

**Data sheet – SB P30 ST**  
Column drill machine



**Column drill with intermediate table**

Drilling technology large format

**Item-No.: 205.181**

**EAN-No.: 4251762506071**

Universal drill with infinitely variable speed drive,  
depth stop with fine adjustment including  
connection cable



Additional information



To the operating instructions

## Technical data

Column drill machine



<b>Drilling depth (mm)</b>	125
<b>Tapping performance (depending on pitch)</b>	M20
<b>Spindle speed infinitely variable (1/min) (Stage change is done by belt relinquishment)</b>	125 – 4,000, Level 1: 125 – 2,000, Level 2: 250 – 4.000
<b>Spindle</b>	MK 3
<b>Speed display</b>	Digital
<b>Drilling depth indicator</b>	Digital
<b>Drilling depth gauge</b>	Quickly adjustable stop ring
<b>Feed rate (mm/revolution)</b>	manual
<b>Table height adjustment</b>	with rack and pinion
<b>Motor three-phase, 400 V, pole-reversible (kW)</b>	0,9/1,45
<b>Continuous/Normal Drilling Capacity (mm)</b>	25/30 (in E335/ST60)
<b>T-slot size (arm), spacing (mm), dimension width (mm)</b>	Number 2, 125, 13/26
<b>Projection (mm)</b>	280
<b>Column diameter (mm)</b>	110
<b>Usable work surface (W x L) (mm)</b>	420 x 340
<b>Spindle/work surface distance (mm)</b>	240 - 790
<b>Machine dimension without packaging (mm)</b>	520 x 820 x 1,900
<b>Machine Dimension with Packing (mm)</b>	670 x 1,100 x 2,140
<b>Weight (kg)</b>	275

## Standard equipment

- ▶ Drilling depth adjustment with fine adjustment
- ▶ Emergency stop push button
- ▶ Undervoltage Trigger
- ▶ electr. Drill Protector
- ▶ Manual reversing switch for clockwise and anti-clockwise rotation
- ▶ Connection cable (1.5 m) with CEE plug
- ▶ Thermal overload protection

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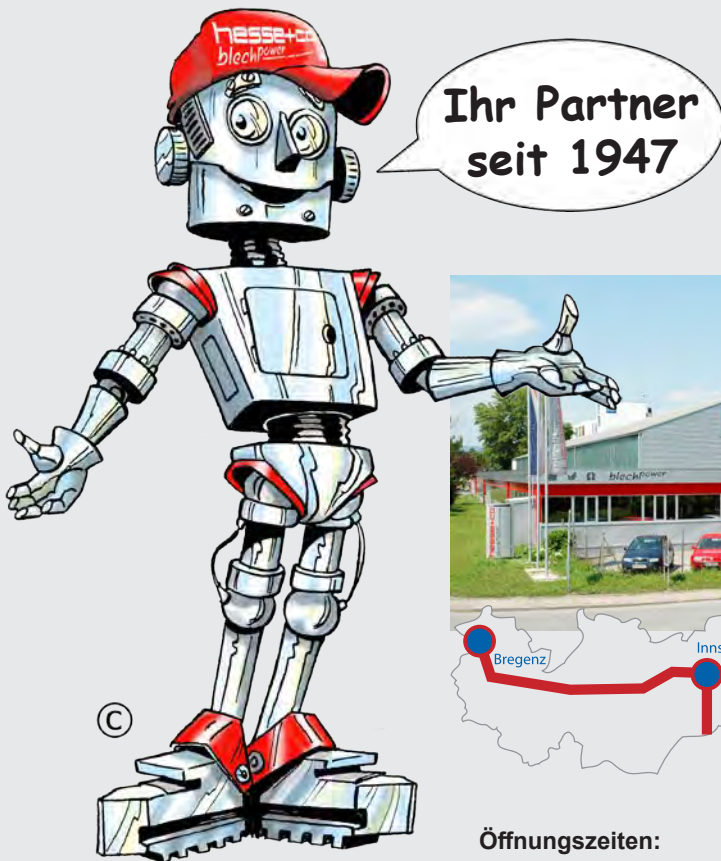
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**Öffnungszeiten:**

Mo - Do 7:45 - 16:30 Uhr  
Fr 7:45 - 13:15 Uhr

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