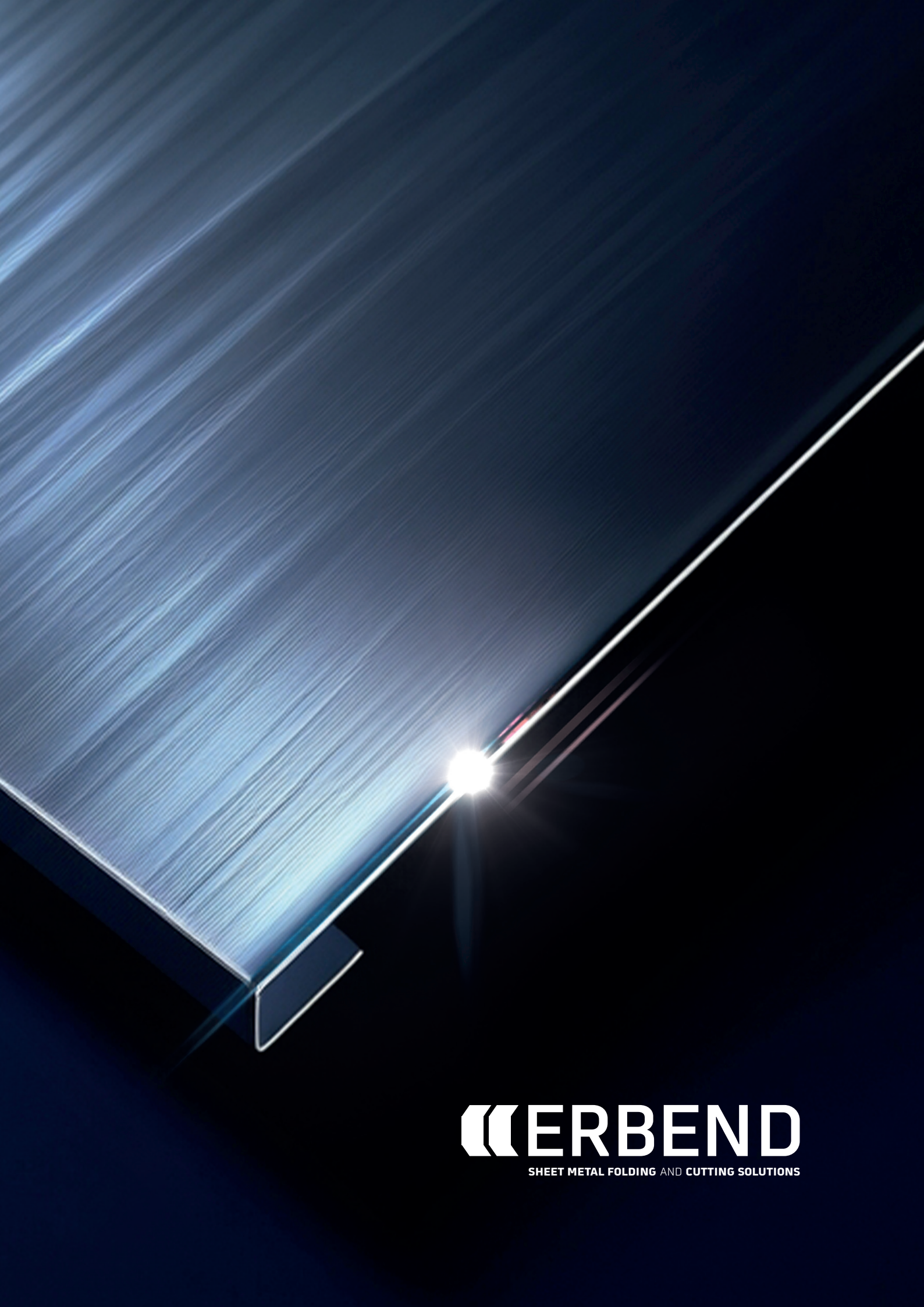


ERBEND

SHEET METAL FOLDING AND CUTTING SOLUTIONS




# ABOUT US

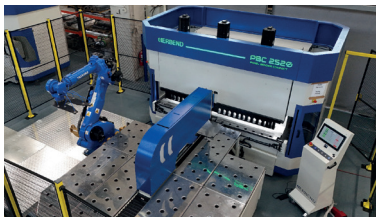
ERBEND is an industrial company focused on the production of sheet metal folding machines and guillotine shears in Bursa, the centre of sheet metal processing machinery. As the first company in Turkey and in the region to produce CNC sheet metal folding machines and panel benders, it is in a leading position in its local sector.

Combining more than 30 years of sheet metal processing machinery production experience with its innovative perspective and dynamic team, Erbend has an annual production capacity of 200 machines. Erbend exports 90% of its production to nearly 50 countries, especially to USA, Canada and most of the European countries and has a strong position in the global market with its quality and innovation. Thanks to its tailor-made engineering solutions and high production. Standards, increases its power in the sector as one of the five largest manufacturers in the world day by day.

















ERBEND

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**PANEL** BENDER



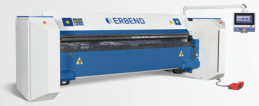
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# PBC
# PANEL BENDER

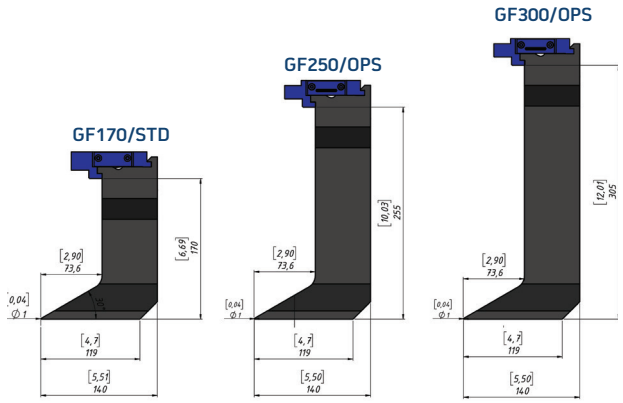



| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| PBC **1515** | 1550 | 1.5 | 1 | 2 | 5500 x 2400 x 2400 (h) | 9400 |
| PBC **1520** | 1550 | 2 | 1.5 | 3 | 5500 x 2400 x 2400 (h) | 9500 |
| PBC **2015** | 2050 | 1.5 | 1 | 2 | 5500 x 2900 x 2400 (h) | 11400 |
| PBC **2020** | 2050 | 2 | 1.5 | 3 | 5500 x 2900 x 2400 (h) | 11500 |
| PBC **2515** | 2550 | 1.5 | 1 | 2 | 5500 x 3400 x 2400 (h) | 13400 |
| PBC **2520** | 2550 | 2 | 1.5 | 3 | 5500 x 3400 x 2400 (h) | 13500 |
| PBC **3015** | 3050 | 1.5 | 1 | 2 | 5500 x 3900 x 2400 (h) | 15400 |
| PBC **3020** | 3050 | 2 | 1.5 | 3 | 5500 x 3900 x 2400 (h) | 15500 |

## BASIC SPECS

- Machined,welded and stress annealed rigid frame
- Full servo cnc driven 14 axis
- Graphical controller with STEP part data import and 3D simulation functions
- Manuel easy tool change with pneumatic easy clamping system for blankholder tools
- Manual crowning system on both up and down bending tool
- Full brush or stainless surface sheet table upon choice
- Industry 4.0 automation system suitable for ERP, ROBOT, CARTESIAN, LINE integrations
- Ideal for serial batch production

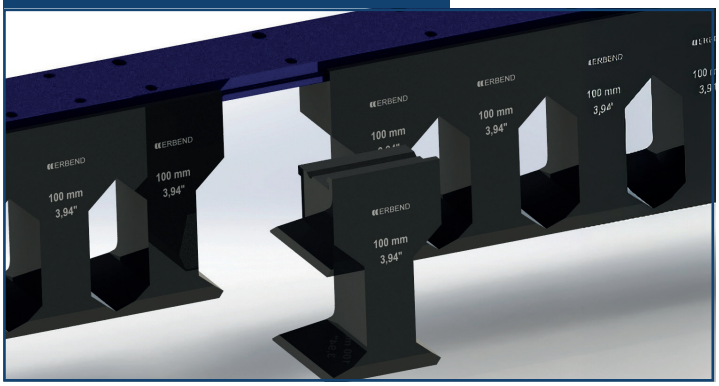
## BLANKHOLDER TOOL OPTIONS




## LIGHT BARRIERS PROTECTION AND COMPONENTS SUITABLE FOR CE NORMS



## PNEUMATIC QUICK CLAMPING SYSTEM



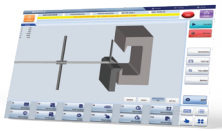

## ERFOLD PB 3D GRAPHICAL SOFTWARE



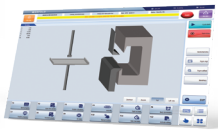
NUMERIC / 2D PROGRAMMING



DETAILED RECEIPT



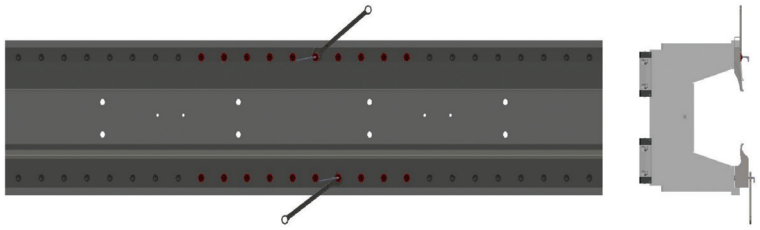
3D SIMULATION



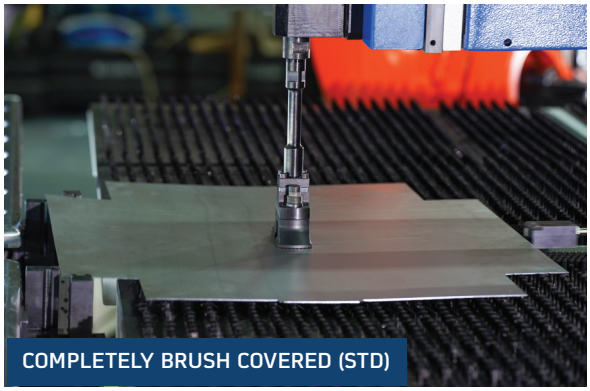
3D COLLISION CONTROL

## MECHANICAL CROWNING SYSTEM

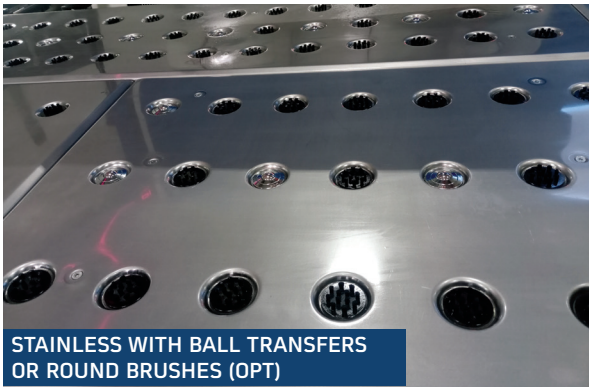




## TABLE TYPES (UPON CHOICE)



COMPLETELY BRUSH COVERED (STD)

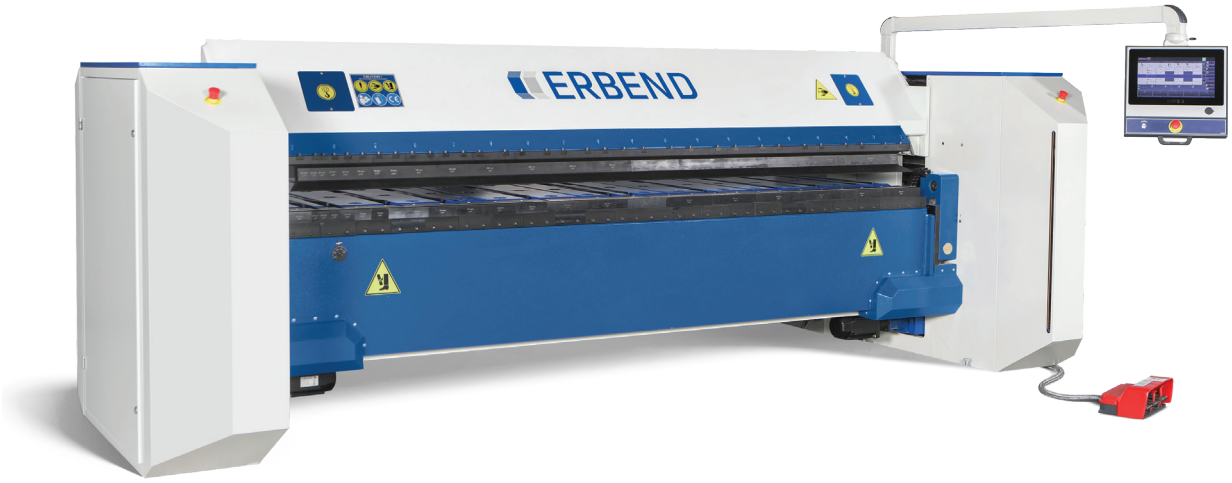


STAINLESS WITH BALL TRANSFERS OR ROUND BRUSHES (OPT)

# **DUAL** SERIES
# UP & **DOWN**
# FOLDERS



# DUAL MFE
## UP & DOWN FOLDER




| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| DMFE **2545** | 2550 | 4.5 | 3.5 | 5.5 | 4600 x 2300 x 2000 (h) | 5900 |
| DMFE **3240** | 3200 | 4 | 3 | 5 | 4600 x 2300 x 2000 (h) | 6800 |
| DMFE **4230** | 4200 | 3 | 2 | 4 | 5600 x 2300 x 2000 (h) | 8100 |

## STANDARD FEATURES

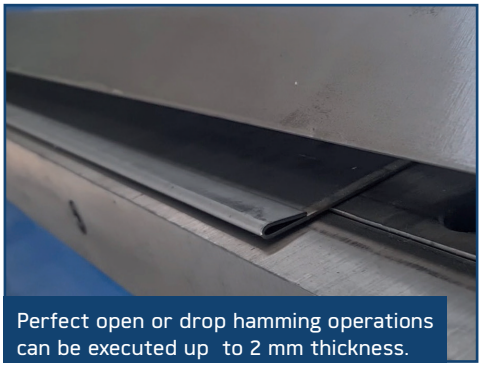
- 45° geometry clamping beam with 200 mm opening
- Servo backgauge with frontal squaring and backgauge sectors
- 1500 mm rectangular sheet support table with ball transfers
- Erfold 3D up&down cnc graphical software
- 100 mm high segmented goat foot tool set
- Pneumatic quick clamping system
- Manual crowning system

## OPTIONAL FEATURES

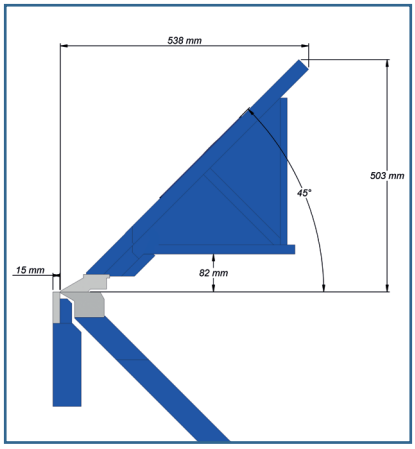
- Motorized crowning system
- Suction cup system
- Longer backgauge with T or U shape table
- Rotating Vaccum Handling System (RVHS)



4 mm folding capacity on full length.



Perfect open or drop hamming operations can be executed up to 2 mm thickness.



# DUAL MFA COMBI
## UP & DOWN FOLDER



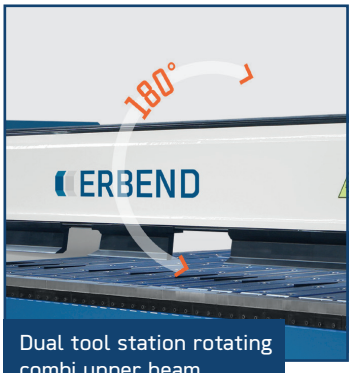

| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| DMFA **2535** | 2550 | 3.5 | 2.5 | 5 | 4600 x 2300 x 2350 (h) | 7600 |
| DMFA **3230** | 3200 | 3 | 2 | 4 | 5100 x 2300 x 2350 (h) | 8550 |
| DMFA **4225** | 4200 | 2.5 | 1.5 | 3.5 | 6100 x 2300 x 2350 (h) | 9850 |

## STANDARD FEATURES

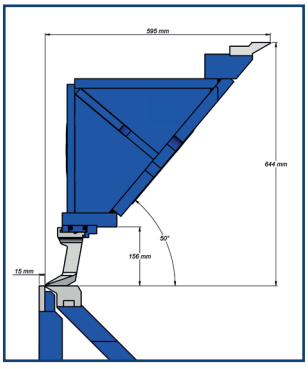
- Combi clamping beam with 2 tool stations, 250 mm opening
- Servo backgauge with frontal squaring and backgauge sectors
- 1500 mm rectangular sheet support table with ball transfers
- Erfold Advanced 3D up&down cnc graphical software
- 125 mm high segmented goat foot tool set + sharpnose tool
- Pneumatic quick clamping system
- Manual crowning system

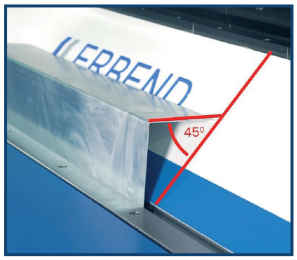
## OPTIONAL FEATURES

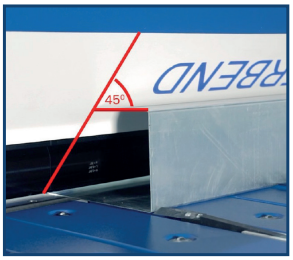
- Motorized crowning system
- Suction cup system
- Longer backgauge with T or U shape table
- Rotating Vaccum Handling System (RVHS)




Dual tool station rotating combi upper beam.

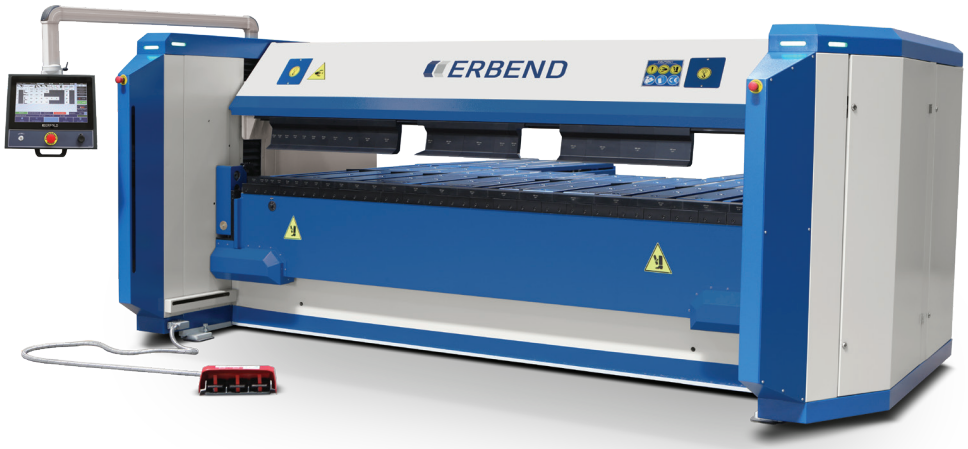



45° geometry on both sides of the upper beam gives you the advantage of being able to fold complex parts.

# DUAL SFA
## UP & DOWN FOLDER



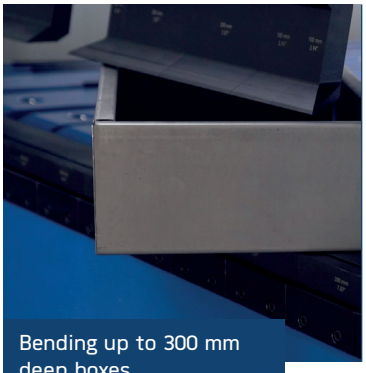

| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| DSFA **2535** | 2550 | 3.5 | 2.5 | 5 | 4600 x 2300 x 2350 (h) | 7600 |
| DSFA **3230** | 3200 | 3 | 2 | 4 | 5100 x 2300 x 2350 (h) | 8550 |
| DSFA **4230** | 4200 | 3 | 2 | 4 | 6100 x 2300 x 2350 (h) | 9950 |

## STANDARD FEATURES

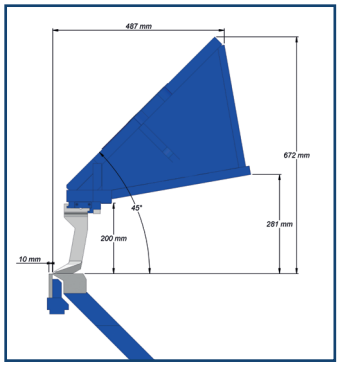
- 45° geometry clamping beam with 400 mm opening
- Servo backgauge with frontal squaring and backgauge sectors
- 1500 mm rectangular sheet support table with ball transfers
- Erfold Advanced 3D up&down cnc graphical software
- 200 mm high segmented goat foot tool set
- Pneumatic quick clamping system
- Manual crowning system

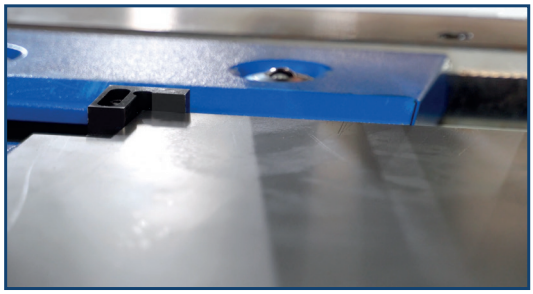
## OPTIONAL FEATURES

- Motorized crowning system
- Suction cup system
- Longer backgauge with T or U shape table
- 250 / 300 mm high goat foot tools
- Rotating Vaccum Handling System (RVHS)



Bending up to 300 mm deep boxes.



Front Gauging System

# FABRICATOR SERIES

Innovative Solutions for **Industrial Applications**













# MFE
# FOLDER




| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| MFE **2050** | 2050 | 5 | 3.5 | 6 | 3600 x 2300 x 2000 (h) | 4900 |
| MFE **2545** | 2550 | 4.5 | 3 | 5.5 | 4100 x 2300 x 2000 (h) | 5400 |
| MFE **3240** | 3200 | 4 | 3 | 5 | 4700 x 2300 x 2000 (h) | 6700 |
| MFE **4230** | 4200 | 3 | 2 | 4 | 5700 x 2300 x 2000 (h) | 8050 |

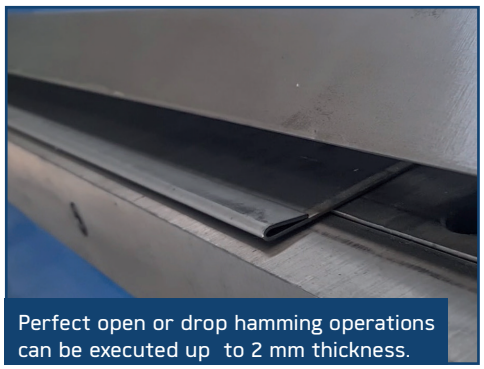
## STANDARD FEATURES

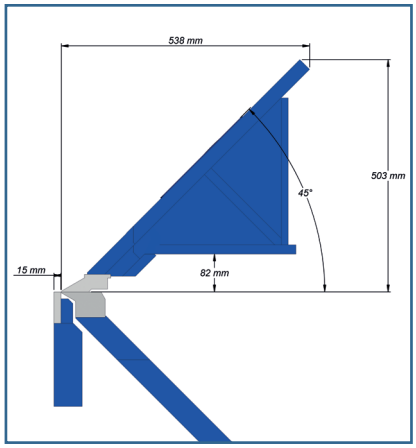
- 45° geometry clamping beam with 200 mm opening
- Servo backgauge with rectangular table and solid fingers
- 1000 mm rectangular sheet support table with ball transfers
- Erfold Advanced Cnc Line By Line software

## OPTIONAL FEATURES

- Manual or Motorized crowning system
- Suction cup system
- Longer backgauge with T or U shape table
- Erfold Advanced 2D/3D cnc graphical software
- 100 mm high segmented goat foot tool set
- Pneumatic quick clamping system


4 mm folding capacity on full length.


Perfect open or drop hamming operations can be executed up to 2 mm thickness.



# MFA COMBI
## FOLDER



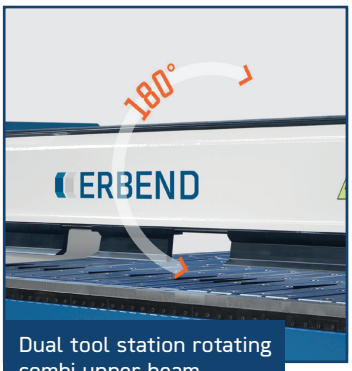

| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| MFA **2040** | 2050 | 4 | 3 | 5 | 3600 x 2300 x 2300 (h) | 6600 |
| MFA **2535** | 2550 | 3.5 | 2.5 | 4.5 | 4100 x 2300 x 2300 (h) | 7100 |
| MFA **3230** | 3200 | 3 | 2 | 4 | 4700 x 2300 x 2300 (h) | 8050 |
| MFA **4225** | 4200 | 2.5 | 1.5 | 3.5 | 5700 x 2300 x 2300 (h) | 9450 |

## STANDARD FEATURES

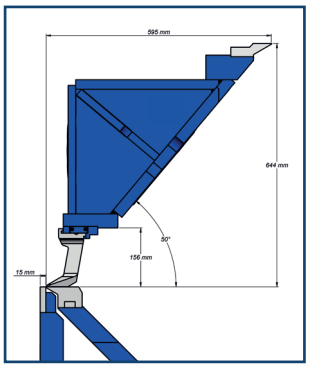
- Combi clamping beam with 2 tool stations and 220 mm opening
- Servo backgauge with rectangular table and solid fingers
- 1000 mm rectangular sheet support table with ball transfers
- Erfold Advanced Cnc Line By Line software
- 110 mm high segmented goat foot tool set on station 1
- Single piece 20° sharpnose tool on station 2

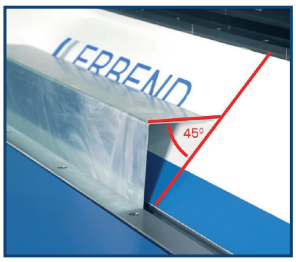
## OPTIONAL FEATURES

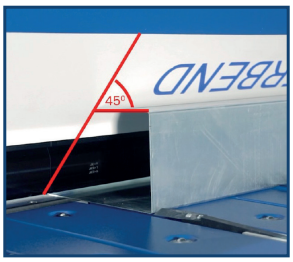
- Manual or Motorized crowning system
- Suction cup system
- Longer backgauge with T or U shape table
- Erfold Advanced 2D/3D cnc graphical software
- Pneumatic quick clamping system




Dual tool station rotating combi upper beam.

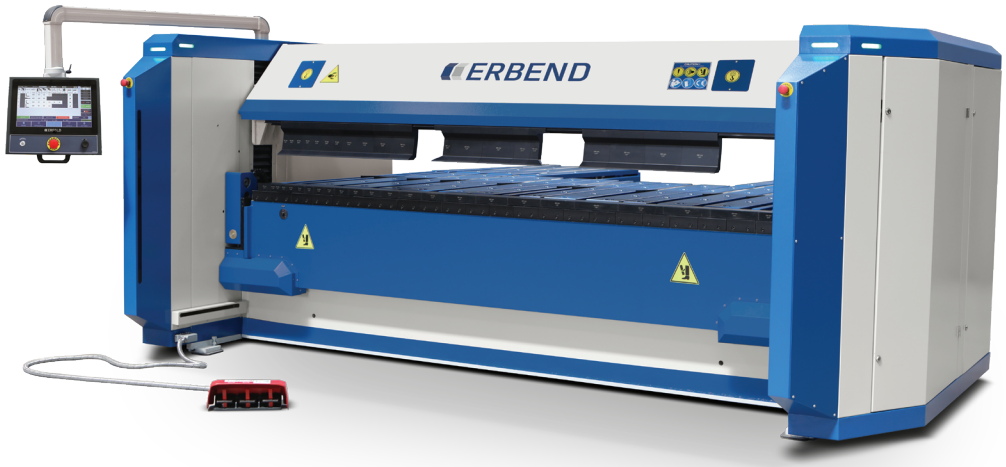





45° geometry on both sides of the upper beam gives you the advantage of being able to fold complex parts.

# SFA
# FOLDER




| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| SFA **2040** | 2050 | 4 | 3 | 5 | 3600 x 2300 x 2400 (h) | 6800 |
| SFA **2535** | 2550 | 3.5 | 2.5 | 4.5 | 4100 x 2300 x 2400 (h) | 7300 |
| SFA **3230** | 3200 | 3 | 2 | 4 | 4700 x 2300 x 2400 (h) | 8250 |
| SFA **4225** | 4200 | 2.5 | 1.5 | 3.5 | 5700 x 2300 x 2400 (h) | 9650 |
| SFA **5020** | 5050 | 2 | 1.2 | 3 | 6700 x 2300 x 2400 (h) | 10.650 |

## STANDARD FEATURES

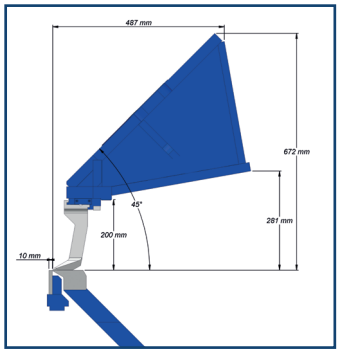
- 45° geometry clamping beam with 350 mm opening
- Servo backgauge with rectangular table and solid fingers
- 1500 mm rectangular sheet support table with ball transfers
- Erfold Advanced Cnc Line By Line software
- 170 mm high segmented goat foot tool set

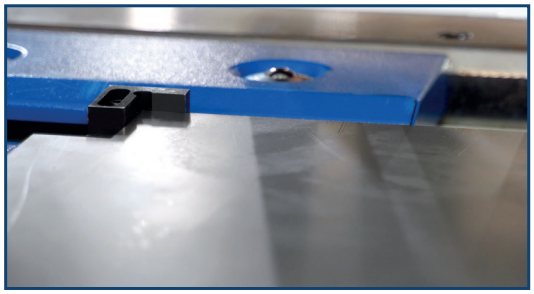
## OPTIONAL FEATURES

- Manual or Motorized crowning system
- Suction cup system
- Longer backgauge with T or U shape table
- Erfold Advanced 2D/3D cnc graphical software
- 200/250/300 mm high segmented goat foot tool set
- Pneumatic quick clamping system



Bending up to 300 mm deep boxes.



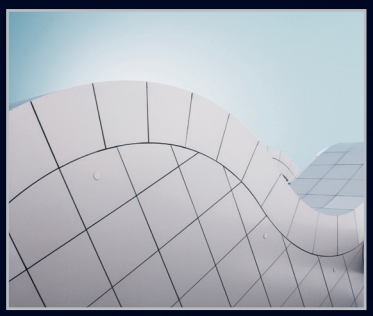



Front Gauging System

# ARCHITECT
# SERIES

Precision & Aesthetics in **Architecture**









# MFD COMBI
# FOLDER



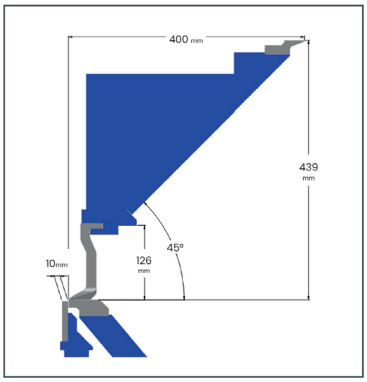

| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| MFD **2525** | 2550 | 2.5 | 1.5 | 3.5 | 3850 x 2200 x 1900 (h) | 3900 |
| MFD **3220** | 3200 | 2 | 1.2 | 3 | 4500 x 2200 x 1900 (h) | 4600 |
| MFD **4215** | 4200 | 1.5 | 1 | 2 | 5500 x 2200 x 1900 (h) | 5500 |

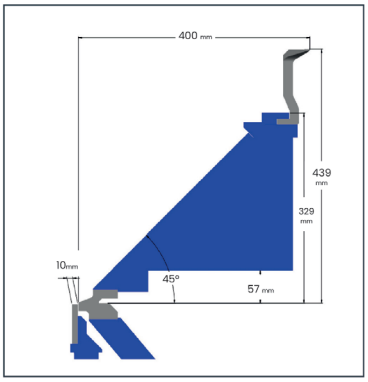
## STANDARD FEATURES

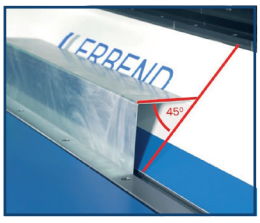
- Combi clamping beam with 2 tool stations and 220 mm opening
- Servo backgauge with rectangular table and solid fingers
- 1000 mm rectangular sheet support table with ball transfers
- Erfold Advanced Cnc Line By Line software
- 110 mm high segmented goat foot tool set on station 1
- Single piece 20° sharpnose tool on station 2

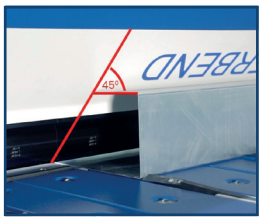
## OPTIONAL FEATURES

- Manual or Motorized crowning system
- Suction cup system
- Longer backgauge with T or U shape table
- Erfold Advanced 2D/3D cnc graphical software
- 200/250/300 mm high segmented goat foot tool set
- Pneumatic quick clamping system




45° geometry on both sides of the upper beam gives you the advantage of being able to fold complex parts.

# MFB
# FOLDER




| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| MFB **2030** | 2050 | 3 | 2 | 4 | 3350 x 2200 x 1900 (h) | 3200 |
| MFB **2525** | 2550 | 2.5 | 1.5 | 3.5 | 3850 x 2200 x 1900 (h) | 3900 |
| MFB **3220** | 3200 | 2 | 1.2 | 3 | 4500 x 2200 x 1900 (h) | 4600 |
| MFB **4215** | 4200 | 1.5 | 1 | 2 | 5500 x 2200 x 1900 (h) | 5500 |

## STANDARD FEATURES

- 45° clamping beam with 220 mm opening
- Servo backgauge with solid fingers
- 1000 mm rectangular sheet support table with ball transfers
- Erfold Advanced Cnc Line By Line software
- Single piece 20° sharpnose tool

## OPTIONAL FEATURES

- Manual or Motorized crowning system
- Omega geometry on lower and folding beam
- Longer backgauge with T or U shape table
- Erfold Advanced 2D/3D cnc graphical software
- Pneumatic quick clamping system
- Motorized conical backgauge system (1500 mm)
- 90/110 mm high segmented goat foot tool set
- Suction cups system



Conical motorized backgauge.



Ideal for side hemming applications up to 0.7 mm

# MFC
# FOLDER



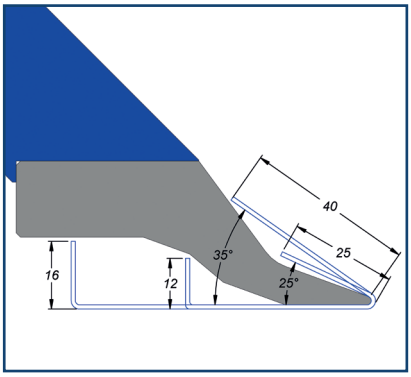

| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| MFC **2025** | 2050 | 2.5 | 1.5 | 3 | 3300 x 2200 x 1850 (h) | 2400 |
| MFC **2520** | 2550 | 2 | 1.2 | 2.5 | 3800 x 2200 x 1850 (h) | 2900 |
| MFC **3215** | 3200 | 1.5 | 1 | 2 | 4450 x 2200 x 1850 (h) | 3300 |

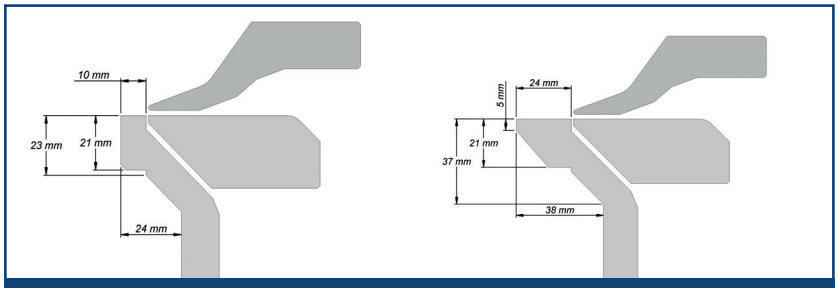
## STANDARD FEATURES

- 45° clamping beam with 120 mm opening
- Servo backgauge with solid fingers
- 750 mm rectangular sheet support table with ball transfers
- Erfold Advanced Cnc Line By Line software
- Single piece 20° sharpnose tool

## OPTIONAL FEATURES

- Manual or Motorized crowning system
- Omega geometry on lower and folding beam
- Longer backgauge with T or U shape table
- Erfold Advanced 2D/3D cnc graphical software
- Pneumatic quick clamping system
- Motorized conical backgauge system (1500 mm)
- 60/90 mm high segmented goat foot tool
- Suction cups system




Omega geometry of lower and folding beam lets you produce omega/trapezoidal profiles.

# MFG
# FOLDER




| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| MFG **2515** | 2550 | 1.5 | 1 | 2 | 3800 x 2100 x 1650 (h) | 2500 |
| MFG **3210** | 3200 | 1 | 0.6 | 1.5 | 4400 x 2100 x 1650 (h) | 2900 |

## STANDARD FEATURES

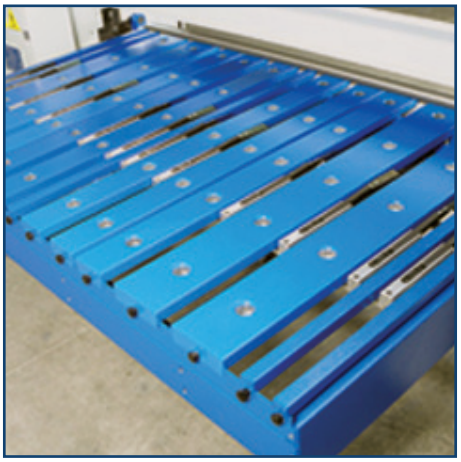
- 45° clamping beam with 120 mm opening
- Servo backgauge with solid fingers
- 750 mm rectangular sheet support table with ball transfers
- Erfold Advanced Cnc Line By Line software
- Single piece 20° sharpnose tool

## OPTIONAL FEATURES

- 1000 mm backgauge extension
- Erfold Advanced 2D cnc graphical software



Very fast clamping and folding.



# UFA
# MANUAL FOLDER

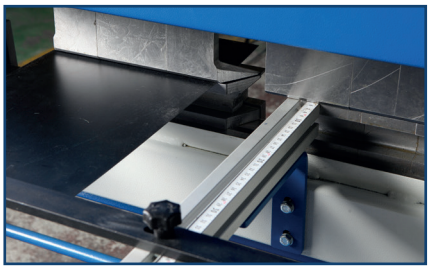


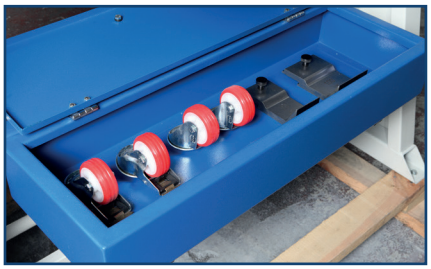

| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| UFA **1015** | 1050 | 1.5 | 1 | 2 | 1300 x 750 x 1450 (h) | 290 |
| UFA **1212** | 1250 | 1.2 | 0.8 | 1.5 | 1500 x 750 x 1450 (h) | 315 |

## STANDARD FEATURES

- Manual driven upper beam with 200 mm opening
- Manual driven folding beam up to 150° with angle stopper
- 100 mm high segmented goat foot tool with quick mechanical clamping system
- Fully segmented lower tool and folding tool
- Assistant pedal for clamping
- 500 mm manual backgauge with ruler
- Tool,accessory cabinet holder







# EMS
# LIGHT SHEAR



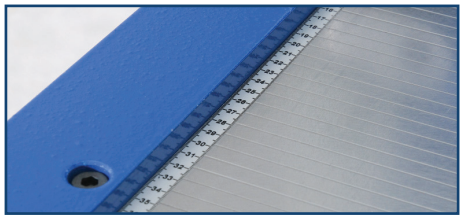

| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| EMS **2525** | 2550 | 2.5 | 1.5 | 3.5 | 3150 x 1700 x 1300 (h) | 2200 |
| EMS **3220** | 3200 | 2 | 1.2 | 3 | 3700 x 1700 x 1300 (h) | 3100 |
| EMS **4215** | 4200 | 1.5 | 1 | 2 | 4700 x 1700 x 1300 (h) | 3350 |

## STANDARD FEATURES

- 750 mm servo NC backgauge system
- Pneumatic sheet support as front drop
- Blank sheet wagon with wheels
- Ercut NC controller software
- Rear light barriers and full body protection covers
- Retractable front sheet support
- No need for blade gap adjustment

## OPTIONAL FEATURES

- 1000 mm servo NC backgauge system
- Rear or front drop control in the same cycle
- Longer side gauge or angular cutting units







# EMS
# HEAVY SHEAR




| MODEL | BENDING LENGTH (mm) | MS (mm) | SS (mm) | ALU (mm) | STD. DIMENSIONS (mm) | WEIGHT (kg) |
|---|---|---|---|---|---|---|
| EMS 2540 | 2550 | 4 | 3 | 6 | 3200 x 1700 x 1300 (h) | 2400 |
| EMS 3240 | 3200 | 4 | 3 | 6 | 3700 x 1700 x 1300 (h) | 3200 |

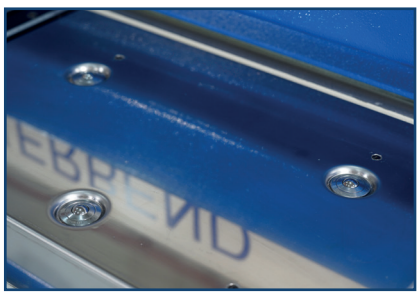
## STANDARD FEATURES

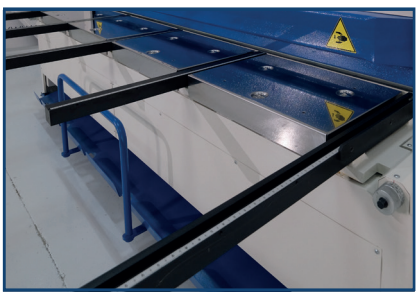
- 750 mm servo NC backgauge system
- Pneumatic sheet support as front drop
- Blank sheet wagon with wheels
- Ercut NC controller software
- Rear light barriers and full body protection covers
- Fixed front sheet support
- Blade gap adjustment from the lower table

## OPTIONAL FEATURES

- 1000 mm servo NC backgauge system
- Rear or front drop control in the same cycle
- Longer side gauge or angular cutting units

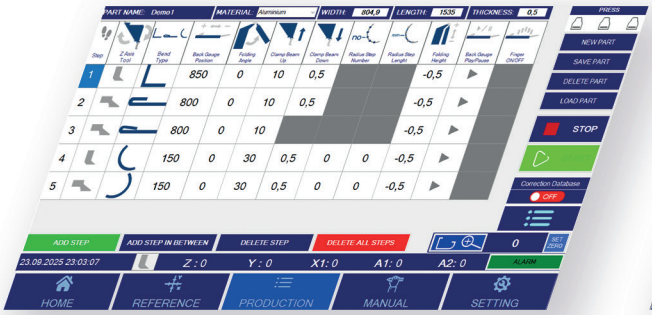


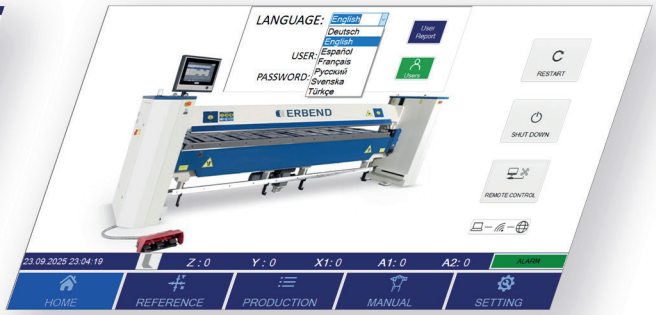


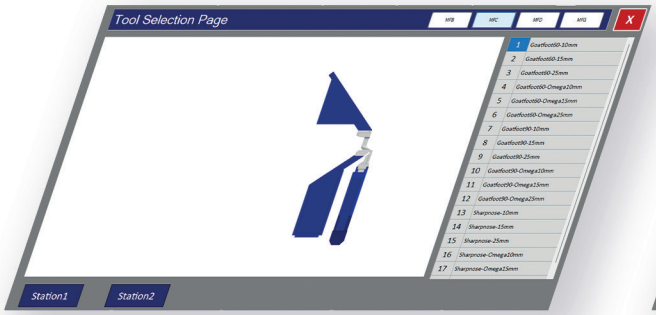


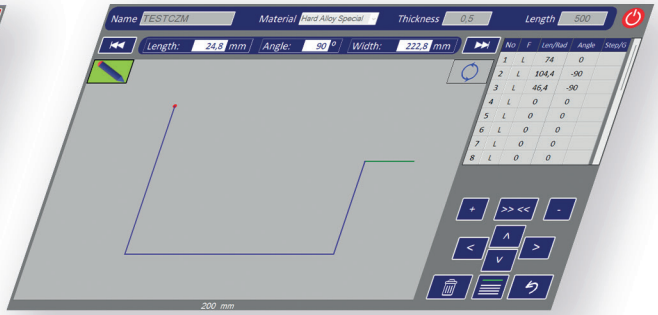
# SOFTWARE
## ERFOLD LBL / 2D

- Ideal for architect series folders and 2 sided parts
- Conventional line by line numerical or easy programming by 2D sketch drawing of the part
- Material database for auto angle corrections
- Detailed programming and machine parameters
- Offline pc (office) version available
- LBL software can be upgraded to 2D remotely



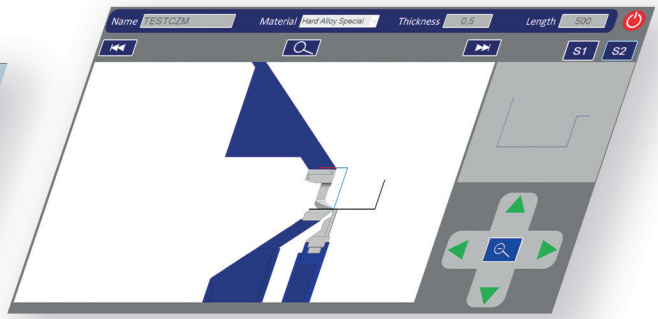





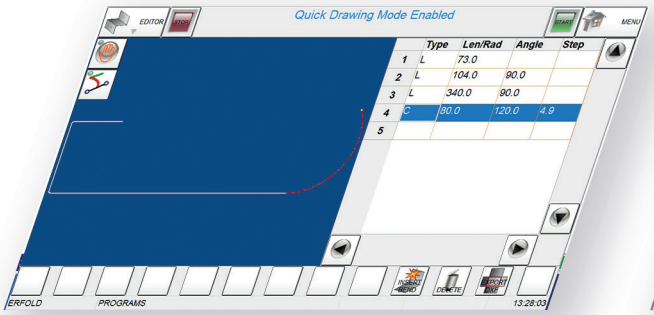


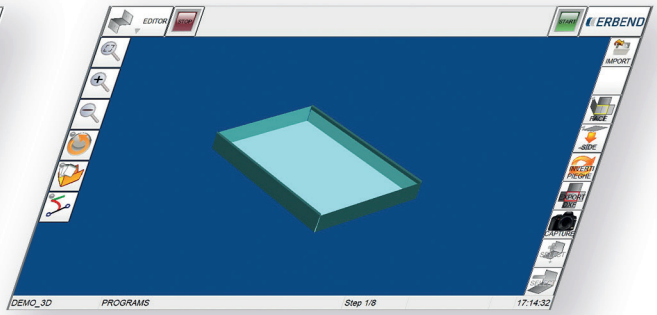


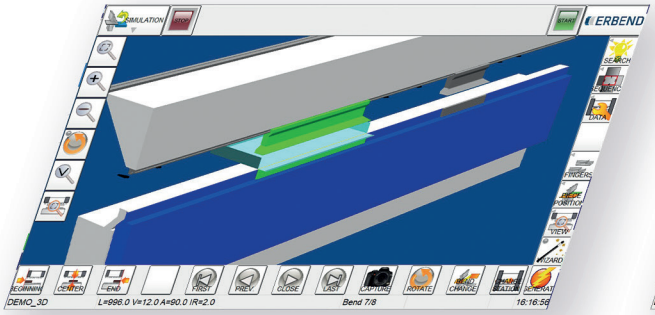
# SOFTWARE

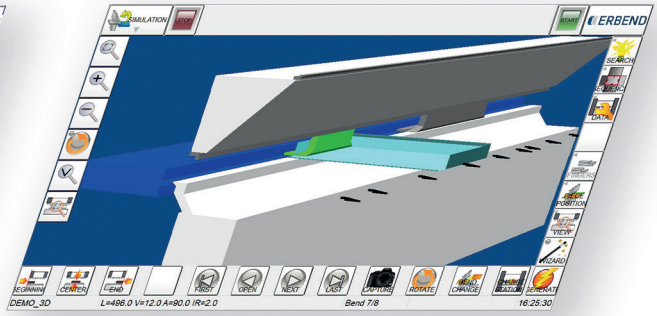
## ERFOLD 3D GRAPHICAL

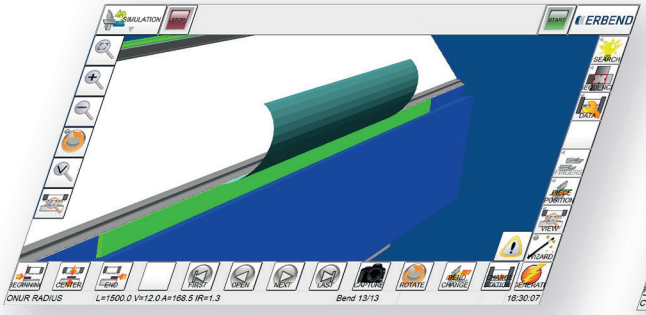
- Ideal for fabricator series folders or complicated parts
- Programming can be made by LBL, 2D drawing, 3D drawing or STEP data import
- Material database for auto angle corrections
- Detailed programming and machine parameters
- Offline pc (office) version available

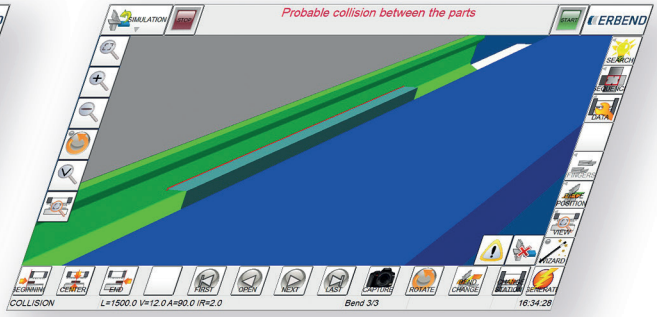


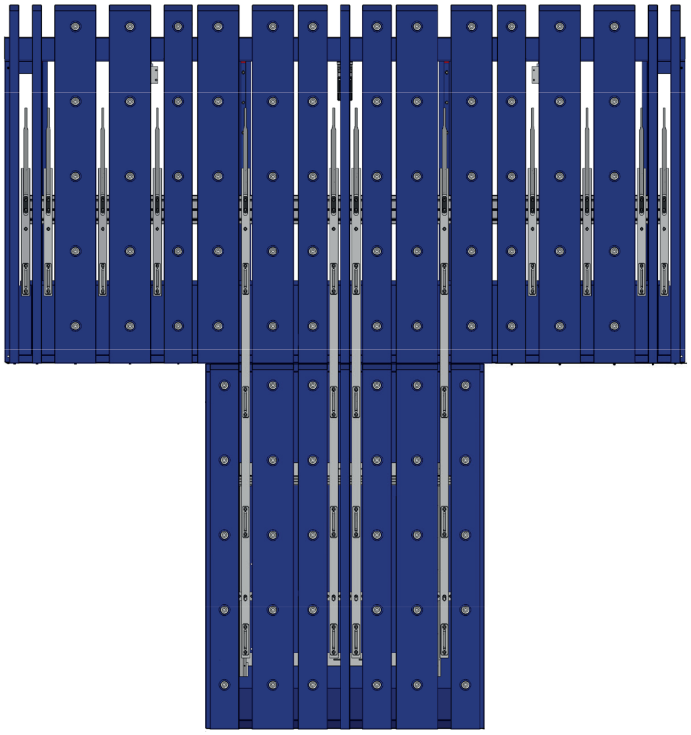



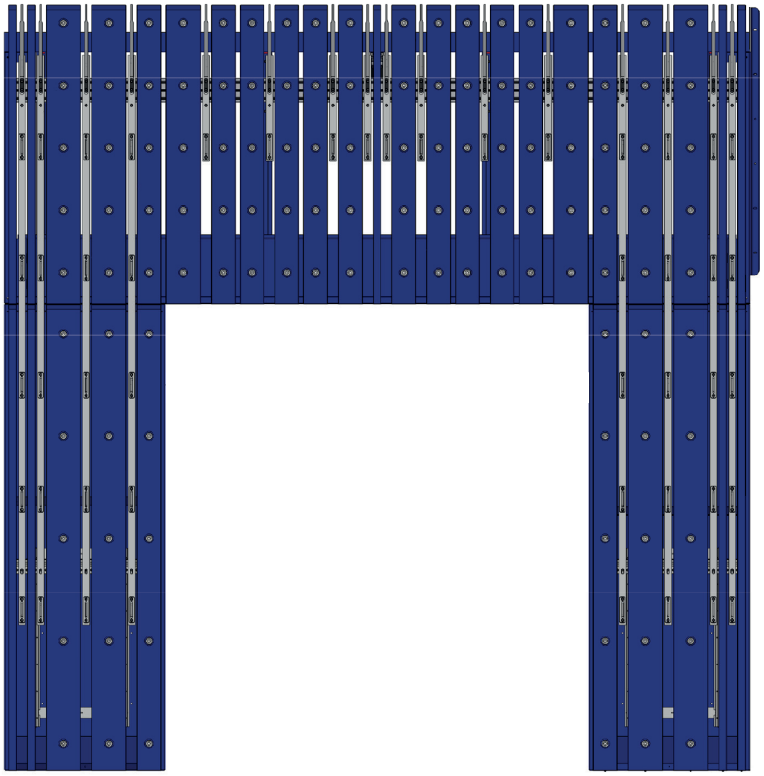
# **BACKGAUGE** TABLE TYPES

(Totally configurable upon request)

## T SHAPE TABLE

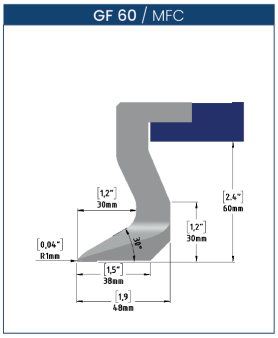


## U SHAPE TABLE

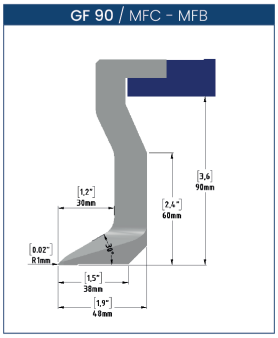


# **TOOL** TYPES

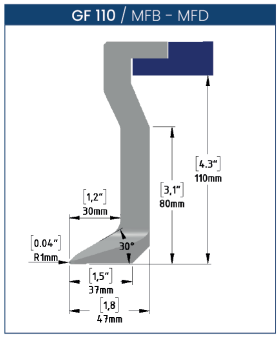
**GF 60** / MFC



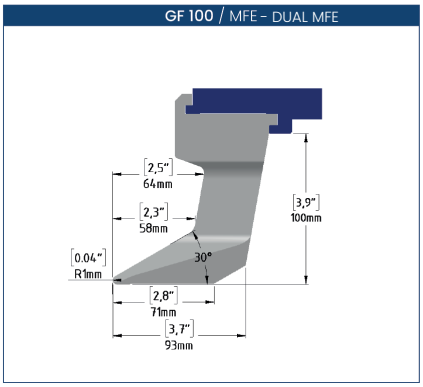

**GF 90** / MFC - MFB



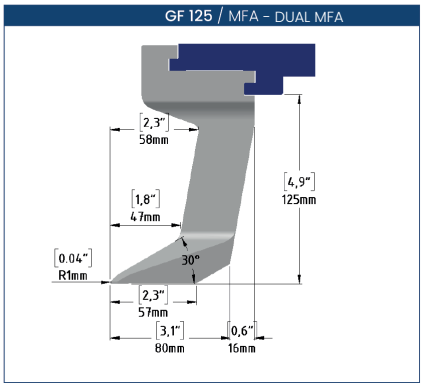

**GF 110** / MFB - MFD



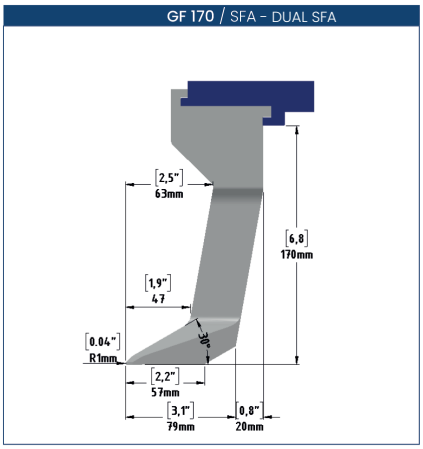

**GF 100** / MFE - DUAL MFE



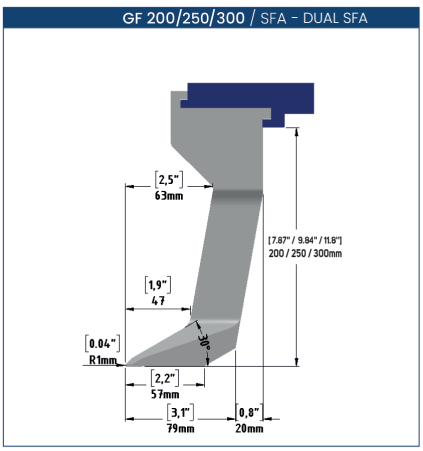

**GF 125** / MFA - DUAL MFA

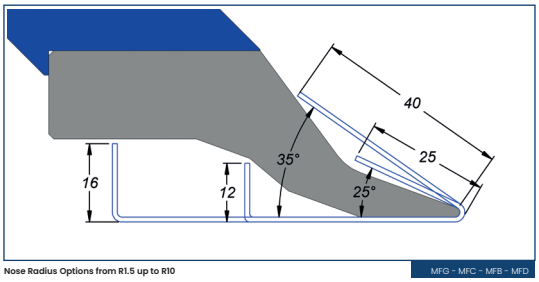



**GF 170** / SFA - DUAL SFA




**GF 200/250/300** / SFA - DUAL SFA

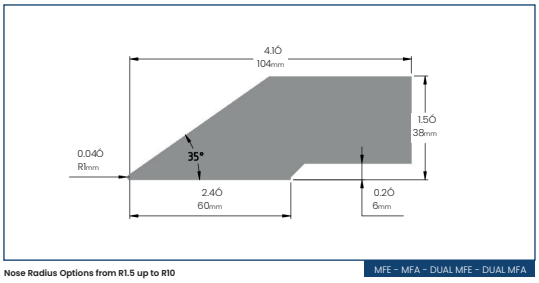



**Nose Radius Options from R1.5 up to R10**

R1.5 - R2 - R3 - R5 - R10 mm

MFG - MFC - MFB - MFD

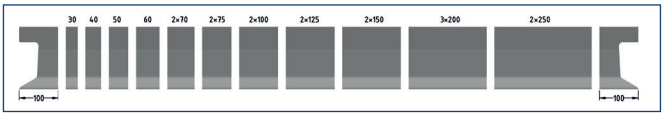



**Nose Radius Options from R1.5 up to R10**

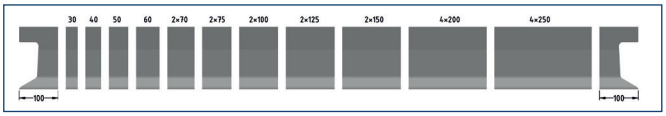
R1.5 - R2 - R3 - R5 - R10 mm

MFE - MFA - DUAL MFE - DUAL MFA

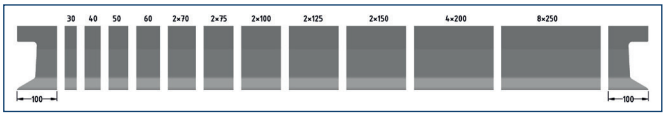
2500mm / 8.17ft




3200mm / 10.5ft



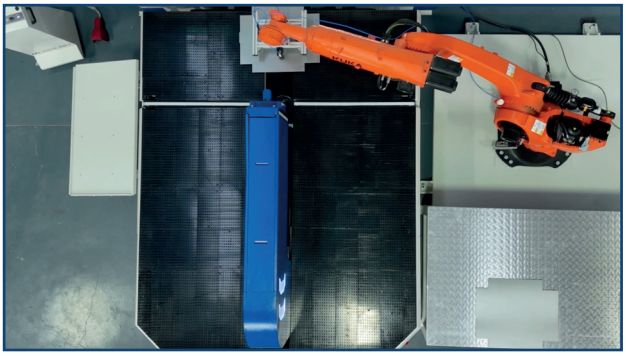

4200mm / 13.8ft



# HANDLING **AUTOMATION** SYSTEMS

## 6/7 Axis Robot Sheet/Part Loading & Unloading System

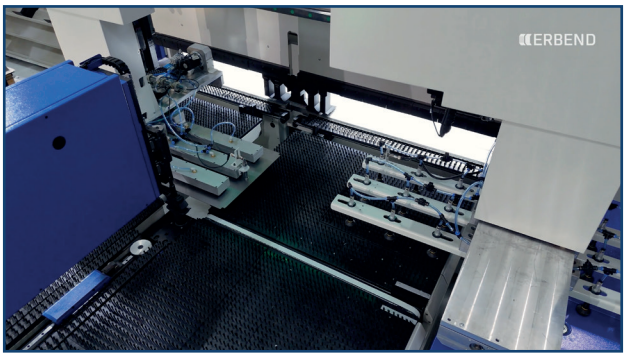
• Ideal for small/medium size parts with multiple types and multiple loading/unloading stations

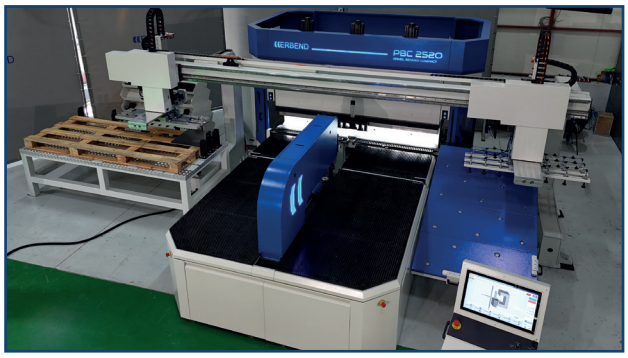





## Cartesian Type Sheet/Part Loading & Unloading System

• Ideal for medium/large size parts with single type, serial batch production.





All the product photos in this catalogue are representative and may not have exactly the same appearance and features as the machines to be produced later. Erbend reserves the right to make all kinds of changes in the appearance and features of its products without prior notice.

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