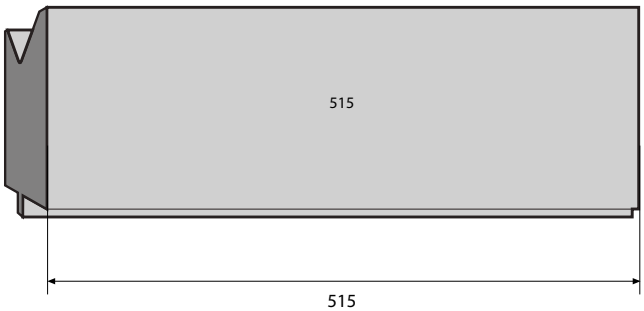
★★

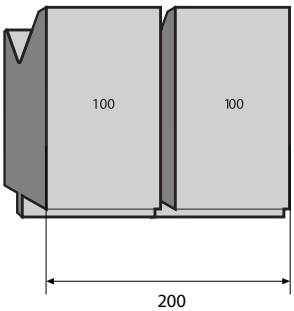
NOW 6w

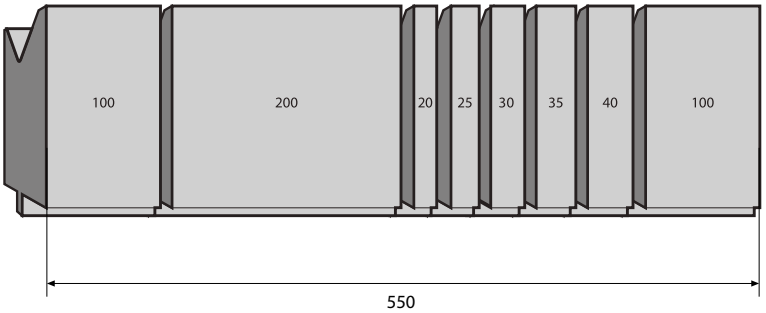
AT SOONEST 24H

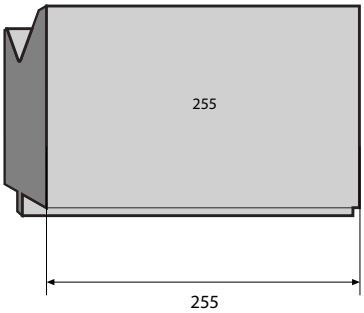


Lunghezze e frazionature standard - Standard Length and sectioning
Standard Länge und Sektionierung - Longueur et fractionnement standard



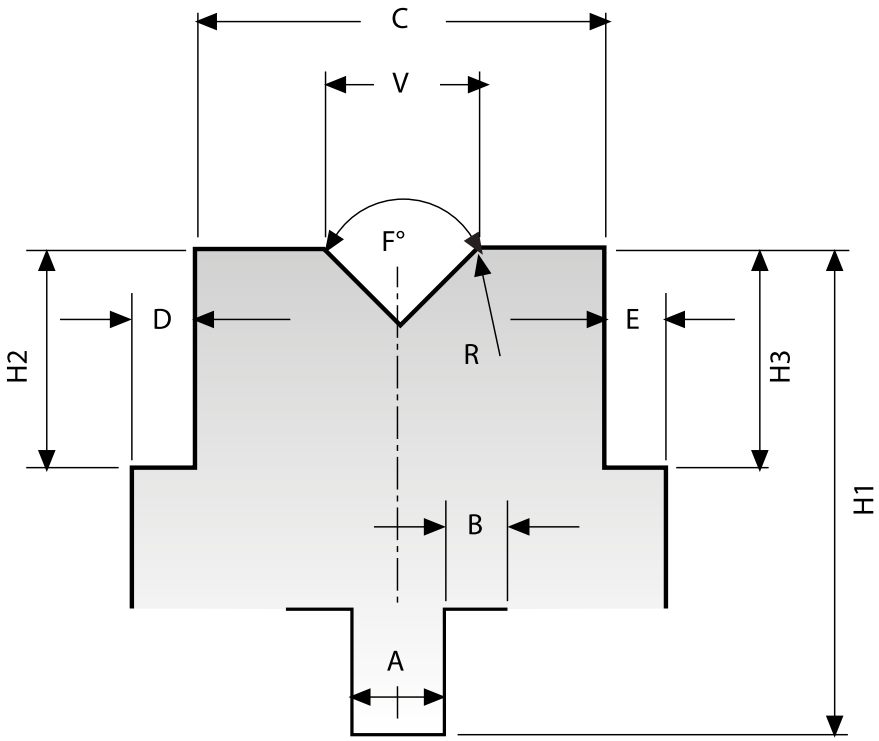






MATRICI SPECIALI / SPECIAL DIES

6w



Per ogni vostra richiesta di matrici speciali, vogliate indicare:
- Altezza totale H1, h2 e H3;
- Dimensioni A, B, C, D, E e raggio R;
- Numero e disposizione delle cave da eseguire;
- Larghezza delle cave V;
- Gradi delle cave F°;
- Lunghezza e frazionati

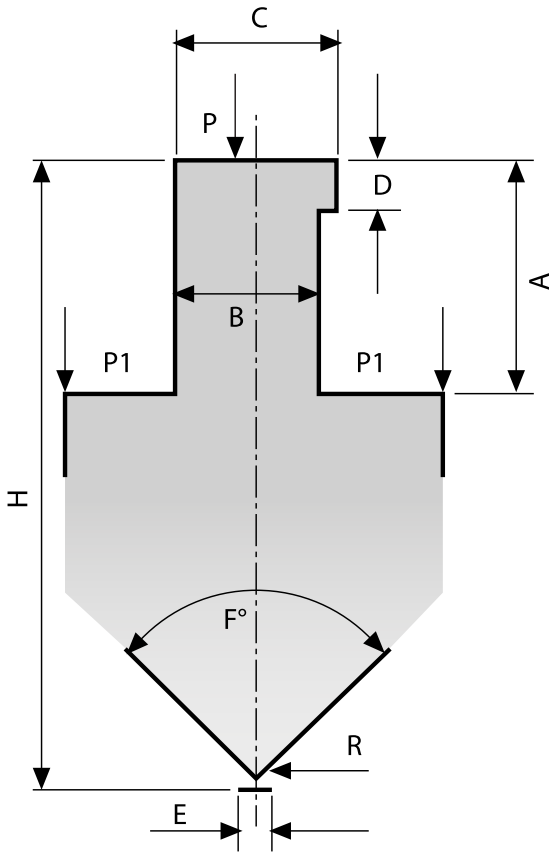
For any enquiry on special dies, please state:
- Total height H1, h2 and H3;
- Dimensions A, B, C, D, E e radius R;
- Number and position of grooves;
- Width of grooves V;
- Degrees on grooves F°;
- Length and segmented

Bei Anfrage von Sondermatrizen nennen Sie uns bitte folgende Daten:
- Gesamte Höhe: H1, h2 und H3;
- Abmessung: A, B, C, D, E und Radius R;
- Anzahl und Position der V-Öffnungen;
- Öffnungsbreite: V;
- Öffnungsmaß: F°;
- Länge und Teilung

Pour exécution particulière, les valeurs suivantes sont nécessaires:
- Hauteur totale H1, h2 et H3;
- Dimensions A, B, C, D, E et rayon R;
- Nombre et position des “v”;
- Grandeur du/des V;
- Angle du/des “v” F°;
- Longueur et fractionnement

PUNZONI SPECIALI / SPECIAL PUNCHES

6w



Per ogni vostra richiesta di punzoni speciali, vogliate indicare:
- Altezza totale H;
- Misure dell'attacco A, B, C, D;
- Gradi della punta F°;
- Misura del piano in punta E, oppure del raggio R;
- Se la pressa spinge in P o in P1;
- Lunghezza e frazionati

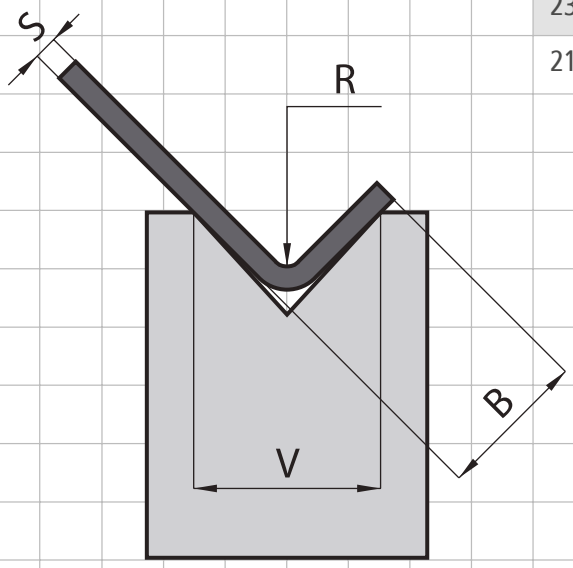
For any enquiry on special tools, please state:
- Total height H;
- Dimensions of tongue A, B, C, D;
- Degrees of the nose F°;
- Measure of flat on E or radius R;
- Whether the press-brake presses on P or P1;
- Length and segmented

Bei Anfrage von Sonderstempeln nennen Sie uns bitte folgende Daten:
- Gesamte Höhe: H;
- Abmesungen: A, B, C, D;
- Winkel an der Spitze F°;
- Fase E oder Radius R;
- Biegekraft auf P oder P1;
- Länge und Teilung

Pour exécution particulière, les valeurs suivantes sont nécessaires:
- Hauteur totale H;
- Dimensions da la fixation A, B, C, D;
- Angle de la pointe F°;
- Plat E ou rayon R de la pointe;
- Force de pliage en P ou P1;
- Longueur et fractionnement

TABELLA DI PIEGATURA - BENDING TABLE
ABKANTTABELLE - ABAQUE DE PLIAGE

V	R	B	S	0.5	0.8	1	1.2	1.5	1.8	2	2.5	3	4	5	6	8	10	12	15	20	25
4	0.7	2.6		4	10.5																
6	1	4		3.5	6	10	13														
8	1.5	5.2		2	5.5	8	11.5	18													
10	1.7	6.5			4.1	6.5	9.5	14.5	21	26											
12	2	7.8				5.5	8	12	17.5	21.5	33.5										
16	2.7	10.4					6	9	13	16	25	36									
20	3.4	13						7.5	10.5	13	20	29	52								
25	4.2	16							8.5	10.5	16	23	41	64							
30	5	20									14	19	34	54	77						
35	6	23										17	30	46	66						
40	7	26										15	26	40	58	103					
45	7.5	29											23	36	52	91					
50	8.5	32											21	32	46	82	128				
55	9	36												30	42	75	117				
60	10	39												27	39	69	107				
65	10.8	42												25	36	63	99	142			
70	11.7	45													33	59	92	132			
75	12.5	49													31	55	86	123			
80	13.5	52													29	52	80	116	180		
85	14	55														49	76	109	170		
90	15	58														46	71	103	160		
100	17	65														41	64	93	144	256	
110	18.5	71															59	84	131	233	
120	20	78															54	77	120	213	333
140	24	91																66	103	183	286
170	29	110																55	85	151	235



V = (mm)
R = (mm)
B = (mm)
S = (mm)
F = (KN/m)

Forza di piegatura al metro per materiale con resistenza di 400 N/mm^2. Per resistenza di 800 N/mm^2 (Inox) moltiplicare la forza per 2.

Bending force per meter for material tensile strenght of 400 N/mm^2. For tensile strenght of 800 N/mm^2 (Inox) multiply the bending force by 2.

Biegekraft pro Meter für eine Materialfestigkeit von 400 N/mm^2. Für eine Festigkeit von 800 N/mm^2 (Inox), bitte die Biegekraft verdopplen.

Force de pliage par mètre pour une matière ayant une résistance de 400 N/mm^2. Pour une résistance de 800 N/mm^2 (Inox) multiplier la force par 2.

Notes

Notes

SAFETY WARNING

ATTENZIONE! Gli utensili per presse piegatrici esposti in questo catalogo dovranno essere rigorosamente utilizzati secondo le norme di sicurezza in vigore in Europa o nei Paesi d'esportazione e di utilizzazione.
Questi utensili non dovranno essere utilizzati su macchine prive di sistema di sicurezza atto a prevenire l'introduzione delle mani o di altra parte del corpo nello spazio aperto tra un utensile e l'altro.
L'utilizzatore di tali utensili è responsabile del funzionamento e del rispetto delle norme di sicurezza atte a prevenire possibili incidenti.

SAFETY WARNING! The press brake tools shown in this catalogue should be used in strict compliance with all European safety standards.
Press brake tools are never intended to be used in equipement without a means provided for preventing any and all body parts from entering or remaining in the die space at any time.
It is the user's responsibility to make certain that point of operation protection is effective and that all applicable safety requirements are met.

SICHERHEITSHINWEIS! Die in diesem Katalog gezeigten Abkantwerkzeuge dürfen nur entsprechend den gültigen Sicherheitsbestimmungen im Land des Anwenders eingesetzt werden.
Abkantwerkzeuge dürfen nur in Maschinen eingesetzt werden, die Schutzvorrichtungen aufweisen, die den Körper oder Körperteile vor Quetschungen und Scherungen zu jedem Zeitpunkt wirksam schützen.
Die Verantwortung dafür liegt beim Anwender, der sicher stellen muss, dass alle notwendigen Sicherheitssysteme an der Maschine angebaut und funktionstüchtig sind.

MISE EN GARDE DE SECURITE! Les outils de pliage figurant dans ce catalogue doivent être utilises strictement selon les lois de sécurité en vigueur localement et dans les pays d'utilisation.
Ces outils ne doivent pas être utilises dans des machines qui ne possèdent pas de sécurité afin de protéger l'utilisateur contre la possibilité que ses mains ou autres parties de son corps puissent se trouver entre les outils.
L'utilisateur est responsable du fonctionnement de la surveillance de sécurité des points d'outils et autres sécurités sur la machine.



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Technische Änderungen und Irrtum vorbehalten